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CARBON STEEL CONTINUED FROM THE PREVIOUS PAGE

Table with columns: Number, N, Nb, O, Pb, Sb, Sn, Ti, V, W, Zn, Zr, Units. Rows include material grades such as IRSID 1660, ECRM 090-1D, SRM 1227, SS 602/2, BS 64C, HRT FE2014-N, ECRM 056-2D, SRM 1224, VS RG28, VS RG28/1, IARM 373A, VS UG20/6, NM 3405.01, SS 435/1, SS 435/2, BS 56E, IRSID 1636, SS 459/2, BS 56H, VS UG123, IRSID 1657, IRSID 1648, 12X 10400A, NM EN-8, IRSID 1642, IRSID 1647, IRSID 1646, IARM 210D, SS 434/1, IARM 349A, BS 3941, IRSID 1652, IRSID 1637, SS 605/2, IRSID 1644, ECRM 084-1D, IRSID 1645, IRSID 1649, SS 460/2, VS RG30.

Table with columns: Number, N, Nb, O, Pb, Sb, Sn, Ti, V, W, Zn, Zr, Units. Rows include material grades such as IRSID 1655, IRSID 1663, VS UG90, VS UG19/6, IARM 360A, BS 1030, IARM 209D, IRSID 1653, VS RG27, IRSID 1654, SS 434/2, IARM 359A, BS 1026, VS UG94, VS UG18/6, HRT FE2016-N, BS 1020, IARM 213C, IRSID 1664, VS RG25/1, BS 1018 \*, BS LF2B, 12X 10180C, BS 1016 \*, NM 3404.01, 12X 10180B, TL 1000, VS RG25, VS UG124, VS UG109, BS 2931B, SS 456/2, DSZU C041, SS 432/1, SS 601/2, VS UG93, VS UG17/6, SS 433/2, IRSID 1661, VS UG125, VS UG108, SRM 1228, ECRM 057-2D, BS XCCS-1, BS XCCS, VS RG26/1, NM PC-1, DSZU C03, VS RG26, SS 431/2, SS 111, DSZU C040, RM Fe 1/5, VS UG2/5, SS 432/2, VS UG05, VS UG2/10, VS UG03, CZ LA-1B, IMZ 110A, VS UG04, VS UG02, BS LC-6.

Table with columns: Number, N, Nb, O, Pb, Sb, Sn, Ti, V, W, Zn, Zr, Units. Row includes material grade BS LC-6.







LEADED STEEL

# = Class, where 1 = CRM and 2 = RM

OES regularly requires extension of preburn time

Table with columns: #, Number, Pb, C, Mn, P, S, Si, Cu, Ni, Cr, Al, As, Co, Mo, N, Sn, V. Rows include BS 74C, BS 75G, BS 75F, BS 72B, BS 70B, BS 70C.

Table with columns: Number, B, Ca, Nb, O, Sb, Ti, W, Zn, Grade, Units. Rows include BS 74C, BS 75G, BS 75F, BS 73C, IARM 182B, IARM 183C, BS 72B, BS 73B, BS 70B, BS 70C.

RM LEADED AND BISMUTH STEEL XRF SET

Part Number: BS PB-BI-7

AVAILABLE INDIVIDUALLY

~7 mm discs

17025

Table with columns: Grade, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Mo, Al, Bi, Pb, Sn, V, N. Rows include 11L17, 12L14, 41L40, 41L50, 4140 + Bi & S, 4150 + Bi & S, 8620 + Bi & S.

MANGANESE STEEL

14X:~40x-15-17mm BS:320x-15-17mm CZ:~390x25mm DSZU:390x20mm ECRM:350x25mm IMN:50-560x15mm SS 491:500x10mm other SS:48x42x12mm VS:~380x-18mm

Table with columns: #, Number, Mn, C, P, S, Si, Cu, Ni, Cr, Al, Mo, N, Nb, Sn, V, Other. Rows include DSZU C013, VS LG68, IMZ 199, CZ SP-2B, IRSID 1833, 14X MN1AL, DSZU C012, VS LG67, BS 17, BS 17A, DSZU C011a, DSZU C024, IMZ 198, VS LG66, DSZU C011, 14X MN4AC, SS 495/4, DSZU C023, DSZU C022, DSZU C010, VS LG65, DSZU C021, SS 493/3, 14X MN3T, 14X 15196S, 14X MN2R, BS 19A, DSZU C020, BS 19, 14X MN5T, 14X MN5U, SS 492/3, 14X MN5V, CZ CM-9B.

\* Provisional Analysis \*\* IRSID 1833 also contains As: 0.0034, Co: 0.0089, Pb: 0.00007, and Ti: 0.0011. Sample size 35 mm Ø x 25 mm.

CRM MANGANESE STEEL SET

AVAILABLE IN SET/6 ONLY

30 mm Ø x 24 mm

Table with columns: Number, C, Mn, P, S, Si, Cu, Ni, Cr, B, Co, Mo, N, Ti, V. Rows include NCS HS11720-6, NCS HS11720-1, NCS HS11720-2, NCS HS11720-3, NCS HS11720-4, NCS HS11720-5.











LOW ALLOY STEEL WITH 0.13 % < C < 0.3 %

CONTINUED ON THE NEXT PAGE

# = Class, where 1 = CRM and 2 = RM

Table with 17 columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Al, Als, As, Co, Mo, N, Sn, V. Contains multiple rows of steel specifications.

Table with 17 columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Al, Als, As, Co, Mo, N, Sn, V. Contains multiple rows of steel specifications.

Table with 23 columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Al, Als, As, Co, Mo, N, Sn, V, W, Zr. Includes a section for 'LOW ALLOY STEEL WITH EXTENSIVE ANALYSIS' with analysis listed in mass % and mg/kg.

LOW ALLOY STEEL WITH 0.13 % < C < 0.3 %

CONTINUED FROM THE PREVIOUS PAGE

Number	B	Ca	Fe	Mg	Nb	O	Pb	Sb	Ta	Ti	W	Zn	Zr	Units
IARM 330A	0.0003	0.0010	.	.	(0.003)	(0.0009)	(0.0004)	(0.001)	.	0.006	(0.004)	.	0.0015	31 mm Ø x 2 mm
SRM 1269	.	.	.	.	.	.	0.005	.	.	.	.	.	.	32 mm Ø x 19 mm
12X 352D	.	.	.	.	.	.	.	.	.	0.285	0.223	.	.	-40 mm Ø x -15 mm
ECRM 086-1D	.	.	.	.	.	.	.	.	.	.	.	.	.	38 mm Ø x 25 or 30 mm
CZ CM-3A	0.0002	.	.	.	0.006	.	.	.	.	0.006	0.015	.	.	-39 mm Ø x 25 mm
VS UG9/10	.	.	.	.	.	.	.	.	.	0.163	1.34	.	.	-45 mm Ø x -28 mm
HRT FE2000-N	.	0.0015	.	.	.	.	.	.	.	.	0.025	.	.	40 mm Ø x 20 mm
VS RG27/1	.	.	.	.	.	.	.	.	.	0.110	0.170	.	.	-45 mm Ø x -28 mm
IMZ 178	.	.	.	.	0.105	.	.	.	.	.	0.017	.	.	40 mm Ø x 40 mm
12X 15254Z	.	.	.	.	0.347	.	.	.	.	0.303	0.349	.	.	-40 mm Ø x -15 mm
SRM 1225	.	.	.	.	.	.	.	.	.	.	.	.	.	32 mm Ø x 19 mm
BS HiCal-1	(0.0001)	0.0140 [91.9]	(0.0003)	(0.002)	(0.002)	.	(0.0005)	.	.	0.0037	(0.0009)	.	(0.0008)	-38 mm Ø x 20 mm 17025
RM Fe 2/4	(0.0027)	<0.001	.	.	(0.011)	.	<0.02	<0.03	.	(0.0065)	0.19	.	<0.02	40 mm Ø x 40 mm
BS 69B	.	.	.	.	.	.	.	.	.	(0.002)	.	.	.	38 mm Ø x -7 or 19+ mm
12X 12750U	.	.	.	.	0.111	.	.	.	.	0.159	0.100	.	.	-40 mm Ø x -15 mm
12X 32550A	.	.	.	.	.	.	.	.	.	.	.	.	.	-38 mm Ø x -15 mm
IARM 195B	0.0039	0.0002	.	.	0.007	0.0017	0.002	0.011	.	0.002	0.38	.	0.002	31 mm Ø x 2 or 18 mm
BS 6418	.	.	.	.	.	0.0012	.	.	.	0.003	.	.	.	57 mm Ø x -7 or 19+ mm
CKD 181B	0.0076	.	(95.37)	.	0.062	.	0.0005	0.017	0.042	0.155	0.188	.	0.001	44 mm Ø x 13 or 25 mm
IMZ 113	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 40 mm
DSZU C043	(0.0005)	0.0005	.	.	0.004	.	.	.	.	0.046	0.082	.	.	40 mm Ø x 25 mm
12X 722M24A	.	.	.	.	.	.	.	.	.	.	.	0.0028	.	-38 mm Ø x -25 mm
VS UG6/5	.	.	.	.	(0.01)	.	.	.	.	(0.01)	0.16	.	.	-45 mm Ø x -28 mm
IARM 229B *	(0.001)	(0.001)	.	.	(0.002)	(0.002)	* Provisional Anlysis				0.002	(0.002)	(0.001)	31 mm Ø x 2 or 18 mm
ECRM 197-1D	.	.	.	.	.	.	.	.	.	0.0005	.	.	.	38 mm Ø x 25 mm
BS 3961	.	.	.	.	.	.	.	.	.	(<0.003)	.	.	.	44 mm Ø x -7 or 19+ mm
TL 1668	(0.00024)	0.0019	.	(0.0003)	(0.0002)	.	(0.0007)	(0.0003)	.	0.0032	.	0.0008	(0.0003)	37 mm Ø x 25 mm
IPT 502	.	.	.	.	.	.	.	.	.	0.0016	.	.	.	36 mm Ø x 20 mm
BS 8620E	(0.0003)	0.0010	97.2	(0.0003)	(0.002)	0.0016	(0.0008)	0.0015	(0.0004)	0.0016	0.0008	.	(0.0008)	38 mm Ø x -7 or 19+ mm
IARM 33D	0.0002	(0.0003)	.	.	0.002	0.0013	<0.001	(0.002)	.	0.003	<0.005	.	<0.002	31 mm Ø x 2 or 18 mm
BS 3952	.	.	.	.	.	.	.	.	.	.	.	.	.	39 mm Ø x -7 or 19+ mm
ECRM 187-2D	0.00048	.	.	.	.	.	.	.	.	.	.	.	.	39 mm Ø x 28 mm
BS 9325A	(0.0001)	0.0039	92.8	(0.0002)	0.0017	.	(0.0003)	.	(0.010)	0.0030	0.024	17025	(0.001)	-40 mm Ø x -30 mm
BS 4820A	0.0002	0.0003	.	0.0003	(0.002)	0.0011	(0.0002)	0.0024	.	0.0012	(0.002)	17025	.	38 mm Ø x -7 or 19+ mm
SRM 1763a	0.0054	.	(95.3)	.	0.100	.	.	(0.011)	(0.012)	0.308	(0.002)	.	0.044	34 mm Ø x 19 mm

