

Brammer Standard Company, Inc.

Certificate of Analysis

BS 186B

Certified Reference Material for Invar 36 Alloy - UNS Number K93603

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values³	Certified Value ¹	Estimate of Uncertainty ²	
Al	0.0080	0.0007		N	0.0033	0.0006
As	0.0022	0.0006		Ni	36.1	0.3
C	0.022	0.001		O	0.0011	0.0004
Co	0.041	0.004		S	0.0016	0.0005
Cr	0.11	0.01		Si	0.254	0.007
Cu	0.057	0.002		Sn	0.0025	0.0005
Fe	63.0	0.4		Ti	0.0028	0.0007
Mn	0.288	0.009		Zr	0.0020	0.0006
Mo	0.025	0.002				
	Reference Value ¹	Estimate of Uncertainty ²	Reference Values^{3,4}	Reference Value ¹	Estimate of Uncertainty ²	
P	0.0027	0.0009				

Informational Values^{3,5}

B (0.0006)	Ca (0.0007)	Mg (0.0004)	Nb (0.002)	Pb (0.003)
Sb (0.0007)	Ta (0.005)	V (0.002)	W (0.007)	

¹ For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 4 for more information on its calculation.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 4 for more information on its calculation.

³ Values are given in weight percent. Values in brackets are reported by difference.

⁴ Reference values are not certified and are provided for information only.

⁵ Values in parentheses are not certified and are provided for information only.

Trace element information values for Cl, Ga, Ge, Ir, Na, Os, Re, Se, and Zn are shown on page 4.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

Analysis	*	Al	*	As	*	C	*	Co	*	Cr	*	Cu	*	Fe	*	Mn	*	Mo	*	N
1	4	0.0075	12	0.001767	1	0.020333	5	0.034933	4	0.10166667	5	0.051467	16	[62.44]	3	0.275	3	0.0177	2	0.0028
2	5	0.00753333	5	0.0018	1	0.0216	4	0.03735	4	0.1025	4	0.0549	4	62.64953	14	0.279	3	0.0217	2	0.003067
3	4	0.0076	3	0.0018	1	0.0217	4	0.037667	10	0.105	10	0.055	16	[62.7]	11	0.281	4	0.025175	2	0.003133
4	5	0.00779333	5	0.002483	1	0.022	4	0.037733	4	0.1058	4	0.055767	14	62.73333	4	0.281433	4	0.0252667	2	0.003233
5	14	0.00796667	9	0.0026	11	0.022	7	0.038567	3	0.1079	4	0.0563	16	[62.74]	4	0.282033	4	0.0255667	2	0.003343
6	4	0.00796667	15	0.0026	1	0.0225	4	0.040033	4	0.1083	4	0.056367	4	62.7928	3	0.283	4	0.0256	2	0.003367
7	4	0.008	5	0.003267	1	0.0228	8	0.041	4	0.10966667	4	0.0567	4	62.8	4	0.285667	8	0.026	2	0.0035
8	11	0.0082			1	0.022867	3	0.0412	3	0.111	14	0.0572	10	62.9	4	0.287333	14	0.0262	2	0.003777
9	4	0.00846667			1	0.022967	3	0.0412	4	0.11266667	3	0.058	16	[63.1965]	4	0.2896	4	0.0266333		
10	3	0.0088			1	0.0230	4	0.041533	14	0.11966667	4	0.058767	4	63.21	8	0.29	5	0.0267333		
11					1	0.0230	4	0.043167	4	0.11996667	8	0.058867	13	63.27833	4	0.290633	4	0.0270		
12					1	0.0231	4	0.043967	17	0.120	11	0.0589	4	63.47333	5	0.295333	4	0.0272333		
13					3	0.0242	14	0.044167	4	0.12073333	8	0.059	16	[63.533]	4	0.29625	4	0.0275667		
14					1	0.025333	4	0.044667			4	0.0592			4	0.296667	11	0.0286		
15							10	0.046			4	0.059967			10	0.30				
16							11	0.0478			3	0.0613								
Average		0.00804		0.00218		0.02249		0.0414		0.1140		0.057356		63.002		0.287530		0.02538		0.00327
Std Dev		0.00028		0.00018		0.00083		0.0012		0.0025		0.000079		0.055		0.000082		0.00089		0.00020
H		0.0010		0.00057		0.0016		0.0021		0.0034		0.0024		0.14		0.0055		0.0016		0.00068
U ₁		0.0010		0.00060		0.0018		0.0024		0.0042		0.0024		0.15		0.0055		0.0019		0.00071
t-statistic		2.26		2.45		2.16		2.13		2.18		2.13		2.18		2.14		2.16		2.36
U ₂		0.0023		0.0015		0.0038		0.0051		0.0092		0.0052		0.33		0.012		0.0040		0.0017
U ₃		0.0073		0.00056		0.0010		0.0013		0.0026		0.0013		0.092		0.0030		0.0011		0.00059
Certified		0.0080		0.0022		0.022		0.041		0.11		0.057		63.0		0.288		0.025		0.0033
Uncertainty		0.0007		0.0006		0.001		0.004		0.01		0.002		0.4		0.009		0.002		0.0006
Tolerance		0.0023		0.0015		0.004		0.012		0.03		0.006		1.2		0.027		0.006		0.0017

