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## PURE IRON

# = class, where 1 = CRM and 2 = RM

T = total

#	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	Co	N	O
1	SRM 1265a	0.0067	0.0057	0.0011	0.0055	0.008	0.0058	0.041	0.007	0.0050	(0.0007)	0.007	.	.
1	<b>BS 50F</b>	0.0064	0.082	0.0066	0.0031	0.016	0.0088	0.016	0.022	0.0017	0.003	0.0023	0.0042	(0.0026)
2	CZ LA-0A	(0.006)	0.045	0.005	0.005	0.0015	0.012	0.028	0.022	(0.0044)	0.0015	0.002	0.0023	.
1	VS RG31	0.0035	0.0010	0.0015	.	0.009	0.010	0.0046	0.0016	0.0003	.	0.0007	.	.
1	IARM 27G	(0.003)	(0.003)	(0.003)	0.0011	(0.07)	0.040	0.045	0.043	(0.002)	(0.0013)	(0.0009)	(0.0003)	0.025
2	TL 1669 *	0.00226	0.0955	0.0137	0.0100	0.0093	0.0217	0.0160	0.0246	0.0011	0.03553T	0.0019	0.0024	.
2	TH 1045D	0.0023	.	.	0.0043	.	.	.	.	.	.	.	0.0046	.
1	VS RG24/1	0.0022	0.015	0.0027	0.0069	0.017	0.011	0.037	0.037	0.0013	.	0.012	.	.
1	<b>BS LC-6</b>	0.0020	0.469	0.0007	0.0009	0.050	0.0003	0.0057	0.0023	(0.0006)	0.034	0.0021	0.0003	0.0007
1	SRM 1768	0.0010	0.0014	0.0013	0.0003	.	0.0006	0.0014	.	.	0.0024	0.0025	0.002	0.036
1	ECRM 098-1D	0.00051	0.00008	(0.00006)	0.00031	0.00048	.	.	0.00571	0.00085	.	.	0.00024	.
1	ECRM 097-1D	(<0.002)	0.0064	0.0016	0.0022	(<0.01)	0.0020	0.0025	0.0016	(<0.001)	.	0.0037	0.0007	.
1	ECRM 097-2D	.	0.012	0.00538	0.00181	0.00285	0.00793	0.0241	0.0213	0.00370	.	0.0139	0.00294	.

Number	As	B	Mg	Nb	Pb	Sn	Ti	V	W	Units
SRM 1265a	(0.0002)	0.00013	.	.	0.00001	.	(0.0001)	0.0006	.	disc 32 mm Ø x 19 mm
<b>BS 50F</b>	0.0013	(<0.0002)	(<0.0001)	(<0.0002)	(<0.0003)	0.0010	0.0004	(0.0003)	(<0.0050)	disc 35 mm Ø x -7 mm <b>17025</b>
CZ LA-0A	(0.0015)	.	.	Sb:(0.0007)	(0.001)	(0.001)	0.001	.	.	disc -37 mm Ø x 25 mm
VS RG31	.	.	.	.	.	.	.	.	.	disc -45 mm Ø x -28mm
IARM 27G	(0.0016)	(0.0006)	(0.0002)	(0.002)	(0.002)	(0.001)	<0.005	(0.001)	<0.005	disc 31 mm Ø X 2 or 18 mm
TL 1669 *	0.0017	0.00038	.	0.00046	0.00013	0.0071	0.0504	(0.0006)	.	disc 38 mm Ø x 25 mm
TH 1045D	.	.	.	.	.	.	.	.	.	disc 40 mm Ø x 40 mm
VS RG24/1	.	.	.	.	.	.	0.0010	.	.	disc -45 mm Ø x -28mm
<b>BS LC-6</b>	(<0.0020)	(0.0004)	(0.00003)	(<0.0010)	(<0.0020)	(<0.0020)	0.0006	(<0.0010)	last	disc 39 mm Ø x -7 or -12 mm <b>17025</b>
SRM 1768	.	.	.	.	.	.	.	.	.	disc 31 mm Ø x 19 mm
ECRM 098-1D	.	.	.	.	.	.	.	.	.	octagon 35 mm Ø x 25 mm
ECRM 097-1D	0.0051	0.0003	.	.	.	(<0.0025)	.	(<0.001)	.	disc 38 mm Ø x 3, 25, or 30 mm
ECRM 097-2D	0.00281	0.00012	Sb:0.00012	Ta:0.00015	Zn:0.00014	0.00043	.	0.00011	0.00386	disc 38 mm Ø x 25 or 30 mm

\* TL-1669 also contains in ppm Ca: 1.7, Sb: 4.9, Zn: 2.7

## RM CARBON STEEL XRF SET

Part Number: BS CS-10 AVAILABLE INDIVIDUALLY **17025** ~7 mm discs

Grade	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	As	Co	N	Sn	V
Pure Iron	<b>BS 50F</b>	0.0064	0.082	0.0066	0.0031	0.016	0.0088	0.016	0.022	0.0017	0.003	0.0013	0.0023	0.0042	0.0010	(0.0003)
1008	BS XAAS	0.041	0.430	0.007	0.010	0.045	0.015	0.023	0.020	0.007	0.006	0.005	0.004	0.0037	<0.002	<0.005
1018	BS 2931	0.202	0.75	0.012	0.025	0.23	0.23	0.106	0.154	0.019	0.002	0.007	0.009	0.0119	0.010	0.002
1020	BS 57F	0.196	0.554	0.009	0.027	0.202	0.197	0.070	0.120	0.018	(0.002)	(0.006)	0.007	0.0077	0.008	0.063
1026	BS 4932	0.234	0.76	0.010	0.015	0.25	0.15	0.080	0.144	0.033	(0.001)	(0.005)	0.005	0.0080	0.008	0.060
1035	BS 4931	0.352	0.80	0.011	0.016	0.27	0.217	0.070	0.093	0.024	(0.001)	0.005	0.006	0.0080	0.009	0.058
1040	<b>BS 3941</b>	0.407	0.802	0.016	0.023	0.257	0.053	0.018	0.069	0.0061	0.0019	0.0036	0.0042	0.0069	0.0019	0.0025
1045	BS 56E	0.483	0.72	0.010	0.025	0.24	0.015	0.015	0.021	0.005	0.062	0.0035	0.005	0.0056	(0.0006)	(<0.002)
1095	BS 64C	0.920	0.22	0.015	0.0024	0.22	0.016	0.038	0.261	0.008	(0.005)	.	0.004	0.0084	(0.001)	0.005
1522 (LF2)	BS 2932	0.208	1.20	0.008	0.020	0.186	0.060	0.034	0.077	0.026	0.022	(0.003)	0.004	0.0080	0.005	0.001

## CRM CARBON STEEL SET

AVAILABLE IN SET/6 ONLY

38 mm Ø x 30 mm

Number	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Al.Sol	Ti	Ti.Sol	V
NCS HS11719-5	1.19	2.20	0.011	0.013	0.751	0.046	0.164	0.439	0.036	0.034	0.029	0.028	0.0082
NCS HS11719-1	0.963	0.586	0.022	0.010	0.241	0.111	0.206	0.131	0.019	0.017	0.016	0.015	0.035
NCS HS11719-3	0.435	1.14	0.045	0.020	0.163	0.160	0.114	0.086	0.019	0.016	0.024	0.023	0.099
NCS HS11719-4	0.140	1.30	0.084	0.020	0.526	0.276	0.344	0.198	0.160	0.155	0.132	0.128	0.153
NCS HS11719-2	0.042	0.048	0.105	0.0053	0.154	0.411	0.432	0.247	0.296	0.292	0.161	0.154	0.207
NCS HS11719-6	0.0060	0.163	0.0053	0.035	0.014	0.0032	0.013	0.021	0.0021	0.0016	0.0010	(0.0008)	0.363

## CRM SOLUBLE ALUMINUM AND SOLUBLE BORON STEEL SET

available in set/6 only as grouped .T = total .S = soluble

37 mm Ø x 30 mm

Number	Al.T	Al.S	B.T	B.S	C	Mn	P	S	Si	Cu	Ni	Cr	Co	Mo
NCS HS93703-1	0.387	0.381	0.025	0.023	1.08	2.35	0.0057	(0.008)	0.681	0.048	0.028	3.98	0.0047	0.0077
NCS HS93703-2	0.92	0.91	0.0083	0.0080	0.055	0.021	0.027	0.0033	0.827	0.422	1.09	3.09	0.262	1.56
NCS HS93703-3	0.107	0.103	0.0041	0.0037	0.792	1.34	0.013	0.038	1.09	0.532	0.533	2.11	0.488	0.397
NCS HS93703-4	0.083	0.078	0.0050	0.0048	0.475	0.612	0.015	0.015	2.57	0.687	2.01	1.31	0.403	0.977
NCS HS93703-5	(1.29)	(1.27)	0.0017	0.0015	0.651	1.53	0.036	0.0052	0.024	0.236	2.98	0.021	0.094	0.631
NCS HS93703-6	0.64	0.63	0.0033	0.0030	0.246	0.211	0.045	0.0058	0.274	0.092	3.83	0.505	0.145	0.203

Number	As	Bi	Ca	Nb	Pb	Sb	Sn	Ti	V	W	Zr
NCS HS93703-1	0.032	0.0011	0.0009	0.351	0.0016	(0.0001)	0.014	0.473	0.0090	0.293	0.0031
NCS HS93703-2	0.0034	0.0006	0.0010	0.254	0.0008	0.0020	0.0069	0.346	0.376	1.97	0.087
NCS HS93703-3	0.0019	0.0004	0.0010	0.506	0.0007	0.0040	0.054	0.016	0.071	0.755	0.014
NCS HS93703-4	0.056	(0.0002)	(0.0001)	0.167	0.0006	0.0095	0.012	0.035	0.709	1.48	0.069
NCS HS93703-5	0.0064	0.0015	0.0007	0.0057	0.0007	0.010	0.015	0.111	0.231	0.050	0.41
NCS HS93703-6	0.011	(0.0002)	(0.0001)	0.070	0.0011	0.0006	0.017	0.246	0.526	1.04	0.22





## ARSENIC AND ANTIMONY IN STEEL

# = Class, where 1 = CRM and 2 = RM analysis listed in mass % except \* which is mg/kg

#	Number	As	Sb	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Als	Co	Mo	Sn	Ti
1	VS UG87	0.116	0.0012	0.59	1.18	0.026	0.022	1.25	0.030	0.50	0.260	0.024	0.02	.	0.044	.	0.103
1	12X 12749W	0.071	.	0.132	1.250	0.0257	0.101	0.298	0.311	0.485	0.554	0.004	.	0.436	0.224	0.040	0.031
1	SS 454/1	0.070	.	0.376	0.80	0.061	0.047	0.31	0.051	0.069	0.062	.	.	.	0.20	0.054	0.010
1	IMZ 120	0.065	0.031	0.60	0.40	(0.049)	0.026	0.34	0.10	0.085	0.20	0.033	.	.	.	0.008	.
1	12X 15266V	0.0640	.	0.455	1.240	0.0344	0.0258	0.674	0.226	1.317	3.49	0.526	.	0.286	0.298	0.0082	.
1	IRSID 1656	0.055	.	0.477	0.730	0.027	0.013	0.277	.	(0.048)	(0.017)	(0.002)	.	.	(0.007)	.	.
1	12X 15260W	0.055	.	0.352	2.08	0.0275	0.074	0.485	0.152	0.453	2.98	0.191	.	0.0884	0.098	0.0094	.
1	12X 350B	0.053	.	0.138	0.706	0.029	0.0363	0.672	0.150	0.162	0.392	0.341	.	0.0206	0.149	0.0298	0.099
1	12X 350C *	0.05	.	0.16	0.76	0.03	0.04	0.45	0.20	0.16	0.34	0.29	.	0.032	0.15	0.035	0.075
1	12X 353G	0.0461	0.138	0.111	0.726	0.0099	0.0147	0.207	0.232	0.214	0.701	0.0485	.	0.0240	0.1063	0.113	0.0387
1	12X 12746U	0.049	.	0.0132	1.70	0.0247	0.064	0.183	0.368	0.161	0.182	0.021	.	0.115	0.654	0.202	0.0283
1	12X 358A	0.0393	0.128	0.129	0.709	0.0102	0.0142	0.199	0.250	0.212	0.625	0.0616	.	0.0355	0.108	0.117	0.0453
1	12X 355C	0.0331	0.0796	0.159	0.508	0.0214	0.0241	0.494	0.657	0.0710	0.113	0.1104	.	0.0495	0.1010	0.0564	0.153
1	12X 354B	0.023	.	0.252	5.03	0.0478	0.0105	0.200	0.0679	0.082	0.0487	0.0150	.	0.0237	0.0328	0.0154	0.0248
1	ECRM 055-2D	0.0187	0.00376	0.5199	0.687	0.0102	0.0205	0.3094	0.2089	0.3121	0.3217	.	.	0.0257	0.0960	0.0162	0.00104
1	12X 357C	0.0147	0.0140	0.270	0.220	0.0101	0.0590	0.153	0.265	0.0954	0.094	0.208	.	0.199	0.0105	0.0188	0.0569
1	BS 1030	0.0055	0.0024	0.331	0.682	0.0101	0.0299	0.261	0.269	0.078	0.124	0.0014	.	0.0069	0.0182	0.0114	0.0005
1	VS UG90	0.0044	0.0011	0.34	0.286	0.0079	0.012	0.221	0.200	0.265	0.261	0.037	0.032	.	0.046	.	0.039
1	VS UG89	0.0043	0.0011	0.92	0.76	0.0085	0.01	0.385	0.373	0.51	0.420	0.01	0.007	.	0.044	.	0.012
1	BS 2931B	0.0033	0.0012	0.159	0.788	0.0108	0.0292	0.207	0.098	0.083	0.080	0.0191	.	0.0056	0.0329	0.0062	0.0008
1	VS UG92	0.0027	0.0005	0.69	0.79	0.05	0.0029	1.98	0.111	0.155	0.200	0.091	0.08	.	0.119	.	0.022
1	IRSID 1670	0.0018	.	0.0011	0.3981	0.0128	0.0075	0.0046	0.0134	0.0142	0.0174	0.0479	.	0.0018	0.0009	0.0017	0.0078
1	VS UG88	0.0007	0.0003	0.62	1.26	0.0026	0.0043	1.22	0.171	0.52	0.474	0.01	0.009	.	0.104	.	0.107
1	VS UG91	0.0004	0.00009	0.49	.	0.0038	0.0021	2.23	0.057	0.039	0.064	0.048	0.048	.	0.058	.	0.038
1	SS 458/2	.	0.089	0.198	0.479	0.0281	0.0314	0.504	.	.	.	0.055	0.053	0.198	.	.	.
1	SS 457/2	.	0.050	0.307	0.327	0.0098	0.0448	0.105	.	.	.	0.088	0.084	0.0217	.	.	.

Number	B	Bi	Ca*	Ce*	Mg*	N	Nb	O*	Pb	Se	Ta	V	W	Zn	Zr	Units
VS UG87	.	.	.	.	.	0.010	.	.	0.00008	.	.	0.0038	.	.	.	~47 mm Ø x ~30 mm
12X 12749W	.	.	.	.	.	.	.	.	.	.	.	0.069	0.034	.	.	~40 mm Ø x ~15 mm
SS 454/1	.	.	.	.	.	.	.	.	(0.0001)	.	.	.	0.15	.	.	38 mm Ø x 19 mm last
IMZ 120	.	.	.	.	.	0.0115	.	.	0.077	.	.	.	.	.	.	40 mm Ø x 40 mm
12X 15266V	.	.	.	.	.	.	1.438	.	.	.	0.116	0.106	.	.	.	~40 mm Ø x ~15 mm
IRSID 1656	.	.	.	.	.	.	.	.	.	.	.	(0.002)	.	.	.	40 mm Ø x 35 mm
12X 15260W	.	.	.	.	.	.	0.254	.	.	.	(0.016)	0.442	.	.	.	~40 mm Ø x ~15 mm
12X 350B	.	.	.	.	.	.	.	.	.	.	.	0.0286	0.275	.	.	40 mm Ø x 15 mm
12X 350C *	.	.	* Provisional Analysis			.	.	.	.	.	.	0.012	0.25	.	.	~40 mm Ø x ~15 mm
12X 353G	.	0.0246	.	.	.	0.0027	0.0641	.	0.0179	0.0192	.	0.0189	0.135	.	0.034	~40 mm Ø x ~15 mm
12X 12746U	.	.	.	.	.	0.0218	.	.	.	.	.	0.0160	0.101	.	.	40 mm Ø x ~20 mm last
12X 358A	.	0.0102	.	.	.	0.0029	0.104	.	0.0052	0.097	.	0.0261	0.123	.	0.0113	~40 mm Ø x ~15 mm
12X 355C	(0.0012)	.	.	.	.	0.0023	0.023	.	.	0.0395	.	0.1265	0.037	.	0.0192	~40 mm Ø x ~15 mm
12X 354B	.	.	.	.	.	0.0027	0.0802	.	.	.	.	0.0204	0.0248	.	.	~40 mm Ø x ~15 mm
ECRM 055-2D	.	.	.	.	.	0.01069	.	.	.	.	.	0.00245	0.0166	.	.	38 mm Ø x 25 or 30 mm
12X 357C	0.0102	0.0058	.	.	.	0.0079	0.0051	.	0.0315	(0.004)	.	0.166	0.0194	0.0094	.	~40 mm Ø x ~15 mm
BS 1030	0.0003	.	12	(2)	.	0.0107	(0.0004)	50	0.0005	.	(0.001)	0.031	0.0012	.	(0.0002)	38 mm Ø x ~7 or 19+ mm 17025
VS UG90	.	.	.	.	.	0.015	.	.	.	.	.	.	.	.	.	~47 mm Ø x ~30 mm
VS UG89	.	.	.	.	.	0.017	0.0043	.	0.0003	.	.	0.021	.	.	.	~47 mm Ø x ~30 mm
BS 2931B	0.0002	.	2	.	1	0.0076	0.0011	21	(0.00004)	.	(0.0004)	0.0014	0.0007	last	0.0005	38 mm Ø x ~2 mm 17025
VS UG92	.	.	.	.	.	0.016	0.034	.	0.00017	.	.	0.024	.	.	.	~47 mm Ø x ~30 mm
IRSID 1670	0.0007	.	.	(2)	.	0.0016	(0.0003)	.	.	.	.	(0.0005)	.	.	.	37 mm Ø x 30 mm
VS UG88	.	.	.	.	.	0.020	0.059	.	0.00015	.	.	0.117	.	.	.	~47 mm Ø x ~30 mm
VS UG91	.	.	.	.	.	0.010	0.097	.	0.00006	.	.	0.049	.	.	.	~47 mm Ø x ~30 mm
SS 458/2	0.0069	.	.	.	.	.	0.0510	.	0.0140	.	.	0.105	.	.	(0.064)	38 mm Ø x 19 mm
SS 457/2	0.0046	.	.	.	.	.	0.0174	.	0.0098	.	.	0.153	.	.	0.025	38 mm Ø x 19 mm

## BISMUTH AND SELENIUM STEEL

# = Class, where 1 = CRM and 2 = RM

BS: 38 mm Ø x ~7 or 19+ mm

CZ: ~39 mm Ø x 25 mm

#	Number	Bi	Se	C	Mn	P	S	Si	Cu	Ni	Cr	Al	As	Co	Mo	N
2	BS 4140A	0.105	.	0.40	0.84	0.021	0.076	0.21	0.15	0.15	0.97	0.016	0.005	0.010	0.16	0.0098
2	BS 53MOD	0.102	.	1.01	0.36	0.011	0.012	0.26	0.070	0.072	1.37	0.019	0.004	0.007	0.024	0.0086
2	BS 4140B	0.087	.	0.43	0.76	0.027	0.037	0.20	0.006	0.012	0.84	0.036	(0.002)	0.005	0.16	0.0064
2	BS 4150MOD	0.070	.	0.47	0.90	0.024	0.079	0.21	0.19	0.15	1.01	0.012	0.005	0.012	0.21	0.0087
2	CZ CM-16A	0.039	.	0.355	0.92	0.043	0.033	0.77	0.293	0.72	0.70	0.125	0.058	0.056	0.405	0.015

Number	B	Ca	Nb	O	Pb	Sb	Sn	Ti	V	W	Zn	Zr
BS 4140A	.	(0.0003)	.	(0.0025)	(0.001)	.	0.011	(0.003)	0.004	.	.	.
BS 53MOD	.	(0.001)	.	(0.002)	0.0005	.	0.008	(0.003)	0.005	.	.	.
BS 4140B	.	(0.0002)	.	(0.002)	0.004	.	(0.002)	0.003	0.005	.	.	.
BS 4150MOD	.	0.0010	.	(0.003)	0.0010	.	0.013	(0.002)	0.008	.	.	.
CZ CM-16A	0.012	0.0006	0.066	.	0.053	0.027	0.025	0.099	0.319	0.141	0.021	0.062

