

Brammer Standard Company, Inc.

Certificate of Analysis

BS 1040

Certified Reference Material for AISI Carbon Steel Grade 1040 - UNS Number G10400

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values ³	Certified Value ¹	Estimate of Uncertainty ²
B	0.0003	0.0001	Ni	0.067	0.003
C	0.402	0.007	O	0.0023	0.0005
Ca	0.0011	0.0004	P	0.010	0.001
Co	0.0069	0.0005	S	0.032	0.003
Cr	0.123	0.004	Sb	0.0022	0.0006
Cu	0.241	0.007	Si	0.229	0.009
Fe	98.0	0.1	Sn	0.009	0.001
H	0.0002	0.0001	Ti	0.0009	0.0004
Mn	0.79	0.02	V	0.030	0.003
Mo	0.021	0.002	Zr	0.0018	0.0006
N	0.0111	0.0009			
	Reference Value ¹	Estimate of Uncertainty ²	Reference Values ^{3,4}	Reference Value ¹	Estimate of Uncertainty ²
Al	0.0019	0.0009	Pb	0.0005	0.0003
As	0.006	0.002	Ta	0.003	0.001
Mg	<0.05		W	0.0017	0.0007
Nb	0.0012	0.0006			

¹ For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 4 for more information on its calculation.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 4 for more information on its calculation.

³ Values are given in weight percent. Values in brackets are reported by difference.

⁴ Reference values are not certified and are provided for information only.

Trace element information values for Zn are shown on page 4.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

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Analysis	*	B	*	C	*	Ca	*	Co	*	Cr	*	Cu	*	Fe	*	H	*	Mn	*	Mo
1	11	0.0002	1	0.3953333	4	0.0010	5	0.0061	4	0.1196667	3	0.23	16	[97.95]	2	0.000061	4	0.7396667	5	0.0181
2	7	0.0002367	1	0.3972	4	0.001	11	0.0061	4	0.1199333	10	0.234	10	97.986667	2	0.0000613	7	0.776	3	0.020
3	4	0.0003	1	0.3975	11	0.0011	4	0.006567	4	0.1200667	14	0.235	16	[97.99]	2	0.0001567	17	0.777	4	0.020033
4	3	0.0003333	3	0.398	4	0.001133	5	0.0066	4	0.1203	4	0.2374333	4	97.99	2	0.0001667	4	0.7776667	4	0.020067
5	4	0.0003667	3	0.40	4	0.001247	14	0.006667	4	0.1203333	5	0.239	14	98.0	2	0.0002	3	0.784	4	0.020533
6	3	0.0004	1	0.4003667	4	0.0013	3	0.006833	10	0.1213333	3	0.239	16	[98]	2	0.0002133	10	0.786	4	0.020733
7			3	0.4023333	14	0.0014	4	0.0069	11	0.122	4	0.240	3	98.006667	2	0.0003	4	0.7896	4	0.020733
8			1	0.404	3	0.0015	3	0.007	3	0.122	4	0.2400333	4	98.007067	2	0.0008667	4	0.7899333	10	0.020867
9			1	0.4056667			4	0.007	10	0.122	4	0.2402667	16	[98.007467]			3	0.79	3	0.021167
10			1	0.406			17	0.007033	14	0.123	4	0.2403333	16	[98.012633]			14	0.7916667	11	0.0212
11			11	0.406			4	0.007033	4	0.1236667	3	0.2413333	16	[98.0767]			3	0.7923333	4	0.021767
12			1	0.4063333			4	0.007033	4	0.1240333	4	0.242	13	98.080333			4	0.793	3	0.022
13			1	0.4066667			4	0.00707	3	0.1243333	10	0.2426667					4	0.7930667	3	0.0229
14							5	0.007247	3	0.125	11	0.243					11	0.795	5	0.0229
15							10	0.0073	5	0.127	4	0.2435					10	0.796	10	0.023
16							3	0.0078	4	0.1296667	17	0.2443333					4	0.7970333		
17											3	0.245					4	0.802		
18											4	0.2463333					3	0.803		
19											7	0.249					4	0.8363333		
Average		0.00031		0.401954		0.001145		0.00691		0.1228		0.240644		98.004		0.000184		0.789963		0.02064
Std Dev		0.00013		0.000088		0.000034		0.00023		0.0025		0.000073		0.031		0.000028		0.000073		0.00085
H		0.0002805		0.006545		0.000448		0.000923		0.0035252		0.0049841		0.191006		0.000236		0.0094741		0.001495
U ₁		0.00031		0.0065		0.00045		0.00095		0.0043		0.0050		0.19		0.00024		0.0095		0.0017
t-statistic		2.5705818		2.1788128		2.364624		2.13145		2.1314495		2.100922		2.2009852		2.36		2.100922		2.144787
U ₂		0.00079		0.014		0.0011		0.0020		0.0092		0.010		0.43		0.00056		0.020		0.0037
U ₃		0.00032		0.0040		0.00038		0.00051		0.0023		0.0024		0.12		0.00020		0.0046		0.00095
Certified		0.0003		0.402		0.0011		0.0069		0.123		0.241		98.0		0.0002		0.79		0.021
Uncertainty		0.0001		0.007		0.0004		0.0005		0.004		0.007		0.1		0.0001		0.02		0.002
Tolerance		0.0002		0.021		0.0010		0.0020		0.012		0.021		0.4		0.0001		0.06		0.006