Number	B	Ca	Fe	Mg	Nb	O	Pb	Sb	Ta	Ti	W	Zn	Zr	Units
VS RG29/1	.	.	.	.	0.044	.	.	.	.	0.020	0.62	.	.	-45 mm Ø x -28 mm
VS RG31/1	.	.	.	.	.	.	.	.	.	0.21	0.39	.	.	-45 mm Ø x -28 mm
KUT B3	.	.	.	.	.	.	.	.	.	.	1.19	.	.	30-35mm Ø x 39 mm
VS UG5/5	.	.	.	.	(0.01)	.	.	.	.	(0.003)	0.38	.	.	-45 mm Ø x -28 mm
12X 86200A	.	.	.	.	.	.	.	.	.	.	.	.	.	-38 mm Ø x -15 mm
12X LA2E	.	.	.	.	.	.	.	.	.	.	.	.	.	-40 mm Ø x -15 mm
IMZ 112	.	.	.	.	0.013	.	.	.	.	0.010	.	.	.	40 mm Ø x 40 mm
12X 349D	.	.	.	.	.	.	.	.	.	0.101	0.049	.	.	-40 mm Ø x -15 mm
VS UG8/10	.	.	.	.	(0.003)	.	.	.	.	0.0034	.	.	.	-45 mm Ø x -28 mm
VS UG114	.	.	.	.	.	.	.	.	.	0.006	.	.	0.065	-45 mm Ø x -25 mm
BS 51F	(0.0001)	(0.0005)	.	(0.0001)	(0.0005)	0.0020	(0.00007)	(0.0011)	.	(0.0012)	(0.0030)	(0.0002)	.	38 mm Ø x -7 or 19+ mm
IMZ 162	.	.	.	.	.	.	.	.	.	0.12	.	.	.	40 mm Ø x 40 mm
VS UG113	.	.	.	.	.	.	.	.	.	0.006	0.007	.	0.169	-45 mm Ø x -25 mm
BS 4620	0.00006	0.0001	.	0.0001	0.0001	0.0009	0.0002	0.0024	.	0.0026	0.0009	0.0002	.	38 mm Ø x -7 or 19+ mm
ECRM 192-1D	.	.	.	.	.	.	.	.	.	.	.	.	.	-35 mm Ø x -30 mm
VS UG112	.	.	.	.	.	.	.	.	.	0.0028	0.005	.	0.0047	-45 mm Ø x -25 mm
DSZU C08	0.011	.	.	.	0.122	.	.	.	.	0.060	0.966	(0.003)	(0.006)	40 mm Ø x 30 mm last
BS LF3	0.0001	(0.0001)	.	.	.	0.004	.	.	.	.	.	.	.	38 mm Ø x -7 or 19+ mm
HRT FE2012-N	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 20 mm
IMZ 74A	(0.002)	(0.0004)	.	.	0.041	.	.	.	.	0.022	.	.	.	43 mm Ø x 20 mm
12X 19MNV56A	.	.	.	.	.	.	.	.	.	.	.	.	.	-40 mm Ø x -15 mm
ECRM 087-1D	.	.	.	.	.	.	.	0.0046	.	.	.	.	.	38 mm Ø x 25 or 30 mm
12X 15253S	.	.	.	.	0.383	.	.	.	0.011	.	0.265	.	.	-40 mm Ø x -15 mm
12X 15180A	.	.	.	.	.	.	.	.	.	.	.	0.0016	.	-40 mm Ø x -15 mm
HRT FE2013-N	.	.	.	.	.	.	.	.	.	.	.	.	.	34 mm Ø x 20 mm
ECRM 194-2D	0.00155	.	.	.	0.0290	.	.	.	.	0.00322	.	.	.	39 mm Ø x 28 mm
BS 3962	.	.	.	.	.	.	.	.	.	.	.	.	.	37 mm Ø x -7 or 19+ mm
CZ CM-8A	0.004	.	.	.	0.034	.	.	.	.	(0.001)	0.01	.	.	-39 mm Ø x 25 mm
HRT FE1999-N	0.0002	.	.	.	0.002	.	.	.	.	0.001	.	.	.	40 mm Ø x 20 mm
BS XCCT	.	.	.	.	(0.001)	(0.005)	(<0.001)	(0.0004)	.	(0.002)	.	.	(<0.002)	36 mm Ø x -7 or 19+ mm
IMZ 176A	.	.	.	.	.	.	.	.	.	.	(0.015)	.	.	40 mm Ø x 40 mm
12X 12747U	.	.	.	.	.	.	.	.	.	0.072	0.030	.	.	42 mm Ø x 15 mm
BS 15A	(0.0002)	(0.0005)	.	.	0.041	.	(0.0003)	(0.003)	.	0.008	(0.004)	.	0.022	32 mm Ø x 17 mm last
RM Fe C/2	0.0030	(0.0013)	.	.	0.0073	.	.	0.0190	.	0.0074	0.34	.	0.010	40 mm Ø x 40 mm
ECRM 193-1D	.	.	.	.	0.0232	.	.	.	.	(0.0013)	.	.	.	36-41 mm Ø x 28-35 mm
BS 45A	.	.	.	.	.	0.0025	.	0.0027	.	.	.	last	.	38 mm Ø x -7 mm
BS 1972	(0.0001)	(0.0002)	.	.	(0.001)	(0.0026)	(0.001)	(0.004)	.	(0.003)	(0.004)	.	.	39 mm Ø x -7 or 19+ mm
BS 47A	.	.	.	.	0.002	(0.003)	.	.	.	0.003	.	.	.	38 mm Ø x -7 or 19+ mm

Number	B	Ca	Fe	Mg	Nb	O	Pb	Sb	Ta	Ti	W	Zn	Zr	Units
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**RM LOW ALLOY STEEL XRF SET**Part Number: BS LAS-24 Set of 24 samples, each 35 - 45 mm Ø x 7 mm discs **17025**

Alloy	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	As	Ca	Co	N	Sn	V
300M	BS 4340M	0.414	0.74	0.004	<0.001	1.65	0.134	1.78	0.78	0.35	0.076	0.007	.	0.013	0.0020	0.009	0.056
1345	BS XCCV	0.44	1.75	0.012	0.024	0.28	0.015	0.019	0.041	0.007	0.033	0.0023	.	0.006	0.0056	(0.0004)	(<0.003)
3115	BS XCCT	0.158	0.52	0.005	0.011	0.28	0.027	1.27	0.65	0.020	0.006	0.004	.	0.017	0.0076	(0.002)	0.031
4130	BS 3932	0.321	0.54	0.016	0.018	0.33	0.200	0.19	1.00	0.229	0.020	0.004	0.0043	0.011	0.0070	0.012	0.005
4140	BS 1962	0.41	0.94	0.007	0.011	0.242	0.224	0.16	1.05	0.229	0.018	0.007	.	0.008	0.0095	0.010	0.004
4150 + S	<b>BS 42</b>	0.516	1.24	0.021	0.073	0.235	0.252	0.183	0.67	0.190	0.020	(0.004)	.	0.012	0.0080	0.012	0.003
4330	BS 4330V	0.318	0.91	0.008	0.0009	0.240	0.181	1.91	0.91	0.475	0.021	.	0.0010	0.011	0.0076	0.010	0.094
4340	BS 60E	0.408	0.70	0.012	0.024	0.26	0.153	1.73	0.86	0.249	0.024	0.007	0.0010	0.009	0.0087	0.009	0.004
4615	BS 51E	0.15	0.59	0.010	0.021	0.28	0.22	1.75	0.14	0.21	0.028	.	.	0.035	0.0086	0.010	(0.0011)
4620	BS 4620	0.189	0.57	0.006	0.018	0.25	0.216	1.75	0.072	0.24	0.032	(0.0084)	(0.0001)	0.012	0.0078	0.013	(0.0008)
4820	BS 4820	0.188	0.57	0.010	0.025	0.25	0.11	3.29	0.12	0.21	0.020	0.005	0.0046	0.008	0.0079	(0.008)	(0.002)
6150	BS 43A	0.491	0.811	0.008	0.026	0.252	0.184	0.242	0.93	0.059	0.003	.	.	0.008	0.0074	0.011	0.148
8620	BS 1931	0.194	0.84	0.007	0.018	0.235	0.116	0.42	0.50	0.168	0.021	0.007	(0.0008)	0.012	0.0079	0.007	0.002
8822	BS 8822	0.228	0.92	0.011	0.025	0.26	0.17	0.47	0.52	0.34	0.022	0.007	(0.0004)	0.019	0.0085	0.011	0.003
8740	BS 67B	0.40	0.94	0.007	0.020	0.23	0.19	0.53	0.51	0.22	0.024	.	.	0.011	0.0078	0.009	(0.002)
9310	BS 58D	0.127	0.45	0.010	0.005	0.32	0.156	3.02	1.35	0.14	0.042	.	.	0.009	0.0147	0.012	0.005
9325	BS 9325	0.25	0.91	0.008	0.007	0.32	0.13	3.29	1.48	0.31	0.030	(0.004)	0.0049	0.010	0.0089	0.009	0.004
P-20	BS 55E	0.307	0.72	0.014	0.024	0.60	0.032	0.053	1.66	0.40	(0.004)	.	.	(0.005)	0.0096	0.002	0.019
AMS 6418	BS 69B	0.2258	1.28	0.008	0.013	1.27	0.086	1.71	0.28	0.39	0.024	.	.	0.035	0.0057	0.006	(0.002)
A193	BS 4942	0.414	0.56	0.015	0.021	0.22	0.165	0.16	0.97	0.54	(0.004)	0.005	0.0006	0.010	0.0080	0.014	0.28
A485-1	BS A485-1	0.98	1.10	0.019	0.004	0.62	0.16	0.13	1.07	0.029	0.017	0.006	.	0.010	0.0060	0.011	0.003
E52100	BS 53E	1.08	0.37	0.007	0.012	0.24	0.11	0.26	1.45	0.10	0.003	.	.	0.011	0.0086	0.005	0.004
Nitriding	BS 68C	0.38	0.60	0.018	0.008	0.305	0.178	0.166	1.77	0.36	1.06	(0.004)	(0.0002)	0.011	0.0045	0.008	0.007
LF 3	BS LF 3	0.183	0.52	0.006	0.018	0.206	0.080	3.36	0.098	0.056	0.017	0.006	(0.0001)	0.056	0.0054	0.006	(0.002)