## CALCIUM IN STEEL

# = Class, where 1 = CRM and 2 = RM analysis listed in mass % except \* which is mg/kg

#	Number	Ca	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Als	Co	Mo	N	V
1	<b>BS HiCal-1</b>	0.0140	0.271	1.00	(0.007)	0.0007	1.29	0.152	3.28	1.55	0.070	.	0.0024	0.379	.	0.0027
1	SS 115	0.0058	0.6224	0.682	0.0123	0.00093	0.2078	.	0.0196	0.0198	0.0527	.	.	.	0.0067	.
1	<b>BS 9325A</b>	0.0039	0.203	0.969	0.0079	0.0045	0.612	0.163	3.29	1.50	0.0056	.	0.0093	0.358	0.0076	(0.0024)
1	SS 116	0.0036	0.617	0.6756	0.0092	0.00176	0.201	.	0.0155	0.0141	0.0587	.	.	.	0.0069	.
1	ECRM 194-1D	0.0026	0.1532	1.188	0.0097	0.0006	0.431	0.0751	0.3417	0.733	0.0837	.	.	0.2857	0.0115	0.0243
1	<b>BS XCCS-1</b>	0.0024	0.0441	0.356	0.0068	0.0022	0.292	0.0143	0.0132	0.0288	0.061	.	0.0017	0.0060	0.0052	0.0012
1	<b>BS 1020</b>	0.0022	0.210	0.568	0.0058	0.0249	0.250	0.184	0.059	0.109	0.0006	.	0.0070	0.018	0.0109	0.0363
2	HRT FE2009-N	0.0020	0.12	0.55	0.010	0.003	0.32	0.08	0.25	2.56	0.030	.	.	1.02	.	0.015
1	IRSID 1665	0.0017	0.1209	0.446	0.0104	0.0135	0.187	0.0469	0.0308	0.0363	.	0.0379	0.0046	0.0047	0.0049	(0.0006)
1	<b>BS 3941</b>	0.0011	0.407	0.802	0.016	0.023	0.257	0.053	0.018	0.069	0.0019	.	0.0042	0.0061	0.0069	0.0025
1	IARM 254A	0.001	0.500	0.78	0.010	0.024	0.211	0.091	0.044	0.050	0.025	.	0.006	0.013	0.0096	0.002
2	BS 4150MOD	0.0010	0.47	0.90	0.024	0.079	0.21	0.19	0.15	1.01	0.012	.	0.012	0.21	0.0087	0.008
2	BS 4330V	0.0010	0.318	0.91	0.008	0.0009	0.240	0.181	1.91	0.91	0.021	.	0.011	0.475	0.0076	0.094
1	<b>BS 4130</b>	0.0007	0.303	0.541	0.0105	0.0113	0.245	0.221	0.088	0.924	0.0242	.	0.0065	0.168	0.0072	0.0037
2	<b>BS 4942</b>	0.0006	0.414	0.56	0.015	0.021	0.22	0.165	0.16	0.97	(0.004)	.	0.010	0.54	0.0080	0.28
2	BS 2952	0.0003	1.03	0.33	0.013	0.014	0.32	0.106	0.135	1.36	0.024	.	0.007	0.044	0.0084	0.005
1	<b>BS PP20</b>	0.0003	0.382	1.41	0.018	0.0070	0.262	0.119	1.00	1.94	0.0132	.	0.0145	0.212	0.0080	0.066
1	IMZ 111	0.0003	0.106	0.31	0.010	0.039	0.55	0.036	0.23	0.072	0.017	0.007	.	0.084	0.0133	0.022
2	TL 1669	0.00017	0.00226	0.0955	0.0137	0.0100	0.0093	0.0217	0.0160	0.0246	0.03553 (tot)	.	0.0019	0.0011	0.0024	(0.0006)

Number	As	B	Bi	Nb	O	Pb	Sb	Sn	Ti	W	Zr	Other
<b>BS HiCal-1</b>	0.0022	(0.0001)	.	(0.002)	.	(0.0005)	.	(0.0002)	0.0037	(0.0009)	(0.0008)	~38 mm Ø x ~30 mm <b>17025</b>
SS 115	.	.	.	.	.	.	.	.	0.0027	.	.	38 mm Ø x 19 mm
<b>BS 9325A</b>	0.0024	(0.0001)	.	0.0017	.	(0.0003)	Fe: 92.8	(0.0003)	0.0030	0.024	(0.001)	~40 mm Ø x ~30 mm <b>17025</b>
SS 116	.	.	.	.	.	0.00012	.	.	0.00171	.	.	44 mm Ø x 19 mm
ECRM 194-1D	0.0042	0.0020	.	.	.	.	.	.	.	.	.	Disc 33 mm Ø x 33 mm or Block ~38x34x32 mm
<b>BS XCCS-1</b>	0.0024	(0.0004)	.	(0.001)	Fe: 99.2	(0.0006)	(0.0005)	0.0002	0.0015	(0.003)	0.0006	~40 mm Ø x ~30 mm <b>17025</b> Fe: 99.2
<b>BS 1020</b>	0.0074	(0.0001)	.	(0.0003)	0.0046	(0.0002)	(0.0018)	0.0090	(0.0005)	(0.0004)	(0.0005)	44 mm Ø x ~7 or 19+ mm <b>17025</b>
HRT FE2009-N	.	.	.	.	.	.	.	.	.	.	Zn: 0.004	40 mm Ø x 40 mm
IRSID 1665	0.0067	(0.00032)	.	.	.	(0.0014)	(0.0008)	0.0031	(0.0008)	.	.	37 mm Ø x 30 mm
<b>BS 3941</b>	0.0036	(0.0001)	.	0.033	0.0055	0.0010	0.0005	0.0019	0.0017	(0.0004)	(0.0003)	41 mm Ø x ~7 or 19+ mm <b>17025</b>
IARM 254A	0.005	0.0002	.	0.001	(0.003)	(0.0003)	.	0.005	0.001	(0.001)	(0.001)	31 mm Ø x 2 mm
BS 4150MOD	0.005	.	0.070	.	(0.003)	0.0010	.	0.013	(0.002)	.	.	38 mm Ø x ~7 or 19+ mm
BS 4330V	.	.	.	.	0.0018	.	.	0.010	.	.	.	37 mm Ø x ~7 or 19+ mm
<b>BS 4130</b>	0.0048	(0.0002)	.	0.0015	0.0015	(0.00003)	(0.0021)	0.0099	0.0009	0.0011	Mg: 0.0002	38 mm Ø x ~7 or 19+ mm <b>17025</b>
BS 4942	0.005	.	.	.	(0.0021)	.	.	0.014	.	.	.	38 mm Ø x ~7 or 19+ mm last
BS 2952	0.004	.	.	.	(0.002)	.	0.003	0.006	0.003	.	.	44 mm Ø x ~7 or 19+ mm
<b>BS PP20</b>	0.0049	0.00011	.	0.0048	(0.0010)	.	0.0013	0.0069	0.0007	0.0058	.	38 mm Ø x ~7 or 19+ mm <b>17025</b>
IMZ 111	.	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 40 mm
TL 1669	0.0017	0.00038	.	0.00046	.	0.00013	0.00049	0.0071	0.0504	.	(0.00021)	38 mm Ø x 25 mm Zn: 2.7*

## CRM Al, Ca, AND N IN LOW ALLOY STEEL

Number	Al	Ca	N	Units
<b>BS 9905</b>	0.017	(0.0001)	<b>0.055</b>	38 mm Ø x ~7 mm <b>17025</b> last
IMZ 133	.	.	<b>0.0360</b>	40 mm Ø x 40 mm
IMZ 131	0.0043	.	<b>0.0333</b>	40 mm Ø x 40 mm
IMZ 135	0.0274	0.0008	<b>0.0238</b>	40 mm Ø x 40 mm
IMZ 169	0.075	.	<b>0.0193</b>	40 mm Ø x 40 mm
IMZ 141	0.0071	.	<b>0.0154</b>	40 mm Ø x 40 mm
IMZ 130	0.0046	0.0024	<b>0.0153</b>	40 mm Ø x 40 mm
IMZ 139	(0.029)	0.0031	<b>0.0113</b>	40 mm Ø x 40 mm
IMZ 132	0.0021	0.0002	<b>0.0097</b>	40 mm Ø x 40 mm
IMZ 137	0.0017	0.00025	<b>0.0083</b>	40 mm Ø x 40 mm
IMZ 140	0.0307	0.0015	<b>0.0083</b>	40 mm Ø x 40 mm
IMZ 138	0.0022	.	<b>0.0063</b>	40 mm Ø x 40 mm
IMZ 134	0.0124	0.0005	.	40 mm Ø x 40 mm
IMZ 136	0.0034	0.00031	.	40 mm Ø x 40 mm

## C-Mo and Cr-Mo STEEL XRF SET

# = class, where 1 = CRM ISO **17025** and 2 = RM, Set Part Number: BS MOLY-5 AVAILABLE INDIVIDUALLY ~7 mm discs

#	Grade	Alloy	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	Co	N	Sn	V
2	C-.5Mo	4419	<b>BS 3952</b>	0.208	0.546	0.011	0.021	0.264	0.202	0.112	0.105	0.519	0.048	.	(0.0005)	.	.
1	1.25Cr-.5Mo	F-11	<b>BS 45B</b>	0.140	0.502	0.0068	0.017	0.583	0.101	0.136	1.14	0.60	0.030	0.0090	0.0066	0.0069	0.0083
2	2.25Cr-1Mo	F-22	<b>BS 1982</b>	0.128	0.441	0.012	0.026	0.255	0.177	0.197	2.09	0.89	0.021	0.010	0.0097	0.013	0.003
2	5Cr-.5Mo	F-5	<b>BS 47A</b>	0.130	0.44	0.017	0.015	0.27	0.11	0.12	4.22	0.47	0.015	0.011	0.018	0.008	0.016
1	9Cr-1Mo	F-9	<b>BS 48B</b>	0.110	0.365	0.0228	0.0068	0.75	0.070	0.165	8.78	0.949	0.0157	0.0165	0.0088	0.0049	0.033

## CRM EPMA SETS

available in sets only, as grouped 4x10x15mm

Number	Cr	Number	Ni
NMIJ 1001-a	5.00	NMIJ 1006-a	5.04
NMIJ 1002-a	14.96	NMIJ 1007-a	10.05
NMIJ 1003-a	19.87	NMIJ 1008-a	20.02
NMIJ 1004-a	29.84	NMIJ 1009-a	39.92
NMIJ 1005-a	39.69	NMIJ 1010-a	60.07





LEADED STEEL

# = Class, where 1 = CRM and 2 = RM

OES regularly requires extension of preburn time

Table with columns: #, Number, Pb, C, Mn, P, S, Si, Cu, Ni, Cr, Al, As, Co, Mo, N, Sn, V. Rows include BS 74C, 14X 12144A, CZ CM-15C, BS 75G, BS 75F, BS 73C\*, IARM 182B, IARM 183C, BS 72B, BS 73B, BS 70B, BS 70C\*.

Table with columns: Number, B, Ca, Nb, O, Sb, Ti, W, Zn, Grade, Units. Rows include BS 74C, 14X 12144A, CZ CM-15C, BS 75G, BS 75F, BS 73C\*, IARM 182B, IARM 183C, BS 72B, BS 73B, BS 70B, BS 70C\*.

RM LEADED AND BISMUTH STEEL XRF SET

Part Number: BS PB-BI-7

AVAILABLE INDIVIDUALLY

~7 mm discs

17025

Table with columns: Grade, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Mo, Al, Bi, Pb, Sn, V, N. Rows include 11L17, 12L14, 41L40, 41L50, 4140 + Bi & S, 4150 + Bi & S, 8620 + Bi & S.

MANGANESE STEEL

14X:~40Øx~15~17mm BS:32Øx~15~17mm CZ:~39Øx25mm DSZU:39Øx20mm ECRM:35Øx25mm IMN:50~56Øx15mm SS 491:50Øx10mm other SS:48x42x12mm VS:~38Øx~18mm

Table with columns: #, Number, Mn, C, P, S, Si, Cu, Ni, Cr, Al, Mo, N, Nb, Sn, V, Other. Rows include DSZU C013, VS LG68, IMZ 199, CZ SP-2B, IRSID 1833, 14X MN1AL, DSZU C012, VS LG67, BS 17, BS 17A, DSZU C011a, DSZU C024, IMZ 198, VS LG66, DSZU C011, 14X MN4AC, SS 495/4, DSZU C023, DSZU C022, DSZU C010, VS LG65, DSZU C021, SS 493/3, 14X MN3T, 14X 15196S, 14X MN2R, BS 19A, DSZU C020, 14X MN5T, 14X MN5U, SS 492/3, 14X MN5V, CZ CM-9B.

\* Provisional Analysis

\*\* IRSID 1833 also contains As: 0.0034, Co: 0.0089, Pb: 0.00007, and Ti: 0.0011. Sample size 35 mm Ø x 25 mm.

CRM

MANGANESE STEEL SET

AVAILABLE IN SET/6 ONLY

30 mm Ø x 24 mm

Table with columns: Number, C, Mn, P, S, Si, Cu, Ni, Cr, B, Co, Mo, N, Ti, V. Rows include NCS HS11720-6, NCS HS11720-1, NCS HS11720-2, NCS HS11720-3, NCS HS11720-4, NCS HS11720-5.



CRM Co/Fe/V MAGNETIC ALLOY PERMENDUR 2V analysis listed in mass %

Table with columns: Number, Co, Fe, V, Mn, P, S, Si, Ni, N, Nb, O, Zr, Units. Row 1: IARM 326A 48.4 49.6 1.94 0.003 0.0013 0.0011 0.029 0.037 0.0004 0.038 0.0082 0.002 31 mm Ø x 2 or 18 mm

RESULFURIZED STEEL

# = Class, where 1 = CRM and 2 = RM OBS regularly requires extension of preburn time to analyze correctly

Main table for RESULFURIZED STEEL with columns: #, Number, S, C, Mn, P, Si, Cu, Ni, Cr, Al, Co, Mo, N, Sn, Ti, V. Contains multiple rows of material data.

Table with columns: Number, As, B, Bi, Ca, Nb, O, Pb, Sb, W, Zn, Zr, Units

Detailed table for various materials with columns: Number, As, B, Bi, Ca, Nb, O, Pb, Sb, W, Zn, Zr, Units. Includes material specifications like 14X MSF1L, 12X 15253T, etc.

RM RESULFURIZED STEEL XRF SET

Part Number: BS RESUL-4 AVAILABLE INDIVIDUALLY

~7 mm discs

Table for RM XRF SET with columns: Grade, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Mo, Al, Co, N, Sn, V, As. Row 1: 1117 BS 65C 0.150 1.19 0.007 0.115 0.24 0.24 0.063 0.066 0.012 (0.002) (0.007) 0.0084 0.02 0.002 (0.008)







LOW ALLOY STEEL WITH 0.13 % < C < 0.3 % - CONTINUED ON THE NEXT PAGE #=Class, where 1=CRM and 2=RM

Table with columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Al, Als, As, Co, Mo, N, Sn, V. Contains chemical composition data for various steel grades like SRM 1269, 12X 352D, ECRM 086-1D, etc.

Table with columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Al, Als, As, Co, Mo, N, Sn, V. Continuation of chemical composition data for steel grades like VS RG31/1, KUT B3, VS UG5/5, etc.

Table with columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Al, Als, As, Co, Mo, N, Sn, V. Continuation of chemical composition data for steel grades like VS UG112, IMZ 112, etc.

CRM LOW ALLOY STEEL WITH EXTENSIVE ANALYSIS analysis listed in mass % 31-34 mm Ø x 19 mm

Table with columns: Number, C, Mn, P, S, Si, Cu, Ni, Cr, Al, As, Co, Mo, Nb, Pb, Sn, Ta, Ti, V, W, Zr. Shows extensive analysis for SRM 1264a.

continued analysis listed in mass % analysis listed in mg/kg

Table with columns: Number, B, Bi, Fe.diff, Ge, Sb, Te, Zn, Ag, Au, Ca, Ce, H, Hf, La, Mg, N, Nd, O, Pd, Se, Sr. Shows analysis in mg/kg for SRM 1264a.

Table with columns: Number, B, Bi, Fe.diff, Ge, Sb, Te, Zn, Ag, Au, Ca, Ce, H, Hf, La, Mg, N, Nd, O, Pd, Se, Sr. Shows analysis in mg/kg for SRM 1264a.



