

BRAMMER STANDARD COMPANY, INC.

Data Sheet for Setting-up Sample BS SU 1018F

Setting-up Sample for plain carbon steel - UNS Number G10180

	Estimated Analysis ¹		Estimated Analysis ¹
Analysis listed as percent by weight			
Al	0.004	Nb	0.001
As	0.004	Ni	0.12
B	0.0003	O	<0.05
C	0.18	P	0.017
Ca	<0.005	S	0.017
Co	0.008	Sb	0.002
Cr	0.17	Si	0.31
Cu	0.27	Sn	0.011
Fe	[98.02]	Ti	0.001
Mg	<0.0005	V	0.002
Mn	0.80	W	0.004
Mo	0.040	Zr	0.001
N	<0.05		

¹ The above chemistry is supplied as an approximate guide to the composition of this setup sample and must not be regarded as a certified analysis. The analysis is based on the results of the homogeneity testing performed on the sample lot. This sample was found to be suitable for use as a setting-up sample and may be used for instrument drift control. It must not be used for instrument calibration.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this setting-up sample and data sheet.

Homogeneity: This setting-up sample (SUS) was tested for homogeneity using ASTM Standard Method E 826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials — BAS 409, 453/1; BS HON T, 54E, 56H, 1018, 2001, 2931, 2931B; DSZU CA013; LECO 502-870; SRM 19H, 291.

Validity statement: ISO Guide 31 states that the data sheet should contain an expiration date for all samples where instability has been demonstrated or is considered possible, after which the stated values are no longer guaranteed by the producing body. The stated values for BS SU 1018F are valid indefinitely. However, they are nullified if this SUS is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this SUS was produced by Nucor Cold Finish Wisconsin; Oak Creek, WI.

Form: This SUS is machined in the form of a disc, approximately 38mm in diameter and 150mm thick by Brammer Standard Company, Inc.

Use: This SUS is intended for use in spark atomic emission and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of setting-up samples. It is intended as a setup standard to be used for controlling instrument drift.

Analytical Area: The entire depth of the SUS may be used.

Caution: As with any bar sample, avoid spark atomic emission spectrometric burns in the center of the SUS (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all setting-up samples as you use for production specimens. Avoid overheating the sample during surface preparation.

Caution: SUS contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Data Sheet Number: The unique identification number for this data sheet is SU 1018F-111820. You may obtain information on revisions of data sheets from the internet at www.brammerstandard.com.

Safety Notice: A Material Safety Data Sheet (MSDS) is not required for this sample. This sample will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this setting-up sample should be directed to:

Brammer Standard Co., Inc.	Phone: (281) 440-9396	Web: www.brammerstandard.com
14603 Benfer Road		
Houston, Texas 77069-2895 USA	Fax: (281) 440-4432	Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

References:

Versions used were those available at the time of testing and characterization

- | | |
|--------|---|
| E 826 | Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry |
| E 1019 | Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques |
| E 1806 | Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition |

Brammer Standard Company, Inc.	14603 Benfer Road, Houston, TX 77069-2895 USA	
Telephone: (281) 440-9396	Fax: (281) 440-4432	Website: www.brammerstandard.com
Data Sheet Number SU 1018F-111820 Page 2/3		

ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Guide 35:2017 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Drive, West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on November 18, 2020.

Beau R. Brammer
President