Alloy	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	As	Ca	Co	N	Sn	V
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**RM TOOL STEEL XRF SET**Part Number: BS TS-18 AVAILABLE INDIVIDUALLY **17025** ~7 mm discs

Grade	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	W	V	Co	N
A-2	BS 36C	0.96	0.46	0.023	0.027	0.31	0.18	0.19	5.01	0.99	.	(0.04)	0.11	0.03	.
A-10	BS A-10	1.41	1.75	0.016	0.022	1.15	0.16	1.82	0.24	1.53	0.006	<0.005	(0.004)	(0.010)	.
D-2	BS 37D	1.54	0.28	0.021	0.015	0.29	0.063	0.21	11.07	1.09	.	0.16	0.80	0.07	0.016
H-10	BS 49	0.36	0.33	0.014	0.015	0.92	0.072	0.20	3.51	2.41	0.004	0.31	0.62	2.00	0.0186
H-11	BS TH11	0.423	0.31	0.016	0.005	0.88	0.041	0.11	5.04	1.27	.	(0.01)	0.46	(0.008)	.
H-12	BS TH12	0.372	0.40	0.020	0.005	0.92	0.064	0.16	5.02	1.41	.	1.06	0.62	0.07	.
H-13	BS 34D	0.395	0.38	0.017	0.005	1.06	0.049	0.10	5.15	1.24	.	0.10	0.94	0.031	.
L-6	<b>BS 39B</b>	0.67	0.62	0.009	0.019	0.214	0.163	1.45	0.79	0.17	(0.011)	.	(0.01)	(0.02)	.
M-1	BS TM1	0.86	0.23	0.007	0.012	0.46	0.054	0.057	3.72	8.4	.	1.7	1.05	0.45	.
M-2	BS 32C	0.84	0.29	(0.018)	0.0010	0.29	0.13	0.35	3.98	4.85	(0.02)	6.3	2.03	0.31	.
O-1	<b>BS 35D</b>	0.879	1.13	0.021	0.024	0.22	0.141	0.132	0.495	0.035	(0.005)	0.46	0.181	0.012	.
O-6	<b>BS 41</b>	1.41	0.89	0.013	0.011	1.02	0.038	0.15	0.22	0.23	(0.007)	0.035	0.046	.	.
S-1	BS 33E	0.49	0.29	0.022	0.005	0.20	0.038	0.08	1.25	0.045	.	2.75	0.19	0.006	.
S-5	BS 38C	0.60	0.81	0.011	0.012	2.08	0.26	0.24	0.28	0.41	0.015	0.004	0.214	0.036	0.0081
S-7	BS TS7	0.529	0.70	0.016	0.010	0.27	0.05	0.10	3.18	1.34	.	0.19	0.35	0.043	.
T-1	<b>BS 30D</b>	0.745	0.348	0.029	0.0010	0.301	0.116	0.191	3.93	0.342	0.0123	17.73	1.077	0.101	0.0168
	BS 10V	2.46	0.52	0.019	0.079	0.89	0.076	0.08	5.41	1.30	<0.002	0.013	9.50	0.009	0.064
HP9-4-30	BS 9-4-30	0.30	0.22	0.008	<0.001	0.06	0.09	7.25	1.00	1.00	0.004	0.01	0.085	4.40	0.0015

Grade	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	W	V	Co	N
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TOOL STEEL CONTINUED FROM THE PREVIOUS PAGE

Table listing various tool steel grades and their chemical compositions. Columns include Number, Als, As, B, Ca, Nb, O, Pb, Sb, Sn, Ta, Zr, and Units. Grades include BS PM15, DSJU C070, BS A-11, ECRM 288-1D, BS 41A, IARM 45B, BS 41, BS A-10, IARM 251A, DSJU C073, CT X27081, DSJU C072, CZ HS-2A, DSJU C077, DSJU C075, BS M-47, IMZ 102/3, DSJU C074, DSJU C071, SS 487/1, DSJU C081, CT M7, JK 49D, IARM 39B, IARM 39C, BS 36D, CT A2, SS 485/1, IARM 320A, CT O1, ECRM 290-1D, CT M10, BS 35D, IARM 304A, BS 32D, IARM 306B, SRM 1157, BS M-50, 14X 14948C, CT M2, IARM 44C, 14X 14890K, CT M1, IARM 48C, BS 30D, SS 486/1, IARM 40C, 14X HS1C, CZ HS-1A, IARM 43B, BS 40B, CZ CM-10A.

Table listing various tool steel grades and their chemical compositions, continuing from the previous page. Columns include Number, Als, As, B, Ca, Nb, O, Pb, Sb, Sn, Ta, Zr, and Units. Grades include DSJU C076, SS 481/1, IARM 40B, BS 39B, SS 482/1, DSJU C078, SS 483/1, BS 38C, ECRM 179-2D, IARM 47B, DSJU C079, BS 33D, BS 33E, CT X67975, IARM 259A, BS D-6, IMZ 57/1, IARM 46B, IMZ 53/1, IMZ 56/1, BS H-19, IARM 255A, BS H-13, IMZ 587/1, IMZ 51/1, ECRM 276-2D, CT H13, ECRM 271-1D, BS 49, BS 9-4-30, IARM 341A, IMZ 196, IMZ 170, CZ CM-17A, VS LG43/1, IMZ 197, NCS HS20741, VS LG42/1, VS LG37/1, IMZ 179, IMZ 157, NCS HS20742, IMZ 177, 13X 14713A, SS 422, IMZ 101/2, SS 423, SS 424, NCS HS20743, IARM 180A, IARM 164A.

## ALUMINUM IN STAINLESS AND HIGH ALLOY STEEL

# = Class, where 1 = CRM and 2 = RM \* Provisional Analysis

#	Number	Al	Ni	Cr	C	Mn	P	S	Si	Cu	Co	Mo	N	Nb	Ti	V
1	ECRM 299-1D	5.33	0.172	22.32	0.0154	0.2678	0.0152	0.00022	0.299	0.0382	0.0187	0.0186	0.0198	.	0.1289	0.0329
1	IMZ 158	1.56	0.24	25.51	0.091	1.34	0.015	0.007	2.23	0.097	.	0.025	.	.	0.12	0.078
1	13X PH17700A	1.172	6.98	16.88	0.0732	0.496	0.0181	0.0008	0.551	0.146	0.0464	0.340	0.0192	0.0201	0.051	0.0390
1	<b>BS 192</b>	1.17	7.11	16.44	0.074	0.835	0.025	0.0005	0.387	0.412	0.104	0.430	0.0290	0.168	0.076	0.124
2	CT X92834	1.14	8.32	12.57	0.035	0.044	0.003	0.003	0.019	0.030	0.030	2.20	.	0.001	0.019	<0.004
1	13X PH13800A	1.075	8.04	12.53	0.0386	0.0332	0.0064	0.0030	0.081	0.0449	0.0220	2.10	0.0041	.	0.0122	0.0188
2	BS 184A	1.00	8.34	12.66	0.035	0.06	0.007	0.001	0.080	0.041	0.036	2.20	0.0045	(0.006)	0.051	0.014
1	<b>BS 192A</b>	0.98	7.01	16.44	0.066	0.768	0.021	<0.002	0.300	0.334	0.114	0.28	0.029	0.208	0.083	0.077
1	IARM 152C *	0.95	7.29	16.99	0.072	0.74	0.024	0.0005	0.263	0.315	0.113	0.36	0.0172	0.012	0.098	0.072

Number	As	B	Ca	O	Sn	Ta	W	Zr	Units
ECRM 299-1D	0.0054	0.0002	.	.	.	.	.	0.1775	40 mm Ø x 25 mm
IMZ 158	.	.	.	.	.	.	.	.	40 mm Ø x 40 mm
13X PH17700A	.	0.0033	.	.	0.0055	.	0.009	.	~38 mm Ø x ~15 mm
<b>BS 192</b>	(0.005)	(0.0003)	0.0007	0.0014	0.008	(0.001)	0.05	.	38 mm Ø x ~7 or 19+ mm
CT X92834	.	0.0009	.	.	0.002	.	.	<0.001	30-35 mm Ø x x 20-25 mm
13X PH13800A	.	.	.	.	0.0051	.	.	.	~38 mm Ø x ~15 mm
BS 184A	.	(0.0004)	(0.0003)	(0.0003)	(0.002)	.	0.032	.	38 mm Ø x ~7 or 19+ mm
<b>BS 192A</b>	(0.0035)	(0.0003)	(0.0006)	(0.0006)	0.008	.	0.048	.	38 mm Ø x ~7 or 19+ mm
IARM 152C *	(0.004)	(0.003)	.	(0.001)	0.007	(0.01)	0.026	.	31 mm Ø x 2 or 18 mm

