

Brammer Standard Company, Inc.
Certificate of Analysis

B.S. 825C
Reference Material for Nickel Alloy 825

	Certified Value ¹	Estimate of Uncertainty ²		Certified Value ¹	Estimate of Uncertainty ²
Analysis listed as percent by weight					
C	0.024	0.002	Co	0.13	0.015
Mn	0.49	0.02	N	0.0070	0.0006
P	0.013	0.002	Ti	0.74	0.02
S	0.0004	0.0002	Informational values ³		
Si	0.24	0.015	Al	(0.10)	
Cu	1.64	0.03	B	(0.0004)	
Ni	38.7	0.2	Mg	(0.002)	
Cr	20.06	0.10	Nb	(0.04)	
Mo	2.70	0.05	O	(0.001)	
Fe	35.1	0.2	V	(0.03)	

¹ The certified value listed is the present best estimate of the true value based on the results of an interlaboratory testing program.

² The uncertainties listed are based on value judgments of the material inhomogeneity and the 95% confidence interval. The half-width confidence interval C(95%) is shown on page 2.

³ Data in parentheses are not certified and are provided for information only.

See reverse side for more information.

Certificate Number 825C-050203p1

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Analysis	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Fe
1	0.022	0.468	0.0099	0.0002	0.217	1.603	38.45	19.96	2.64	34.86
2	0.023	0.480	0.0101	0.0002	0.23	1.629	38.48	20.00	2.646	34.9
3	0.023	0.49	0.012	0.0005	0.23	1.63	38.58	20.03	2.67	34.91
4	0.0234	0.49	0.013	0.0006	0.231	1.66	38.62	20.04	2.69	34.96
5	0.0237	0.49	0.013	0.0007	0.24	1.66	38.64	20.04	2.73	34.97
6	0.0249	0.499	0.014		0.240		38.64	20.09	2.74	35.15
7	0.025	0.508	0.0142		0.244		38.95	20.10	2.74	35.17
8	0.027		0.015		0.246		39.02	20.25	2.76	35.34
9			0.0154		0.255		39.04			35.36
10					0.256					
11					0.258					
Average	0.0240	0.489	0.0130	0.0004	0.241	1.636	38.713	20.064	2.702	35.069
Std Dev	0.0016	0.013	0.0020	0.0002	0.013	0.0241	0.229	0.088	0.047	0.192
Certified	0.024	0.49	0.013	0.0004	0.24	1.64	38.7	20.06	2.70	35.1
t	2.3646	2.4469	2.306	2.7764	2.2281	2.7764	2.306	2.3646	2.3646	2.306
C(95%)	0.0013	0.012	0.0015	0.0003	0.009	0.030	0.176	0.073	0.039	0.147

Analysis	Co	N	Ti	Al	B	Mg	Nb	O	V
1	0.11	0.0063	0.710	0.082	0.0003	0.0014	0.013	0.0013	0.019
2	0.127	0.0063	0.71	0.0932	0.00044	0.0015	0.013		0.023
3	0.131	0.00715	0.726	0.105		0.003	0.014		0.023
4	0.136	0.0073	0.73	0.108			0.015		0.0247
5	0.141	0.0074	0.74				0.0159		0.025
6	0.142	0.0078	0.75				0.021		0.028
7	0.15		0.76				0.038		0.03
8			0.764				0.047		0.034
9							0.048		
10							0.055		
Average	0.134	0.0070	0.736	0.0971	0.0004	0.0020	0.0280	0.0013	0.0258
Std Dev	0.013	0.00061	0.021	0.0119	0.0001	0.0009	0.0170		0.0047
Certified	0.13	0.0070	0.74	(0.10)	(0.0004)	(0.002)	(0.03)	(0.001)	(0.03)
t	2.4469	2.5706	2.3646						
C(95%)	0.012	0.00064	0.017						

Data in parentheses are not certified but provided for information only.

$C(95\%) = (t \times sd) / \sqrt{n}$ The half-width confidence interval, where t is the appropriate Student's t value, sd is the interlaboratory standard deviation, and n is the number of acceptable mean values. For further information regarding the confidence interval for the certified value see ISO Guide 35:1989 section 4.

Certification Process: The requirements of ISO Guide 31, ISO Guide 34, ISO Guide 35, and ASTM Standard Guides E 1724 and E 1831 were followed for the preparation of this reference material and certificate of analysis. This is a reference material as defined by ISO Guide 30.

