

Brammer Standard Company, Inc.

Certificate of Analysis

BS 420

Certified Reference Material for AISI Stainless Steel Grade 420 - UNS Number S42000

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values³	Certified Value ¹	Estimate of Uncertainty ²	
B	0.0002	0.0001		N	0.0150	0.0009
C	0.325	0.009		Ni	0.152	0.007
Ca	0.0017	0.0005		O	0.0039	0.0009
Co	0.0174	0.0009		P	0.0175	0.0009
Cr	13.41	0.09		S	0.0008	0.0004
Cu	0.054	0.006		Si	0.73	0.03
Fe	84.8	0.1		Sn	0.0041	0.0007
H	0.00010	0.00005		Ti	0.0017	0.0005
Mn	0.366	0.009		V	0.054	0.001
Mo	0.017	0.002		Zr	0.0019	0.0006
	Reference Value ¹	Estimate of Uncertainty ²	Reference Values^{3,4}	Reference Value ¹	Estimate of Uncertainty ²	
Al	0.003	0.001		Nb	0.003	0.001
As	0.003	0.001		W	0.004	0.003

¹ For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 3 for more information on its calculation.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 3 for more information on its calculation.

³ Values are given in weight percent. Values in brackets are reported by difference.

⁴ Reference values are not certified and are provided for information only.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

Analysis	B	C	Ca	Co	Cr	Cu	Fe	H	Mn	Mo
1	5 0.0001333	1 0.305667	4 0.0012	5 0.0158	4 13.2353333	8 0.048	4 84.6933	2 0.000075	4 0.3561333	4 0.0159
2	5 0.0001367	1 0.32	14 0.0013	4 0.0166	3 13.31	5 0.0495333	16 84.7763	2 0.0001167	4 0.3586	14 0.0163
3	11 0.0002	11 0.32	4 0.00151	7 0.0166	13 13.35	3 0.050	3 84.79	2 0.00012	3 0.359	4 0.016567
4	3 0.0003	1 0.322	3 0.0017	11 0.0167	10 13.37	4 0.0505333	16 84.79	2 0.00013333	3 0.36	4 0.0167
5	4 0.0003333	1 0.323	11 0.0017	4 0.0169667	4 13.3746667	3 0.0516	16 84.7955	2 0.0002	10 0.36	3 0.017
6	4 0.0003667	1 0.323667	4 0.0019	3 0.017	10 13.38	7 0.0517	16 84.8		4 0.3600333	10 0.017
7		3 0.324		4 0.0170333	3 13.396	4 0.0517	16 84.8017		4 0.3616667	4 0.017
8		3 0.325		3 0.0171	4 13.3975333	11 0.0519	10 84.8067		3 0.362	4 0.017467
9		1 0.325267		4 0.0171333	13 13.3976667	3 0.052	16 84.8233		14 0.363	4 0.0175
10		1 0.325733		14 0.0172333	4 13.3998	4 0.052	14 84.8333		4 0.363	5 0.017567
11		1 0.327		5 0.0179333	14 13.4	3 0.0520	16 84.84		11 0.365	4 0.018067
12		1 0.327333		3 0.018	11 13.4	10 0.053	16 84.8419		5 0.370	11 0.0181
13		3 0.33		4 0.018	10 13.4	4 0.054	16 85.0467		3 0.37	10 0.0185
14		1 0.33		10 0.018	4 13.406	14 0.0547667			8 0.37	5 0.018733
15		1 0.3301		3 0.0180333	13 13.4063	10 0.055			10 0.371	3 0.0188
16		1 0.331067		4 0.0180667	3 13.4333333	4 0.0560333			4 0.3716667	10 0.019
17		1 0.351333		4 0.0183667	3 13.45	4 0.0560333			3 0.372	
18				4 0.0185	3 13.45	3 0.0563667			4 0.3770333	
19					4 13.4966667	4 0.0586			4 0.379	
20					4 13.502	10 0.0592333			10 0.38	
21					13 13.53	4 0.059933				
22					4 13.57					
Average	0.000178	0.3248	0.001659	0.01739	13.412	0.0535	84.778	0.0001009	0.3664567	0.01746
Std Dev	0.000020	0.0036	0.000067	0.00074	0.072	0.0033	0.010	0.0000075	0.0072044	0.00069
H	0.00023	0.0058	0.00052	0.0014	0.051	0.0023	0.17	0.00019	0.006228	0.0014
U ₁	0.00023	0.0068	0.00052	0.0014	0.051	0.0023	0.17	0.00019	0.0062	0.0015
t-statistic	2.57	2.12	2.57	2.11	2.08	2.09	2.18	2.78	2.09	2.13
U ₂	0.00060	0.015	0.0013	0.0029	0.11	0.0049	0.38	0.00054	0.013	0.0033
U ₃	0.00025	0.0035	0.00055	0.00069	0.023	0.0011	0.10	0.00024	0.0029	0.00082
Certified	0.0002	0.325	0.0017	0.0174	13.41	0.054	84.8	0.00010	0.366	0.017
Uncertainty	0.0001	0.009	0.0005	0.0009	0.09	0.006	0.1	0.00005	0.009	0.002
Tolerance	0.0001	0.027	0.0015	0.0027	0.27	0.018	0.3	0.00009	0.027	0.006