## CRM BORON IN STAINLESS STEEL

35 mm x 45 mm x 16 mm

Number	B	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Mo	Ti	V	W
DSZU C61	2.14	(0.073)	(0.38)	(0.003)	(0.005)	(0.41)	(0.09)	(0.95)	(17.8)	(0.04)	(0.24)	(0.75)	(0.19)	(0.22)
DSZU C60	1.42	(0.058)	(0.50)	(0.002)	(0.006)	(0.35)	(0.01)	(0.51)	(11.9)	(0.11)	(0.37)	(2.70)	(0.41)	(0.20)
DSZU C62	1.15	(0.065)	(0.31)	(0.010)	(0.024)	(0.32)	(0.24)	(0.84)	(14.4)	(0.59)	(0.16)	(3.36)	(0.18)	(0.14)
DSZU C63	1.05	(0.070)	(0.27)	(0.014)	(0.006)	(0.30)	(0.39)	(0.48)	(11.3)	(0.25)	(0.09)	(0.70)	(0.08)	(0.10)

## CALCIUM IN STAINLESS AND HIGH ALLOY STEEL

# = Class, where 1 = CRM and 2 = RM

#	Number	Ca	Ni	Cr	C	Mn	P	S	Si	Cu	Co	Mo	N	Nb	V	W
2	BS CA304-1	0.0045	8.57	18.30	0.045	1.06	0.026	0.016	0.71	0.34	0.20	0.34	0.083	0.026	0.09	0.04
1	13X 14923A	0.0044	0.452	11.26	0.205	0.501	0.0197	0.0031	0.330	0.0563	0.0207	0.819	0.0321	0.005	0.295	.
1	ECRM 379-1D	0.0033	30.83	26.79	0.0121	1.804	0.0166	0.0006	0.393	0.984	0.0390	3.290	0.0550	(0.0028)	0.0663	(0.0091)
1	JK 27A D	0.0033	12.04	16.76	0.0477	1.59	0.022	0.0168	0.411	0.197	0.089	2.53	0.0629	(0.01)	0.0041	.
2	BS 193	0.0020	1.82	18.48	0.104	12.11	0.018	0.002	0.66	0.088	0.028	0.21	0.37	0.014	0.107	(0.007)
2	BS SS4952	0.0019	0.23	13.15	0.347	0.41	0.016	0.003	0.66	0.045	0.030	0.049	0.027	0.004	0.089	(0.007)
2	BS 82E	0.0014	12.49	22.38	0.062	1.61	0.027	0.001	0.58	0.26	0.12	0.31	0.072	0.062	0.064	0.041
1	<b>BS 9942</b>	0.0014	13.55	18.21	0.021	1.84	0.025	0.006	0.49	0.305	0.086	3.30	0.071	0.005	0.072	0.032
1	BS 91F	0.0012	0.40	16.34	0.060	0.762	0.022	0.0071	0.381	0.167	0.0174	0.112	0.0558	0.0120	0.071	0.0120
1	<b>BS 9842</b>	0.0010	20.02	24.19	0.059	1.50	0.025	0.0016	0.99	0.147	0.237	0.111	0.037	0.026	0.075	0.011
1	ECRM 272-1D	0.00090	0.2445	11.927	0.2815	0.600	0.0156	0.0196	0.420	0.0192	0.0145	0.0030	0.0508	0.0028	0.0167	.
2	BS 94C	0.0008	0.43	25.90	0.057	0.45	0.024	0.002	0.62	0.056	0.042	0.20	0.065	0.032	0.12	(0.03)
2	BS 82D	0.0007	14.12	22.40	0.058	1.85	0.020	0.009	0.63	0.16	0.042	0.144	0.070	0.053	0.087	0.028
2	BS 87F	0.0007	10.12	17.30	0.055	1.64	0.024	0.025	0.67	0.28	0.17	0.29	0.037	0.57	0.13	0.050
2	BS SS3951	0.0005	9.18	18.17	0.014	1.56	0.023	0.031	0.61	0.22	0.16	0.303	0.077	0.085	0.067	0.040

Number	Al	As	B	O	Pb	Sb	Sn	Ti	Zn	Units
BS CA304-1	0.003	(0.003)	0.0006	0.0041	.	(0.0020)	0.010	0.028	.	38 mm Ø x ~5 mm last, sides not parallel
13X 14923A	0.003	.	.	.	.	.	0.004	.	.	~40 mm Ø x ~15 mm
ECRM 379-1D	(0.00246)	(0.0018)	0.00190	(0.0027)	(0.000038)	0.00057	0.0021	(0.0014)	.	38 or 45 mm Ø x 25 mm
JK 27A D	0.0169	.	0.0018	.	0.00016	.	0.0039	.	.	38 mm Ø x 25 mm last
BS 193	(0.003)	.	0.0007	(0.004)	.	.	0.004	0.003	.	32 mm Ø x ~7 or 19+ mm
BS SS4952	0.003	0.002	(0.0004)	0.005	.	.	0.004	0.002	.	38 mm Ø x ~7 or 19+ mm
BS 82E	0.006	.	0.0024	.	.	.	0.006	0.003	.	38 mm Ø x ~7 or 19+ mm
<b>BS 9942</b>	0.004	(0.004)	0.0014	(0.0023)	.	.	0.006	(0.002)	.	44 mm Ø x ~7 or 19+ mm
BS 91F	0.0029	.	(0.0002)	(0.0076)	.	(0.0017)	0.0054	0.0018	.	38 mm Ø x ~7 or 19+ mm
<b>BS 9842</b>	0.014	(0.002)	0.0025	(0.0044)	.	.	0.005	0.003	.	38 mm Ø x ~7 or 19+ mm
ECRM 272-1D	0.0046	0.0116	0.0018	.	.	0.0007	.	0.00096	0.0031	38 mm Ø x 25 or 30 mm
BS 94C	0.004	.	(0.0005)	0.0061	.	.	0.006	.	.	44 mm Ø x ~7 or 19+ mm
BS 82D	(0.002)	.	0.0040	0.007	.	.	0.004	0.005	.	38 mm Ø x ~7 or 19+ mm
BS 87F	0.004	0.005	(0.0006)	0.005	.	.	0.004	0.004	.	41 mm Ø x ~7 or 19+ mm
BS SS3951	0.002	.	(0.0006)	0.0075	.	.	0.007	(0.002)	.	41 mm Ø x ~7 or 19+ mm



MARAGING STEEL AND COBALT IN STAINLESS AND HIGH ALLOY STEEL

# = Class, where 1 = CRM, 2 = RM, and 3 = RM with no uncertainties

Table with columns: #, Number, Co, Mo, Ni, Cr, C, Mn, P, S, Si, Cu, Al, B, N, Nb, Ti. It lists chemical compositions for various maraging steel grades like IARM 326A, CT ISO070A, IMZ 521, etc.

Table with columns: Number, As, Ca, Fe, Mg, O, Sb, Sn, Ta, V, W, Zr, Units. It lists trace element levels and units for the same grades as the first table.

TUNGSTEN IN STAINLESS AND HIGH ALLOY STEEL

# = Class, where 1 = CRM and 2 = RM

Table with columns: #, Number, W, Ni, Cr, C, Mn, P, S, Si, Cu, Co, Mo, N, Nb, Ti, V. It lists chemical compositions for tungsten-containing stainless and high alloy steels like VS LG57, 13X 14219K, etc.

Table with columns: Number, Al, As, B, Ca, O, Sb, Sn, Units. It lists trace element levels and units for the tungsten-containing grades.



## SULFUR AND PHOSPHORUS IN STAINLESS AND HIGH ALLOY STEEL

# = Class, where 1 = CRM, 2 = RM, and 3 = RM with no uncertainties

#	Number	S	P	Ni	Cr	C	Mn	Si	Cu	Al	Co	Mo	N	Nb	Ti	V
2	CT 416	0.36	0.018	0.24	13.15	0.088	0.52	0.63	0.004	.	0.019	0.065	0.020	.	.	0.025
1	IARM 1D	0.34	0.025	9.50	18.24	0.061	1.98	0.22	0.51	.	0.208	0.130	0.027	<0.005	(0.002)	0.101
2	BS 150	0.33	0.020	0.19	18.61	0.048	1.71	0.43	0.042	0.002	0.024	1.97	0.029	0.003	.	0.054
1	SRM 1223	0.329	0.018	0.232	12.64	0.127	1.08	0.327	0.081	.	.	0.053	.	.	.	0.068
2	BS 90F	0.328	0.023	0.30	13.01	0.085	0.53	0.58	0.12	(0.006)	0.021	0.14	0.037	0.011	.	0.076
1	<b>BS 303</b>	0.326	0.028	8.17	17.23	0.044	1.80	0.415	0.627	0.0019	0.071	0.410	0.023	0.008	0.017	0.056
1	13X 30300A	0.312	0.0205	8.60	17.62	0.041	1.83	0.422	0.025	.	0.0255	0.334	0.034	.	.	0.091
2	CT 303	0.31	0.029	9.08	17.78	0.070	1.64	0.58	0.49	.	0.16	0.41	.	.	.	0.044
2	BS 154	0.302	0.027	0.25	17.58	0.030	0.40	1.26	0.063	(0.002)	0.019	0.31	0.039	0.005	.	0.046
2	13X 12549K	0.29	0.092	1.26	11.70	0.16	0.34	0.43	0.10	.	0.52	1.49	.	0.23	.	.
2	BS 153	0.280	0.018	0.140	17.38	0.026	0.41	0.53	0.052	0.002	0.017	0.30	0.021	0.002	(0.004)	0.045
2	BS 152	0.275	0.022	0.14	13.41	0.320	0.36	0.44	0.050	(0.002)	0.015	0.061	0.020	0.006	.	0.051
3	CZ SP-1A	0.26	0.024	8.6	17.7	0.047	1.87	0.33	0.52	0.004	0.095	0.42	.	0.012	0.02	0.058
1	13X 12548M	0.219	0.027	1.075	12.96	0.188	0.577	0.425	0.230	.	0.353	1.318	0.0500	0.586	.	.
1	13X 43020A	0.189	0.0246	0.517	16.07	0.147	1.439	0.415	0.0687	0.0047	0.0191	0.226	0.0212	0.0102	.	0.0542
1	IMZ 154	0.16	0.040	9.86	17.71	0.076	2.18	0.89	0.33	(0.16)	0.105	2.58	.	.	1.00	0.073
2	BS 155	0.145	0.014	0.13	16.64	1.00	0.35	0.40	0.035	(0.001)	0.019	0.46	0.032	0.002	.	0.10
1	13X 12536S	0.136	0.052	12.07	15.30	0.149	0.406	0.865	0.065	0.049	0.298	2.54	0.062	.	0.105	.
1	13X 8110L	0.068	0.052	4.62	12.30	0.750	0.446	0.812	0.344	(0.071)	0.31	2.81	0.0286	.	0.0108	0.211
1	13X 12535BE	0.0591	0.0400	14.79	16.95	0.229	0.342	1.407	0.130	0.194	0.146	4.09	0.029	.	0.625	0.252
1	SRM C1154a	0.051	0.06	13.08	19.31	0.100	1.44	0.53	0.44	.	0.38	0.068	.	.	.	0.135
1	13X 19003C	0.046	0.0382	12.46	18.99	0.047	1.138	0.497	0.171	.	0.105	2.50	0.077	0.120	.	0.0486
1	VS LG58	0.0280	0.0135	4.26	23.4	0.48	0.99	0.292	0.388	.	.	2.41	0.062	0.214	0.039	0.264
1	VS LG60	0.0205	0.028	19.86	21.8	0.020	2.31	0.289	0.027	0.040	.	3.62	.	0.83	0.265	0.229
2	13X 19004B	0.014	0.069	17.9	22.8	0.066	1.96	0.36	0.022	.	.	3.62	.	0.18	.	.
1	13X 18004B	0.0191	0.068	12.67	21.57	0.099	1.400	1.21	0.050	0.011	0.211	0.601	0.061	0.749	.	0.161