Analysis	*	N	*	Ni	*	O	*	P	*	S	*	Sb	*	Si	*	Sn	*	Ti	*	V
1	2	0.009	10	0.0605667	2	0.0016	4	0.008	1	0.028	9	0.0018667	4	0.2186667	11	0.0071	5	0.0003833	4	0.026333
2	2	0.0102	5	0.0633333	2	0.001967	5	0.008267	10	0.028	4	0.002	10	0.220	4	0.008	3	0.0007367	3	0.029
3	2	0.0105667	3	0.0644667	2	0.00206	3	0.008967	1	0.0291667	5	0.0020	4	0.2224667	3	0.0081	3	0.0008	3	0.029
4	2	0.0111667	17	0.0657333	2	0.002175	10	0.009267	3	0.030	11	0.0020	3	0.225	10	0.00816667	14	0.0009	10	0.029
5	2	0.0112333	4	0.0669333	2	0.002237	4	0.0100	1	0.030	10	0.0020667	5	0.228	4	0.00873333	5	0.00090	3	0.0291
6	2	0.0114	10	0.067	2	0.002467	3	0.010033	1	0.0303333	4	0.0021	4	0.229	5	0.00886667	4	0.0011667	11	0.0292
7	2	0.0114	11	0.0673	2	0.002543	4	0.010133	1	0.0317667	5	0.0021333	14	0.2293333	4	0.009	11	0.0015	5	0.029333
8	2	0.01165	3	0.0673333	2	0.0028	4	0.010567	3	0.0323333	10	0.0022	6	0.2298333	9	0.00936667			4	0.029633
9	2	0.0117333	4	0.0680333	2	0.005267	4	0.0106	3	0.0324	5	0.00221	4	0.23	3	0.0096			4	0.029833
10	2	0.0126667	4	0.0680667			3	0.0106	1	0.0328333	5	0.0023	11	0.23	10	0.0097			4	0.029967
11			4	0.0685333			3	0.011	1	0.0329033	4	0.0024	4	0.2303	3	0.010			4	0.030267
12			14	0.0689333			10	0.011	1	0.0331667	3	0.0028	4	0.2303333	5	0.0100667			4	0.0304
13			4	0.0697			14	0.011167	1	0.0334467			3	0.232	5	0.0101			4	0.030567
14			3	0.0698			11	0.0113	11	0.0335			3	0.233	4	0.01013333			10	0.030867
15			4	0.0699667			3	0.0117	1	0.0341			4	0.234	4	0.01023333			4	0.032267
16			3	0.07			4	0.0118	1	0.0349333			3	0.2353333	3	0.0106			14	0.032733
17			4	0.0703667											5	0.0108			3	0.033033
Average		0.01110		0.067416		0.00231		0.010275		0.0323		0.002173		0.228579		0.00928		0.00091		0.02972
Std Dev		0.00010		0.000077		0.00011		0.000079		0.0010		0.000091		0.000079		0.00034		0.00012		0.00093
H		0.0011326		0.0026163		0.000588		0.001095		0.0018399		0.0005739		0.0048517		0.00104734		0.0004114		0.001769
U ₁		0.0011		0.0026		0.00060		0.0011		0.0021		0.00058		0.0049		0.0011		0.00043		0.0020
t-statistic		2.2621572		2.1199053		2.306004		2.13145		2.1314495		2.2009852		2.1314495		2.1199053		2.4469119		2.119905
U ₂		0.0026		0.0055		0.0014		0.0023		0.0045		0.0013		0.010		0.0023		0.0010		0.0042
U ₃		0.00081		0.0013		0.00046		0.00058		0.0011		0.00037		0.0026		0.00057		0.00040		0.0010
Certified		0.0111		0.067		0.0023		0.010		0.032		0.0022		0.229		0.009		0.0009		0.030
Uncertainty		0.0009		0.003		0.0005		0.001		0.003		0.0006		0.009		0.001		0.0004		0.003
Tolerance		0.0027		0.009		0.0015		0.003		0.009		0.0018		0.027		0.003		0.0008		0.009