## LOW ALLOY STEEL WITH 0.13 % &lt; C &lt; 0.3 %

CONTINUED FROM THE PREVIOUS PAGE

Number	B	Ca	Fe	Mg	Nb	O	Pb	Sb	Ta	Ti	W	Zn	Zr	Units
IARM 330A	0.0003	0.0010	.	.	(0.003)	(0.0009)	(0.0004)	(0.001)	.	0.006	(0.004)	.	0.0015	31 mm Ø x 2 mm
SRM 1269	.	.	.	.	.	.	0.005	.	.	.	.	.	.	32 mm Ø x 19 mm
12X 352D	.	.	.	.	.	.	.	.	.	0.285	0.223	.	.	-40 mm Ø x -15 mm
ECRM 086-1D	.	.	.	.	.	.	.	.	.	.	.	.	.	38 mm Ø x 25 or 30 mm
12X 16604A *	.	.	.	.	.	.	.	.	.	.	.	.	.	-40 mm Ø x -15 mm
CZ CM-3A	0.0002	.	.	.	0.006	.	.	.	.	0.006	0.015	.	.	-39 mm Ø x 25 mm
VS UG9/10	.	.	.	.	.	.	.	.	.	0.163	1.34	.	.	-45 mm Ø x -28 mm
HRT FE2000-N	.	0.0015	.	.	.	.	.	.	.	.	0.025	.	.	40 mm Ø x 20 mm
VS RG27/1	.	.	.	.	.	.	.	.	.	0.110	0.170	.	.	-45 mm Ø x -28 mm
IMZ 178	.	.	.	.	0.105	.	.	.	.	.	0.017	.	.	40 mm Ø x 40 mm
SRM 1225	.	.	.	.	.	.	.	.	.	.	.	.	.	32 mm Ø x 19 mm
<b>BS HiCal-1</b>	(0.0001)	0.0140 [91.9]	(0.0003)	(0.002)	(0.002)	(0.0005)	(0.0005)	.	.	0.0037	(0.0009)	.	(0.0008)	32 mm Ø x 20 mm <b>17025</b>
IARM 380A	.	.	.	.	(0.0020)	.	.	.	.	.	(0.009)	.	.	31 mm Ø x 2 or 18 mm
RM Fe 2/4	(0.0027)	<0.001	.	.	(0.011)	.	<0.02	<0.03	.	(0.0065)	0.19	.	<0.02	40 mm Ø x 40 mm
BS 69B	.	.	.	.	.	.	.	.	.	(0.002)	.	.	.	38 mm Ø x ~7 or 19+ mm
12X 12750U	.	.	.	.	0.111	.	.	.	.	0.159	0.100	.	.	-40 mm Ø x -15 mm
12X 32550A	.	.	.	.	.	.	.	.	.	.	.	.	.	-38 mm Ø x -45 mm
IARM 195B	0.0039	0.0002	.	.	0.007	0.0017	0.002	0.011	.	0.002	0.38	.	0.002	31 mm Ø x 18 mm last
BS 6418	.	.	.	.	.	0.0012	.	.	.	0.003	.	.	.	57 mm Ø x -7 or 19+ mm
IARM 380B	.	.	.	.	(0.0016)	.	.	.	.	0.0011	(0.003)	.	.	31 mm Ø x 2 or 18 mm
CKD 181B	0.0076	.	(95.37)	.	0.062	.	0.0005	0.017	0.042	0.155	0.188	.	0.001	44 mm Ø x 13 mm last
IMZ 113	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 40 mm
DSZU C043	(0.0005)	0.0005	.	.	0.004	.	.	.	.	0.046	0.082	.	.	40 mm Ø x 25 mm
12X 722M24A	.	.	.	.	.	.	.	.	.	.	.	0.0028	.	-38 mm Ø x -15 mm
VS UG6/5	.	.	.	.	(0.01)	.	.	.	.	(0.01)	0.16	.	.	-45 mm Ø x -28 mm
IARM 229B	(0.0006)	(0.0003)	.	.	(0.0019)	(0.0017)	(0.0005)	(0.0006)	(0.003)	0.0019	(0.003)	.	(0.0008)	31 mm Ø x 2 or 18 mm
ECRM 197-1D	.	.	.	.	.	.	.	.	.	0.0005	.	.	.	38 mm Ø x 20 mm
BS 3961	.	.	.	.	.	.	.	.	.	<0.003	.	.	.	44 mm Ø x -7 or 19+ mm
TL 1668	(0.00024)	0.0019	(0.0003)	(0.0002)	.	(0.0007)	(0.0003)	.	.	0.0032	.	0.0008	(0.0003)	37 mm Ø x 25 mm
DSZU C048	.	(0.0017)	.	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 25 mm
IPT 502	.	.	.	.	.	.	.	.	.	0.0016	.	.	.	36 mm Ø x 20 mm
<b>BS 8620E</b>	(0.0003)	0.0010	97.2	(0.0003)	(0.002)	0.0016	(0.0008)	0.0015	(0.0004)	0.0016	0.0008	<b>17025</b>	(0.0008)	38 mm Ø x -7 or 19+ mm
BS 8620F *	.	* Provisional Analysis	<0.0005	<0.05	<0.05	<0.005	<0.005	<0.005	<0.005	<0.005	<0.005	<0.005	<0.005	38 mm Ø x -7 or 19+ mm
IARM 33D	0.0002	(0.0003)	.	.	0.002	0.0013	<0.001	(0.002)	.	0.003	<0.005	.	<0.002	31 mm Ø x 2 or 18 mm
BS 3952	.	.	.	.	.	.	.	.	.	.	.	.	.	39 mm Ø x ~7 or 19+ mm
ECRM 187-2D	0.00048	.	.	.	.	.	.	.	.	.	.	.	.	39 mm Ø x 28 mm
<b>BS 9325A</b>	(0.0001)	0.0039	92.8	(0.0002)	0.0017	.	(0.0003)	.	(0.010)	0.0030	0.024	<b>17025</b>	(0.001)	-40 mm Ø x -30 mm
<b>BS 4820A</b>	0.0002	0.0003	0.0003	(0.002)	(0.002)	0.0011	(0.0002)	0.0024	(0.012)	0.0012	(0.002)	<b>17025</b>	.	38 mm Ø x -7 or 19+ mm
SRM 1763a	0.0054	.	(95.3)	.	0.100	.	.	(0.011)	(0.012)	0.308	(0.002)	.	0.044	34 mm Ø x 19 mm
VS RG29/1	.	.	.	.	0.044	.	.	.	.	0.020	0.62	.	.	-45 mm Ø x -28 mm
Number	B	Ca	Fe	Mg	Nb	O	Pb	Sb	Ta	Ti	W	Zn	Zr	Units
VS RG31/1	.	.	.	.	.	.	.	.	.	0.21	0.39	.	.	-45 mm Ø x -28 mm
KUT B3	.	.	.	.	.	.	.	.	.	.	1.19	.	.	30-35mm Ø x 39 mm
VS UG5/5	.	.	.	.	(0.01)	.	.	.	.	(0.003)	0.38	.	.	-45 mm Ø x -28 mm
IARM 155F	.	.	.	.	0.0016	(0.003)	.	.	.	0.0020	(0.004)	.	.	31 mm Ø x 2 or 18 mm
12X 86200A	.	.	.	.	.	.	.	.	.	.	.	.	.	-38 mm Ø x -15 mm
12X LA2E	.	.	.	.	.	.	.	.	.	.	.	.	.	-40 mm Ø x -15 mm
IMZ 112	.	.	.	.	0.013	.	.	.	.	0.010	.	.	.	40 mm Ø x 40 mm
12X 349D	.	.	.	.	.	.	.	.	.	0.101	0.049	.	.	-40 mm Ø x -15 mm last
VS UG8/10	.	.	.	.	(0.003)	.	.	.	.	0.0034	.	.	.	-45 mm Ø x -28 mm
VS UG114	.	.	.	.	.	.	.	.	.	0.006	.	.	0.065	-45 mm Ø x -25 mm
BS 51F	(0.0001)	(0.0005)	.	(0.0001)	(0.0005)	0.0020	(0.00007)	(0.0011)	.	(0.0012)	(0.0030)	(0.0002)	.	38 mm Ø x -7 or 19+ mm
IMZ 162	.	.	.	.	.	.	.	.	.	0.12	1.19	.	.	40 mm Ø x 40 mm
VS UG113	.	.	.	.	.	.	.	.	.	0.006	0.007	.	0.169	-45 mm Ø x -25 mm
BS 4620	0.00006	0.0001	.	0.0001	0.0001	0.0009	0.0002	0.0024	.	0.0026	0.0009	0.0002	.	38 mm Ø x -7 or 19+ mm
ECRM 192-1D	.	.	.	.	.	.	.	.	.	.	.	.	.	-35 mm Ø x -30 mm
VS UG112	.	.	.	.	.	.	.	.	.	0.0028	0.005	.	0.0047	-45 mm Ø x -25 mm
DSZU C08	0.011	.	.	.	0.122	.	.	.	.	0.060	0.966	(0.003)	(0.006)	40 mm Ø x 30 mm last
BS LF3	0.0001	(0.0001)	.	.	.	0.004	.	.	.	.	.	.	.	38 mm Ø x -7 or 19+ mm
HRT FE2012-N	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 20 mm
IMZ 74A	(0.002)	(0.0004)	.	.	0.041	.	.	.	.	0.022	.	.	.	43 mm Ø x 20 mm
12X 19MNV56A	.	.	.	.	.	.	.	.	.	.	.	.	.	-40 mm Ø x -15 mm
ECRM 087-1D	.	.	.	.	.	.	.	0.0046	.	.	.	.	.	38 mm Ø x 25 or 30 mm
12X 15180A	.	.	.	.	.	.	.	.	.	.	.	0.0016	.	-40 mm Ø x -20 mm
HRT FE2013-N	.	.	.	.	.	.	.	.	.	.	.	.	.	34 mm Ø x 20 mm
ECRM 194-2D	0.00155	.	.	.	0.0290	.	.	.	.	0.00322	.	.	.	39 mm Ø x 28 mm
BS 3962	.	.	.	.	.	.	.	.	.	.	.	.	.	37 mm Ø x -7 or 19+ mm
CZ CM-8A	0.004	.	.	.	0.034	.	.	.	.	(0.001)	0.01	.	.	-39 mm Ø x 25 mm
HRT FE1999-N	0.0002	.	.	.	0.002	.	.	.	.	0.001	.	.	.	40 mm Ø x 20 mm
BS XCCT	.	.	.	.	(0.001)	(0.005)	<0.001	(0.0004)	.	(0.002)	.	.	<0.002	36 mm Ø x -7 or 19+ mm
IMZ 176A	.	.	.	.	.	.	.	.	.	.	(0.015)	.	.	40 mm Ø x 40 mm
12X 12747U	.	.	.	.	.	.	.	.	.	0.072	0.030	.	.	42 mm Ø x 15 mm
BS 15A	(0.0002)	(0.0005)	.	.	0.041	.	(0.0003)	(0.003)	.	0.008	(0.004)	.	0.022	32 mm Ø x 17 mm last
RM Fe C/2	0.0030	(0.0013)	.	.	0.0073	.	.	0.0190	.	0.0074	0.34	.	0.010	40 mm Ø x 40 mm
ECRM 193-1D	.	.	.	.	0.0232	.	.	.	.	(0.0013)	.	.	.	36-41 mm Ø x 28-35 mm
BS 1972	(0.0001)	(0.0002)	.	.	(0.001)	(0.0026)	(0.001)	(0.004)	.	(0.003)	(0.004)	.	.	39 mm Ø x -7 or 19+ mm
BS 47A	.	.	.	.	0.002	(0.003)	.	.	.	0.003	.	.	.	38 mm Ø x -7 or 19+ mm
Number	B	Ca	Fe	Mg	Nb	O	Pb	Sb	Ta	Ti	W	Zn	Zr	Units





**RM LOW ALLOY STEEL XRF SET**Part Number: BS LAS-24 Set of 24 samples, each 35 - 45 mm Ø x 7 mm discs **17025**

Alloy	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	As	Ca	Co	N	Sn	V
300M	BS 4340M	0.414	0.74	0.004	<0.001	1.65	0.134	1.78	0.78	0.35	0.076	0.007	.	0.013	0.0020	0.009	0.056
1345	BS XCCV	0.44	1.75	0.012	0.024	0.28	0.015	0.019	0.041	0.007	0.033	0.0023	.	0.006	0.0056	(0.0004)	(<0.003)
3115	BS XCCT	0.158	0.52	0.005	0.011	0.28	0.027	1.27	0.65	0.020	0.006	0.004	.	0.017	0.0076	(0.002)	0.031
4130	BS 3932	0.321	0.54	0.016	0.018	0.33	0.200	0.19	1.00	0.229	0.020	0.004	0.0043	0.011	0.0070	0.012	0.005
4140	BS 1962	0.41	0.94	0.007	0.011	0.242	0.224	0.16	1.05	0.229	0.018	0.007	.	0.008	0.0095	0.010	0.004
4150 + S	<b>BS 42</b>	0.516	1.24	0.021	0.073	0.235	0.252	0.183	0.67	0.190	0.020	(0.004)	.	0.012	0.0080	0.012	0.003
4330	BS 4330V	0.318	0.91	0.008	0.0009	0.240	0.181	1.91	0.91	0.475	0.021	.	0.0010	0.011	0.0076	0.010	0.094
4340	BS 60E	0.408	0.70	0.012	0.024	0.26	0.153	1.73	0.86	0.249	0.024	0.007	0.0010	0.009	0.0087	0.009	0.004
4615	BS 51E	0.15	0.59	0.010	0.021	0.28	0.22	1.75	0.14	0.21	0.028	.	.	0.035	0.0086	0.010	(0.0011)
4620	BS 4620	0.189	0.57	0.006	0.018	0.25	0.216	1.75	0.072	0.24	0.032	(0.0084)	(0.0001)	0.012	0.0078	0.013	(0.0008)
4820	BS 4820	0.188	0.57	0.010	0.025	0.25	0.11	3.29	0.12	0.21	0.020	0.005	0.0046	0.008	0.0079	(0.008)	(0.002)
6150	BS 43A	0.491	0.811	0.008	0.026	0.252	0.184	0.242	0.93	0.059	0.003	.	.	0.008	0.0074	0.011	0.148
8620	BS 1931	0.194	0.84	0.007	0.018	0.235	0.116	0.42	0.50	0.168	0.021	0.007	(0.0008)	0.012	0.0079	0.007	0.002
8822	BS 8822	0.228	0.92	0.011	0.025	0.26	0.17	0.47	0.52	0.34	0.022	0.007	(0.0004)	0.019	0.0085	0.011	0.003
8740	BS 67B	0.40	0.94	0.007	0.020	0.23	0.19	0.53	0.51	0.22	0.024	.	.	0.011	0.0078	0.009	(0.002)
9310	BS 58D	0.127	0.45	0.010	0.005	0.32	0.156	3.02	1.35	0.14	0.042	.	.	0.009	0.0147	0.012	0.005
9325	BS 9325	0.25	0.91	0.008	0.007	0.32	0.13	3.29	1.48	0.31	0.030	(0.004)	0.0049	0.010	0.0089	0.009	0.004
P-20	BS 55E	0.307	0.72	0.014	0.024	0.60	0.032	0.053	1.66	0.40	(0.004)	.	.	(0.005)	0.0096	0.002	0.019
AMS 6418	BS 69B	0.2258	1.28	0.008	0.013	1.27	0.086	1.71	0.28	0.39	0.024	.	.	0.035	0.0057	0.006	(0.002)
A193	BS 4942	0.414	0.56	0.015	0.021	0.22	0.165	0.16	0.97	0.54	(0.004)	0.005	0.0006	0.010	0.0080	0.014	0.28
A485-1	BS A485-1	0.98	1.10	0.019	0.004	0.62	0.16	0.13	1.07	0.029	0.017	0.006	.	0.010	0.0060	0.011	0.003
E52100	BS 53E	1.08	0.37	0.007	0.012	0.24	0.11	0.26	1.45	0.10	0.003	.	.	0.011	0.0086	0.005	0.004
Nitriding	BS 68C	0.38	0.60	0.018	0.008	0.305	0.178	0.166	1.77	0.36	1.06	(0.004)	(0.0002)	0.011	0.0045	0.008	0.007
LF 3	BS LF 3	0.183	0.52	0.006	0.018	0.206	0.080	3.36	0.098	0.056	0.017	0.006	(0.0001)	0.056	0.0054	0.006	(0.002)

Alloy	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	As	Ca	Co	N	Sn	V
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**RM TOOL STEEL XRF SET**Part Number: BS TS-18 AVAILABLE INDIVIDUALLY **17025** ~7 mm discs

Grade	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	W	V	Co	N
A-2	BS 36C	0.96	0.46	0.023	0.027	0.31	0.18	0.19	5.01	0.99	.	(0.04)	0.11	0.03	.
A-10	BS A-10	1.41	1.75	0.016	0.022	1.15	0.16	1.82	0.24	1.53	0.006	<0.005	(0.004)	(0.010)	.
D-2	BS 37D	1.54	0.28	0.021	0.015	0.29	0.063	0.21	11.07	1.09	.	0.16	0.80	0.07	0.016
H-10	BS 49	0.36	0.33	0.014	0.015	0.92	0.072	0.20	3.51	2.41	0.004	0.31	0.62	2.00	0.0186
H-11	BS TH11	0.423	0.31	0.016	0.005	0.88	0.041	0.11	5.04	1.27	.	(0.01)	0.46	(0.008)	.
H-12	BS TH12	0.372	0.40	0.020	0.005	0.92	0.064	0.16	5.02	1.41	.	1.06	0.62	0.07	.
H-13	BS 34D	0.395	0.38	0.017	0.005	1.06	0.049	0.10	5.15	1.24	.	0.10	0.94	0.031	.
L-6	<b>BS 39B</b>	0.67	0.62	0.009	0.019	0.214	0.163	1.45	0.79	0.17	(0.011)	.	(0.01)	(0.02)	.
M-1	BS TM1	0.86	0.23	0.007	0.012	0.46	0.054	0.057	3.72	8.4	.	1.7	1.05	0.45	.
M-2	BS 32C	0.84	0.29	(0.018)	0.0010	0.29	0.13	0.35	3.98	4.85	(0.02)	6.3	2.03	0.31	.
O-1	<b>BS 35D</b>	0.879	1.13	0.021	0.024	0.22	0.141	0.132	0.495	0.035	(0.005)	0.46	0.181	0.012	.
O-6	<b>BS 41</b>	1.41	0.89	0.013	0.011	1.02	0.038	0.15	0.22	0.23	(0.007)	0.035	0.046	.	.
S-1	BS 33E	0.49	0.29	0.022	0.005	0.20	0.038	0.08	1.25	0.045	.	2.75	0.19	0.006	.
S-5	BS 38C	0.60	0.81	0.011	0.012	2.08	0.26	0.24	0.28	0.41	0.015	0.004	0.214	0.036	0.0081
S-7	BS TS7	0.529	0.70	0.016	0.010	0.27	0.05	0.10	3.18	1.34	.	0.19	0.35	0.043	.
T-1	<b>BS 30D</b>	0.745	0.348	0.029	0.0010	0.301	0.116	0.191	3.93	0.342	0.0123	17.73	1.077	0.101	0.0168
	BS 10V	2.46	0.52	0.019	0.079	0.89	0.076	0.08	5.41	1.30	<0.002	0.013	9.50	0.009	0.064
HP9-4-30	BS 9-4-30	0.30	0.22	0.008	<0.001	0.06	0.09	7.25	1.00	1.00	0.004	0.01	0.085	4.40	0.0015

Grade	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	W	V	Co	N
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## ALUMINUM IN STAINLESS AND HIGH ALLOY STEEL

# = Class, where 1 = CRM and 2 = RM

#	Number	Al	Ni	Cr	C	Mn	P	S	Si	Cu	Co	Mo	N	Nb	Ti	V
1	ECRM 299-1D	5.33	0.172	22.32	0.0154	0.2678	0.0152	0.00022	0.299	0.0382	0.0187	0.0186	0.0198	.	0.1289	0.0329
1	IMZ 158	1.56	0.24	25.51	0.091	1.34	0.015	0.007	2.23	0.097	.	0.025	.	.	0.12	0.078
1	13X PH17700A	1.172	6.98	16.88	0.0732	0.496	0.0181	0.0008	0.551	0.146	0.0464	0.340	0.0192	0.0201	0.051	0.0390
1	<b>BS 192</b>	1.17	7.11	16.44	0.074	0.835	0.025	0.0005	0.387	0.412	0.104	0.430	0.0290	0.168	0.076	0.124
2	CT X92834	1.14	8.32	12.57	0.035	0.044	0.003	0.003	0.019	0.030	0.030	2.20	.	0.001	0.019	<0.004
1	13X PH13800A	1.075	8.04	12.53	0.0386	0.0332	0.0064	0.0030	0.081	0.0449	0.0220	2.10	0.0041	.	0.0122	0.0188
2	BS 184A	1.00	8.34	12.66	0.035	0.06	0.007	0.001	0.080	0.041	0.036	2.20	0.0045	(0.006)	0.051	0.014
1	<b>BS 192A</b>	0.98	7.01	16.44	0.066	0.768	0.021	<0.002	0.300	0.334	0.114	0.28	0.029	0.208	0.083	0.077
1	IARM 152C	0.94	7.30	16.99	0.072	0.74	0.024	0.0006	0.263	0.316	0.113	0.36	0.0172	0.012	0.098	0.072

Number	As	B	Ca	O	Sn	Ta	W	Zr	Units
ECRM 299-1D	0.0054	0.0002	.	.	.	.	.	0.1775	40 mm Ø x 25 mm
IMZ 158	.	.	.	.	.	.	.	.	40 mm Ø x 40 mm
13X PH17700A	.	0.0033	.	.	0.0055	.	0.009	.	~38 mm Ø x ~15 mm
<b>BS 192</b>	(0.005)	(0.0003)	0.0007	0.0014	0.008	(0.001)	0.05	.	38 mm Ø x ~7 or 19+ mm
CT X92834	.	0.0009	.	.	0.002	.	.	<0.001	30-35 mm Ø x x ~19 mm
13X PH13800A	.	.	.	.	0.0051	.	.	.	~38 mm Ø x ~15 mm
BS 184A	.	(0.0004)	(0.0003)	(0.0003)	(0.002)	.	0.032	.	38 mm Ø x ~7 or 19+ mm
<b>BS 192A</b>	(0.0035)	(0.0003)	(0.0006)	(0.0006)	0.008	.	0.048	.	38 mm Ø x ~7 or 19+ mm
IARM 152C	(0.004)	0.0029	(0.0005)	(0.001)	0.007	(0.005)	0.026	.	31 mm Ø x 2 or 18 mm

## CRM BORON IN STAINLESS STEEL

35 mm x 45 mm x 16 mm

Number	B	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Mo	Ti	V	W
DSZU C61	2.14	(0.073)	(0.38)	(0.003)	(0.005)	(0.41)	(0.09)	(0.95)	(17.8)	(0.04)	(0.24)	(0.75)	(0.19)	(0.22)
DSZU C60	1.42	(0.058)	(0.50)	(0.002)	(0.006)	(0.35)	(0.01)	(0.51)	(11.9)	(0.11)	(0.37)	(2.70)	(0.41)	(0.20)
DSZU C62	1.15	(0.065)	(0.31)	(0.010)	(0.024)	(0.32)	(0.24)	(0.84)	(14.4)	(0.59)	(0.16)	(3.36)	(0.18)	(0.14)
DSZU C63	1.05	(0.070)	(0.27)	(0.014)	(0.006)	(0.30)	(0.39)	(0.48)	(11.3)	(0.25)	(0.09)	(0.70)	(0.08)	(0.10)

## CALCIUM IN STAINLESS AND HIGH ALLOY STEEL

# = Class, where 1 = CRM and 2 = RM

#	Number	Ca	Ni	Cr	C	Mn	P	S	Si	Cu	Co	Mo	N	Nb	V	W
1	BS Ca304-4 *	0.008	8.8	18.3	0.092	0.80	0.021	0.007	0.91	0.14	0.001	0.004	0.06	0.06	0.07	<0.05
2	BS CA304-1	0.0045	8.57	18.30	0.045	1.06	0.026	0.016	0.71	0.34	0.20	0.34	0.083	0.026	0.09	0.04
1	13X 14923A	0.0044	0.452	11.26	0.205	0.501	0.0197	0.0031	0.330	0.0563	0.0207	0.819	0.0321	0.005	0.295	.
1	ECRM 379-1D	0.0033	30.83	26.79	0.0121	1.804	0.0166	0.0006	0.393	0.984	0.0390	3.290	0.0550	(0.0028)	0.0663	(0.0091)
1	13X 31603C	0.0029	10.03	16.83	0.023	1.879	0.0263	0.0245	0.350	0.306	0.148	2.02	0.080	0.0197	0.0895	0.0427
2	BS 193	0.0020	1.82	18.48	0.104	12.11	0.018	0.002	0.66	0.088	0.028	0.21	0.37	0.014	0.107	(0.007)
2	BS SS4952	0.0019	0.23	13.15	0.347	0.41	0.016	0.003	0.66	0.045	0.030	0.049	0.027	0.004	0.089	(0.007)
2	BS 82E	0.0014	12.49	22.38	0.062	1.61	0.027	0.001	0.58	0.26	0.12	0.31	0.072	0.062	0.064	0.041
1	<b>BS 9942</b>	0.0014	13.55	18.21	0.021	1.84	0.025	0.006	0.49	0.305	0.086	3.30	0.071	0.005	0.072	0.032
1	<b>BS 9842</b>	0.0010	20.02	24.19	0.059	1.50	0.025	0.0016	0.99	0.147	0.237	0.111	0.037	0.026	0.075	0.011
1	ECRM 272-1D	0.00090	0.2445	11.927	0.2815	0.600	0.0156	0.0196	0.420	0.0192	0.0145	0.0030	0.0508	0.0028	0.0167	.
2	BS 94C	0.0008	0.43	25.90	0.057	0.45	0.024	0.002	0.62	0.056	0.042	0.20	0.065	0.032	0.12	(0.03)
2	BS 82D	0.0007	14.12	22.40	0.058	1.85	0.020	0.009	0.63	0.16	0.042	0.144	0.070	0.053	0.087	0.028
2	BS 87F	0.0007	10.12	17.30	0.055	1.64	0.024	0.025	0.67	0.28	0.17	0.29	0.037	0.57	0.13	0.050
2	BS SS3951	0.0005	9.18	18.17	0.014	1.56	0.023	0.031	0.61	0.22	0.16	0.303	0.077	0.085	0.067	0.040

Number	Al	As	B	O	Pb	Sb	Sn	Ti	Zn	Units	
BS Ca304-4 *	<0.05	<0.05	0.004	0.01	* Provisional Analysis					.	~38 mm Ø x ~38mm
BS CA304-1	0.003	(0.003)	0.0006	0.0041	.	(0.0020)	0.010	0.028	.	38 mm Ø x ~5 mm last, sides not parallel	
13X 14923A	0.003	.	.	.	.	.	0.004	.	.	~40 mm Ø x ~15 mm	
ECRM 379-1D	(0.00246)	(0.0018)	0.00190	(0.0027)	(0.000038)	0.00057	0.0021	(0.0014)	.	38 or 45 mm Ø x 25 mm	
13X 31603C	(0.005)	.	.	.	.	0.0053	.	.	.	~30 mm Ø x ~20 mm	
BS 193	(0.003)	.	0.0007	(0.004)	.	.	0.004	0.003	.	32 mm Ø x ~7 or 19+ mm	
BS SS4952	0.003	0.002	(0.0004)	0.005	.	.	0.004	0.002	.	38 mm Ø x ~7 or 19+ mm	
BS 82E	0.006	.	0.0024	.	.	.	0.006	0.003	.	38 mm Ø x ~7 or 19+ mm	
<b>BS 9942</b>	0.004	(0.004)	0.0014	(0.0023)	.	.	0.006	(0.002)	.	44 mm Ø x ~7 or 19+ mm	
<b>BS 9842</b>	0.014	(0.002)	0.0025	(0.0044)	.	.	0.005	0.003	.	38 mm Ø x ~7 or 19+ mm	
ECRM 272-1D	0.0046	0.0116	0.0018	.	.	0.0007	.	0.00096	0.0031	38 mm Ø x 25 or 30 mm	
BS 94C	0.004	.	(0.0005)	0.0061	.	.	0.006	.	.	44 mm Ø x ~7 or 19+ mm	
BS 82D	(0.002)	.	0.0040	0.007	.	.	0.004	0.005	.	38 mm Ø x ~7 or ~11 mm last	
BS 87F	0.004	0.005	(0.0006)	0.005	.	.	0.004	0.004	.	41 mm Ø x ~7 or 19+ mm	
BS SS3951	0.002	.	(0.0006)	0.0075	.	.	0.007	(0.002)	.	41 mm Ø x ~7 or 19+ mm	











STAINLESS STEEL WITH NI < 5.0 %

CONTINUED ON THE NEXT PAGE

# = Class, 1=CRM, 2=RM, and 3=RM with no uncertainties analysis listed in mass % except \* which is mg/Kg \*\* Provisional Analysis

Table with 17 columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Co, Mo, N, Nb, Ti, V, W. Contains multiple rows of material specifications including grades like 14X HS10A, BS 156, IARM 13D, etc.