Analysis	N	Ni	O	P	S	Si	Sn	Ti	V	Zr
1	2 0.013425	3 0.142	2 0.00309	5 0.0140	1 0.000277	4 0.715	5 0.00362	5 0.00119667	3 0.051	11 0.0013
2	2 0.0145333	5 0.145667	2 0.0032667	10 0.016	1 0.00043333	10 0.72	4 0.00363	14 0.00126667	10 0.0510333	4 0.001667
3	2 0.0145333	4 0.145967	2 0.0035	4 0.0167	11 0.0005	4 0.722	5 0.00373	11 0.0014	5 0.0526667	3 0.0019
4	2 0.0145667	4 0.149967	2 0.0038	3 0.017	1 0.00073333	3 0.725	5 0.00377	5 0.0014	7 0.0528	4 0.0020
5	2 0.0146333	3 0.15	2 0.0039333	4 0.017	1 0.0008	3 0.7253333	4 0.00387	5 0.0016	3 0.053	4 0.0024
6	2 0.0148	7 0.15	2 0.0041	4 0.0173	1 0.0009	3 0.728	3 0.0040	4 0.00173333	4 0.0531	
7	2 0.0152	10 0.15	2 0.00453	3 0.0176	1 0.00098	4 0.7286333	5 0.004	3 0.0018	4 0.0531	
8	2 0.0153	10 0.15	2 0.0053333	11 0.0177	3 0.001	6 0.73	4 0.0040	3 0.0020	3 0.0533	
9	2 0.01541	3 0.15		14 0.0179667	1 0.001	3 0.73	4 0.00403	4 0.002	4 0.0538333	
10	2 0.0157667	14 0.150333		4 0.0179667	1 0.001	4 0.7300667	11 0.0041	4 0.0021	4 0.0539667	
11	2 0.0162	3 0.151		4 0.0179667	1 0.00101667	14 0.7303333	3 0.0042	4 0.0021	4 0.0540	
12		11 0.151		13 0.018	1 0.0011	4 0.7305	9 0.0047	4 0.00216667	14 0.0541	
13		4 0.1513		3 0.018	4 0.0012	4 0.7321333	4 0.0048		4 0.0542	
14		4 0.152		3 0.018		11 0.734	3 0.005		11 0.0543	
15		4 0.152667		4 0.018		4 0.7353333			4 0.0545667	
16		4 0.154		4 0.0180333		6 0.7366667			3 0.055	
17		3 0.154		4 0.0182		10 0.740			4 0.0553667	
18		4 0.155333		3 0.0183667		4 0.745			3 0.0565	
19		7 0.156		4 0.0184333		4 0.7466667			4 0.057	
20		10 0.156333		10 0.0190333		6 0.7476667				
21		4 0.156867				3 0.75				
22		4 0.157667				4 0.757333				
23		8 0.16								
Average	0.01498	0.1518	0.00394	0.01749	0.00084	0.734	0.00411	0.001688	0.0540	0.00185
Std Dev	0.00056	0.0042	0.00073	0.00057	0.00028	0.010	0.00014	0.000056	0.0014	0.00041
H	0.0013	0.0039	0.00073	0.0014	0.00039975	0.009092	0.00074	0.00051991	0.0023	0.000712
U ₁	0.0014	0.0039	0.00074	0.0015	0.00041	0.0091	0.00075	0.00052	0.0027	0.00073
t-statistic	2.23	2.07	2.36	2.09	2.18	2.08	2.16	2.20	2.10	2.776445
U ₂	0.0031	0.0081	0.0017	0.0031	0.00089	0.019	0.0016	0.0012	0.0057	0.0020
U ₃	0.00095	0.0017	0.00062	0.00070	0.00025	0.0040	0.00044	0.00033	0.0013	0.00090
Certified	0.0150	0.152	0.0039	0.0175	0.0008	0.73	0.0041	0.0017	0.054	0.0019
Uncertainty	0.0009	0.007	0.0009	0.0009	0.0004	0.03	0.0007	0.0005	0.001	0.0006
Tolerance	0.0027	0.021	0.0027	0.0027	0.0007	0.09	0.0021	0.0015	0.003	0.0018

