

Brammer Standard Company, Inc.

Data Sheet for Setting-up Material

BS SU 8620

AISI Grade 8620 Low Alloy Steel

(UNS Number G86200)

**Estimated
Analysis¹**

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Analysis¹**

Analysis listed as percent by weight

C	0.21	Ca	0.0008
Mn	0.836	Co	0.005
P	0.011	Sn	0.006
S	0.0216	N	0.0072
Si	0.29	O	0.0017
Cu	0.084		
Ni	0.485		
Cr	0.547		
Mo	0.185		
Al	0.033		

¹ The above chemistry is supplied as an approximate guide to the composition and must not be regarded as the certified analysis. The analysis is based on the results of a Proficiency Testing Program. According to ASTM Standard Practice E 2027, the data from proficiency testing programs must never be used to assign certification values to the materials used in the program. This material may be used for instrument drift control. It must not be used for instrument calibration.

See the following pages for more information.

Data Sheet Number SU-8620-032502p1

Analytical data: This material was used as an unknown test specimen number 2012 in a nationally recognized Proficiency Testing Program (PTP) for low alloy steel. Most of the participating laboratories used one or more of the ASTM Standard Test Methods E 322, E 415, E 1019, and E 1085. The data shown below are the results from the PTP.

Combustion Instrument Analysis using ASTM Standard Test Method E 1019

	C	S	N	O
Number of Labs	43	40	34	27
Grand Average	0.2102	0.0215	0.0072	0.0017
Standard Deviation	0.0047	0.0014	0.0002	0.0004

Optical Emission Spectrometric Analysis using ASTM Standard Test Method E 415

	C	Mn	P	S	Si	Cu	Ni	N
Number of Labs	59	62	62	60	63	63	63	23
Grand Average	0.2127	0.8361	0.0106	0.0217	0.2911	0.0839	0.4857	0.0073
Standard Deviation	0.0075	0.0096	0.0010	0.0015	0.0092	0.0031	0.0089	0.0007

	Cr	Mo	Al	Ca	Co	Sn
Number of Labs	63	62	61	41	34	53
Grand Average	0.5461	0.1862	0.0333	0.0008	0.0054	0.0056
Standard Deviation	0.0097	0.0049	0.0022	0.0002	0.0008	0.0006

X-ray Emission Spectrometric Analysis using ASTM Standard Test Method E 322

	Mn	Cu	Ni	Cr	Mo
Number of Labs	4	4	4	4	4
Grand Average	0.8335	0.0850	0.4763	0.5505	0.1813
Standard Deviation	0.0066	0.0029	0.0091	0.0096	0.0065

X-ray Emission Spectrometric Analysis using ASTM Standard Test Method E 1085

	Mn	P	Si	Cu	Ni	Cr	Mo	Co
Number of Labs	9	8	11	10	10	10	10	7
Grand Average	0.8342	0.0102	0.2919	0.0850	0.4829	0.5480	0.1835	0.0057
Standard Deviation	0.0157	0.0007	0.0159	0.0026	0.0078	0.0088	0.0034	0.0007

Other Analytical Methods such as AA, ICP, and GDOES spectrometric analysis and combustion methods

	Mn	P	Si	Cu	Ni	Cr	Mo	Al
Number of Labs	4	5	4	5	4	3	3	4
Average	0.8353	0.0105	0.2895	0.0832	0.4928	0.5457	0.1833	0.0307
Standard Deviation	0.0122	0.0012	0.0158	0.0040	0.0164	0.0040	0.0024	0.0025

Overall Summary

	C	Mn	P	S	Si	Cu	Ni	Cr	Mo
Robust Mean	0.2116	0.8357	0.0106	0.0216	0.2912	0.0841	0.4849	0.5467	0.1853
Robust. Std. Deviation	0.0065	0.0099	0.0010	0.0015	0.0094	0.0031	0.0092	0.0092	0.0048
	Al	Ca	Co	Sn	N	O			
Robust Mean	0.0331	0.0008	0.0054	0.0056	0.0072	0.0017			
Robust. Std. Deviation	0.0022	0.0002	0.0007	0.0006	0.0004	0.0004			

Homogeneity: This Setting-up Material was tested for homogeneity using ASTM Standard Method E 826 and found acceptable. It was also examined by optical emission spectrometry using ASTM Standard Test Method E 415 and found to be compatible with the following Reference Materials: SRM 1222, 1269, 1763; CKD 181A; BS XEEH, 61D, 3842, 3952.

Source: This material was melted by North Star Steel Company. It was melted by an electric arc furnace, bottom poured into ingots, aluminum killed, hot rolled, and annealed.

Form: This Setting-up Material is in the form of a disc, approximately 38 mm (1.50 inches) diameter and 40 mm (1.57 inches) thick.

Use: This material is intended for use in optical emission and x-ray spectrometric methods of analysis.

Analytical area: The entire depth of the disc may be used.

Caution: As with any bar material, avoid optical emission spectrometric bumps in the center of the disc (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all setting-up samples as you use for production specimens. Avoid overheating the bar during surface preparation.

Data Sheet Number: The unique identification number for this data sheet is SU-8620-032502-px, where x indicates the page number. Refer to future Brammer Standard Company catalogs for information on any revisions to this or other Brammer Standard materials. You may also obtain information on revisions from the internet at brammerstandard.com.

Safety Notice: A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical under normal conditions of use. Inquiries concerning this Setting-up Material should be directed to:

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Prepared by: _____ on March 25, 2002.
G. R. Brammer

Data Sheet Number SU-8620-032502p3

Brammer Standard Company, Inc., is accredited to ISO Guide 34 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials by A2LA (Certificate Number 656.02) The scope of accreditation is listed on the website: www.brammerstandard.com

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9002:1994 by National Quality Assurance, U.S.A.

Brammer Standard Company's Chemical Laboratory is accredited to ISO Guide 17025 by A2LA. (Certificate Number 656.01)

References:

ASTM documents available from ASTM, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, Telephone: 610-832-9500 Fax: 610-832-9555 e-mail: service@astm.org Website: www.astm.org

E 322 - 96 Standard Test Method for X-Ray Emission Spectrometric Analysis of Low-Alloy Steels and Cast Irons

E 415 - 85 (Reapproved 1999) Standard Test Method for Optical Emission Vacuum Spectrometric Analysis of Carbon and Low-Alloy Steel

E 826 - 85 (Reapproved 1996) Standard Practice for Testing Homogeneity of Materials for the Development of Reference Materials

E 1019 - 2000 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel and in Iron, Nickel, and Cobalt Alloys

E 1085 - 95 Standard Test Method for X-Ray Emission Spectrometric Analysis of Low-Alloy Steels

E 2027 - 99 Standard Practice for Conducting Proficiency Tests in the Chemical Analysis of Metals, Ores, and Related Materials

ISO Guides available from Global Engineering - www.global.ihs.com

ISO Standard 17025 (First edition, 1999), General requirements for the competence of calibration and testing laboratories.

ISO Guide 34 (Second edition, 2000), General requirements for the competence of reference material producers.