Table with 17 columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Co, Mo, N, Nb, Ti, V, W. Contains multiple rows of material specifications including grades like 13X 12549K, CT X68890, SRM 1223, etc.



STAINLESS STEEL WITH C > 0.05 % CONTINUED ON THE NEXT PAGE

# = Class, where 1 = CRM, 2 = RM, and 3 = RM with no uncertainties

Table with 17 columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Co, Mo, N, Nb, Ti, V, W. Rows include materials like KUT S24, VS LG76, SRM C1153a, etc.

Table with 17 columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Co, Mo, N, Nb, Ti, V, W. Rows include materials like ECRM 270-1D, VS LG78, 13X 12534X, etc.

Table with 17 columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Co, Mo, N, Nb, Ti, V, W. Rows include materials like VS LG82, IARM 3E, etc.









STAINLESS STEEL XRF SETS

AVAILABLE IN SETS OR INDIVIDUALLY

-7 mm discs

Grade	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Co	Mo	N	Nb	V	W	
<b>SET BS SS-17</b>																
15-5PH	BS 185A	0.033	0.49	0.022	0.002	0.38	3.41	4.43	14.46	0.026	0.30	0.027	0.32	0.048	(0.014)	
17-4PH	BS 17-4PHA	0.018	0.85	0.023	0.022	0.40	3.30	4.69	15.40	0.072	0.34	0.022	0.204	0.043		
17-7PH	BS 192	0.075	0.84	0.025	0.001	0.38	0.41	7.10	16.42	0.104	0.42	0.029	0.17	0.13	0.04	
253 MA	BS 253	0.094	0.58	0.018	<0.001	1.81	0.14	10.89	20.68	0.15	0.21	0.146	0.017	0.050	0.03	
255	<b>BS 179C</b>	0.0164	0.878	0.0236	0.0003	0.373	1.53	6.10	25.9	0.0386	3.34	0.236	0.009	0.080	0.056	
2205 (318)	<b>BS 2205</b>	0.0199	1.029	0.0227	0.0005	0.564	0.196	5.27	22.92	0.041	3.26	0.169	0.0052	0.0560	0.0309	
303	<b>BS 303</b>	0.044	1.80	0.028	0.326	0.415	0.627	8.17	17.23	0.071	0.410	0.023	0.008	0.056	0.023	
304 L	BS 81F	0.026	1.35	0.023	0.012	0.36	0.19	10.06	18.15	0.21	0.41	0.069		0.078	0.037	
309	BS 82D	0.058	1.85	0.020	0.009	0.63	0.16	14.12	22.40	0.042	0.144	0.070	0.053	0.087	0.028	
310	BS 83G	0.073	1.66	0.024	0.004	0.56	0.114	19.15	24.50	0.153	0.085	0.026	0.061	0.077	0.007	
316 L	<b>BS 316D</b>	0.0185	1.400	0.0294	0.0189	0.278	0.409	10.38	16.76	0.294	2.05	0.042	0.0277	0.074	0.072	
317 L	BS 317L	0.027	1.17	0.029	0.0014	0.67	0.23	13.53	18.16	0.14	3.07	0.056	0.031	0.09	0.018	
321	<b>BS 85D</b>	0.048	1.69	0.024	0.024	0.54	0.45	9.98	17.09	0.97	0.59	(0.02)	0.062	0.132	(0.07)	
330	BS 86F	0.054	1.30	0.021	0.0011	1.22	0.23	34.99	18.74	0.098	0.24	0.035	0.19	0.061	(0.03)	
347	BS 347B	0.051	1.57	0.028	0.026	0.51	0.15	9.16	17.24	0.05	0.38	0.056	0.71	0.04	(0.005)	
355	BS 355	0.136	0.862	0.0171	0.0003	0.374	0.173	4.18	15.43	0.053	2.73	0.081	0.0103	0.106	0.0069	
PH13-8 Mo	BS 184A	0.035	0.06	0.007	0.001	0.080	0.041	8.34	12.66	0.036	2.20	0.0045	(0.006)	0.014	0.032	
<b>SET BS 400-SS-16</b>																
182PM	BS 150	0.048	1.71	0.020	0.33	0.43	0.042	0.19	18.61	0.024	1.97	0.029	0.003	0.054	0.01	
410	BS 410C	0.131	0.381	0.0206	0.0051	0.366	0.084	0.352	12.78	0.0185	0.055	0.039	0.0056	0.0006	0.0131	
416	BS 90F	0.085	0.53	0.023	0.328	0.58	0.12	0.30	13.01	0.021	0.14	0.037	0.011	0.076	0.032	
416 Se	BS 151	0.090	0.41	0.021	0.018	0.65	0.11	0.24	13.19	0.018	0.088	0.022	0.005	0.046	0.010	
420	BS 98	0.309	0.48	0.019	0.0014	0.72	0.098	0.21	13.35	0.020	0.034	0.0181	0.003	0.075	0.009	
420F	BS 152	0.32	0.36	0.022	0.275	0.44	0.050	0.14	13.41	0.015	0.061	0.020	0.006	0.051	<0.01	
422	BS 97	0.216	0.71	0.021	0.0004	0.39	0.066	0.76	11.82	0.041	1.05	0.030	0.007	0.21	0.95	
430	BS 91E	0.066	0.42	0.017	0.002	0.52	0.05	0.17	16.58	0.02	0.035	0.032	(0.004)	0.09	0.01	
430F	BS 153	0.026	0.41	0.018	0.280	0.53	0.052	0.140	17.38	0.017	0.30	0.021	0.002	0.045	(0.002)	
431	BS 92B	0.150	0.42	0.021	0.003	0.42	0.13	2.12	15.92	0.04	0.17	0.073	(0.006)	0.07	0.02	
440C	BS 93E	1.02	0.52	0.022	0.0010	0.90	0.12	0.35	17.33	0.048	0.50	0.0359	0.005	0.24	0.11	
440F	BS 155	1.00	0.35	0.014	0.145	0.40	0.035	0.13	16.64	0.019	0.46	0.032	0.002	0.10		
440F Se	BS 156	1.06	1.15	0.022	0.007	0.47	0.09	0.35	16.87	0.047	0.50	0.041	0.005	0.13	0.11	
446	BS 94C	0.057	0.45	0.024	0.002	0.62	0.056	0.43	25.90	0.042	0.20	0.065	0.032	0.12	(0.03)	
450	BS 95A	0.035	0.58	0.026	0.004	0.46	1.50	6.42	14.72	0.081	0.73	0.0255	0.55	0.052	0.02	
455	BS 96A	0.009	0.04	0.007	0.004	0.06	2.07	8.38	11.62	0.03	0.021	.	0.26	0.07	.	

Grade	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Co	Mo	N	Nb	V	W	
<b>Number</b>																
		Al	B	Ca	Se	Sn	Ti									
<b>SET BS SS-17</b>																
BS 185A		0.002	0.0017	(0.0002)	.	0.007	(0.001)	Ta: (0.002)								
BS 17-4PHA		0.016	0.0016	.	.	.	.	As: 0.044 As: 0.005								
BS 192		1.15	(0.0004)	0.0007	.	0.009	0.078	Ce: 0.044 As: 0.005								
BS 253		0.016	.	.	.	0.006	0.005	O: 0.0038 Sb: 0.0005 <b>17025</b>								
<b>BS 179C</b>		0.0078	0.0015	(0.0003)	.	0.0018	(0.0005)	As: 0.0034 O: 0.0038 Sb: 0.0005 <b>17025</b>								
<b>BS 2205</b>		0.0080	0.0016	0.0014	.	0.0050	0.0019	As: 0.0059 Fe: [67.0] O: 0.0034 Sb: 0.0010 <b>17025</b>								
<b>BS 303</b>		0.0019	0.0013	(0.0015)	.	0.0091	0.017	O: 0.0058 <b>17025</b>								
BS 81F		(0.003)	0.0026	(0.0004)	.	0.007	0.003	O: (0.0064)								
BS 82D		(0.002)	0.0040	0.0007	.	0.004	0.005									
BS 83G		(0.004)	(0.001)	O: 0.0064	.	0.003	(0.003)									
<b>BS 316D</b>		(0.002)	0.0038	(0.0008)	O: 0.0039	0.0080	(0.002)	As: 0.0048 Fe: 68.1 <b>17025</b>								
BS 317L		(0.005)	0.0013	(0.001)	.	0.005	.									
<b>BS 85D</b>		0.13	(0.001)	0.0004	.	0.0062	0.48	<b>17025</b>								
BS 86F		(0.007)	0.0026	(0.001)	.	0.004	(0.006)									
BS 347B		0.002	0.0036	(0.0005)	.	0.006	(0.002)									
BS 355		0.0192	0.0039	(0.0002)	.	0.0038	0.0007	O: 0.0020								
BS 184A		1.00	(0.0004)	(0.0003)	.	(0.002)	0.051									
<b>SET BS 400-SS-16</b>																
BS 150		0.002	.	.	.	(0.003)	(0.002)									
BS 410C		0.0079	(0.0001)	0.0022	.	0.0023	0.0006	<b>17025</b>								
BS 90F		(0.006)	.	.	.	0.005	(0.002)									
BS 151		(0.002)	.	.	0.328	0.005	<(0.003)									
BS 98		0.003	.	(0.0005)	.	0.006	0.002									
BS 152		(0.002)	.	.	.	0.003	(0.002)									
BS 97		0.018	.	.	.	(0.003)	(0.002)									
BS 91E		(0.004)	.	0.0008	.	0.004	(0.002)									
BS 153		(0.004)	.	.	.	0.002	(0.004)									
BS 92B		(0.002)	.	(0.0009)	.	0.006	(0.002)									
BS 93E		0.009	.	.	.	0.003	0.007									
BS 155		(0.001)	.	.	.	(0.003)	(0.002)									
BS 156		<(0.002)	.	.	0.142	(0.004)	0.001									
BS 94C		0.004	.	0.0008	.	0.006	.									
BS 95A		0.002	0.0010	0.0008	.	0.008	(0.003)									
BS 96A		0.08	(0.0017)	.	.	.	1.18									

Number	Al	B	Ca	Se	Sn	Ti
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RM HIGH ALLOY STEEL XRF SET

Part Number: BS HAS-12

AVAILABLE INDIVIDUALLY

~7 mm discs

Table with columns: Number Grade, C, Mn, P, S, Si, Cu, Ni, Cr, Mo, Al, B, Co, N, Nb, Sn, Ti, V, W, O. Rows include materials like BS 189A AL6XN CRM 17025, BS 179A Alloy 255, BS 183 Greek Ascology, BS 186A Invar 36, BS 187A Carp. 20Cb3, BS 188A A-286, BS 190 Nitronic@ 40, BS 180A Nitronic@ 50, BS 181A Nitronic@ 60, BS 193 18Cr-12Mn, BS 182 17Cr-15Mn, BS 191 16Cr-6Mn-4Si.

Table with columns: Number Grade, C, Mn, P, S, Si, Cu, Ni, Cr, Mo, Al, B, Co, N, Nb, Sn, Ti, V, W, O.

CRM CAST IRON SETS

AVAILABLE IN SETS ONLY, as grouped

Table with columns: Number, C, Mn, P, S, Si, Cu, Ni, Cr, Al, Mo, Sn, Ti, V, Ce, La, Mg, N. Rows include sets like 30 mm Ø x 28 mm, 30 mm Ø x 30 mm.

CRM CAST IRON SET

AVAILABLE IN SET ONLY

37 mm x 37 mm x ~20mm

Table with columns: Number, C, Mn, P, S, Si, Cu, Ni, Cr, Ce, La, Mg, Mo, Sb, Sn, Ti, V, Al, As, B, Bi, Ca, Co, Fe, Nb, Nd, Pb, Pr, Se, Te, W, Zn, Zr. Rows include sets like CKD 241, CKD 242, CKD 243, CKD 244, CKD 245, CKD 246, CKD 247, CKD 248, CKD 249.

These CKD sets may contain 1 or more replacement pieces from later batches.







## CAST IRON WITH MAGNESIUM - continued from the previous page

sizes shown below

Number	As	B	Bi	Ca	Fe	La	Nb	Pb	Sb	Se	Sn	W	Zr	Other
CZ 20034 17b	0.008	(0.0002)	(0.001)	.	.	.	.	(0.002)	.	.	(0.002)	0.004	.	.
CZ 20034 17a	0.007	(0.0002)	(0.001)	.	.	.	.	(0.002)	.	.	(0.002)	0.004	.	.
CZ 20034 17c	0.0005	(0.0006)	(0.002)	.	.	.	.	(0.002)	.	.	(0.002)	0.004	.	.
Y 2863-11	(0.022)	0.053	.	.	.	.	0.133	(0.0057)	(0.174)	.	(0.108)	0.010	.	.
CZ SPL17 43A	.	0.0014	(0.002)	.	.	N:0.0045	0.008	0.014	(0.004)	.	0.067	0.038	Zn:0.013	.
CZ SPL17 42A	.	0.0036	(0.002)	.	.	N:0.0027	0.045	0.020	0.015	.	0.027	0.020	Zn:0.013	.
Y 451045	.	.	.	.	.	.	.	.	.	.	.	.	.	.
CZ 02033 2g	.	0.0023	0.006	.	.	.	.	0.008	0.029	.	0.015	(0.004)	.	Zn: 0.020
Y 2863-12	(0.0097)	0.0078	.	.	.	.	0.21	(0.056)	(0.471)	.	(0.307)	0.13	.	.
CZ 02033 2f	.	0.0020	(0.002)	.	.	.	.	0.005	0.028	.	0.014	(0.003)	(0.005)	Zn: 0.018
Y 4510251-16	.	0.0044	.	.	.	0.016	.	.	.	.	.	0.030	.	.
VS ChG 25	.	.	.	.	.	.	.	.	0.052	.	0.017	.	.	.
Y 451047	.	0.31	.	.	.	.	0.012	.	.	.	.	.	.	.
SCRM 668/13	.	.	.	.	.	.	.	.	.	.	.	.	.	.
CZ 02033 3c	(0.007)	0.0044	(0.002)	.	.	.	.	0.005	.	.	0.009	(0.003)	.	.
SCRM 666/12	.	.	.	.	.	.	.	.	.	.	.	.	.	.
SCRM 670/20	.	.	.	.	.	.	.	.	.	.	.	.	.	.
CZ 20034 15a	(0.003)	0.0041	0.012	.	.	.	.	.	0.058	.	0.005	0.006	.	.
CZ SPL17 31A	.	(0.0004)	.	.	.	N:0.0042	.	.	.	.	(0.003)	(0.005)	.	.
11X SG1A	0.0021	.	.	.	.	.	.	.	.	.	.	.	Zn:0.041	-50Ø x -15mm
CZ 20034 15b	(0.003)	0.0033	0.010	.	.	.	.	.	0.058	.	0.005	0.007	.	.
CZ SPL17 34A	.	0.0076	(0.005)	.	.	N:0.0041	0.014	(0.006)	0.007	.	0.051	0.016	Zn:0.007	.
11X SG2A	0.0022	.	.	.	.	.	.	.	.	.	.	.	Zn:0.040	-50Ø x -15mm
Y 451042	.	.	.	.	.	.	.	.	.	.	.	.	.	.
CZ 02033 2e	.	0.0024	0.005	.	.	.	.	(0.004)	0.028	.	0.015	0.008	.	Zn: 0.025
CZ 20034 15c	(0.003)	0.0057	0.008	.	.	.	.	.	0.056	.	0.006	0.004	.	.
CZ SPL17 32A	.	(0.0005)	(0.007)	.	.	N:0.0042	.	0.022	0.023	.	(0.012)	(0.008)	Zn:0.011	.
CZ 02033 3b	.	0.0042	0.001	.	.	.	.	0.009	.	.	0.019	.	.	.
CZ SPL17 40A	.	0.0008	.	.	.	N:0.0063	.	.	.	.	(0.004)	.	Zn:(0.002)	.
VS ChG 28	.	.	.	.	.	.	.	.	0.015	.	0.0017	.	.	.
CZ 20034 14a	0.036	0.0096	0.007	.	.	.	.	(0.005)	0.015	.	0.027	(0.005)	0.011	Zn: 0.010
CZ 20034 14b	0.034	0.0100	0.007	.	.	.	.	(0.005)	0.016	.	0.028	(0.005)	0.014	Zn: 0.009
<b>BS 286AF</b>	(0.01)	0.0085	.	(0.001)	[91.4]	.	(0.003)	.	.	.	(0.004)	(0.008)	(0.007)	<b>17025</b>
<b>BS 286AE</b>	(0.01)	0.0085	.	(0.001)	[91.4]	.	(0.003)	.	.	.	(0.004)	(0.008)	(0.007)	<b>17025</b>
CZ 02033 3d	(0.018)	0.0071	(0.002)	.	.	.	.	0.005	0.007	.	0.009	.	.	.

Number	As	B	Bi	Ca	Fe	La	Nb	Pb	Sb	Se	Sn	W	Zr	Other
CZ 02033 1f	.	0.0043	(0.001)	.	.	.	.	0.009	.	.	0.030	0.022	(0.008)	.
CZ 02033 1g	.	0.0034	0.005	.	.	.	.	0.016	.	.	0.028	0.015	(0.004)	.
CZ 20034 13c	(0.002)	.	.	.	.	.	.	.	(0.002)	.	0.014	(0.003)	(0.02)	.
CZ 02033 1e	.	0.0036	(0.002)	.	.	.	.	0.007	.	.	0.032	0.021	(0.007)	Zn: 0.009
CZ 02033 1c	.	0.0005	0.016	.	.	.	.	0.006	.	.	0.032	0.015	Zn:0.001	.
CZ 20034 14c	0.035	0.0123	.	.	.	.	.	.	0.020	.	0.025	(0.003)	0.013	Zn: 0.010
CKD 247C (U)	0.012	0.000	0.007	Zn:0.018	(92.6)	0.023	0.048	(0.002)	0.005	(0.000)	0.040	(0.002)	0.009	last of stock
CZ 20034 13a	(0.002)	.	.	.	.	.	.	.	(0.002)	.	0.014	(0.003)	0.029	.
CZ 20034 13b	(0.002)	.	.	.	.	.	.	.	(0.002)	.	0.014	(0.003)	0.023	.
CKD 247B	0.010	0.000	0.007	.	(92.7)	0.019	0.052	(0.002)	0.005	(0.000)	0.038	(0.002)	0.009	Zn: 0.012
VS ChG 24	.	.	.	.	.	.	.	.	0.009	.	0.077	.	.	.
Y 2863-9	(0.041)	0.153	.	.	.	.	0.11	(0.093)	(0.116)	.	(0.124)	.	.	.
VS ChM5/1	.	.	.	.	.	.	.	.	.	.	.	.	.	.
SCRM 667/13	.	.	.	.	.	.	.	.	.	.	.	.	.	.
VS ChM6/1	.	.	.	.	.	.	.	.	.	.	.	.	.	.
VS ChM8/1	.	.	.	.	.	.	.	.	.	.	.	.	.	.
CZ SPL17 36A	.	0.022	(0.007)	.	.	N:0.0038	.	0.016	.	.	(0.002)	.	Zn:(0.002)	.
VS ChM13	.	.	.	.	.	.	.	.	.	.	.	.	.	.
SCRM 669/14	.	.	.	.	.	.	.	.	.	.	.	.	.	.
CKD 245B(U)	0.006	0.003	0.009	.	(92.5)	(0.00)	0.029	0.020	0.052	(0.029)	0.076	0.020	0.004	.
CKD 245A	0.002	0.007	0.008	.	(92.7)	(0.00)	(0.001)	0.015	0.050	(0.036)	0.076	0.021	0.003	last
VS ChG 26	.	.	.	.	.	.	.	.	.	.	0.031	.	.	.
VS ChM10	.	.	.	.	.	.	.	.	.	.	.	.	.	.
SRM C1137a	.	.	.	.	.	.	.	.	.	.	.	.	.	.
CZ SPL17 33A	.	0.0064	(0.002)	.	.	N:0.0043	0.032	0.010	0.019	.	0.039	0.079	Zn:0.009	.
CKD 246B	0.003	0.000	(0.001)	.	(92.6)	0.003	(0.001)	(0.002)	0.004	(0.00)	0.002	(0.011)	0.000	.
SRM C2424	.	(0.002)	.	.	.	0.0011	.	.	.	.	.	.	.	.
VS ChM9	.	.	.	.	.	.	.	.	.	.	.	.	.	.
VS ChM11	.	.	.	.	.	.	.	.	.	.	.	.	.	.
Y 2863-7	(0.021)	0.100	.	.	.	.	0.041	(0.0025)	(0.010)	.	(0.0073)	.	.	.