Number	Ag	As	B	O	Pb	Sn	Ta	W	Units
CT 416	0.0002	.	.	.	<0.001	0.005	.	.	30-35 mm Ø x 20-25 mm
IARM 1D	.	.	<0.002	0.007	.	0.006	0.015	.	31 mm Ø x 18 mm last of stock
BS 150	.	.	.	0.012	.	(0.003)	.	0.01	35 mm Ø x ~7 or 19+ mm
SRM 1223	.	.	.	.	.	.	.	.	32 mm Ø x 19 mm
BS 90F	.	.	.	0.011	.	0.005	0.032	.	38 mm Ø x ~7 or 19+ mm
<b>BS 303</b>	.	.	0.0013	0.0058	.	0.0091	.	0.023	44 mm Ø x ~7 or 19+ mm <b>17025</b>
13X 30300A	.	.	0.0035	.	.	.	.	.	~40 mm Ø x ~15 mm
CT 303	0.0003	.	.	0.001	0.007	.	.	.	30-35 mm Ø x 20-25 mm
BS 154	.	.	.	0.008	.	(0.005)	(0.01)	.	38 mm Ø x ~7 or 19+ mm
13X 12549K	.	.	.	.	.	.	.	.	40 mm Ø x 15 mm
BS 153	.	(0.004)	.	.	(0.001)	0.002	.	(0.002)	35 mm Ø x ~7 or 19+ mm
BS 152	.	.	.	.	.	0.003	.	<0.01	41 mm Ø x ~7 or 19+ mm
CZ SP-1A	.	0.006	0.0007	.	.	0.01	0.03	.	~39 mm Ø x 25 mm
13X 12548M	.	.	.	.	Sb:0.022	.	0.031	.	40 mm Ø x 15 mm
13X 43020A	.	.	(0.0032)	.	.	.	0.0108	.	~40 mm Ø x ~15 mm
IMZ 154	.	.	.	.	.	.	.	.	40 mm Ø x 40 mm
BS 155	.	.	.	0.0048	.	(0.003)	.	.	36 mm Ø x ~7 or 19+ mm
13X 12536S	.	.	0.0274	.	.	0.018	0.091	.	~40 mm Ø x ~15 mm
13X 8110L	.	0.074	0.989	.	.	.	.	.	~40 mm Ø x ~15 mm
13X 12535BE	.	.	0.0051	.	.	0.0194	(0.020)	.	~40 mm Ø x ~15 mm
SRM C1154a	.	.	.	.	0.017	.	.	.	32 mm Ø x 19 mm
13X 19003C	.	.	.	.	.	.	(0.005)	.	~40 mm Ø x ~15 mm
VS LG58	.	.	.	.	.	.	.	0.21	~47 mm Ø x ~30 mm
VS LG60	.	.	.	.	.	.	.	0.115	~47 mm Ø x ~30 mm
13X 19004B	.	.	.	.	.	.	.	.	40 mm Ø x 15 mm
13X 18004B	.	.	.	.	.	.	.	.	~40 mm Ø x ~15 mm

## SELENIUM IN STAINLESS AND HIGH ALLOY STEEL

# = Class, where 1 = CRM and 2 = RM

#	Number	Se	Ni	Cr	C	Mn	P	S	Si	Cu	Al	Co	Mo	N	Nb	Ti
2	BS 151	0.328	0.24	13.19	0.090	0.41	0.021	0.018	0.65	0.11	(0.002)	0.018	0.088	0.022	0.005	(<0.003)
2	BS 186A	0.229	35.86	0.16	0.040	0.72	0.008	0.0053	0.19	0.016	(0.001)	0.028	0.0032	0.0026	(<0.002)	(<0.003)
1	IARM 253A	0.21	9.17	17.90	0.041	1.50	0.140	0.0089	0.50	0.223	0.003	0.088	0.348	0.0373	0.016	0.002
1	IARM 24B	0.19	35.86	0.121	0.053	0.82	0.009	0.0010	0.28	0.052	0.002	0.036	0.011	0.0017	<0.01	0.002
2	CT ISO124A	0.167	48.07	0.079	0.011	0.73	0.007	0.006	0.40	0.015	.	0.012	0.009	.	.	.
2	BS 156	0.142	0.35	16.87	1.06	1.15	0.022	0.007	0.47	0.09	(<0.002)	0.047	0.50	0.041	0.005	0.001
Number	B	Fe	O	Sn	Ta	V	W	Zr	Units							
BS 151	.	.	0.009	0.005	.	0.046	0.010	.	50 mm Ø x ~7 or 19+ mm							
BS 186A	.	.	.	(0.002)	.	0.0012	(0.01)	.	38 mm Ø x ~7 or 19+ mm							
IARM 253A	0.0003	.	0.009	0.01	.	0.106	0.10	.	31 mm Ø x 2 or 18 mm							
IARM 24B	(0.001)	62.6	0.003	0.0018	<0.005	<0.005	<0.04	<0.005	31 mm Ø x 2 or 18 mm							
CT ISO124A	.	50.65	.	.	.	.	.	.	30-35 mm Ø x 20-25 mm							
BS 156	.	.	0.0045	(0.004)	.	0.13	0.11	.	41 mm Ø x ~7 or 19+ mm							

STAINLESS STEEL WITH NI < 5.0 %

CONTINUED ON THE NEXT PAGE

# = Class, 1=CRM, 2=RM, and 3=RM with no uncertainties analysis listed in mass % except \* which is mg/Kg \*\* Provisional Analysis

Table with columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Co, Mo, N, Nb, Ti, V, W. It lists various stainless steel grades and their chemical compositions in mass percentages.



STAINLESS STEEL WITH NI < 5.0 %

CONTINUED FROM THE PREVIOUS PAGE

analysis listed in mass % except \* which is mg/kg \*\* Provisional Analysis

Table with columns: Number, Al, As, B, Ca\*, Mg\*, Pb\*, O, Sb, Se, Sn, Ta, Zn, Zr, Units. Contains multiple rows of material specifications, including grades like 14X HS11A, 13X 44004A, 13X 12549K, etc., with associated chemical analysis and unit dimensions.











HIGH ALLOY STEEL

# = Class, where 1 = CRM, 2 = RM, and 3 = RM with no uncertainties

Table with columns: #, Number, C, Mn, P, S, Si, Cu, Ni, Cr, Al, Co, Mo, N, Nb, Ti, V. Lists various steel grades and their chemical compositions.

Table with columns: Number, As, B, Ca, Ce, Mg, O, Se, Sn, Ta, W, Zr, Units. Provides additional chemical composition data for various steel grades.

**RM HIGH ALLOY STEEL XRF SET**

Part Number: BS HAS-12

AVAILABLE INDIVIDUALLY

~7 mm discs

Number Grade	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B	Co	N	Nb	Sn	Ti	V	W	O
<b>BS 189A</b> AL6XN CRM 17025	0.0147	0.639	0.019	(0.001)	0.30	0.184	23.8	20.4	6.04	0.0129	(0.0002)	0.100	0.198	(0.13)	0.0035	0.0065	0.054	0.037	0.0024
BS 179A Alloy 255	0.017	1.04	0.021	0.001	0.44	1.94	5.84	25.45	3.24	(0.009)	(0.001)	0.58	0.184	0.030	0.005	0.006	0.070	(0.2)	.
BS 183 Greek Ascology	0.16	0.43	0.020	0.013	0.33	0.068	2.00	12.81	0.35	.	.	0.029	.	(0.003)	(0.0016)	0.003	0.12	2.77	.
BS 186A Invar 36	0.040	0.72	0.008	0.0053	0.19	0.016	35.86	0.16	0.0032	(0.001)	.	0.028	0.0026	(<0.002)	(0.002)	(<0.003)	0.0012	(0.01)	.
BS 187A Carp. 20Cb3	0.022	0.52	0.017	0.0025	0.26	3.10	33.06	19.75	2.06	(0.009)	0.0022	0.32	0.0157	0.57	0.003	(0.002)	0.10	(0.02)	.
BS 188A A-286	0.050	0.139	0.015	0.0049	0.15	0.099	24.61	14.04	1.10	0.19	0.0065	0.18	0.0029	0.050	0.002	2.21	0.24	0.055	.
BS 190 Nitronic® 40	0.022	9.72	0.015	0.001	0.46	0.072	6.74	19.57	0.15	(0.004)	0.0005	0.044	0.255	(0.004)	0.003	0.002	0.11	0.015	0.0045
BS 180A Nitronic® 50	0.018	5.05	0.012	0.001	0.32	0.067	13.19	21.09	2.04	0.012	(0.0024)	0.039	0.334	0.20	(0.002)	(0.002)	0.20	0.02	0.003
BS 181A Nitronic® 60	0.071	8.16	0.019	0.001	4.03	0.18	8.15	16.52	0.21	0.022	0.0009	0.072	0.148	0.017	0.005	0.007	0.094	0.04	0.0010
BS 193 18Cr-12Mn	0.104	12.11	0.018	0.002	0.66	0.088	1.82	18.48	0.21	(0.003)	0.0007	0.028	0.37	0.014	0.004	0.003	0.107	(0.007)	.
BS 182 17Cr-15Mn	0.037	15.09	0.022	(0.003)	0.46	0.56	1.11	16.67	0.99	.	.	0.032	(0.40)	(0.005)	(0.003)	(0.003)	0.059	(0.01)	.
BS 191 16Cr-6Mn-4Si	0.098	5.71	0.024	0.023	3.66	0.33	5.34	16.33	0.36	(0.002)	(0.0006)	0.11	0.117	0.024	(0.006)	0.012	0.083	0.033	.

