

# Brammer Standard Company, Inc.

## Certificate of Analysis

### BS 171D

Certified Reference Material for Cobalt Base Alloy Stellite 25 - UNS Number R30605

	Certified Value <sup>1</sup>	Estimate of Uncertainty <sup>2</sup>	<b>Certified Values<sup>3</sup></b>	Certified Value <sup>1</sup>	Estimate of Uncertainty <sup>2</sup>
<b>C</b>	<b>0.120</b>	0.004		<b>Mn</b>	0.03
<b>Co</b>	<b>51.2</b>	0.5		<b>N</b>	0.0005
<b>Cr</b>	<b>20.2</b>	0.2		<b>Ni</b>	0.2
<b>Fe</b>	<b>1.07</b>	0.05		<b>W</b>	0.2

### Informational Values<sup>3,4</sup>

Al (0.05)	B (0.004)	Cu (0.02)	La (0.02)	Mg (0.0008)
Mo (0.08)	Nb (0.006)	O (0.0008)	P (0.01)	S (0.0009)
Si (0.1)	Ta (0.02)	Ti (0.05)	V (0.01)	Zr (0.01)

<sup>1</sup> For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 3 for more information on its calculation.

<sup>2</sup> For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 3 for more information on its calculation.

<sup>3</sup> Values are given in weight percent. Values in brackets are reported by difference.

<sup>4</sup> Values in parentheses are not certified and are provided for information only.

Trace element information values for Ca, Ga, Ir, Os, Pb, Re, Sb, Sn, U, and Zn are shown on page 3.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

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\* Code for method

Certified values listed as weight percent

Analysis	*	C	*	Co	*	Cr	*	Fe	*	Mn	*	N	*	Ni	*	W
1	1	0.106667	4	50.31	4	19.983	4	0.967	4	1.424	2	0.0037	4	9.843333	4	15.03833
2	1	0.11	16	50.615	4	19.98333	3	1.01	8	1.427	2	0.003967	10	9.844	4	15.08033
3	1	0.114333	10	50.70333333	10	20.02	10	1.015	4	1.433333	2	0.004393	3	9.916	10	15.097
4	3	0.116	16	50.71	4	20.08033	3	1.021	4	1.435	2	0.004667	6	9.916333	4	15.16667
5	1	0.116333	4	50.8	4	20.09667	4	1.025333	3	1.438	2	0.004767	10	9.92	11	15.175
6	11	0.117	16	50.88	3	20.1	4	1.034667	4	1.447667	2	0.004767	4	9.951	14	15.2
7	1	0.1186	16	51.065	13	20.113	4	1.046767	4	1.45	2	0.004837	4	9.986	10	15.2
8	1	0.118933	10	51.104	10	20.13	10	1.05	3	1.45	2	0.00491	17	10.002	4	15.20347
9	1	0.119	14	51.13333333	4	20.17333	4	1.056	4	1.450667	2	0.004957	4	10.02	11	15.215
10	1	0.119167	10	51.18	18	20.25603	4	1.056833	10	1.463	2	0.005	10	10.095	17	15.271
11	4	0.12	13	51.317	14	20.26667	4	1.06	10	1.468			4	10.18	4	15.28
12	3	0.12	4	51.52813333	11	20.28	10	1.066	11	1.47			3	10.2	4	15.34
13	11	0.1215	4	51.88666667	13	20.31927	4	1.089	10	1.473333			10	10.2	4	15.38667
14	1	0.122667	16	52.01666667	11	20.34	10	1.09	17	1.479667			3	10.24	3	15.39
15	3	0.1245	16	52.14270833	3	20.386	4	1.102033	3	1.49			4	10.26333	3	15.41
16	3	0.125			10	20.394	14	1.103333	3	1.49			3	10.285	4	15.42
17	1	0.125667			10	20.40667	17	1.104	10	1.49			4	10.29393	10	15.486
18	1	0.128433			4	20.43	3	1.12	11	1.495			11	10.36	4	15.50133
19					3	20.49	3	1.15	4	1.501333			14	10.4	3	15.507
20							11	1.15	4	1.504667			11	10.43		
21							14	1.15	14	1.52						
22									4	1.5281						
Average		0.1199		51.159456		20.223595		1.069856		1.4745		0.00457		10.117297		15.374
Std Dev		0.0025		0.000082		0.000073		0.000069		0.0070		0.00017		0.000071		0.039
H		0.00333		0.131845396		0.06971		0.011042		0.013327		0.000733		0.044084		0.058042
U1		0.0041		0.13		0.070		0.011		0.015		0.00075		0.044		0.070
t-statistic		2.11		2.14		2.10		2.09		2.09		2.26		2.09		2.10
U2		0.0087		0.28		0.15		0.023		0.031		0.0017		0.092		0.15
U3		0.0021		0.073		0.034		0.0050		0.0070		0.00054		0.021		0.034
Certified		<b>0.120</b>		<b>51.2</b>		<b>20.2</b>		<b>1.07</b>		<b>1.47</b>		<b>0.0046</b>		<b>10.1</b>		<b>15.3</b>
Uncertainty		0.004		0.5		0.2		0.05		0.03		0.0005		0.2		0.2
Tolerance		0.012		1.5		0.6		0.15		0.09		0.0017		0.6		0.6