Number	As	B	Bi	Ca	Fe	La	Nb	Pb	Sb	Se	Sn	W	Zr	Other
BS: 28-34	mm Ø x 17-35 mm			CKD 24x:	37 mm x 37 mm x ~13-20 mm			SCRM:	48 mm x 42 mm x 12 mm			VS:	~39 mm Ø x ~39 mm	
CZ:	40 mm Ø x 18 mm						SRM:	32 mm Ø x 19 mm			Y:	30 mm Ø x 30 mm		

**RM CAST IRON WITH YOUR CHOICE OF MAGNESIUM LEVELS** each unit: 2 pcs mushroom 43 mm Ø x 5 mm

Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mg	Al	Ce	Co	Sn	Ti	V	Zn	Other
CTIF 6134	3.70	0.25	0.030	<0.01	1.60	0.020	2.00	0.040	*	.	<0.03	.	.	.	.	.	.
CTIF 8532	3.7	0.288	0.05	.	2.6	0.0443	0.888	0.04	*	.	<0.025	.	0.0303	0.02	0.07	.	.
CTIF 6135	3.6	0.38	0.0130	(0.003)	0.9	0.0219	1.98	0.04	*	(0.006)	.	0.037	.	0.007	0.0155	.	.
CTIF 4500	3.38	0.60	0.059	(0.002)	1.97	.	1.45	0.014	*	0.033	0.023	0.065	.	.	.	.	.
CTIF 5781	3.35	0.26	0.030	(0.0025)	2.50	0.0061	0.83	0.040	*	.	.	(0.004)	.	0.0208	0.0150	.	.
CTIF 4497	3.12	0.605	0.043	(<0.002)	2.66	0.048	1.90	0.040	*	.	.	.	0.094	0.031	0.44	.	.
CTIF 7160	3.1	0.57	0.05	(0.001)	2.4	0.08	1.0	(0.1)	*	(0.02)	0.02	0.09	.	0.013	0.018	.	As: 0.009
CTIF 5037	3.04	0.76	0.043	(0.0025)	3.40	.	0.64	0.014	*	.	.	.	.	0.029	.	.	.
CTIF 3601B	3.0	0.35	0.037	(0.005)	2.1	0.019	1.08	0.029	*	.	<0.01	.	.	0.016	(0.005)	<0.05	Pb:(<0.002)
CTIF 8018	3.0	0.7	0.07	(0.0015)	3.0	0.08	0.127	0.09	*	0.02	(<0.02)	.	0.07	0.06	0.39	.	Sb:(0.01)
CTIF 6736	2.8	0.65	0.012	(0.002)	1.6	0.0258	1.7	0.03	*	.	.	.	.	0.008	(0.03)	.	.
CTIF 5783	2.55	0.2	0.0266	(0.003)	2.3	0.110	1.23	0.05	*	.	.	0.0074	.	0.015	0.0127	.	As: 0.0016

Magnesium level available in the below samples. X = available

For Mg Range	Order Suffix	3601B	4497	4500	5037	5781	5783	6134	6135	6736	7160	8018	8532
<0.005	<0.005	X	.	.	.	X	X	.	.	.	.	X	.
0.005 - 0.009	0.005	X	.	.	X	X	X	.	.	X	.	X	X
0.010 - 0.014	0.01	.	.	.	X	X	X	.	.	X	X	X	X
0.015 - 0.024	0.02	X	.	.	X	X	X	.	X	X	X	X	X
0.025 - 0.034	0.03	.	.	.	X	.	X	.	X	X	X	X	X
0.035 - 0.044	0.04	.	.	.	X	.	X	.	X	X	X	X	X
0.045 - 0.054	0.05	.	.	.	X	.	X	.	X	X	X	X	X
0.055 - 0.064	0.06	.	X	X	.	.	X	.	X	X	X	X	X
0.065 - 0.074	0.07	.	X	X	.	.	X	.	X	X	X	X	.
0.075 - 0.084	0.08	.	X	X	.	.	X	X	X	X	X	X	.
0.085 - 0.094	0.09	.	X	X	.	.	X	X	X	X	X	X	.
0.095 - 0.104	0.10	.	.	.	.	.	X	X	X	X	X	X	.
0.105 - 0.114	0.11	.	.	.	.	.	.	X	X	X	X	X	.
0.115 - 0.124	0.12	.	.	.	.	.	.	X	X	X	X	X	.
0.125 - 0.134	0.13	.	.	.	.	.	.	X	X	X	X	X	.
0.135 - 0.144	0.14	.	.	.	.	.	.	X	.	.	X	.	.
0.145 - 0.154	0.15	.	.	.	.	.	.	.	.	.	X	.	.
0.155 - 0.164	0.16	.	.	.	.	.	.	.	.	.	X	.	.
0.165 - 0.174	0.17	.	.	.	.	.	.	.	.	.	X	.	.
0.175 - 0.184	0.18	.	.	.	.	.	.	.	.	.	.	.	.

The above cast iron samples can be ordered with your choice of Magnesium. Examples:  
 to order CTIF 6736 with Mg 0.035 - 0.044 then order as part number CTIF 6736 0.04  
 to order CTIF 8018 with trace Mg, order as part number CTIF 8018 <0.005

**CRM WHITE IRON** analysis listed in mass %

Number	C	Mn	P	S	Si	Cu	Ni	Cr	Co	Mo	Nb	Ti	V
<b>BS WI-2</b>	3.61	0.80	0.22	0.056	0.52	0.0124	0.254	0.229	0.0118	0.219	0.128	0.089	0.215
SRM CII45	2.92	0.187	0.215	0.191	0.271	0.46	0.62	0.63	0.058	0.48	.	0.012	0.112
VS Chg 8/6	(2.7)	1.51	0.040	0.013	3.93	.	.	(0.2)	.	.	.	.	(0.3)
VS Chg 10/6	(2.7)	0.86	0.103	0.0072	2.86	.	.	(0.2)	.	.	.	.	(0.3)
VS Chg 11/6	(2.7)	0.312	0.23	0.039	1.79	.	.	(0.2)	.	.	.	.	(0.3)
VS Chg 9/6	(2.7)	0.155	0.38	0.071	0.80	.	.	(0.2)	.	.	.	.	(0.3)
<b>BS WI-1</b>	1.75	0.24	0.051	0.114	1.90	0.027	0.053	0.048	0.0074	0.0103	0.027	0.020	0.008

**17025**

**17025**

Number	Al	As	B	Bi	Ca	Fe	Mg	Pb	Sb	Sn	W	Zr	Units
<b>BS WI-2</b>	0.0192	0.0016	0.0008	.	(0.00013)	[93.6]	(0.0002)	0.013	0.023	0.0042	0.023	0.0045	~35 mm Ø x ~30 mm
SRM CII45	(0.04)	(0.03)	(0.02)	(<0.01)	.	.	.	0.0012	(0.04)	(0.10)	.	(0.002)	32 mm Ø x 19 mm
VS Chg 8/6	.	(0.003-0.006)	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
VS Chg 10/6	.	(0.003-0.006)	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
VS Chg 11/6	.	(0.003-0.006)	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
VS Chg 9/6	.	(0.003-0.006)	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
<b>BS WI-1</b>	0.075	0.0067	0.0032	.	0.0005	[95.5]	0.0009	0.115	.	0.0081	0.185	0.0034	~35 mm Ø x ~30 mm



**CAST IRON WITH C > 2.75%** **CONTINUED FROM THE PREVIOUS PAGE** analysis in mass % except \* = mg/kg

Number	As	B	Bi	Ca*	Ce	La	Mg	N	Pb	Sb	Se	Te	W	Zr	Units
CZ SPL17 35A	.	(0.0002)	.	.	.	.	.	0.0036	(0.002)	.	.	.	(0.005)	.	40 mm Ø x 18 mm
CZ 02033 4e	.	.	(0.002)	.	.	.	.	.	.	(0.002)	.	.	.	.	40 mm Ø x 18 mm
SCRM 672/1	0.0079	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm
CZ 02033 4d	(0.012)	(0.0001)	(0.002)	.	.	.	.	.	.	0.007	.	.	.	.	40 mm Ø x 18 mm
SCRM 659/9	.	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
Y 2582-7	0.043	.	.	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm
BS CC-14	(<0.001)	(0.0003)	(<0.0005)	11	(0.002)	(0.0007)	(0.024)	.	0.0002	(0.001)	.	0.005	(0.003)	(0.002)	32 mm Ø x 17 mm last
DSZU CH04	.	(0.0007)	.	(7)	.	.	(0.0001)	.	(0.007)	.	.	.	(<0.0002)	.	~30 mm x ~35 mm
DSZU CH05	.	(0.03)	.	(20)	.	.	(0.001)	.	.	.	.	.	.	.	~30 mm x ~35 mm
CZ 02033 4b	.	.	.	.	.	.	.	.	0.004	(0.001)	.	.	.	.	40 mm Ø x 18 mm
Y 2582-6	0.0018	.	.	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm
VS ChG 2/9	(0.003)	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
DSZU CH06	.	(0.02)	.	(10)	.	.	.	.	.	.	.	.	0.1	.	~35 mm x ~35 mm
CZ 20034 16c	(0.003)	0.020	.	.	.	.	.	.	0.015	0.010	.	.	0.015	(0.002)	40 mm Ø x 18 mm
CZ 20034 16a	0.005	0.018	.	.	.	.	.	.	0.006	0.011	.	.	0.019	(0.002)	40 mm Ø x 18 mm
CZ 20034 16b	0.005	0.018	.	.	.	.	.	.	0.007	0.011	.	.	0.019	(0.002)	40 mm Ø x 18 mm
VS ChG 32	.	.	0.361	.	.	.	.	.	.	.	.	.	.	.	~35 mm Ø x ~20 mm
SCRM 674/1	.	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm
Y 2582-4	0.0017	.	.	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm
CZ SPL17 39A	.	0.0195	0.008	.	.	.	.	0.0037	0.017	0.037	.	.	.	.	40 mm Ø x 18 mm
Y 451043	.	.	.	.	.	.	.	.	.	0.12	.	.	.	.	30 mm Ø x 30 mm last
11X HPC5A	.	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 17 mm
Y 2582-5	0.0022	.	.	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm
VS ChG 1/9	(0.003)	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
CZ 02033 7b	.	.	.	.	.	.	.	.	.	.	.	.	0.045	.	40 mm Ø x 18 mm
CZ 02033 7c	.	0.0008	(0.002)	.	.	.	.	.	.	.	.	(0.006)	0.037	.	40 mm Ø x 18 mm
DSZU CH03	(0.004)	(0.001)	.	(20)	.	.	(0.0001)	.	(0.01)	.	.	.	(0.006)	.	~30 mm x ~35 mm
VS ChG 3/9	(0.003)	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
VS ChG 27	.	.	.	.	.	.	.	.	.	0.029	.	.	.	.	~40 mm Ø x ~40 mm
SCRM 660/10	.	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
VS ChG 5/9	(0.003)	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
11X C10C	0.0200	.	.	.	.	.	.	.	0.0050	0.0095	.	.	0.327	.	~40 mm Ø x ~15 mm
Y 2863-5	.	0.060	.	.	.	.	.	.	.	.	.	.	0.158	.	30 mm Ø x 30 mm
11X C2U	0.0288	0.0213	.	0.0055	.	.	.	0.0110	0.023	0.104	0.0199	.	0.062	.	~40 mm Ø x ~15 mm
CZ SPL17 41A	.	(0.0004)	(0.007)	.	.	.	.	0.0070	0.010	0.016	.	.	0.012	.	40 mm Ø x 18 mm
CZ 02033 8c	(0.006)	.	0.009	.	.	.	.	.	.	0.008	0.014	.	.	.	40 mm Ø x 18 mm
11X C3AB	0.098	0.0054	0.0144	.	.	.	.	0.0095	0.022	0.245	0.0193	.	0.0520	.	~40 mm Ø x ~15 mm last
VS ChL1/1	.	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
CZ SPL17 38A	.	0.0027	(0.002)	.	.	.	.	0.0100	(0.003)	0.018	.	.	(0.005)	.	40 mm Ø x 18 mm
11X HPC3J	.	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~15 mm
VS ChG 1/5	(0.002)	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~40 mm last
VS ChG 35	.	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~40 mm
KUT 120	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
NCS HS11783	0.0085	.	.	.	.	.	.	.	.	0.142	.	.	.	.	31 mm Ø x 28 mm
SCRM 658/11	.	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
Y 2863-3	.	0.056	.	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm
KUT 121	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
KUT 205	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
KUT 206	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
KUT 122	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
Number	As	B	Bi	Ca*	Ce	La	Mg	N	Pb	Sb	Se	Te	W	Zr	Units
KUT 123	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
NCS HS11784	0.0041	.	0.0083	.	.	.	.	.	0.0002	0.0007	.	.	.	.	31 mm Ø x 28 mm
Y 2582-3	0.009	.	.	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm
11X HPC1H	.	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~15 mm
SCRM 665/4	.	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
11X C9D	0.068	0.0049	.	.	.	.	.	.	0.0052	0.149	.	0.011	0.304	.	~40 mm Ø x ~15 mm
VS ChG 4/9	(0.003)	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
BAS NCRM3	.	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm
11X HPC1G	.	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 15 mm
NCS HS11782	0.0065	.	.	.	.	.	.	.	.	.	.	.	.	.	31 mm Ø x 28 mm
KUT 125	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
VS ChG 31	.	.	0.068	.	.	.	.	.	.	.	.	.	.	.	~35 mm Ø x ~20 mm
NCS HS11785	0.0049	.	0.013	.	.	.	.	.	0.0002	0.0005	.	.	.	.	31 mm Ø x 28 mm
DSZU CH02	.	(0.016)	.	(10)	.	.	(0.002)	.	.	.	.	.	.	.	~35 mm Ø x ~18 mm
VS ChM 12	.	.	.	.	.	.	(0.08)	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
SCRM 671/1	.	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 12 mm
KUT 126	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
KUT 202	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
KUT 204	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
CZ 02033 6a	.	.	.	.	.	.	.	.	.	0.056	.	.	.	.	40 mm Ø x 18 mm
KUT 127	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
CZ 02033 6c	.	0.0024	.	.	.	.	.	.	.	(0.003)	0.044	.	0.007	.	40 mm Ø x 18 mm
CZ 02033 7a	.	.	.	.	.	.	.	.	.	.	.	.	0.022	.	40 mm Ø x 18 mm
SCRM 653/4	.	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm last
CZ SPL17 37A	.	0.0124	(0.002)	.	.	.	.	0.0089	(0.002)	.	.	.	0.026	.	40 mm Ø x 18 mm
VS ChG 30	.	.	0.082	.	.	.	.	.	.	.	.	.	.	.	~35 mm Ø x ~20 mm
BAS NCRM1	.	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm
VS ChL3/1	.	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
DSZU CH08	.	(0.08)	.	(10)	.	.	.	.	.	.	.	.	.	.	~35 mm x ~35 mm
VS ChG 39	.	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~40 mm
BS CC-11	0.006	0.0012	(<0.0005)	2	(0.001)	(0.001)	(0.013)	.	0.0007	0.14	.	(0.002)	(0.002)	(0.002)	32 mm Ø x 17 mm last
BAS LARM2	0.044	.	.	.	0.008	.	.	.	0.007	.	.	.	.	.	40 mm x 37 mm x 10 mm
BAS LARM4	.	.	.	.	0.008	.	.	.	0.018	.	.	.	.	.	40 mm x 37 mm x 10 mm
BAS LARM1	.	0.006	0.011	.	0.005	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm
BAS LARM5	0.018	0.0012	0.0010	.	.	.	.	.	0.0005	.	.	.	.	.	40 mm x 37 mm x 10 mm last
BAS LARM3	0.092	0.003	0.022	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm
Y 2863-4	.	0.041	.	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm
BAS LARM5/1	.	0.0016	0.0012	.	.	.	.	.	<0.001	.	.	.	.	.	40 mm x 37 mm x 10 mm
BAS NCRM2	.	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm
KUT 124	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
CZ 02033 6b	.	.	.	.	.	.	.	.	.	0.049	.	.	.	.	40 mm Ø x 18 mm
SCRM 662/4	.	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
VS ChG 36	.	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~40 mm
SCRM 657/8	.	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
CZ 20034 12b	0.024	0.047	0.006	.	.	.	.	.	0.009	0.046	.	.	0.007	(0.002)	40 mm Ø x 18 mm
SRM C1145a	(0.03)	(0.02)	.	.	.	.	.	.	0.0012	(0.04)	.	.	.	(0.002)	32 mm Ø x 19 mm
11X C1R	0.0141	0.0357	0.011	.	.	.	.	0.0091	0.005	0.046	0.0050	.	0.100	0.0030	~40 mm Ø x ~15 mm
VS ChG34	.	.	0.223	.	.	.	.	.	.	.	.	.	.	.	~35 mm Ø x ~20 mm
SCRM 664/4	.	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
CZ 20034 12a	0.022	0.036	0.005	.	.	.	.	.	0.007	0.046	.	.	0.011	(0.002)	40 mm Ø x 18 mm
NCS HS11786	0.0075	.	0.015	.	.	.	.	.	0.0003	0.0008	.	.	.	.	31 mm Ø x 28 mm
KUT 201	.	.	.	.	.	.	.	.	.	.	.	.	.	.	30 x 30 x 13 mm
Number	As	B	Bi	Ca*	Ce	La	Mg	N	Pb	Sb	Se	Te	W	Zr	Units



CAST IRON WITH C < 2.75%

# = Class, 1 = CRM and 2 = RM

analysis in mass % except \* = mg/kg

#	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Co	Mo	Nb	Sn	Ti	V	Zn
1	11X C5Y *	2.75	0.75	0.09	0.09	1.9	0.42	1.2	0.94	0.06	0.045	0.53	0.015	0.03	0.09	0.075	0.01
1	VS ChL4/1	2.69	1.37	0.054	0.027	1.99	0.161	0.725	0.92	.	0.017	0.116	.	.	0.11	0.258	.
1	SRM C1291	2.67	1.14	0.028	0.032	1.34	0.26	4.34	2.78	.	.	0.32	.	.	.	0.031	.
1	VS ChG 6/9	2.65	0.83	0.54	0.027	0.53	0.34	.	0.241	.	.	.	.	.	0.028	0.130	.
1	DSZU CH01	2.61	0.258	0.012	0.0045	1.95	0.097	0.072	0.88	0.079	(0.06)	0.070	(0.010)	(0.05)	0.132	0.134	.
1	VS ChG 40	2.59	1.56	0.059	0.019	1.60	0.98	1.61	1.47	.	.	0.229	.	.	0.18	0.325	.
1	11X C8V *	2.58	0.40	1.0	0.21	1.60	0.31	0.28	0.145	0.085	0.130	0.15	0.02	0.105	0.24	0.063	0.006
1	SRM 661/4	2.56	0.30	0.84	0.068	2.96	.	.	(1)	.	.	.	.	.	.	.	.
1	SRM 656/9	2.537	0.820	0.060	0.108	2.504	.	.	.	.	.	.	.	.	.	.	.
1	11X C7N	2.51	1.942	0.0266	0.0101	0.829	0.075	0.0303	0.507	0.0127	0.0335	0.071	0.051	0.0114	0.022	0.036	0.0226
1	Y 2863-2	2.50	1.83	0.069	0.026	3.14	0.020	3.73	0.136	.	.	0.096	.	.	0.066	0.61	.
1	VS ChG 37	2.49	0.92	0.038	0.046	2.03	0.512	0.90	0.82	.	.	0.55	.	.	0.092	0.227	.
1	SRM 673	2.47	0.133	0.328	0.006	1.72	0.023	0.147	0.037	0.028	0.053	0.006	.	0.0191	0.072	0.059	0.0004
1	SRM 673/1	2.455	0.123	0.317	0.0112	1.702	.	0.103	0.0423	0.0287	0.053	0.0092	.	0.0206	0.0718	0.052	.
1	CZ 20034 11b	2.44	0.382	0.271	0.140	3.67	0.130	0.082	1.178	0.067	0.005	1.144	.	0.074	0.041	0.182	.
1	VS ChG 38	2.43	0.302	0.386	0.084	2.30	1.20	0.162	1.98	.	.	0.046	.	.	0.105	0.119	.
1	CZ 02033 5b	2.42	0.812	0.033	0.073	1.32	0.031	0.188	0.061	0.062	.	0.089	.	.	0.007	0.005	.
1	VS ChL2/1	2.38	1.03	0.054	0.023	0.55	0.97	0.114	0.077	.	0.013	0.012	.	.	0.009	0.050	.
1	CZ 20034 11a	2.37	0.343	0.271	0.163	3.31	0.086	0.084	1.219	0.046	0.005	1.130	.	0.070	0.028	0.184	.
1	SRM 652/4	2.34	1.19	0.071	0.129	0.878	.	.	(1)	.	.	.	.	.	.	.	.
1	DSZU CH07	2.33	1.36	0.090	0.064	3.01	0.35	0.403	0.34	0.036	.	0.66	(0.08)	(0.07)	0.150	0.52	.
1	CZ 02033 5a	2.30	0.804	0.035	0.100	1.26	0.014	0.096	0.054	0.060	.	0.100	.	.	0.008	0.005	.
1	CZ 02033 5c	2.30	0.704	0.027	0.091	1.40	0.013	0.188	0.085	0.103	0.013	0.104	.	(0.002)	0.008	0.054	.
1	SRM 675	1.92	1.81	0.045	0.072	1.29	0.012	0.210	0.080	0.007	0.023	0.034	.	0.0062	0.007	0.178	0.0006
1	SRM 655/4	1.90	0.44	0.180	0.076	2.110	.	.	(1)	.	.	.	.	.	.	.	.
1	11X C4R	1.86	0.493	0.108	0.098	2.92	0.345	2.02	1.531	0.040	0.0316	0.101	0.0373	0.0102	0.080	0.0208	0.0083
1	CKD 242A	1.84	0.060	0.039	0.036	3.06	0.055	0.039	0.029	0.036	0.002	1.13	0.013	0.010	0.19	0.37	(0.00)
1	Y 2863-1	1.78	2.41	0.021	0.009	3.62	0.022	4.77	0.031	.	.	0.038	0.0052	.	0.068	1.13	.