Number Grade	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B	Co	N	Nb	Sn	Ti	V	W	O
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**CRM CAST IRON SETS**

AVAILABLE IN SETS ONLY, as grouped

Number	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Mo	Sn	Ti	V	Ce	La	Mg	N
30 mm Ø x 28 mm																	
NCS HS11712a-6	4.02	1.41	0.021	0.026	0.163	1.83	1.89	0.112	0.019	0.726	0.057	0.238	0.509	<0.0001	<0.0001	0.104	0.013
NCS HS11712a-7	3.94	1.38	0.085	0.0048	0.918	1.10	1.37	1.05	0.214	0.168	0.134	0.114	0.390	<0.0001	<0.0001	0.056	0.0063
NCS HS11712a-5	3.52	0.311	0.420	0.019	1.17	0.389	1.03	0.766	.	0.629	0.013	0.161	0.324	<0.0001	<0.0001	0.021	0.0047
NCS HS11712a-4	3.16	0.462	0.396	0.017	1.96	0.921	0.778	1.40	0.0073	0.428	0.024	0.065	0.166	<0.0001	<0.0001	0.025	0.0073
NCS HS11712a-2	2.22	0.301	0.043	0.058	2.44	0.458	0.341	2.13	0.060	0.087	0.044	0.065	0.055	0.0010	0.010	0.0085	0.024
NCS HS11712a-3	2.55	0.878	0.071	0.045	1.50	0.641	0.519	0.417	0.034	0.354	0.021	0.027	0.085	0.027	0.0061	0.024	0.024
NCS HS11712a-1	1.75	0.080	0.580	0.119	3.40	0.025	0.030	2.48	0.248	0.031	0.0031	0.038	0.021	<0.0001	<0.0001	0.0006	0.015
30 mm Ø x 30 mm																	
NCS HS19701-7	4.13	2.06	0.306	0.111	1.85	.	0.026	0.157	.	.	0.043	0.399	0.821	.	.	.	.
NCS HS19701-6	3.93	1.46	0.168	0.124	0.99	.	0.094	0.387	.	(0.112)	0.0018	0.105	0.506	.	.	.	.
NCS HS19701-5	3.67	0.596	0.072	0.117	0.183	.	0.502	0.171	.	(0.68)	0.0022	0.066	0.335	.	.	.	.
NCS HS19701-4	3.70	0.857	0.087	0.076	0.451	.	0.032	0.117	.	(0.031)	0.0017	0.030	0.158	.	.	.	.
NCS HS19701-3	3.29	1.22	0.045	0.056	0.689	.	0.046	0.030	.	.	0.009	0.043	0.071	.	.	.	.
NCS HS19701-2	2.99	0.329	0.033	0.038	0.937	.	0.194	0.080	.	.	0.024	0.216	0.044	.	.	.	.
NCS HS19701-1	2.46	0.072	0.011	0.019	0.099	.	0.183	0.511	.	.	0.005	0.0059	0.0090	.	.	.	.



**RM GRAY IRON**

as cast (not chill cast)

CONTAINS FREE GRAPHITE

OES regularly requires extension of preburn time to analyze correctly

Number	C	Mn	P	S	Si	Cu	Ni	Cr	Al	As	Co	Mo	Sb	Sn	Ti	V	mm Ø x mm H
BS 20G	3.33	0.58	0.028	0.029	3.02	0.54	0.38	0.086	0.008	0.004	0.022	0.19	(<0.001)	0.12	0.012	0.018	47 x 19+
BS 20W	3.27	0.62	0.045	0.036	2.64	0.29	0.082	0.092	0.004	0.004	0.005	0.054	(<0.001)	0.086	0.015	0.007	47 x 13
BS 20R	3.25	0.62	0.047	0.034	2.72	0.35	0.096	0.094	0.005	0.004	0.006	0.053	(<0.001)	0.104	0.015	0.007	47 x 19+
BS 20E	3.24	0.80	0.042	0.044	2.29	0.23	0.156	0.088	0.006	(0.003)	0.006	0.042	(<0.002)	0.093	0.017	0.007	47 x 19+
BS 20P	3.22	0.63	0.032	0.044	2.62	0.067	0.143	0.079	0.008	(0.004)	0.018	0.033	(<0.001)	0.099	0.018	0.017	44 x 19+

**DUCTILE / NODULAR IRON**

# = Class, where 1 = CRM and 2 = RM

#	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Ce	Co	Mg	Mo	Ti	V
1	SCRM 668/13	3.724	0.712	.	.	1.400	0.751	0.097	0.962	.	0.0245	.	0.0116	0.0193	0.091	0.193
1	SCRM 666/12	3.599	0.106	.	.	1.763	0.0581	1.709	0.102	.	.	.	0.0838	0.0979	0.1069	0.0486
1	SCRM 670/19	3.532	0.324	.	0.0085	2.216	0.985	0.916	0.484	.	0.0139	.	0.0470	0.0098	0.109	0.0231
1	<b>BS 286AF</b>	3.24	0.740	0.201	0.0162	2.03	0.341	1.360	0.165	(0.009)	.	(0.004)	<b>0.037</b>	0.258	0.054	0.151
1	<b>BS 286AE</b>	3.24	0.740	0.201	0.0162	2.03	0.341	1.360	0.165	(0.009)	.	(0.004)	<b>0.036</b>	0.258	0.054	0.151
1	<b>BS 286AD</b>	3.24	0.740	0.201	0.0162	2.03	0.341	1.360	0.165	(0.009)	.	(0.004)	<b>0.035</b>	0.258	0.054	0.151
1	SCRM 667/13	3.04	0.222	.	.	2.866	0.497	1.303	0.294	.	0.110	.	0.070	.	.	0.103
1	SCRM 669/14	2.955	0.526	.	.	2.201	0.194	0.473	0.214	.	0.0415	.	0.0224	0.0550	0.0499	0.532
1	SRM C1137a	2.86	0.52	0.087	0.017	1.15	0.192	2.17	0.643	(0.007)	0.016	.	0.032	0.86	(0.04)	0.019
1	SRM C2424	2.68	0.268	0.041	0.024	3.37	0.125	0.061	0.13	(<0.01)	0.0046	(0.05)	0.006	0.019	0.050	0.083
1	BAS SIMO 1/4	2.57	0.329	0.031	0.010	3.95	0.027	0.017	0.913	0.024	.	0.014	0.028	0.699	0.007	0.008
1	BAS SIMO 2/2	2.14	0.434	0.025	0.007	4.75	0.010	0.0189	0.856	0.013	0.006	0.0029	0.026	0.484	0.005	0.009

Number	As	B	Ca	Fe	La	Nb	Pb	Sb	Sn	W	Zr	Units
SCRM 668/13	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
SCRM 666/12	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
SCRM 670/19	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
<b>BS 286AF</b>	(0.01)	0.0085	(0.001)	[91.4]	.	(0.003)	.	.	(0.004)	(0.008)	(0.007)	~35 mm Ø x ~30 mm <b>17025</b>
<b>BS 286AE</b>	(0.01)	0.0085	(0.001)	[91.4]	.	(0.003)	.	.	(0.004)	(0.008)	(0.007)	~35 mm Ø x ~30 mm <b>17025</b>
<b>BS 286AD</b>	(0.01)	0.0085	(0.001)	[91.4]	.	(0.003)	.	.	(0.004)	(0.008)	(0.007)	~35 mm Ø x ~30 mm <b>17025</b>
SCRM 667/13	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
SCRM 669/14	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm
SRM C1137a	.	.	.	.	.	.	.	.	.	.	.	32 mm Ø x 19 mm
SRM C2424	.	(0.002)	.	.	0.0011	.	.	.	.	.	.	32 mm Ø x 19 mm
BAS SIMO 1/4	0.002	.	.	.	.	.	.	.	0.046	.	.	48 mm x 42 mm x 12 mm
BAS SIMO 2/2	0.039	.	.	.	.	.	.	.	0.038	.	.	48 mm x 42 mm x 12 mm

**RM Si-Mo CAST IRON**

BAS SIMO: 48 mm x 42 mm x 12 mm block

CTIF: each unit = one pair 43 mm Ø x 5 mm discs

Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	Ti	V	Co	As	Sn	Ce	Mg
CTIF SiMo-3	3.18	0.61	0.053	(0.0006)	4.02	0.0325	0.066	0.110	0.604	1.15	0.0176	0.0171	0.0296	.	.	.	0.013
CTIF SiMo-1	2.98	0.365	0.013	(0.0015)	4.03	0.035	0.065	0.036	0.752	.	(0.018)	(0.018)	(0.03)	.	.	.	0.019
CTIF SiMo-5	2.94	0.439	0.0282	.	4.31	0.0121	0.194	0.032	0.841	.	0.010	(0.0095)	(0.013)	.	.	.	.
CTIF SiMo-2	(2.85)	0.335	0.0260	(0.001)	3.85	0.036	(0.061)	0.038	1.04	1.51	(0.016)	(0.017)	(0.030)	.	.	.	0.072
BAS SIMO 1/3	2.70	0.333	0.040	0.007	4.07	0.028	0.030	0.899	0.776	0.026	0.007	0.007	0.013	0.047	0.048	.	0.036
CTIF SiMo-4	2.70	0.280	0.0211	(0.0015)	4.35	0.0657	(0.029)	0.0845	0.400	(0.038)	0.0171	0.0133	(0.015)	.	.	.	0.100
BAS SIMO 2/3	2.20	0.463	0.035	0.010	4.78	0.007	0.011	0.903	0.486	0.026	0.010	0.005	0.005	(0.001)	0.052	(0.001)	0.024