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\* Code for method

Informational values listed as weight percent

Analysis	*	Al	*	B	*	Cu	*	La	*	Mg	*	Mo	*	Nb	*	O	*	P	*	S
1	12	0.027667	12	0.000075667	5	0.00034	12	0.000016	3	0.000035	4	0.032	5	0.0004	2	0.000167	12	0.0004	12	0.0004033
2	4	0.0336	5	0.000456667	12	0.000947	5	0.0001	5	0.0002	10	0.05	5	0.0005	2	0.000289	5	0.001643	1	0.0002333
3	5	0.038467	7	0.000576667	5	0.001173	3	0.004	12	0.000243	4	0.065633	5	0.000507	2	0.000407	11	0.00165	1	0.0004323
4	4	0.0438	14	0.001566667	8	0.001403	4	0.0065	5	0.000413	5	0.0684	10	0.002	2	0.000507	7	0.001753	1	0.0006
5	11	0.0472	4	0.0018	5	0.0017	11	0.02945	4	0.000493	10	0.069767	11	0.00655	2	0.0006	11	0.00205	3	0.00075
6	11	0.0472	4	0.001833333	10	0.002	14	0.030267	4	0.0012	10	0.07	4	0.007067	2	0.000667	4	0.002833	3	0.00075
7	14	0.0481	11	0.00185	14	0.002067	11	0.0367	3	0.00135	4	0.070867	14	0.0078	2	0.0009	3	0.00285	3	0.001
8	4	0.0484	3	0.0022	3	0.003	4	0.0409	14	0.001367	4	0.072033	4	0.008	2	0.001297	5	0.003167	1	0.001
9	4	0.050233	11	0.00255	3	0.012			4	0.002	5	0.072067	10	0.011	2	0.0017	14	0.003333	11	0.00125
10	4	0.050233	3	0.002835	4	0.012					4	0.0727	3	0.012	2	0.001933	3	0.00375	1	0.0013333
11	4	0.051933	3	0.00427	4	0.0261					14	0.072967					4	0.003767	11	0.00145
12	3	0.05285	4	0.0267	11	0.02775					10	0.073					10	0.0039	4	0.002
13	3	0.05375			11	0.02785					3	0.073					4	0.0062		
14	4	0.060233			10	0.02975					12	0.073					17	0.100333		
15	17	0.074			4	0.03					4	0.073367								
16	3	0.088			10	0.037					3	0.0969								
17					3	0.08825					3	0.0969								
18					3	0.08985					4	0.121467								
19											17	0.1215								
20											3	0.133								
21											11	0.142								
22											11	0.142								
Average		0.05		0.004		0.02		0.02		0.0008		0.08		0.006		0.0008		0.010		0.0009
Std Dev		0.26		0.019		0.12		0.16		0.0017		0.31		0.034		0.0017		0.059		0.0016
H		0.00215		0.000693856		0.001394		0.001394		0.000374		0.002712		0.000821		0.000374		0.001022		0.0003903
U1		0.26		0.019		0.12		0.16		0.0017		0.31		0.034		0.0018		0.059		0.0016
t-statistic		2.13145		2.200985159		2.109816		2.364624		2.306004		2.093024		2.262157		2.262157		2.160369		2.1788128
U2		0.56		0.042		0.26		0.37		0.0039		0.66		0.078		0.0040		0.13		0.0036
U3		0.14		0.012		0.061		0.13		0.0013		0.15		0.025		0.0013		0.034		0.00099
Informational		<b>(0.05)</b>		<b>(0.004)</b>		<b>(0.02)</b>		<b>(0.02)</b>		<b>(0.0008)</b>		<b>(0.08)</b>		<b>(0.006)</b>		<b>(0.0008)</b>		<b>(0.01)</b>		<b>(0.0009)</b>