#	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Co	Mo	Nb	Sn	Ti	V	Zn
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Number	As	B	Bi	Ca*	Ce	Mg	N	Pb	Sb	Se	Te	W	Zr	Units
11X C5Y *	0.02	0.005	* Provisional Analysis				0.01	0.005	0.03	0.006	.	0.005	0.001	~40 mm Ø x ~15 mm
VS ChL4/1	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
SRM C1291	.	.	.	.	.	.	.	.	.	.	.	.	.	32 mm Ø x 19 mm
VS ChG 6/9	(0.003)	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
DSZU CH01	.	(0.03)	.	(10)	.	(0.0005)	.	.	.	.	.	(0.02)	.	~30 mm x ~35 mm
VS ChG 40	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~40 mm
11X C8V *	0.078	0.035	0.01	* Provisional Analysis				.	0.065	0.020	0.005	0.026	~40 mm Ø x ~15 mm	
SRM 661/4	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
SRM 656/9	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
11X C7N	0.0159	0.0097	0.0137	.	.	.	0.025	0.0106	0.025	.	.	0.066	(0.003)	40 mm Ø x 15 mm
Y 2863-2	.	0.0025	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm
VS ChG 37	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~40 mm
SRM 673	0.044	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm
SRM 673/1	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm
CZ 20034 11b	0.005	0.0032	0.007	.	.	.	.	0.007	0.011	.	.	(0.005)	0.007	40 mm Ø x 18 mm
VS ChG 38	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~40 mm
CZ 02033 5b	.	0.014	0.020	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 18 mm
VS ChL2/1	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
CZ 20034 11a	0.005	0.0018	0.011	.	.	.	.	0.017	0.013	.	.	(0.005)	0.007	40 mm Ø x 18 mm
SRM 652/4	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
DSZU CH07	.	(0.13)	.	(10)	.	(0.01)	.	.	.	.	.	.	.	~35 mm x ~35 mm
CZ 02033 5a	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 18 mm
CZ 02033 5c	.	0.0078	0.007	.	.	.	.	.	.	(0.002)	(0.010)	.	(0.009)	40 mm Ø x 18 mm
SRM 675	0.035	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm
SRM 655/4	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
11X C4R	0.0050	0.0086	0.0144	Ag: 0.008	.	0.0078	0.019	0.015	0.021	.	.	0.120	0.0031	~40 mm Ø x ~12 mm
CKD 242A	0.015	0.008	(0.015)	(0.00)	0.000	.	(0.012)	0.007	.	(0.08)	(0.007)	(0.000)	(0.000)	37mm x 37mm x 18 or 20mm
Y 2863-1	.	0.0024	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm

Number	As	B	Bi	Ca*	Ce	Mg	N	Pb	Sb	Se	Te	W	Zr	Units
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## RM CAST IRON MUSHROOMS CONTINUED ON THE NEXT PAGE

typical analysis

each unit is one pair of 43 mm Ø x 5 mm mushroom discs

Number	C	Si	Mn	P	S	Cu	Ni	Cr	Al	Co	Mo	Sn	Ti	V	W
CTIF F019	4.04	1.05	1.05	0.032	0.057	.	.	.	.	.	.	.	.	.	.
CTIF F012	3.71	1.86	0.44	0.038	0.004	0.77	.	.	0.008	.	.	0.011	.	.	.
CTIF F08	3.6	1.04	0.37	0.107	0.021	0.215	0.30	0.30	.	.	0.005	0.05	0.055	0.014	.
CTIF FCR7	3.59	1.07	0.365	0.099	0.0427	0.704	0.947	33.65	.	.	2.62	.	.	.	.
CTIF F06	3.49	0.55	0.715	0.87	0.106	0.120	0.128	0.45	.	.	0.202	0.039	0.080	0.110	.
CTIF F010	3.5	0.67	1.05	0.20	0.101	0.114	0.118	0.38	.	.	0.20	.	0.1	0.08	.
CTIF NH3	3.47	0.85	0.175	0.36	0.024	0.031	2.53	1.76	.	.	0.73	.	.	.	.
CTIF F011	3.45	1.57	0.685	0.052	0.103	0.211	0.235	0.34	.	(0.013)	0.225	0.066	0.078	0.113	.
CTIF F018	3.43	1.24	0.590	1.34	0.136	0.049	0.140	0.170	.	.	0.179	0.046	0.057	0.102	.
CTIF NH7-1	3.43	0.95	0.63	0.035	0.022	0.105	5.53	9.02	.	.	.	.	.	.	.
CTIF FCR5	3.43	0.35	0.62	0.052	0.0175	1.02	2.69	28.5	.	.	3.27	.	.	.	.
CTIF FT2-1	3.39	1.415	0.78	0.045	0.095	0.01	0.070	0.030	.	.	.	.	0.100	0.405	.
CTIF NiMo1	3.22	2.585	0.200	0.0590	(0.0030)	0.376	2.165	0.0353	.	0.0205	0.457	0.0020	0.0190	0.0169	.
CTIF FL7	3.22	2.550	0.100	1.34	0.048	0.351	0.232	0.043	.	.	0.335	0.0291	0.0525	0.0796	.
CTIF FT3	3.2	1.55	0.345	0.063	0.051	0.015	0.092	0.685	.	.	.	.	0.2	0.016	.
CTIF NH7-2	3.2	1.20	0.91	0.034	0.0120	0.108	5.53	8.87	.	.	.	.	.	.	.
CTIF F05	3.2	0.7	0.2	1.30	0.027	0.12	0.172	0.3	.	.	0.41	0.109	0.04	0.14	.
CTIF NH9	3.13	1.24	0.65	0.087	0.029	0.203	4.11	11.70	.	.	0.059	.	.	.	.
CTIF NR Cu1	3.12	1.465	0.172	0.090	0.99	4.95	18.02	0.994	(0.095)	.	.	.	.	.	.
CTIF FL6	3.1	1.4	0.6	0.012	0.18	0.079	1.03	0.167	.	0.028	0.50	0.005	0.15	0.033	.
CTIF FL10	3.1	1.3	0.85	0.323	0.066	0.104	0.10	(0.07)	(0.03)	.	0.0335	0.028	0.045	0.048	(0.02)
CTIF FFA 1	3.090	0.0300	0.100	0.0022	0.0009	0.0622	0.0450	0.0710	.	0.0097	0.0109	.	0.0010	0.0010	.
CTIF NR 8S	3.05	1.41	4.39	0.124	.	0.071	14.20	0.191	.	.	.	.	.	.	.
CTIF F017	3.01	2.48	0.475	0.470	0.168	(0.006)	0.021	(0.016)	.	0.032	.	0.024	0.032	0.018	.
CTIF FAL 1	3.0	1.0	0.2	0.04	<0.001	0.2	0.06	0.04	2.1	.	0.015	.	0.01	.	.
CTIF NR 3L	2.99	3.05	0.72	0.088	0.052	0.26	21.58	2.97	.	.	.	.	.	.	.
CTIF NH1	2.98	1.35	0.90	0.060	0.105	1.99	1.38	0.83	.	.	1.45	.	.	.	.
CTIF NH8	2.98	0.80	0.57	0.052	0.076	0.065	8.16	5.03	.	.	0.125	.	.	.	.
CTIF NR 3S	2.92	2.91	0.77	0.024	.	0.33	24.63	3.05	.	.	.	.	.	.	.
CTIF FT1	2.9	2.12	0.71	0.12	0.025	0.012	0.11	0.057	.	.	.	0.067	0.19	0.525	.

Number	C	Si	Mn	P	S	Cu	Ni	Cr	Al	Co	Mo	Sn	Ti	V	W
CTIF NR 8L	2.89	1.70	5.19	0.054	0.030	0.075	13.33	0.165	.	.	.	.	.	.	.
CTIF NH4	2.84	0.49	0.28	0.12	0.022	0.09	3.60	2.46	.	.	0.30	.	.	.	.
CTIF F04	2.81	1.51	0.64	0.58	0.009	0.31	0.32	0.17	.	.	0.095	0.013	0.075	0.049	.
CTIF FCR2	2.86	1.07	0.740	0.137	0.055	0.135	1.87	11.8	.	.	3.88	.	.	.	.
CTIF FL5	2.8	2.3	0.4	0.02	(0.005)	0.5	0.05	0.35	.	0.010	0.01	0.07	0.01	0.01	.
CTIF FCR Ni3	2.74	0.69	0.47	0.036	0.011	.	11.05	31.65	.	.	.	.	.	.	.
CTIF NH6	2.70	2.28	0.355	0.066	0.036	0.115	7.06	6.60	.	.	0.11	.	.	.	.
CTIF F09	2.7	1.5	0.7	0.02	0.015	0.31	0.355	0.18	.	.	0.13	0.144	0.017	0.022	.
CTIF FL4	2.6	2.91	0.5	0.288	0.137	0.0168	0.061	0.45	.	.	0.090	0.011	0.0296	0.116	.
CTIF NR 1S	2.58	3.02	1.54	0.19	0.0015	0.11	20.60	2.00	.	.	.	.	.	.	.
CTIF NR 1L	2.50	3.00	1.34	0.125	0.10	0.49	25.87	1.74	.	.	.	.	.	.	.
CTIF NH2	2.50	1.81	1.04	0.047	0.058	1.02	1.78	1.26	.	.	1.01	.	.	.	.
CTIF NR Cu2	2.48	2.07	1.078	0.113	0.049	6.50	15.85	2.05	.	.	.	.	.	.	.
CTIF NR 4S	2.47	4.87	1.71	0.145	.	0.63	18.30	1.50	.	.	.	.	.	.	.
CTIF FCR4	2.47	1.40	2.05	0.097	0.066	1.32	0.571	24.2	.	.	2.16	.	.	.	.
CTIF FCR1	2.46	0.48	0.63	0.019	0.007	0.031	1.30	18.71	.	.	1.41	.	.	.	.
CTIF F07	2.45	0.675	0.70	0.84	0.085	0.125	0.15	0.455	.	.	0.26	.	0.065	0.13	.
CTIF NR 4L	2.41	5.89	1.495	0.155	0.010	0.758	15.90	1.403	.	.	.	.	.	.	.
CTIF NR 2S	2.32	1.43	0.530	0.062	.	0.210	36.3	0.51	.	.	.	.	.	.	.
CTIF NH5	2.31	0.31	0.24	0.115	0.04	0.035	4.90	2.85	.	.	0.017	.	.	.	.
CTIF FL3	2.3	2.1	0.27	0.729	(0.013)	0.102	0.553	0.107	.	.	0.106	0.111	0.05	0.049	.
CTIF NR 4G	2.24	5.60	1.72	0.11	(0.002)	0.64	21.30	1.40	.	.	.	.	.	.	.
CTIF NR 2G	2.25	1.47	0.380	0.0476	(0.003)	0.232	36.34	0.395	.	.	.	.	.	.	.
CTIF FL2	2.18	3.61	0.0400	0.049	0.082	0.0497	0.0238	0.440	(0.006)	0.0263	(0.004)	0.140	0.0750	0.201	.
CTIF FL1	2.1	3.2	0.80	0.118	0.0765	0.0195	0.245	0.06	.	(0.022)	0.038	0.305	0.020	0.015	.
CTIF FCR Ni2	2.02	1.50	0.61	0.185	0.024	.	13.05	29.00	.	.	.	.	.	.	.
CTIF NR Cu3	1.94	3.12	0.60	0.046	0.016	8.05	13.3	3.50	.	.	.	.	.	.	.
CTIF NR 6S	1.82	2.44	0.99	0.019	.	0.03	30.75	1.06	.	.	.	.	.	.	.
CTIF NR 5L	1.77	2.99	1.207	0.037	0.083	0.48	33.89	0.27	.	.	.	.	.	.	.
CTIF NR 6L	1.76	2.07	0.70	0.031	0.063	0.020	30.37	3.49	.	.	.	.	.	.	.
CTIF NR 5S	1.67	1.97	1.23	0.035	.	0.50	27.05	0.24	.	.	.	.	.	.	.
CTIF FCR6	1.44	0.76	1.47	0.201	0.086	0.480	0.188	30.84	.	.	0.455	.	.	.	.
CTIF FCR Ni1	1.27	1.63	0.71	0.41	0.06	0.02	16.50	26.20	.	.	.	.	.	.	.

Number	C	Si	Mn	P	S	Cu	Ni	Cr	Al	Co	Mo	Sn	Ti	V	W
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## CAST IRON MUSHROOMS

## CONTINUED FROM THE PREVIOUS PAGE

Number	As	B	Bs	Bi	Ce	N	Nb	Pb	Sb	Te	Zn
CTIF F019	.	.	.	.	.	.	.	.	.	0.0005	.
CTIF F012	.	.	.	.	.	.	.	.	.	.	.
CTIF F08	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR7	.	.	.	.	.	.	.	.	.	.	.
CTIF F06	.	.	.	.	.	.	.	.	.	.	.
CTIF F010	.	.	.	.	.	.	.	.	.	.	.
CTIF NH3	.	.	.	.	.	.	.	.	.	.	.
CTIF F011	.	.	.	.	.	.	.	.	.	.	.
CTIF F018	.	.	.	.	.	0.0040	.	.	.	.	.
CTIF NH7-1	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR5	.	.	.	.	.	.	.	.	.	.	.
CTIF FT2-1	.	.	.	.	.	.	.	.	.	.	.
CTIF NiMo1	.	.	.	.	.	.	.	.	.	.	.
CTIF FL7	(0.0266)	(0.010)	.	(0.010)	.	0.0035	.	.	.	.	.
CTIF FT3	.	.	.	.	.	.	.	.	.	.	.
CTIF NH7-2	.	.	.	.	.	.	.	.	.	.	.
CTIF F05	.	.	.	.	.	.	.	.	.	.	.
CTIF NH9	.	.	.	.	.	.	.	.	.	.	.
CTIF NR Cu1	.	.	.	.	.	.	.	.	.	.	.
CTIF FL6	.	0.008	.	.	.	.	.	.	.	.	.
CTIF FL10	(0.022)	.	(0.012)	(0.004)	.	.	(0.018)	(0.002)	(0.032)	(0.001)	(0.029)
CTIF FFA 1	0.0109	.	.	.	.	0.0125	.	.	.	.	.
CTIF NR 8S	.	.	.	.	.	.	.	.	.	.	.
CTIF F017	.	.	.	.	.	.	.	.	.	.	.
CTIF FAL 1	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 3L	.	.	.	.	.	.	.	.	.	.	.
CTIF NH1	.	.	.	.	.	.	.	.	.	.	.
CTIF NH8	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 3S	.	.	.	.	.	.	.	.	.	.	.
CTIF FT1	.	.	.	.	.	.	.	.	.	.	.

Number	As	B	Bs	Bi	Ce	N	Nb	Pb	Sb	Te	Zn
CTIF NR 8L	.	.	.	.	.	.	.	.	.	.	.
CTIF NH4	.	.	.	.	.	.	.	.	.	.	.
CTIF F04	.	.	.	.	.	.	.	.	.	.	last of stock
CTIF FCR2	.	.	.	.	.	.	.	.	.	.	.
CTIF FL5	.	(0.002)	.	(0.0005)	.	.	.	.	.	.	.
CTIF FCR Ni3	.	.	.	.	.	.	.	.	.	.	.
CTIF NH6	.	.	.	.	.	.	.	.	.	.	.
CTIF F09	.	.	.	.	.	.	.	.	.	.	.
CTIF FL4	(0.05)	.	.	(0.003)	.	0.007	.	.	.	.	.
CTIF NR 1S	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 1L	.	.	.	.	.	.	.	.	.	.	.
CTIF NH2	.	.	.	.	.	.	.	.	.	.	.
CTIF NR Cu2	.	.	.	.	.	(0.0079)	.	.	.	.	.
CTIF NR 4S	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR4	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR1	.	.	.	.	.	.	.	.	.	.	.
CTIF F07	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 4L	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 2S	.	.	.	.	.	.	.	.	.	.	.
CTIF NH5	.	.	.	.	.	.	.	.	.	.	.
CTIF FL3	.	.	.	.	.	0.008	.	.	.	.	.
CTIF NR 4G	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 2G	.	.	.	.	.	.	0.27	.	.	.	.
CTIF FL2	.	.	.	(0.0135)	.	.	.	.	.	.	.
CTIF FL1	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR Ni2	.	.	.	.	.	.	.	.	.	.	.
CTIF NR Cu3	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 6S	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 5L	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 6L	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 5S	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR6	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR Nil	.	.	.	.	.	.	.	.	.	.	.