**CRM WHITE IRON**

analysis listed in mass %

Number	C	Mn	P	S	Si	Cu	Ni	Cr	Co	Mo	Nb	Ti	V
<b>BS WI-2</b>	3.61	0.80	0.22	0.056	0.52	0.0124	0.254	0.229	0.0118	0.219	0.128	0.089	0.215
SRM C1145	2.92	0.187	0.215	0.191	0.271	0.46	0.62	0.63	0.058	0.48	.	0.012	0.112
VS Chg 8/6	(2.7)	1.51	0.040	0.013	3.93	.	.	(0.2)	.	.	.	.	(0.3)
VS Chg 10/6	(2.7)	0.86	0.103	0.0072	2.86	.	.	(0.2)	.	.	.	.	(0.3)
VS Chg 11/6	(2.7)	0.312	0.23	0.039	1.79	.	.	(0.2)	.	.	.	.	(0.3)
VS Chg 9/6	(2.7)	0.155	0.38	0.071	0.80	.	.	(0.2)	.	.	.	.	(0.3)
<b>BS WI-1</b>	1.75	0.24	0.051	0.114	1.90	0.027	0.053	0.048	0.0074	0.0103	0.027	0.020	0.008

Number	Al	As	B	Bi	Ca	Fe	Mg	Pb	Sb	Sn	W	Zr	Units
<b>BS WI-2</b>	0.0192	0.0016	0.0008	.	(0.00013)	[93.6]	(0.0002)	0.013	0.023	0.0042	0.023	0.0045	~35 mm Ø x ~30 mm
SRM C1145	(0.04)	(0.03)	(0.02)	(<0.01)	.	.	.	0.0012	(0.04)	(0.10)	.	(0.002)	32 mm Ø x 19 mm
VS Chg 8/6	.	(0.003-0.006)	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
VS Chg 10/6	.	(0.003-0.006)	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
VS Chg 11/6	.	(0.003-0.006)	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
VS Chg 9/6	.	(0.003-0.006)	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm
<b>BS WI-1</b>	0.075	0.0067	0.0032	.	0.0005	[95.5]	0.0009	0.115	.	0.0081	0.185	0.0034	~35 mm Ø x ~30 mm

## CAST IRON WITH MAGNESIUM - continued on the next page

# = Class, where 1 = CRM and 2 = RM

#	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mg	Te	Al	Ce	Co	Mo	Ti	V
1	CZ 20034 17b	4.38	0.501	0.089	0.0040	0.178	0.111	2.34	0.200	0.009	.	(0.002)	(0.003)	0.043	0.030	0.016	0.086
1	CZ 20034 17a	4.30	0.494	0.115	0.0034	0.170	0.082	2.38	0.200	0.007	.	(0.002)	(0.003)	0.043	0.030	0.016	0.086
1	CZ 20034 17c	4.08	0.503	0.104	0.0033	0.150	0.037	2.32	0.178	0.007	.	(0.002)	(0.003)	0.043	0.030	0.015	0.076
1	Y 2863-11	4.03	0.61	0.613	0.026	0.79	0.96	0.46	1.65	0.0075	.	.	.	.	0.94	0.29	0.079
1	Y 451045	3.90	0.12	0.023	0.0027	2.29	0.022	0.45	0.028	0.033	.	.	.	.	0.0030	0.016	0.0014
1	CZ 02033 2g	3.78	0.096	0.125	0.009	1.10	0.88	0.650	0.027	0.036	(0.004)	0.019	0.013	0.012	(0.002)	0.029	0.017
1	Y 2863-12	3.77	0.158	0.053	0.057	0.150	0.55	0.192	2.31	0.0024	.	.	.	.	0.44	0.030	0.229
1	CZ 02033 2f	3.77	0.091	0.159	0.009	1.23	0.89	0.658	0.022	0.053	.	0.024	0.018	(0.003)	(0.002)	0.021	0.010
1	Y 4510251-16	3.75	0.39	0.034	0.012	1.69	0.423	0.60	0.52	0.050	.	0.061	0.034	.	0.203	0.036	0.198
1	VS ChG 25	3.74	0.68	0.0090	0.0035	1.46	0.79	0.38	0.25	0.037	.	0.009	.	.	0.253	0.017	0.086
1	Y 451047	3.73	2.35	0.51	0.0036	2.02	1.98	3.57	1.58	0.060	.	.	.	.	0.050	0.40	0.018
1	SCRM 668/13	3.724	0.712	.	.	1.400	0.751	0.097	0.962	0.0116	.	.	0.0245	.	0.0193	0.091	0.193
1	CZ 20033 3c	3.68	0.333	0.026	0.007	2.15	0.421	0.040	0.100	0.006	(0.005)	0.024	0.013	0.026	0.490	0.021	0.016
1	SCRM 666/12	3.599	0.106	.	.	1.763	0.0581	1.709	0.102	0.0838	.	.	.	.	0.0979	0.1069	0.0486
1	CZ 20034 15a	3.54	0.051	0.054	0.0029	1.68	1.322	0.661	0.070	0.031	.	0.026	0.026	0.027	0.005	0.034	0.014
1	SCRM 670/19	3.532	0.324	.	0.0085	2.216	0.985	0.916	0.484	0.0470	.	.	0.0139	.	0.0098	0.109	0.0231
1	11X SG1A	3.53	0.278	0.0363	0.0095	2.96	0.0194	0.042	0.0299	0.040	.	0.0187	.	.	.	0.0150	.
1	CZ 20034 15b	3.52	0.048	0.054	0.0031	1.66	1.322	0.681	0.067	0.037	.	0.029	0.021	0.027	0.004	0.025	0.013
1	11X SG2A	3.48	0.297	0.0353	0.0075	3.03	0.0245	0.0263	0.0304	0.055	.	0.0238	.	.	.	0.0146	.
1	Y 451042	3.47	0.71	0.043	0.012	2.11	0.35	1.39	1.02	0.023	.	.	.	.	0.22	0.029	0.15
1	CZ 02033 2e	3.47	0.168	0.106	0.010	1.03	0.89	0.620	0.043	0.038	(0.006)	0.025	0.017	0.005	(0.002)	0.039	0.026
1	CZ 20034 15c	3.47	0.060	0.054	0.0028	1.68	1.123	0.728	0.078	0.040	.	0.010	0.030	0.026	(0.002)	0.036	0.019
1	CZ 02033 3b	3.38	0.260	0.012	0.012	1.74	0.400	0.049	0.235	0.012	.	0.026	0.006	0.012	0.456	0.023	0.009
1	Y 451044	3.36	0.231	0.040	0.0060	2.44	.	2.24	0.16	0.033	.	.	0.006	.	.	0.073	.
1	VS ChG 28	3.29	0.414	0.025	0.015	2.22	1.29	0.166	0.127	0.010	.	0.015	.	.	0.0024	0.0041	0.0020
1	CZ 20034 14a	3.29	0.218	0.0115	0.0103	2.25	0.578	0.021	0.042	0.015	.	0.009	0.009	0.005	0.633	0.018	0.013
1	CZ 20034 14b	3.26	0.240	0.0115	0.0096	2.34	0.640	0.020	0.042	0.015	.	0.012	0.012	0.005	0.635	0.021	0.012
1	<u>BS 286AF</u>	3.24	0.740	0.201	0.0162	2.03	0.341	1.360	0.165	<b>0.037</b>	.	(0.009)	.	(0.004)	0.258	0.054	0.151
1	<u>BS 286AE</u>	3.24	0.740	0.201	0.0162	2.03	0.341	1.360	0.165	<b>0.036</b>	.	(0.009)	.	(0.004)	0.258	0.054	0.151
1	<u>BS 286AD</u>	3.24	0.740	0.201	0.0162	2.03	0.341	1.360	0.165	<b>0.035</b>	.	(0.009)	.	(0.004)	0.258	0.054	0.151
1	CZ 02033 3d	3.24	0.317	0.008	0.006	2.12	0.396	0.025	0.236	0.016	.	0.055	0.006	0.014	0.453	0.016	0.072
1	CZ 02033 1f	3.23	0.693	0.043	0.005	2.68	0.018	0.373	0.035	0.070	(0.007)	0.073	0.036	0.024	0.182	0.041	0.014
1	CZ 02033 1g	3.22	0.701	0.036	0.007	2.53	0.027	0.357	0.044	0.050	.	0.062	0.023	0.010	0.185	0.054	0.019
1	CZ 20034 13c	3.15	0.704	0.0261	0.0044	2.23	0.089	1.299	0.124	0.064	.	0.022	0.011	0.024	0.360	0.015	0.043
1	CZ 02033 1e	3.15	0.718	0.037	0.006	2.72	0.012	0.367	0.037	0.044	.	0.058	0.027	0.022	0.185	0.046	0.015
#	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mg	Te	Al	Ce	Co	Mo	Ti	V
1	CZ 02033 1c	3.15	0.674	0.064	0.010	2.36	0.035	0.367	0.051	0.019	.	0.033	0.009	.	0.197	0.036	0.019
1	CZ 20034 14c	3.14	0.275	0.0162	0.0081	2.49	0.585	0.030	0.045	0.017	.	0.007	0.019	0.009	0.646	0.018	0.013
1	CKD 247C (U)	3.13	0.99	0.099	0.0033	1.29	0.84	0.503	0.029	0.053	(0.007)	0.041	0.058	0.097	0.024	0.057	0.010
1	CZ 20034 13a	3.13	0.691	0.0244	0.0046	2.19	0.021	1.266	0.122	0.053	.	0.017	0.011	0.024	0.364	0.014	0.048
1	CZ 20034 13b	3.12	0.692	0.0243	0.0041	2.12	0.021	1.313	0.125	0.054	.	0.019	0.011	0.024	0.364	0.012	0.048
1	CKD 247B	3.09	1.05	0.098	0.0034	1.20	0.822	0.437	0.041	0.056	(0.008)	0.043	0.053	0.095	0.023	0.067	0.013
1	VS ChG 24	3.05	0.245	0.260	0.0048	2.50	0.100	0.87	0.031	0.015	(0.008)	0.007	.	.	0.031	0.060	0.0067
1	Y 2863-9	3.04	1.43	0.049	0.015	1.53	0.269	1.59	0.72	0.043	.	.	.	.	1.38	0.212	0.41
1	VS ChM5/1	3.04	0.311	0.056	0.016	1.37	.	.	0.045	.	.	0.013	.	.	.	.	.
1	SCRM 667/13	3.04	0.222	.	.	2.866	0.497	1.303	0.294	0.070	.	.	0.110	.	.	.	0.103
1	VS ChM6/1	3.03	0.54	0.055	0.0074	2.75	.	.	0.072	.	.	0.022	.	.	.	.	.
1	VS ChM8/1	3.02	0.83	0.055	0.0034	3.39	.	.	0.105	.	.	0.041	.	.	.	.	.
1	VS ChM13	2.96	1.05	0.043	0.009	2.98	0.062	1.65	0.273	0.09	.	0.065	.	.	.	0.018	0.0096
1	SCRM 669/14	2.955	0.526	.	.	2.201	0.194	0.473	0.214	0.0224	.	.	0.0415	.	0.0550	0.0499	0.532
1	CKD 245B(U)	2.95	1.38	0.42	0.035	1.59	0.081	0.194	0.197	0.003	(0.017)	0.038	(0.00)	0.007	0.115	0.110	0.055
1	CKD 245A	2.94	1.38	0.41	0.039	1.58	0.076	0.161	0.166	0.003	(0.018)	0.019	(0.00)	0.003	0.114	0.087	0.073
1	VS ChG 26	(2.9)	0.126	0.123	0.0041	2.98	0.014	1.52	0.050	0.044	.	0.038	.	.	0.075	0.0026	0.040
1	VS ChM10	2.89	0.43	0.067	0.017	1.13	0.082	0.85	0.067	0.024	.	0.005	.	.	.	0.028	0.079
1	SRM C1137a	2.86	0.52	0.087	0.017	1.15	0.192	2.17	0.643	0.032	.	(0.007)	0.016	.	0.86	(0.04)	0.019
1	CKD 246B	2.73	0.354	0.66	0.020	0.76	1.39	0.065	1.16	0.016	(0.00)	0.101	0.007	0.012	0.009	0.014	0.013
1	SRM C2424	2.68	0.268	0.041	0.024	3.37	0.125	0.061	0.13	0.006	.	(<0.01)	0.0046	(0.05)	0.019	0.050	0.083
1	VS ChM9	2.61	1.28	0.075	0.021	1.59	0.095	0.38	0.083	0.011	.	0.016	.	.	.	0.027	0.068
1	VS ChM11	2.26	0.77	0.032	0.011	2.32	0.067	1.75	0.122	0.066	.	0.035	.	.	.	0.014	0.0044
1	Y 2863-7	1.98	3.42	0.067	0.0061	3.10	0.089	4.47	0.150	0.050	.	.	0.019	.	0.052	0.060	0.87