Analysis	Al	As	Nb	W
1	4 0.0016	5 0.001767	11 0.0016	5 0.0009133
2	3 0.002	3 0.0022	4 0.0020	5 0.0012
3	14 0.0028	4 0.0025	4 0.0020	5 0.0012667
4	5 0.0030667	4 0.002667	4 0.0022667	4 0.0015
5	5 0.0031	9 0.0031	3 0.003	4 0.0034667
6	4 0.0034333	5 0.003733	3 0.003	3 0.004
7	3 0.0036	5 0.003763	4 0.0031	14 0.0043
8	5 0.0036533	5 0.003967	5 0.0034433	3 0.0047
9	4 0.0037333	4 0.005433	4 0.0036	4 0.0060
10	4 0.0040		5 0.0038333	4 0.0060
11	11 0.0044		5 0.0039	11 0.0075
12	4 0.0044			
13	3 0.005			
Average	0.00345	0.0032	0.00289	0.0037
Std Dev	0.00095	0.0011	0.00080	0.0023
H	0.00069	0.00067	0.00064	0.00071
U ₁	0.00070	0.00068	0.00065	0.00072
t-statistic	2.18	2.31	2.23	2.23
U ₂	0.0015	0.0016	0.0014	0.0016
U ₃	0.00042	0.00052	0.00044	0.00048
Reference	0.003	0.003	0.003	0.004
Uncertainty	0.001	0.001	0.001	0.003
Tolerance	0.002	0.002	0.002	0.003

For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for its mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U₁ is the combined uncertainty from homogeneity and labs. U₂ is U₁ multiplied by the coverage factor (95 % t-statistic). U₃ is U₂ divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U₃ rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value. The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

Analytical Method Codes:

- | | | |
|---------------------------|---------------------------|---------------------------|
| 1 Combustion (ASTM E1019) | 7 Photometric | 13 Titrimetric |
| 2 Fusion (ASTM E1019) | 8 Flame Atomic Absorption | 14 DCP Atomic Emission |
| 3 Spark Atomic Emission | 9 GF Atomic Absorption | 15 HG Atomic Fluorescence |
| 4 ICP Atomic Emission | 10 X-Ray Fluorescence | 16 Difference |
| 5 ICP Mass Spectrometry | 11 GD Atomic Emission | |
| 6 Gravimetric | 12 GD Mass Spectrometry | |

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
 DCP = Direct Current Plasma HG = Hydride Generation

Lab Name	Location	Registrar	Accreditation
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034
NSL Analytical	Cleveland, OH	ANAB	17025
Element Materials Technology	Glendale Heights, IL	A2LA	17025
Elemental Analysis, Inc.	Lexington, KY	A2LA	17025
TUV Rheinland Pvt Ltd	Bangalore, India	NABL	17025
Shiva Analyticals Private Limited	Hoskote, Bangalore	NABL	17025
Dirats Laboratories	Westfield, MA	ANAB	17025
Luvak Inc.	Boylston, MA	PRI	17025
Laboratory Testing, Inc.	Hatfield, PA	A2LA	17025
Raghavendra Spectro Metallurgical Laboratory	Karnataka, India	NABL	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025
APL, Inc	Milwaukee, WI	A2LA	17025

A2LA = American Association for Laboratory Accreditation

ANAB = ANSI-ASQ National Accreditation Board

CNAS = China National Accreditation Service

NABL = National Accreditation Board for Testing and Calibration Laboratories

PCA = Polish Center For Accreditation

PRI = Performance Review Institute

Analysis: Chemical analyses were made on solid pieces and chips prepared by an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

Traceability: The following Certified Reference Materials were used to validate the analytical data: 13X31726A, 13X41008B, 13X41600A; AR 555, 612B, 614A, 644, 649, 657, 662, 667, 668, 673, 675, 844, 867, 869, 870, 873, 895, 1647, 1650, 1651, 1652; BAS 69, 261/1, 464/1, 469; BSSS4951, SS4982, T-7A, 0021, 89E, 97, 152, 179B, 316F, 331, 347C, 410C, 416, 422, 430, 431, 2023, 4932, 9905A; CKD 170, CZ 2005A; ECRM 278-1, 291-1, 463-1; IARM 2F, 4F, 16C, 21C, 154B, 205D; IMZ 112, 161, 167; IPT 6A, 26; LECO 501-503, 501-673, 502-060, 502-195, 502-416, 502-863, 502-904, 502-913, 502-916, 502-935, 502-986; NCS NS 11043; SRM 13F, 16F, 72F, 72G, 73C, 131E, 133A, 139, 139B, 160B, 339, 344, 361, 363, 3109A, 3169.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BAS 69, 469; BS SS4951, SS4952, 0021, 89E, 152, 410C.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 420 is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by Carpenter Technology Corporation; Reading, PA.

Form: This CRM is machined in the form of a disc, approximately 38mm in diameter and 19mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Certificate Number: The unique identification number for this certificate of analysis is 420-092524. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396

Web: www.brammerstandard.com

Fax: (281) 440-4432

Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association for Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (our current Certificate Number 656.02 expires 01/31/2025)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Our current Certificate Number 656.01 expires 01/31/2025)

By current Certificate Number 10539 expiring 01/01/2027, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2017 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on September 25, 2024.

Beau R. Brammer

President