Analysis	*	Ni	*	O	*	S	*	Si	*	Sn	*	Ti	*	Zr							
1	4	35.676	2	0.000733	1	0.000833	4	0.241333	3	0.0011	12	0.001067	3	0.001							
2	4	35.69	2	0.00079	12	0.000967	3	0.242	12	0.00206667	5	0.001873	11	0.0015							
3	17	35.81	2	0.000856	1	0.001133	11	0.248	4	0.00216667	5	0.001967	4	0.001933							
4	13	35.8253333	2	0.000933	1	0.001367	10	0.25	5	0.00253333	5	0.0027	4	0.002133							
5	6	35.846	2	0.001167	1	0.001383	5	0.250333	9	0.0026	4	0.002867	14	0.0022							
6	4	35.9275	2	0.001267	1	0.0014	4	0.2507	5	0.00271	11	0.0029	4	0.0022							
7	4	35.9886333	2	0.00131	1	0.0015	13	0.2515	5	0.0028	3	0.003									
8	10	36.09	2	0.00153	1	0.001633	14	0.253667	5	0.00363333	4	0.003067									
9	14	36.2666667			1	0.001767	17	0.255633			14	0.003133									
10	4	36.3749			1	0.001833	3	0.256			4	0.003133									
11	4	36.394			1	0.001833	4	0.258733			4	0.003533									
12	3	36.4			1	0.002	17	0.26			10	0.0043									
13	11	36.4			1	0.002367	6	0.260667													
14	4	36.4061667			11	0.0025	4	0.262667													
15	4	36.515					4	0.270													
Average		36.107347		0.00107		0.001608		0.254082		0.00245		0.002766		0.002000							
Std Dev		0.000082		0.00011		0.000085		0.000082		0.00011		0.000090		0.000072							
H		0.097		0.00044		0.00051		0.0051		0.00060		0.00063		0.00056							
U ₁		0.097		0.00045		0.00052		0.0051		0.00061		0.00064		0.00056							
t-statistic		2.14		2.36		2.16		2.14		2.36		2.20		2.57							
U ₂		0.21		0.0011		0.0011		0.011		0.0014		0.0014		0.0014							
U ₃		0.054		0.00038		0.00030		0.0028		0.00051		0.00041		0.00059							
Certified		36.1		0.0011		0.0016		0.254		0.0025		0.0028		0.0020							
Uncertainty		0.3		0.0004		0.0005		0.007		0.0005		0.0007		0.0006							
Tolerance		0.9		0.0011		0.0015		0.021		0.0014		0.0021		0.0014							

For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for its mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U_1 is the combined uncertainty from homogeneity and labs. U_2 is U_1 multiplied by the coverage factor (95 % t-statistic). U_3 is U_2 divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U_3 rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value.