Analysis	*	Si	*	Ta	*	Ti	*	V	*	Zr																												
1	12	0.02	5	0.0001	11	0.0319	10	0.001	3	0.008																												
2	5	0.037533	11	0.0025	12	0.035333	5	0.002933	10	0.01																												
3	4	0.044	14	0.003366667	3	0.041	12	0.0047	4	0.01295																												
4	4	0.0453	4	0.0043	10	0.045233	5	0.005067																														
5	4	0.0466	11	0.0094	17	0.049333	14	0.0052																														
6	6	0.047767	4	0.019	4	0.0505	5	0.005713																														
7	4	0.049567	4	0.0465	10	0.051	3	0.006																														
8	4	0.050167	3	0.049	4	0.051467	3	0.00785																														
9	14	0.051167			14	0.051633	4	0.00985																														
10	11	0.05165			4	0.052067	4	0.010427																														
11	3	0.05425			5	0.0537	11	0.01245																														
12	3	0.05455			4	0.054133	4	0.012467																														
13	4	0.056667			4	0.0559	4	0.0129																														
14	11	0.0567			5	0.056433	3	0.0136																														
15	10	0.058067			11	0.0581	11	0.0177																														
16	10	0.0813			4	0.0586	4	0.04																														
17	17	1.129333			3	0.0593																																
18					3	0.06																																
19					4	0.061																																
20					4	0.0646																																
Average		0.11		0.02		0.05		0.010		0.01																												
Std Dev		0.42		0.28		0.24		0.060		0.14																												
H		0.003186		0.001394298		0.00215		0.001022		0.001022																												
U1		0.42		0.28		0.24		0.060		0.14																												
t-statistic		2.119905		2.364624251		2.093024		2.13145		4.302653																												
U2		0.88		0.66		0.50		0.13		0.58																												
U3		0.21		0.23		0.11		0.032		0.34																												
Informational		(0.1)		(0.02)		(0.05)		(0.01)		(0.01)																												

For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C<sub>L</sub>), calculated from its standard deviation (S<sub>L</sub>) and its uncertainty estimate (U<sub>L</sub>), is used as the weight (W<sub>L</sub>) for its mean (M<sub>L</sub>). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U<sub>1</sub> is the combined uncertainty from homogeneity and labs. U<sub>2</sub> is U<sub>1</sub> multiplied by the coverage factor (95 % t-statistic). U<sub>3</sub> is U<sub>2</sub> divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U<sub>3</sub> rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value.

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

Analysis	*	Ca	*	Ga	*	Ir	*	Os	*	Pb	*	Re	*	Sb	*	Sn	*	U	*	Zn
1	12	0.11	12	16	12	0.06	12	0.07	12	1.0	12	1.0	12	1.0	12	0.40	12	0.02	12	1.0
2			12	17	12	0.06	12	0.10	12	0.66	12	0.1	12	1.3	12	0.43	12	0.02	12	1.3
3			12	17	12	0.07	12	0.10	12	0.79	12	0.1	12	1.3	12	0.46	12	0.02	12	1.3

**Analytical Method Codes:**

1 Combustion (ASTM E1019)	7 Photometric	13 Titrimetric
2 Fusion (ASTM E1019)	8 Flame Atomic Absorption	14 DCP Atomic Emission
3 Spark Atomic Emission	9 GF Atomic Absorption	15 HG Atomic Fluorescence
4 ICP Atomic Emission	10 X-Ray Fluorescence	16 Difference
5 ICP Mass Spectrometry	11 GD Atomic Emission	17 PIXE
6 Gravimetric	12 GD Mass Spectrometry	