Analysis: Chemical analyses were made on chips prepared by a lathe from the certified portion of the bars in accordance with ASTM Standard Practice E 59. The laboratories participating in the testing normally followed the requirements of ISO Guide 25. The individual values listed above are the average of each analyst's results. Methods of analysis used were a combination of ASTM Standard Methods E 353 and E 1019 plus additional ICP and AA spectrometric methods.

Co-operating Laboratories: Some of the co-operating laboratories were:

Allegheny Ludlum Steel Corp., Brackenridge, Pennsylvania
ALLVAC, Monroe, North Carolina
ANAREM, Prague, Czech Republic
Brammer Standard Co., Inc., Houston, Texas
Crucible Specialty Steel, Syracuse, New York
INCOTEST, Huntington, West Virginia
J. Dirats and Co., Inc., Westfield, Massachusetts
LECO Corporation, St. Joseph, Michigan
Shiva Analyticals (India) Ltd., Hoskote, Bangalore, India
VHG Laboratories, Inc., Manchester, New Hampshire

Homogeneity: This Reference Material was tested for homogeneity using ASTM Standard Practice E 826 and found acceptable. Two bars were tested for homogeneity. Due to difference in the aluminum content, one bar was designated BS 825B and the other bar designated BS 825C.

Traceability: This Reference Material was also examined by optical emission spectrometry and found to be compatible with the following Certified Reference Materials: NIST SRM 1247 and SS 387. The following Certified Reference Materials were used to validate the analytical data listed on page 2: NIST SRM 864, 865, 866, 867, 1243, 1245, 1247; ECRM 328-1; BCS 363/1.

Source: This material was produced by Allvac, Monroe, North Carolina. The material was made in an electric arc furnace and cast into ingots. The bar stock was hot rolled and annealed.

Available Form: This Reference Material is available in the form of a disc, approximately 38 mm (1.50") in diameter and 12 mm (0.50") thick.

Use: This Reference Material is intended for use in optical emission and x-ray spectrometric methods of analysis. The entire depth of the disc may be used.

Caution: As with any bar material, avoid optical emission spectrometric burns in the center of the disc (5 mm radius), as some segregation may be present.

Because this Reference Material contains a high percent of nickel, iron, and chromium, care must be taken in its application. Make certain that corrections are made for possible element interference and dilution effects.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as you use for production specimens. Avoid overheating the disc during surface preparation.

Safety Notice: A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc. Phone: (281) 440-9396
14603 Benfer Road
Houston, Texas 77069-2807 USA Fax: (281) 440-4432

Certified by: _____ on May 2, 2003.
G. R. Brammer

By Certificate Number R-021, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9002 by the American Association for Laboratory Accreditation (A2LA).

**Brammer Standard Company's Chemical Laboratory is accredited to ISO Guide 25 by A2LA.
(Certificate Number 656.01)**

References:

ASTM documents available from ASTM, 1916 Race Street, Philadelphia, PA, 19103.

E 59 - 93 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

E 350 - 90 Standard Test Methods for Chemical Analysis of Carbon Steel, Low-Alloy Steel, Silicon Electrical Steel, Ingot Iron, and Wrought Iron

E 353 - 93 Standard Test Methods for Chemical Analysis of Stainless, Heat-Resisting, Maraging, and Other Similar Chromium-Nickel-Iron Alloys

E 826 - 85 (Reapproved 1990) Standard Practice for Testing Homogeneity of Materials for the Development of Reference Materials

E 1019 - 93 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel and in Iron, Nickel, and Cobalt Alloys

E 1724 - 95 Standard Guide for Testing and Certification of Metal and Metal-Related Reference Materials

E 1831 - 96 Standard Guide for Preparing Certificates for Reference Materials Relating to Chemical Composition of Metals, Ores, and Related Materials.

ISO Guides available from American National Standards Institute, 11 West 42nd St., 13th Floor, New York, NY 10036.

ISO Guide 25 (Third edition, 1990), General requirements for the competence of calibration and testing laboratories.

ISO Guide 30 (Second edition, 1991), Terms and definitions used in connection with reference materials.

ISO Guide 31 (First edition, 1981), Contents of certificates of reference materials.

ISO Guide 33 (First edition, 1989), Uses of certified reference materials.

ISO Guide 34 (First edition, 1996), Quality system guidelines for the production of reference materials.

ISO Guide 35 (Second edition, 1989), Certification of reference materials - General and statistical principles.

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certificate Number 825C-050203p4