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

BS 186B

* Code for analytical method

Trace analysis listed as mg/kg (ppm)

Analysis	*	Cl	*	Ga	*	Ge	*	Ir	*	Na	*	Os	*	Re	*	Se	*	Zn		
1	12	0.01	12	5.6	12	8.3	12	0.02	12	0.01	12	0.01	12	0.02	12	0.06	12	2.7		
2	12	0.01	12	5.6	12	8.4	12	0.03	12	0.01	12	0.01	12	0.03	12	0.06	12	2.7		
3	12	0.02	12	6	12	8.8	12	0.03			12	0.02	12	0.03	12	0.07	12	2.9		
4																15	0.1			
5																15	0.1			
6																15	0.1			
7																4	384			
8																4	391			
9																4	395			

Analytical Method Codes:

- | | | |
|---------------------------|---------------------------|---------------------------|
| 1 Combustion (ASTM E1019) | 7 Photometric | 13 Titrimetric |
| 2 Fusion (ASTM E1019) | 8 Flame Atomic Absorption | 14 DCP Atomic Emission |
| 3 Spark Atomic Emission | 9 GF Atomic Absorption | 15 HG Atomic Fluorescence |
| 4 ICP Atomic Emission | 10 X-Ray Fluorescence | 16 Difference |
| 5 ICP Mass Spectrometry | 11 GD Atomic Emission | 17 Wet |
| 6 Gravimetric | 12 GD Mass Spectrometry | 1 |

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
 DCP = Direct Current Plasma HG = Hydride Generation

Lab Name	Location	Registrar	Accreditation
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034
Dirats Laboratories	Westfield, MA	ANAB	17025
NSL Analytical	Cleveland, OH	ANAB	17025
Eurofins EAG Materials Science, LLC	Liverpool, NY	A2LA	17025
Element Materials Technology	Glendale Heights, IL	A2LA	17025
Luvak Inc.	Boylston, MA	PRI	17025
Vitkovice Testing Center	Ostrava, Czech Republic	ILAC	17025
Vitkovice Testing Center	Ostrava, Czech Republic	ILAS	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025
TUV Rheinland Pvt Ltd	Bangalore, India	NABL	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
Shiva Analyticals	Hoskote, Bangalore	NABL	17025

A2LA = American Association for Laboratory Accreditation

ANAB = ANSI-ASQ National Accreditation Board

CNAS = China National Accreditation Service

ILAC = International Laboratory Accreditation Cooperation

NABL = National Accreditation Board for Testing and Calibration Laboratories

PCA = Polish Center For Accreditation

PRI = Performance Review Institute

Analysis: Chemical analyses were made on solid pieces and chips prepared by an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

Traceability: The following Certified Reference Materials were used to validate the analytical data: 12X15259Q, 12X3490, 12X4330A, 13X12853K, 13X14212, 13X14212L, 13X14215L, 13X14418A, 13X14775S, 13X31603D, 13X32100, 13X32900, 13X32900A, 13X4100A, 13X41800A, 3X42200, 14X93603, 14X93603A, 23X80010; AR 148, 165, 513, 614A, 654, 662, 673, 882, 891, 892, 961, 1648, 1650, 1651, 1652, 1653, 6115C; BAS 69, 72, 342, 435, 464/1, 469; BS DNR-3, H-13, H1C, HON U, SS-3, 17-4PHC, 50G, 180B, 185A, 186, 186A, 187C, 187D, 200-1, 200-2, 200-4, 200A, 316D, 316E, 431, 800A, 2205, 4340A, 9905A; CKD 186A; CTIF NR1L, NR2S; ECRM 085-1, 184-1, 299-1; IARM 22B, 24B, 90B, 91B, 98B; IMN BB1; IMZ 123, 162; IPT 12A, 17A; JK 37; JSS 169-5, 174-5, 175-7; LECO 501-503, 501-506, 501-646, 501-673, 502-449, 502-712, 502-868, 502-916, 502-921, 502-928; SPL 16A; SRM 16D, 126C, 153A, 160B, 361, 363, 867, 1158, 1261, 1761, 1762.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: 14X93603; BS DNR-3, HON U, SS-3, 186; CTIF NR1L, NR2S; ECRM 299-1; IARM 24B; SRM 126C, 1158.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 186B is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by Ellwood National Steel; Irvine, PA.

Form: This CRM is machined in the form of a disc, approximately 43mm in diameter, and 19mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Certificate Number: The unique identification number for this certificate of analysis is 186B-122320. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396 Web: www.brammerstandard.com

Fax: (281) 440-4432 Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2017 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on December 23, 2020.

Beau R. Brammer

President