For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for its mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U_1 is the combined uncertainty from homogeneity and labs. U_2 is U_1 multiplied by the coverage factor (95 % t-statistic). U_3 is U_2 divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U_3 rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value.

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

BS 1040

* Code for analytical method

Trace analysis listed as mg/kg (ppm)

Analysis	*	Zn																		
1	5	9.6																		
2	5	9.8																		
3	5	9.9																		

Analytical Method Codes:

- | | | | | | |
|---|-------------------------|----|-------------------------|----|------------------------|
| 1 | Combustion (ASTM E1019) | 7 | Photometric | 13 | Titrimetric |
| 2 | Fusion (ASTM E1019) | 8 | Flame Atomic Absorption | 14 | DCP Atomic Emission |
| 3 | Spark Atomic Emission | 9 | GF Atomic Absorption | 15 | HG Atomic Fluorescence |
| 4 | ICP Atomic Emission | 10 | X-Ray Fluorescence | 16 | Difference |
| 5 | ICP Mass Spectrometry | 11 | GD Atomic Emission | 17 | AAS |
| 6 | Gravimetric | 12 | GD Mass Spectrometry | | |

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
 DCP = Direct Current Plasma HG = Hydride Generation AAS = Atomic Absorption Spectrometry

Lab Name	Location	Registrar	Accreditation
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034
NSL Analytical	Cleveland, OH	ANAB	17025
Element Materials Technology	Glendale Heights, IL	A2LA	17025
Dirats Laboratories	Westfield, MA	ANAB	17025
Elemental Analysis, Inc.	Lexington, KY	A2LA	17025
Luvak Inc.	Boylston, MA	PRI	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025
Shiva Analyticals Private Limited	Hoskote, Bangalore	NABL	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
TUV Rheinland Pvt Ltd	Bangalore, India	NABL	17025
APL, Inc	Milwaukee, WI	A2LA	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025

A2LA = American Association for Laboratory Accreditation
ANAB = ANSI-ASQ National Accreditation Board
CNAS = China National Accreditation Service
NABL = National Accreditation Board for Testing and Calibration Laboratories
PCA = Polish Center For Accreditation
PRI = Performance Review Institute

Analysis: Chemical analyses were made on solid pieces and chips prepared by an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

Traceability: The following Certified Reference Materials were used to validate the analytical data: 12X10550A; AR 215A, 546, 558, 614A, 641, 645, 657, 659, 668, 675, 871, 882, 884, 895, 931, 956, 960, 1120N, 1650, 1651, 1653; BAS 181, 331, 386, 460/1, 464/1; BS HON T, 55G, 56A, 56D, 56H, 61G, 1009, 1018, 1022, 1026, 1045, 1762, 2931A, 2931B, 3941, 3942, 4130, 4142SE, 4340A, 4820A, 4931, 8620E, 8630; CKD CZ2006A; DSZU CA013; ECRM 85, 86, 87; IARM 30C, 210B, 210D, 9310; IMZ 64, 71, 112, 120; JSM M402-4; JSS DS-1D, 413-1; LECO 502-712, 502-856, 502-903, 502-916; NCS HC13203, NS11079; SRM 15E, 72G, 139B, 160B, 361, 362, 363, 654, 1765, 2165.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BS 56A, 56D, 1022, 1045, 3941, 3942, 4931; JSS 413-1.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 1040 is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by Alton Steel Inc; Alton, IL.

Form: This CRM is machined in the form of a disc, approximately 28mm in diameter and 19mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Certificate Number: The unique identification number for this certificate of analysis is 1040-120122. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

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Web: www.brammerstandard.com
Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2017 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on December 1, 2022.

Beau R. Brammer

President