ICP = Inductively Coupled Plasma      GF = Graphite Furnace      GD = Glow Discharge  
 DCP = Direct Current Plasma      HG = Hydride Generation

Lab Name	Location	Registrar	Accreditation
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034
NSL Analytical	Cleveland, OH	ANAB	17025
Evans Analytical Group	Liverpool, NY	A2LA	17025
Anderson Laboratories, Inc.	Greendale, WI	A2LA	17025
Dirats Laboratories	Westfield, MA	ANAB	17025
Exova	Glendale Heights, IL	A2LA	17025
Elemental Analysis, Inc.	Lexington, KY	A2LA	17025
Luvak Inc.	Boylston, MA	PRI	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025
TUV Rheinland Pvt Ltd	Bangalore, India	NABL	17025

A2LA = American Association for Laboratory Accreditation  
 ANAB = ANSI-ASQ National Accreditation Board  
 CNAS = China National Accreditation Service  
 NABL = National Accreditation Board for Testing and Calibration Laboratories  
 PCA = Polish Center For Accreditation  
 PRI = Performance Review Institute

**Analysis:** Chemical analyses were made on solid pieces and chips prepared by an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

**Traceability:** The following Certified Reference Materials were used to validate the analytical data: 24XWASP40, 24X26310, 112X14360, 112X14930; AR 164, 654, 657, 662, 668, 673, 675, 876, 882, 888, 892, 1648, 1652, 1653; BAM 321-1; BS HON U, 170, 171, 171A, 171B, 172, 172A; DSZU CA01A; ECRM 299-1, 327-2; IARM Co6B-18, 62E, 64C, 96A, 96B, 96C, 96D, 97B, 98B, 207A, 208B; IMZ 124, 131, 157, 186, 188; LECO 501-501, 501-503, 501-504, 501-676, 501-991, 502-414, 502-449, 502-712, 502-855, 502-868, 502-904, 502-916; NCS NS 20035; SRM 15G, 33D, 36, 168, 862, 1199, 1242, 1413, 3131A.

**Homogeneity:** This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials — BS HON U, 170, 171, 171A, 172, 172A; ECRM 299-1, 327-2; IMZ 186; DSZU CA01A; LECO 501-676, 502-916; NCS NS 20035; SRM 1199, 1242.

**Validity statement:** ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 171D is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

**Storage:** This CRM must be stored in a cool, dry, non-corrosive environment.

**Source:** The bar stock for this CRM was produced by ATI Specialty Materials; Richburg, South Carolina.

**Form:** This CRM is machined in the form of a disc, approximately 38mm in diameter and 19mm thick by Brammer Standard Company, Inc.

**Use:** This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

**Certified Area:** The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

**Sample Preparation:** For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

**Certificate Number:** The unique identification number for this certificate of analysis is 171D-080919. You may obtain information on revisions of certificates from the internet at [www.brammerstandard.com](http://www.brammerstandard.com).

**Safety Notice:** A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

**Brammer Standard Co., Inc.**  
14603 Benfer Road  
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396 Web: [www.brammerstandard.com](http://www.brammerstandard.com)

Fax: (281) 440-4432 Email: [contact@brammerstandard.com](mailto:contact@brammerstandard.com)

**Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)**

**Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)**

**By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.**

The scopes of accreditation are listed on the website: [www.brammerstandard.com](http://www.brammerstandard.com)

## **References:**

Versions used were those available at the time of testing and characterization

- |       |   |
|-------|---|
| E826  | Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry   |
| E1019 | Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques |
| E1806 | Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition   |

ISO Standard 17025:2005 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2006 Reference Materials - General and statistical principles for certification

*ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.*

*ISO Guides and Standards available from Global Engineering - [www.global.ihs.com](http://www.global.ihs.com)*

*Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.*

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: \_\_\_\_\_ on August 09, 2019.

Beau R. Brammer  
President