Number	As	B	Bs	Bi	Ce	N	Nb	Pb	Sb	Te	Zn
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ALLOY	ISO?	NUMBER	ALLOY	ISO?	NUMBER	ALLOY	ISO?	NUMBER
1.0812		ECRM 191-2D	15-5PH		BS 9622	314		IMZ 165
1.2344		ECRM 271-1D	15-5PH		ECRM 273-1D	314		IMZ 166A
1.2367		HRT FE2012-H	15-5PH		IARM 22C	316	17025	BS 316C
1.4435, 1.4436		JK 27B	17-4PH		13X PH2	316		IARM 5H
1.4765		ECRM 299-1D	17-4PH		13X PH17400	316		IARM 5i
1.5415		HRT FE2012-N	17-4PH		BS 17-4PHA	316		NILAB 500HAD
1.6587		HRT FE2013-N	17-4PH		BS 17-4PHB	316		SRM 1155A
1.7149 20MnCrS5		ECRM 187-2D	17-4PH		SRM C2400	316 H		CT 316
1.7160		ECRM 194-1D	17-7PH		13X PH17700	316 H		IARM 339A
1.8550		ECRM 129-3D	17-7PH 25(preceeded 17025)		BS 192	316 L		13X 31603
1.8519		HRT FE2010-N	17-7PH 25(preceeded 17025)		BS 192A	316 L	17025	BS 316D
1.8928		ECRM 194-2D	17-7PH		IARM 152C	316 L	17025	BS 316E
1005	17025	BS LC-6	182FM		BS 150	316 L		CZ SL-2A
1005		ECRM 064-2D	18Cr2Ni12Mn		CT ISO035A	316 L		IARM 163E
1005		RM Fe 1/5	201		BS 191	316 L		SS 466/2
1005		SRM 1765	201		SRM 1297	316 Ti		ECRM 284-2D
1005		SRM 1766	20Cb3		BS 187A	317 L		BS 317L
1005		SS 111/1	20Cb3		CT 20 Cb-3	317 L	25(pre-17025)	BS 9941
1006		BS XCCS-1	20MoCr4		ECRM 197-1D	317 L	25(pre-17025)	BS 9942
1008		ECRM 057-2D	2101		IARM 292A	317 L		IARM 153C
1009		IMZ 71	21Cr6Ni9Mn		CT ISO129A	318	17025	BS 2205
100C6		IRSID 1747	2205	17025	BS 2205	321		13X 32100
1010		IMZ 111	2205		IARM 212D	321		BS 321C
1010		IRSID 1665	2304		IARM 317A	321	17025	BS 85D
1011		IMZ 73	2507		IARM 301B	321		IARM 6i
1016	17025	BS 1016	253 MA	25(pre-17025)	BS 253	321		IARM 6J
1017		IMZ 112	253 MA		IARM 316A	321		SRM 1171
1017		IRSID 1664	254 SMO		13X 31254	321		SS 465/1
1018		12X 10180B	254 SMO		IARM 302B	321 - Ti		IMZ 152
1018		12X 10180C	254 SMO		NILAB 501HAD	32750		13X NSA13
1018	17025	BS 1018	255, Duplex		IARM 239B	330		IARM 7C
1018	17025	BS 2931B	255, Duplex		IARM 239C	3310		BS 1972
1018		ECRM 087-1D	300M		12X 44220	347		13X 34700
1018		IARM 28K	300M	17025	BS 300	347		BS 347A
1020	17025	BS 1020	300M		IARM 340A	347		BS 347B
1026	17025	BS 1026	301		IARM 289A	347		IARM 8G
1026		IARM 359A	301		IRSID 1819	347		IARM 8H
1030	17025	BS 1030	302		IARM 241D	347		IARM 8i
1030		IARM 209D	302 HQ		IARM 234C	347 H		BS 87F
1033		IRSID 1663	303		13X 30300	348		SRM 1172
1035		BS 1035	303	17025	BS 303	355	17025	BS 355
1035		IRSID 1645	303		CT 303	355		IARM 335A
1035		IARM 360A	303		CZ SP-1A	35MV7		IRSID 1750
1039		IRSID 1637	303 Se		IARM 253A	405		SRM 1295
1040		12X 10400	303 Se		IARM 253B	409 + Cr		NCS HS20743
1040	17025	BS 3941	304		IARM 2H	410	25(pre-17025)	BS 0021
1040		IARM 210D	304 H		13X NSB1	410	17025	BS 410C
1040		IRSID 1657	304 H		CT 304	410		CT 410
1042		IRSID 1656	304 H		SS 468/1	410		CT X23576
1042		NM EN-8	304 H		VS LG61	410 + Mo		ECRM 296-1D
1043		IRSID 1652	304 L	17025	BS 304	410 + Mo		IMZ 161
1045		BS 56E	304 L	17025	BS 304A	410 Cb		CT X68890
1045	17025	BS 56H	304 L	17025	BS 304B	410 H		13X 41001
1045		IARM 200D	304 L		BS S33951	410, F6NM	25(pre-17025)	BS 0022
1045		IPT 503	304 L		IARM 162D	4130	17025	BS 4130
1050		IARM 254A	304 L		ECRM 287-1D	4130		IARM 143F
1055		NM 3405.01	304 L		ECRM 292-1D	4130		IPT 501
1060		IARM 373A	304 L		IARM 162C	4130		SRM 1225
1069		ECRM 059-2D	304 L		SS 463/1	4140		12X 41400
1078		ECRM 056-2D	305		CT 305	4140	25(pre-17025)	BS 1962
1078		SRM 1224	305		CT X52353	4140		IARM 30H
1090		SS 602/2	305		ECRM 297-1D	4140		IARM 30J
1095		SRM 1227	308		DSZU C017	4140 Bi		BS 4140A
1117 25(preceeded 17025)		BS 3993	309		13X 30908	4140 Bi		BS 4140B
1117		BS 65C	309		BS 82D	41L40MOD	17025	BS 70B
1117		IARM 29E	309		BS 82E	41L40MOD		BS 70C
1118		IARM 307A	309		IARM 3E	4150 Bi & S		BS 4150MOD
1140 P		BS 52D	310		13X 31008	4150 S	17025	BS 42
1141		BS 66B	310		BS 83G	4150 S		BS 42A
1141		IARM 348A	310	25(pre-17025)	BS 9841	416		BS 90F
1144	17025	BS 1144	310	25(pre-17025)	BS 9842	416	17025	BS 416
1144	17025	BS 1144A	310		CZ SL-3A	416		CT 416
1144		IARM 199C	310		IARM 4E	416		IARM 10D
11L17	17025	BS 75F	310		IARM 4F	416		SRM 1223
11L17	17025	BS 75G	310		IARM 4G	416 H		13X 41600
1215	17025	BS 66L	310		SS 464/1	416 Se		BS 151
1215		IARM 206B	3115		BS XCCT	41CAD7		IRSID 1749
12L14	17025	BS 74C				41L40	17025	BS 70B
12L14		IARM 183C				41L50	17025	BS 72B
12Mn18Cr		BS 193				42		CT ISO138A
1345		BS XCCV				42		CT ISO139A
13-8PH		13X PH13800				420		BS S34951
13-8PH		BS 184A				420		BS S34952
13-8PH		CT X92834				420		ECRM 272-1D
1429		ECRM 058-2D				420		IARM 154B
1513		IMZ 76				420		IARM 154C
1526 MOD		SRM 1269				420		SS 469
1541		IARM 349A				420 F		BS 152
1541		IPT 504				420 F S		IARM 352A
1541		IRSID 1648				422		13X 42200
1544		IRSID 1644				422	17025	BS 422
15-5PH		BS 185A				422		IARM 205D
15-5PH		BS 9621				430		BS 430
						430		IARM 11D

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ALLOY	ISO?	NUMBER	ALLOY	ISO?	NUMBER	ALLOY	ISO?	NUMBER
430		NCS HS20742	C-350		IARM 309A	Invar		14X 93603
430 F		BS 153	CA6NM		HRT FE2009-H	Invar-36 + Se		BS 186A
430 F		BS 154	CA6NM		IARM 327A	Invar-36 + Se		IARM 24B
430 F S		IARM 355A	CD3MN		13X NSA5	Invar 42		14X 94100
431	17025	BS 431	CD3MN		ECRM 298-1D	ISO 898-1		SS 457/2
431		BS 92B	CD6MN		VS LG58	KOVAR	17025	BS 160A
431		IARM 12C	CF-3		IRSID 1820	KOVAR		IARM 98B
431		HRT FE2010-H	CLA1		IARM 164A	L-2, 6150		BS 43A
431		SRM 1219	CLA11		IARM 180A	L-6	17025	BS 39B
4320		BS 3961	CLA5		IARM 168A	L-6		IARM 43B
4330 MOD		BS 4330V	CLA9		IARM 172A	LDX2101		13X 32101
4330 MOD		IARM 330B	CPM15V	17025	BS PM15	LF-2		BS 2931B
4340	17025	BS 4340	Custom 450	25(pre-17025)	BS 9811	LF-2	17025	BS LF2B
4340	17025	BS 4340A	Custom 450	25(pre-17025)	BS 9812	LF-2		SS 601/2
4340		IARM 31G	Custom 450		CT 450	LF-3		BS LF3
440 C		13X 44004	Custom 450		IARM 15B	M-1		CT M1
440 C	17025	BS 93F	Custom 455		BS SS1961	M-1		IARM 304A
440 C		IARM 13D	Custom 455		BS SS1962	M-10		CT M10
440 F		BS 155	Custom 455		CT 455	M-10		IARM 324A
440 F Se		BS 156	Custom 455		IARM 16C	M-152		13X 64152
440 F Se		IARM 353A	Custom 465		CT ISO123A	M-152		IARM 291A
446		BS 94C	Custom 630		CT 630	M-2		CT M2
450		IARM 15C	D-2		BS 37G	M-2		IARM 44C
455		13X 45500	D-2		CT D2	M-2		SRM 1157
446		IARM 14C	D-2		IARM 41D	M-35		IARM 320A
4615		BS 3962	D-3, D-4		ECRM 288-1D	M-4		IARM 251A
4620		BS 4620	D-6	17025	BS D-6	M-42		SS 487/1
4620		BS 51F	D6-AC		IARM 299A	M-47	17025	BS M-47
4620		IARM 33D	Duplex		13X NSA9	M-50	17025	BS M-50
465		13X 46500	Duplex	17025	BS 2205	M-50		IARM 306B
465		IARM 354A	Duplex		IMZ 163A	M-7		CT M7
4820	17025	BS 4820A	Duplex		IMZ 164	Maraging 250		CT 250
4820		IARM 155F	E52100		BS 2952	Maraging 300		CT 300
5160		IMZ 116	E52100		BS 53G	MaragingA538C	25(pre17025)	BS 161A
6150		BS 4941	E52100		IARM 49D	Mold Steel	17025	BS PP20
6150		IARM 34C	E52100		IARM 49E	NIT 135M		IARM 305B
6418		BS 6418	E52100 Bi		BS 53MOD	Nitriding 135G		BS 68B
6418		BS 69B	Elect./ Magnetic		SRM 1159	Nitriding 135G	17025	BS 68E
6526		BS 9-4-30	Electrolytic		SRM 1265a	Nitronic 40		13X NSC6
709		CT X67975	F-11		BS 45A	Nitronic 40		BS 190
800	17025	BS 800	F-11	17025	BS 45B	Nitronic 40		IARM 19C
8620		BS 8620A (XRF)	F-11		IARM 35L	Nitronic 50		BS 180A
8620	17025	BS 8620E	F-2		CT X27081	Nitronic 50	17025	BS 180B
8620		BS 8620F	F-22	17025	BS 46B	Nitronic 50		IARM 17D
8620		IPT 502	F-22	25(preceded 17025)	BS 1982	Nitronic 60		13X 21800
86L20	25(preceded 17025)	BS 73B	F-22		IARM 36C	Nitronic 60		BS 181A
86L20		BS 73C	F-22		SRM 1270	Nitronic 60	17025	BS 181B
86L20		IARM 182B	F-22 + Cr		HRT FE2009-N	NMS 100		IARM 214A
8740	17025	BS 67C	F-5		BS 47A	NMS 140		IARM 295A
8740		IARM 252C	F-5		BS 47B	NMS J38		IARM 294A
8740		IARM 252D	F-5		IARM 37C	O-1	17025	BS 35D
8740		IARM 252E	F-51	17025	BS 2205	O-1		CT O1
8740		IARM 252F	F-9	17025	BS 48B	O-6	17025	BS 41
904L		13X NSA12	F-91	25(preceded 17025)	BS 9905	O-6	25(preceded 17025)	BS 41A
904L		ECRM 295-1D	F-91	17025	BS 9905A	O-6		IARM 45A
9310		BS 58C	Ferallium 255	17025	BS 179B	O-6		IARM 45B
9310		BS 58E	Ferallium 255	17025	BS 179C	P-6, HY100		BS 1972
9325	17025	BS 9325A	Greek Ascoloy		BS 183A	P-20		BS 55G
9-4-30		IARM 341A	Greek Ascoloy		IARM 20B	PP-20	17025	BS PP20
A-10		BS A-10	Greek Ascoloy		IARM 20C	Permendur 2V		IARM 326A
A-11		BS 10V	H-10		BS 49	RA330		BS 86F
A-11	17025	BS A-11	H-11		ECRM 276-2D	S-1		BS 33D
A-106 Gr B		SRM 1228	H-11		IARM 255A	S-1		BS 33E
A-193 B16		BS 4942	H-11		IARM 255B	S-1		IARM 46B
A-193 B16	17025	BS 4942A	H-11		IMZ 173	S-5		BS 38C
A-2		BS 36D	H-13	17025	BS H-13	S-5		IARM 47B
A-2		CT A2	H-13		CT H13	S-7		IARM 259A
A-2		IARM 39B	H-13		IARM 42C	S-7		SRM 1772
A-2		IARM 39C	H-13		IMZ 174	SA213-T22		IMZ 159
A-20		BS 187C	H-19	17025	BS H-19	SA213-T22		IMZ 160
A-242		IPT 500	HC 250+V		SRM C1290	SA213-T22		IMZ 169
A-242 Mod		SRM C1285	High Perm		CT ISO124A	SAE G2500		BS 20E
A-286		BS 188A	High Perm		CT ISO136A	STA 361		IARM 268B
A-286	17025	BS 188B	High Perm 49		CT ISO141A	T-1		14X HS1
A-286		SRM 1230	HSLA 100		SRM 1271	T-1	17025	BS 30D
A-36	17025	BS 2931B	HY 130		SRM 1226	T-1		IARM 48C
A-36		IARM 213C	HY 80		SRM 1286	T-4		IARM 281A
A-36		IARM 213D	Hy-Tuff		IARM 342A	T-15	17025	BS TS15
A-36		SRM 1767				VM12		IMZ 196
A-485-1		BS A485-1				W-5		14X 72305
A-6		BS 40B				Z30C13		IRSID 1825
A-6		IARM 40B				Zeron 100, Duplex		13X NSA8
A-6		IARM 40C				Zeron 100, Duplex		IARM 319A
A706-60		IARM 380A						
A706-60		IARM 380B						
A706-80		IARM 381A						
Aermet 100		CT ISO045A						
Aermet 100		IARM 242A						
AL6XN	17025	BS 189A						
AL6XN		IARM 157D						
C-.5Mo		BS 3952						
C-.5Mo		IARM 229B						
C-250		IARM 308A						

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## CARBON STEEL SPECIFICATIONS

Number	C	Mn	P	S
1005	<0.06	<0.35	<0.03	<0.05
1006	<0.08	0.25-0.40	<0.03	<0.05
1008	<0.10	0.30-0.50	<0.03	<0.05
1009	<0.15	<0.60	<0.03	<0.05
1010	0.08-0.13	0.30-0.60	<0.03	<0.05
1011	0.09-0.14	0.60-0.90	<0.03	<0.05
1012	0.10-0.15	0.30-0.60	<0.03	<0.05
1013	0.11-0.16	0.50-0.80	<0.03	<0.05
1015	0.13-0.18	0.30-0.60	<0.03	<0.05
1016	0.13-0.18	0.60-0.90	<0.03	<0.05
1017	0.15-0.20	0.30-0.60	<0.03	<0.05
1018	0.15-0.20	0.60-0.90	<0.03	<0.05
1019	0.15-0.20	0.70-1.00	<0.03	<0.05
1020	0.18-0.23	0.30-0.60	<0.03	<0.05
1021	0.18-0.23	0.60-0.90	<0.03	<0.05
1022	0.18-0.23	0.70-1.00	<0.03	<0.05
1023	0.20-0.25	0.30-0.60	<0.03	<0.05
1025	0.22-0.28	0.30-0.60	<0.03	<0.05
1026	0.22-0.28	0.60-0.90	<0.03	<0.05
1029	0.25-0.31	0.60-0.90	<0.03	<0.05
1030	0.28-0.34	0.60-0.90	<0.03	<0.05
1033	0.29-0.36	0.70-1.00	<0.03	<0.05
1034	0.32-0.38	0.50-0.80	<0.03	<0.05
1035	0.32-0.38	0.60-0.90	<0.03	<0.05
1037	0.32-0.38	0.70-1.00	<0.03	<0.05
1038	0.35-0.42	0.60-0.90	<0.03	<0.05
1039	0.37-0.44	0.70-1.00	<0.03	<0.05
1040	0.37-0.44	0.60-0.90	<0.03	<0.05
1042	0.40-0.47	0.60-0.90	<0.03	<0.05
1043	0.40-0.47	0.70-1.00	<0.03	<0.05
1044	0.43-0.50	0.30-0.60	<0.03	<0.05
1045	0.43-0.50	0.60-0.90	<0.03	<0.05
1046	0.43-0.50	0.70-1.00	<0.03	<0.05
1049	0.46-0.53	0.60-0.90	<0.03	<0.05
1050	0.48-0.55	0.60-0.90	<0.03	<0.05
1053	0.48-0.55	0.70-1.00	<0.03	<0.05
1055	0.50-0.60	0.60-0.90	<0.03	<0.05
1059	0.55-0.65	0.50-0.80	<0.03	<0.05
1060	0.55-0.65	0.60-0.90	<0.03	<0.05
1064	0.60-0.70	0.50-0.80	<0.03	<0.05
1065	0.60-0.70	0.60-0.90	<0.03	<0.05
1069	0.65-0.75	0.40-0.70	<0.03	<0.05
1070	0.65-0.75	0.60-0.90	<0.03	<0.05
1074	0.70-0.80	0.50-0.80	<0.03	<0.05
1078	0.72-0.85	0.30-0.60	<0.03	<0.05
1080	0.75-0.88	0.60-0.90	<0.03	<0.05
1084	0.83-0.93	0.60-0.90	<0.03	<0.05
1085	0.80-0.94	0.70-1.00	<0.03	<0.05
1086	0.80-0.93	0.30-0.50	<0.03	<0.05
1090	0.85-0.98	0.60-0.90	<0.03	<0.05
1095	0.90-1.03	0.30-0.50	<0.03	<0.05
Number	C	Mn	P	S

## CARBON STEEL SPECIFICATIONS

Number	C	Mn	P	S	Si
1513	0.10-0.16	1.10-1.40	<0.03	<0.05	.
1522	0.18-0.24	1.10-1.40	<0.04	<0.05	.
1524	0.19-0.25	1.35-1.65	<0.04	<0.05	.
1526	0.22-0.29	1.10-1.40	<0.04	<0.05	.
1527	0.22-0.29	1.20-1.50	<0.04	<0.05	.
1533	0.30-0.37	1.10-1.40	<0.04	<0.05	.
1534	0.30-0.37	1.20-1.50	<0.04	<0.05	.
1541	0.36-0.44	1.35-1.65	<0.04	<0.05	.
1544	0.40-0.47	0.80-1.10	<0.04	<0.05	.
1545	0.43-0.50	0.80-1.10	<0.04	<0.05	.
1546	0.44-0.52	1.00-1.30	<0.04	<0.05	.
1548	0.44-0.52	1.10-1.40	<0.04	<0.05	.
1552	0.47-0.55	1.20-1.50	<0.04	<0.05	.
1553	0.48-0.55	0.80-1.10	<0.04	<0.05	.
1566	0.60-0.70	0.85-1.15	<0.04	<0.05	.
1570	0.65-0.75	0.80-1.10	<0.04	<0.05	.
1580	0.75-0.88	0.80-1.10	<0.04	<0.05	.
1590	0.85-0.98	0.80-1.10	<0.04	<0.05	.
LF2	<0.30	0.60-1.35	<0.035	<0.04	0.15-0.30

Number	C	Mn	P	S	Si
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## RESULFURIZED STEEL SPECIFICATIONS

Number	C	Mn	P	S
1108	0.08-0.13	0.50-0.80	<0.04	0.08-0.13
1109	0.08-0.13	0.60-0.90	<0.04	0.08-0.13
1110	0.08-0.13	0.30-0.60	<0.04	0.08-0.13
1116	0.14-0.20	1.10-1.40	<0.04	0.16-0.23
1117	0.14-0.20	1.00-1.30	<0.04	0.08-0.13
1118	0.14-0.20	1.30-1.60	<0.04	0.08-0.13
1119	0.14-0.20	1.00-1.30	<0.04	0.24-0.33
1123	0.20-0.27	1.20-1.50	<0.04	0.06-0.09
1132	0.27-0.34	1.35-1.65	<0.04	0.09-0.13
1137	0.32-0.39	1.35-1.65	<0.03	0.08-0.13
1139	0.35-0.43	1.35-1.65	<0.04	0.13-0.20
1140	0.37-0.44	0.70-1.00	<0.03	0.08-0.13
1141	0.37-0.45	1.35-1.65	<0.03	0.08-0.13
1144	0.40-0.48	1.35-1.65	<0.03	0.24-0.33
1145	0.41-0.49	0.70-1.00	<0.04	0.08-0.13
1146	0.42-0.49	0.70-1.00	<0.04	0.08-0.13
1151	0.48-0.55	0.70-1.00	<0.04	0.08-0.13
1152	0.48-0.55	0.70-1.00	<0.04	0.06-0.09
1211	<0.13	0.60-0.90	0.07-0.12	0.10-0.15
1212	<0.13	0.70-1.00	0.07-0.12	0.16-0.23
1213	<0.13	0.70-1.00	0.07-0.12	0.24-0.33
1215	<0.09	0.75-1.05	0.04-0.09	0.26-0.35

Number	C	Mn	P	S
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These are specifications,  
not samples for sale.

## LOW ALLOY STEEL SPECIFICATIONS

Number	C	Mn	P	S	Si	Ni	Cr	Mo	Pb	Other
1330	0.28-0.33	1.60-1.90	<0.035	<0.04	0.15-0.35	.	.	.	.	.
1335	0.33-0.38	1.60-1.90	<0.035	<0.04	0.15-0.35	.	.	.	.	.
1340	0.38-0.43	1.60-1.90	<0.035	<0.04	0.15-0.35	.	.	.	.	.
1345	0.43-0.48	1.60-1.90	<0.035	<0.04	0.15-0.35	.	.	.	.	.
3140	0.38-0.43	0.70-0.90	<0.04	<0.04	0.15-0.35	1.10-1.40	0.55-0.75	.	.	.
4023	0.20-0.25	0.70-0.90	<0.035	<0.04	0.15-0.35	.	.	0.20-0.30	.	.
4027	0.25-0.30	0.70-0.90	<0.035	<0.04	0.15-0.35	.	.	0.20-0.30	.	.
4028	0.25-0.30	0.70-0.90	<0.035	0.035-0.050	0.15-0.35	.	.	0.20-0.30	.	.
4037	0.35-0.40	0.70-0.90	<0.035	<0.04	0.15-0.35	.	.	0.20-0.30	.	.
4047	0.45-0.50	0.70-0.90	<0.035	<0.04	0.15-0.35	.	.	0.20-0.30	.	.
4118	0.18-0.23	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.40-0.60	0.08-0.15	.	.
4120	0.18-0.23	0.80-1.20	<0.035	<0.04	0.15-0.35	.	0.40-0.60	0.15-0.25	.	.
4121	0.18-0.23	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.45-0.65	0.15-0.25	.	.
4130	0.28-0.33	0.40-0.60	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4135	0.33-0.38	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4137	0.35-0.40	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4140	0.38-0.43	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
41L40	0.38-0.43	0.75-1.00	<0.035	0.02-0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	0.15-0.35	.
4142	0.40-0.45	0.45-0.65	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4145	0.43-0.48	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4147	0.45-0.50	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4150	0.48-0.53	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
41L50	0.48-0.53	0.75-1.00	<0.035	0.02-0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	0.15-0.35	.
4320	0.17-0.22	0.45-0.65	<0.035	<0.04	0.15-0.35	1.65-2.00	0.40-0.60	0.20-0.30	.	.
4340	0.38-0.43	0.60-0.80	<0.035	<0.04	0.15-0.35	1.65-2.00	0.70-0.90	0.20-0.30	.	.
4615	0.13-0.18	0.45-0.65	<0.035	<0.04	0.15-0.35	1.65-2.00	.	0.20-0.30	.	.
4617	0.15-0.20	0.45-0.65	<0.035	<0.04	0.15-0.35	1.65-2.00	.	0.20-0.30	.	.
4620	0.17-0.22	0.45-0.65	<0.035	<0.04	0.15-0.35	1.65-2.00	.	0.20-0.30	.	.
4715	0.13-0.18	0.70-0.90	<0.035	<0.04	0.15-0.35	0.70-1.00	0.45-0.65	0.45-0.65	.	.
4720	0.17-0.22	0.50-0.70	<0.035	<0.04	0.15-0.35	0.90-1.20	0.35-0.55	0.15-0.25	.	.
4815	0.13-0.18	0.40-0.60	<0.035	<0.04	0.15-0.35	3.25-3.75	.	0.20-0.30	.	.
4820	0.18-0.23	0.50-0.70	<0.035	<0.04	0.15-0.35	3.25-3.75	.	0.20-0.30	.	.
50B46	0.44-0.49	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.20-0.35	.	.	B: 0.0005-0.003
5120	0.17-0.22	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	.	.
51L20	0.17-0.22	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	0.15-0.35	.
5130	0.28-0.33	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.80-1.10	.	.	.
5132	0.30-0.35	0.60-0.80	<0.035	<0.04	0.15-0.35	.	0.75-1.00	.	.	.
5140	0.38-0.43	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	.	.
5150	0.48-0.53	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	.	.
5160	0.56-0.64	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	.	.
51B60	0.56-0.64	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	.	B: >0.0005
6150	0.48-0.53	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.80-1.10	.	.	V: >0.15
8615	0.13-0.18	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8617	0.15-0.20	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8620	0.18-0.23	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
86L20	0.18-0.21	0.70-0.90	<0.035	0.02-0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	0.15-0.35	.
8622	0.20-0.25	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8630	0.28-0.33	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8637	0.35-0.40	0.75-1.00	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8640	0.38-0.43	0.75-1.00	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8645	0.43-0.48	0.75-1.00	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8720	0.18-0.23	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.20-0.30	.	.
8740	0.38-0.43	0.75-1.00	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.20-0.30	.	.
8822	0.20-0.25	0.75-1.00	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.30-0.40	.	.
9259	0.56-0.64	0.75-1.00	<0.035	<0.04	0.70-1.10	.	0.45-0.65	.	.	.
9260	0.56-0.64	0.75-1.00	<0.035	<0.04	1.80-2.20	.	.	.	.	.
E4340	0.38-0.43	0.65-0.85	<0.025	<0.025	0.15-0.35	1.65-2.00	0.70-0.90	0.20-0.30	.	.
E51100	0.98-1.10	0.25-0.45	<0.025	<0.025	0.15-0.35	.	0.90-1.15	.	.	.
E52100	0.98-1.10	0.25-0.45	<0.025	<0.025	0.15-0.35	.	1.30-1.60	.	.	.
E9310	0.08-0.13	0.45-0.65	<0.025	<0.025	0.15-0.35	3.00-3.50	1.00-1.40	0.08-0.15	.	.
F-11	0.10-0.20	0.30-0.80	<0.04	<0.04	0.50-1.00	.	1.00-1.50	0.44-0.65	.	.
F-22	<0.15	0.30-0.60	<0.03	<0.03	<0.50	.	2.00-2.50	0.90-1.10	.	.
F-5	<0.15	0.30-0.60	<0.03	<0.03	<0.50	.	4.00-6.00	0.45-0.65	.	.
F-9	<0.15	0.30-0.60	<0.03	<0.03	0.50-1.0	.	8.00-10.00	0.90-1.10	.	.
F-91	0.08-0.12	0.30-0.60	<0.02	<0.01	0.20-0.50	<0.40	8.00-9.50	0.85-1.05	.	Al: <0.04      N: 0.03-0.07
F-91	continued									Nb: 0.06-0.10      V: 0.18-0.25
LF2	<0.30	0.60-1.35	<0.035	<0.04	0.15-0.30	.	.	.	.	.
LF3	<0.20	<0.90	<0.035	<0.04	0.20-0.35	3.25-3.75	.	.	.	.
Number	C	Mn	P	S	Si	Ni	Cr	Mo	Pb	Other

These are specifications,  
not samples for sale.

## TOOL STEEL SPECIFICATIONS

\* notes optional chemistry

Number	C	Mn	P	S	Si	Ni	Cr	Co	Mo	V	W	Other
A-2	0.95-1.05	<1.00	<0.03	<0.03	<0.50	.	4.75-5.50	.	0.90-1.40	0.15-0.50	.	.
A-4	0.95-1.05	1.80-2.20	<0.03	<0.03	<0.50	.	0.90-2.20	.	0.90-1.40	.	.	.
A-6	0.65-0.75	1.80-2.50	<0.03	<0.03	<0.50	.	0.90-1.20	.	0.90-1.40	.	.	.
A-7	2.00-2.85	<0.80	<0.03	<0.03	<0.50	.	5.00-5.75	.	0.90-1.40	3.90-5.15	0.50-1.50	.
A-8	0.50-0.60	<0.50	<0.03	<0.03	0.75-1.10	.	4.75-5.50	.	1.15-1.65	.	1.00-1.50	.
A-9	0.45-0.55	<0.50	<0.03	<0.03	0.95-1.15	1.25-1.75	4.75-5.50	.	1.30-1.80	0.80-1.40	.	.
A-10	1.25-1.50	1.60-2.10	<0.03	<0.03	1.00-1.50	1.55-2.05	.	.	1.25-1.75	.	.	.
A-11	2.45	0.50	.	.	0.90	.	5.25	.	1.30	9.75	.	.
D-2	1.40-1.60	<0.60	<0.03	<0.03	<0.60	.	11.00-13.00	<1.00	0.70-1.20	<1.10	.	.
D-3	2.00-2.35	<0.60	<0.03	<0.03	<0.60	.	11.00-13.50	.	.	<1.00	<1.00	.
D-4	2.05-2.40	<0.60	<0.03	<0.03	<0.60	.	11.00-13.00	.	0.70-1.20	<1.00	.	.
D-5	1.40-1.60	<0.60	<0.03	<0.03	<0.60	.	11.00-13.00	2.50-3.50	0.70-1.20	<1.00	.	.
D-7	2.15-2.50	<0.60	<0.03	<0.03	<0.60	.	11.50-13.50	.	0.70-1.20	3.80-4.40	.	.
H-10	0.35-0.45	0.25-0.70	<0.03	<0.03	0.80-1.20	.	3.00-3.75	.	2.00-3.00	0.25-0.75	.	.
H-11	0.33-0.43	0.20-0.50	<0.03	<0.03	0.80-1.20	.	4.75-5.50	.	1.10-1.60	0.30-0.60	.	.
H-12	0.30-0.40	0.20-0.50	<0.03	<0.03	0.80-1.20	.	4.75-5.50	.	1.25-1.75	<0.50	1.00-1.70	.
H-13	0.32-0.45	0.20-0.50	<0.03	<0.03	0.80-1.20	.	4.75-5.50	.	1.10-1.75	0.80-1.20	.	.
H-14	0.35-0.45	0.20-0.50	<0.03	<0.03	0.80-1.20	.	4.75-5.50	.	.	.	4.00-5.25	.
H-19	0.32-0.45	0.20-0.50	<0.03	<0.03	0.80-1.20	.	4.00-4.75	4.00-4.50	0.30-0.55	1.75-2.20	3.75-4.50	.
H-21	0.26-0.36	0.15-0.40	<0.03	<0.03	0.15-0.50	.	3.00-3.75	.	.	0.30-0.60	8.50-10.00	.
H-22	0.30-0.40	0.15-0.40	<0.03	<0.03	0.15-0.40	.	1.75-3.75	.	.	0.25-0.50	10.00-11.75	.
H-23	0.25-0.35	0.15-0.40	<0.03	<0.03	0.15-0.60	.	11.00-12.75	.	.	0.75-1.25	11.00-12.75	.
H-24	0.42-0.53	0.15-0.40	<0.03	<0.03	0.15-0.40	.	2.50-3.50	.	.	0.40-0.60	14.00-16.00	.
H-26	0.45-0.55	0.15-0.40	<0.03	<0.03	0.15-0.40	.	3.75-4.50	.	.	0.75-1.25	17.25-19.00	.
H-42	0.55-0.70	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	.	4.50-5.50	1.75-2.20	5.50-6.75	.
L-2	0.45-1.00	0.10-0.90	<0.03	<0.03	<0.50	.	0.70-1.20	.	<0.25	0.10-0.30	.	.
L-6	0.65-0.75	0.25-0.80	<0.03	<0.03	<0.50	1.25-2.00	0.60-1.20	.	<0.50	.	.	.
M-1	0.78-0.88	0.15-0.40	<0.03	<0.03	0.20-0.50	.	3.50-4.00	.	8.20-9.20	1.00-1.35	1.40-2.10	.
M-2	0.78-1.05	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	.	4.50-5.50	1.75-2.20	5.50-6.75	.
M-3.1	1.00-1.10	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	.	4.75-6.50	2.25-2.75	5.00-6.75	.
M-3.2	1.15-1.25	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	.	4.75-6.50	2.75-3.25	5.00-6.75	.
M-4	1.25-1.40	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.75	.	4.25-5.50	3.75-4.50	5.25-6.50	.
M-6	0.75-0.85	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	11.00-13.00	4.50-5.50	1.30-1.70	3.75-4.75	.
M-7	0.97-1.05	0.15-0.40	<0.03	<0.03	0.20-0.55	.	3.50-4.00	.	8.20-9.20	1.75-2.25	1.40-2.10	.
M-10	0.84-1.05	0.10-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	.	7.75-8.50	1.80-2.20	.	.
M-30	0.75-0.85	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.50-4.25	4.50-5.50	7.75-9.00	1.00-1.40	1.30-2.30	.
M-33	0.85-0.92	0.15-0.40	<0.03	<0.03	0.25-0.55	.	3.50-4.00	7.75-8.75	9.00-10.00	1.00-1.35	1.30-2.10	.
M-34	0.85-0.92	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.50-4.00	7.75-8.75	7.75-9.20	1.90-2.30	1.40-2.10	.
M-36	0.80-0.90	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	7.75-8.75	4.50-5.50	1.75-2.25	5.50-6.50	.
M-41	1.05-1.15	0.20-0.60	<0.03	<0.03	0.15-0.50	.	3.75-4.50	4.75-5.75	3.25-4.25	1.75-2.25	6.25-7.00	.
M-42	1.05-1.15	0.15-0.40	<0.03	<0.03	0.15-0.65	.	3.50-4.25	7.75-8.75	9.00-10.00	0.95-1.35	1.15-1.85	.
M-46	1.22-1.30	0.20-0.40	<0.03	<0.03	0.40-0.65	.	3.70-4.20	7.80-8.80	8.00-8.50	3.00-3.30	1.90-2.20	.
M-48	1.50	.	.	.	.	.	3.75	9.00	5.25	3.10	10.0	.
M-52	0.90	.	.	.	.	.	4.00	.	4.00	2.00	1.25	.
M-61	1.60	.	.	.	.	.	4.00	.	6.50	5.00	12.0	.
M-62	1.30	.	.	.	.	.	3.75	.	10.5	2.00	6.25	.
O-1	0.85-1.00	1.00-1.40	<0.03	<0.03	<0.50	.	0.40-0.60	.	.	<0.30	0.40-0.60	.
O-2	0.85-0.95	1.40-1.80	<0.03	<0.03	<0.50	.	<0.35	.	<0.30	<0.30	.	.
O-6	1.25-1.55	0.30-1.10	<0.03	<0.03	0.55-1.50	.	<0.30	.	0.20-0.30	.	.	.
O-7	1.10-1.30	<1.00	<0.03	<0.03	<0.60	.	0.35-0.85	.	<0.30	<0.40	1.00-2.00	.
P-20	0.28-0.40	0.60-1.00	<0.03	<0.03	0.20-0.80	.	1.40-2.00	.	0.30-0.55	<0.40	.	.
P-21	0.18-0.22	0.20-0.40	<0.03	<0.03	0.20-0.40	4.00-4.25	0.20-0.30	.	.	0.15-0.25	.	Al: 1.05-1.25
P-6	0.05-0.15	0.35-0.70	<0.03	<0.03	0.10-0.40	3.25-3.75	1.25-1.75	.	.	.	.	.
S-1	0.40-0.55	0.10-0.40	<0.03	<0.03	0.15-1.20	.	1.00-1.80	.	<0.50	0.15-0.30	1.50-3.00	.
S-2	0.40-0.55	0.30-0.50	<0.03	<0.03	0.90-1.20	.	.	.	0.30-0.60	<0.50	.	.
S-4	0.50-0.65	0.60-0.95	<0.03	<0.03	1.75-2.25	.	<0.35	.	.	<0.35	.	.
S-5	0.50-0.65	0.60-1.00	<0.03	<0.03	1.75-2.25	.	<0.35	.	0.20-1.35	<0.35	.	.
S-6	0.40-0.50	1.20-1.50	<0.03	<0.03	2.00-2.50	.	1.20-1.50	.	0.30-0.50	0.20-0.40	.	.
S-7	0.45-0.55	0.20-0.80	<0.03	<0.03	0.20-1.00	.	3.00-3.50	.	1.30-1.80	0.20-0.30*	.	.
T-1	0.65-0.80	0.10-0.40	<0.03	<0.03	0.20-0.40	.	3.75-4.50	.	.	0.90-1.30	17.25-18.25	.
T-15	1.50-1.60	0.15-0.40	<0.03	<0.03	0.15-0.40	.	3.75-5.00	4.75-5.25	<1.00	4.50-5.25	11.75-13.00	.
T-4	0.70-0.80	0.10-0.40	<0.03	<0.03	0.20-0.40	.	3.75-4.50	4.25-5.75	0.40-1.00	0.80-1.20	17.50-19.00	.
T-5	0.75-0.85	0.20-0.40	<0.03	<0.03	0.20-0.40	.	3.75-5.00	7.00-9.50	0.50-1.25	1.80-2.40	17.50-19.00	.
T-6	0.75-0.85	0.20-0.40	<0.03	<0.03	0.20-0.40	.	4.00-4.75	11.00-13.00	0.40-1.00	1.50-2.10	18.50-21.00	.
T-8	0.75-0.85	0.20-0.40	<0.03	<0.03	0.20-0.40	.	3.75-4.50	4.25-5.75	0.40-1.00	1.80-2.40	13.25-14.75	.
W-1	0.70-1.50	0.10-0.40	<0.025	<0.025	0.10-0.40	<0.20	<0.15	.	<0.10	<0.10	<0.15	Cu: <0.20
W-2	0.85-1.50	0.10-0.40	<0.03	<0.03	0.10-0.40	<0.20	<0.15	.	<0.10	0.15-0.35	<0.15	Cu: <0.20
W-5	1.05-1.15	0.10-0.40	<0.03	<0.03	0.10-0.40	<0.20	0.40-0.60	.	<0.10	<0.10	<0.15	Cu: <0.20
Number	C	Mn	P	S	Si	Ni	Cr	Co	Mo	V	W	Other

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## STAINLESS AND HIGH ALLOY STEEL SPECIFICATIONS

\* notes optional chemistry

Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	N	Nb	Other
13-8PH	<0.05	<0.20	<0.01	<0.008	<0.10	.	7.50-8.50	12.25-13.25	2.00-2.50	<0.01	.	Al: 0.90-1.35
15-5PH	<0.07	<1.00	<0.04	<0.03	<1.00	2.50-4.50	3.50-5.50	14.00-15.50	.	.	0.15-0.45	
17-4PH	<0.07	<1.00	<0.04	<0.03	<1.00	3.00-5.00	3.00-5.00	15.00-17.50	.	.	0.15-0.45	
201	<0.15	5.5-7.5	<0.060	<0.03	<1.00	.	3.50-5.50	16.00-18.00	.	<0.25	.	
202	<0.15	7.5-10.0	<0.060	<0.03	<1.00	.	4.00-6.00	17.00-19.00	.	<0.25	.	
301	<0.15	<2.00	<0.045	<0.03	<1.00	.	6.00-8.00	16.00-18.00	.	.	.	
302	<0.15	<2.00	<0.045	<0.03	<1.00	.	8.00-10.00	17.00-19.00	.	.	.	
302B	<0.15	<2.00	<0.045	<0.03	2.00-3.00	.	8.00-10.00	17.00-19.00	.	.	.	
303	<0.15	<2.00	<0.20	>0.15	<1.00	.	8.00-10.00	17.00-19.00	<0.60*	.	.	Zr: <0.60*
304	<0.08	<2.00	<0.045	<0.03	<1.00	.	8.00-10.50	18.00-20.00	.	.	.	
304L	<0.03	<2.00	<0.045	<0.03	<1.00	.	8.00-12.00	18.00-20.00	.	.	.	
305	<0.12	<2.00	<0.045	<0.03	<1.00	.	10.00-13.00	17.00-19.00	.	.	.	
308	<0.08	<2.00	<0.045	<0.03	<1.00	.	10.00-12.00	19.00-21.00	.	.	.	
309	<0.20	<2.00	<0.045	<0.03	<1.00	.	12.00-15.00	22.00-24.00	.	.	.	
310	<0.25	<2.00	<0.045	<0.03	<1.50	.	19.00-22.00	24.00-26.00	.	.	.	
314	<0.25	<2.00	<0.045	<0.03	1.50-3.00	.	19.00-22.00	23.00-26.00	.	.	.	
316	<0.08	<2.00	<0.045	<0.03	<1.00	.	10.00-14.00	16.00-18.00	2.00-3.00	.	.	
316	<0.08	<2.00	<0.045	<0.03	<1.00	.	10.00-14.00	16.00-18.00	2.00-3.00	.	.	
316L	<0.03	<2.00	<0.045	<0.03	<1.00	.	10.00-14.00	16.00-18.00	2.00-3.00	.	.	
321	<0.08	<2.00	<0.045	<0.03	<1.00	.	9.00-12.00	17.00-19.00	.	.	.	Ti: >5xC
347	<0.08	<2.00	<0.045	<0.03	<1.00	.	9.00-13.00	17.00-19.00	.	.	>10xC	
348	<0.08	<2.00	<0.045	<0.03	<1.00	.	9.00-13.00	17.00-19.00	.	.	>10xC	Ta: <0.10
384	<0.08	<2.00	<0.045	<0.03	<1.00	.	17.00-19.00	15.00-17.00	.	.	.	
385	<0.08	<2.00	<0.045	<0.03	<1.00	.	14.00-16.00	11.50-13.50	.	.	.	
403	<0.15	<1.00	<0.04	<0.03	<0.50	.	.	11.50-13.00	.	.	.	
405	<0.08	<1.00	<0.04	<0.03	<1.00	.	.	11.50-14.50	.	.	.	Al: 0.10-0.30
409	<0.08	<1.00	<0.04	<0.01	<1.00	.	<0.50	10.50-11.75	.	.	.	Ti: 6\mtC-0.75
410	<0.15	<1.00	<0.04	<0.03	<1.00	.	.	11.50-13.50	.	.	.	
414	<0.15	<1.00	<0.04	<0.03	<1.00	.	1.25-2.50	11.50-13.50	.	.	.	
416	<0.15	<1.25	<0.06	>0.15	<1.00	.	.	12.00-14.00	<0.60*	.	.	Zr: <0.60*
420	>0.15	<1.00	<0.04	<0.03	<1.00	.	.	12.00-14.00	.	.	.	
422	0.20-0.25	<1.00	<0.04	<0.03	<0.75	<0.50	0.50-1.00	11.00-12.50	0.75-1.25	.	.	V: 0.15-0.30
422	continued											W: 0.75-1.25
430	<0.12	<1.00	<0.04	<0.03	<1.00	.	.	16.00-18.00	.	.	.	
430F	<0.12	<1.25	<0.06	>0.15	<1.00	.	.	16.00-18.00	<0.60*	.	.	Zr: <0.60*
431	<0.20	<1.00	<0.04	<0.03	<1.00	.	1.25-2.50	15.00-17.00	.	.	.	
440A	0.60-0.75	<1.00	<0.04	<0.03	<1.00	.	.	16.00-18.00	<0.75	.	.	
440B	0.75-0.95	<1.00	<0.04	<0.03	<1.00	.	.	16.00-18.00	<0.75	.	.	
440C	0.95-1.20	<1.00	<0.04	<0.03	<1.00	.	.	16.00-18.00	<0.75	.	.	
450	<0.05	<1.00	<0.03	<0.03	<1.00	1.25-1.75	5.00-7.00	14.00-16.00	0.50-1.00	.	8\mtC	
455	<0.05	<0.50	<0.04	<0.03	<0.50	1.50-2.50	7.50-9.50	11.00-12.50	<0.50	.	0.10-0.50	Ti: 0.80-1.40
501	>0.10	<1.00	<0.04	<0.03	<1.00	.	.	4.00-6.00	0.40-0.65	.	.	
502	<0.10	<1.00	<0.04	<0.03	<1.00	.	.	4.00-6.00	0.40-0.65	.	.	
Duplex	<0.05	<3.00	<0.035	<0.03	<1.50	<2.50*	4.00-7.00	18.00-25.00	0.20-5.50	<0.40	.	

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