BS: 28-34 mm  $\emptyset$  x 17-35 mm    CKD 24x: 37 mm x 37 mm x ~15-20 mm    SCRM: 48 mm x 42 mm x 12 mm    VS: ~40 mm  $\emptyset$  x ~40 mm  
 CZ: 40 mm  $\emptyset$  x 18 mm    SRM: 32 mm  $\emptyset$  x 19 mm    Y: 30 mm  $\emptyset$  x 30 mm



**RM CAST IRON WITH YOUR CHOICE OF MAGNESIUM LEVELS** each unit: 2 pcs mushroom 43 mm Ø x 5 mm

Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mg	Al	Ce	Co	Sn	Ti	V	Zn	Other
CTIF 6134	3.70	0.25	0.030	<0.01	1.60	0.020	2.00	0.040	*	.	<0.03	.	.	.	.	.	.
CTIF 8532	3.7	0.288	0.05	.	2.6	0.0443	0.888	0.04	*	.	<0.025	.	0.0303	0.02	0.07	.	.
CTIF 6135	3.6	0.38	0.0130	(0.003)	0.9	0.0219	1.98	0.04	*	(0.006)	.	0.037	.	0.007	0.0155	.	.
CTIF 4500	3.38	0.60	0.059	(0.002)	1.97	.	1.45	0.014	*	0.033	0.023	0.065	.	.	.	.	.
CTIF 5781	3.35	0.26	0.030	(0.0025)	2.50	0.0061	0.83	0.040	*	.	.	(0.004)	.	0.0208	0.0150	.	.
CTIF 4497	3.12	0.605	0.043	(<0.002)	2.66	0.048	1.90	0.040	*	.	.	.	0.094	.	0.031	0.44	.
CTIF 7160	3.1	0.57	0.05	(0.001)	2.4	0.08	1.0	(0.1)	*	(0.02)	0.02	0.09	.	0.013	0.018	.	As: 0.009
CTIF 5037	3.04	0.76	0.043	(0.0025)	3.40	.	0.64	0.014	*	.	.	.	.	0.029	.	.	.
CTIF 3601B	3.0	0.35	0.037	(0.005)	2.1	0.019	1.08	0.029	*	.	<0.01	.	.	0.016	(0.005)	<0.05	Pb:(<0.002)
CTIF 8018	3.0	0.7	0.07	(0.0015)	3.0	0.08	0.127	0.09	*	0.02	(<0.02)	.	0.07	0.06	0.39	.	Sb:(0.01)
CTIF 6736	2.8	0.65	0.012	(0.002)	1.6	0.0258	1.7	0.03	*	.	.	.	.	0.008	(0.03)	.	.
CTIF 5783	2.55	0.2	0.0266	(0.003)	2.3	0.110	1.23	0.05	*	.	.	0.0074	.	0.015	0.0127	.	As: 0.0016

Magnesium level available in the below samples. X = available

For Mg Range	Order Suffix	3601B	4497	4500	5037	5781	5783	6134	6135	6736	7160	8018	8532
<0.005	<0.005	X	.	.	.	X	X	.	.	.	.	X	.
0.005 - 0.009	0.005	X	.	.	X	X	X	.	.	X	.	X	X
0.010 - 0.014	0.01	X	.	.	X	X	X	.	.	X	X	X	X
0.015 - 0.024	0.02	X	.	.	X	X	X	.	X	X	X	X	X
0.025 - 0.034	0.03	.	.	.	X	X	X	.	X	X	X	X	X
0.035 - 0.044	0.04	.	.	.	X	X	X	.	X	X	X	X	X
0.045 - 0.054	0.05	.	.	.	X	X	X	.	X	X	X	X	X
0.055 - 0.064	0.06	.	X	X	.	X	X	.	X	X	X	X	X
0.065 - 0.074	0.07	.	X	X	.	.	X	.	X	X	X	X	.
0.075 - 0.084	0.08	.	.	X	.	.	.	X	X	X	X	X	.
0.085 - 0.094	0.09	.	X	X	.	.	.	X	X	X	X	X	.
0.095 - 0.104	0.10	.	.	.	.	.	.	X	X	X	X	X	.
0.105 - 0.114	0.11	.	.	.	.	.	.	X	X	X	X	X	.
0.115 - 0.124	0.12	.	.	.	.	.	.	X	X	X	X	X	.
0.125 - 0.134	0.13	.	.	.	.	.	.	X	.	X	X	X	.
0.135 - 0.144	0.14	.	.	.	.	.	.	X	.	.	X	X	.
0.145 - 0.154	0.15	.	.	.	.	.	.	.	.	.	X	X	.
0.155 - 0.164	0.16	.	.	.	.	.	.	.	.	.	X	X	.
0.165 - 0.174	0.17	.	.	.	.	.	.	.	.	.	X	X	.
0.175 - 0.184	0.18	.	.	.	.	.	.	.	.	.	.	X	.

The above cast iron samples can be ordered with your choice of Magnesium. Examples:  
to order CTIF 6736 with Mg 0.035 - 0.044 then order as part number CTIF 6736 0.04  
to order CTIF 8018 with trace Mg, order as part number CTIF 8018 <0.005



CAST IRON WITH C > 2.75%

CONTINUED FROM THE PREVIOUS PAGE

analysis in mass % except \* = mg/kg

Table with columns: Number, As, B, Bi, Ca\*, Ce, La, Mg, N, Pb, Sb, Se, Te, W, Zr, Units. Rows include material codes like CZ 02033 4e, SCRM 672/1, BS CC-14, etc.

Table with columns: Number, As, B, Bi, Ca\*, Ce, La, Mg, N, Pb, Sb, Se, Te, W, Zr, Units. Rows include material codes like 11X C9D, VS ChG 4/9, BAS NCRM3, etc.

Table with columns: Number, As, B, Bi, Ca\*, Ce, La, Mg, N, Pb, Sb, Se, Te, W, Zr, Units. Row includes material code KUT 201.

CAST IRON WITH C < 2.75%

# = Class, 1 = CRM and 2 = RM

analysis in mass % except \* = mg/kg

#	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Co	Mo	Nb	Sn	Ti	V	Zn
1	11X C5Y *	2.75	0.75	0.09	0.09	1.9	0.42	1.2	0.94	0.06	0.045	0.53	0.015	0.03	0.09	0.075	0.01
1	VS ChL4/1	2.69	1.37	0.054	0.027	1.99	0.161	0.725	0.92	.	0.017	0.116	.	.	0.11	0.258	.
1	SRM C1291	2.67	1.14	0.028	0.032	1.34	0.26	4.34	2.78	.	.	0.32	.	.	.	0.031	.
1	VS ChG 6/9	2.65	0.83	0.54	0.027	0.53	0.34	.	0.241	.	.	.	.	.	0.028	0.130	.
1	DSZU CH01	2.61	0.258	0.012	0.0045	1.95	0.097	0.072	0.88	0.079	(0.06)	0.070	(0.010)	(0.05)	0.132	0.134	.
1	VS ChG 40	2.59	1.56	0.059	0.019	1.60	0.98	1.61	1.47	.	.	0.229	.	.	0.18	0.325	.
1	SCRM 661/4	2.56	0.30	0.84	0.068	2.96	.	.	(1)	.	.	.	.	.	.	.	.
1	SCRM 656/9	2.537	0.820	0.060	0.108	2.504	.	.	.	.	.	.	.	.	.	.	.
1	11X C7N	2.51	1.942	0.0266	0.0101	0.829	0.075	0.0303	0.507	0.0127	0.0335	0.071	0.051	0.0114	0.022	0.036	0.0226
1	Y 2863-2	2.50	1.83	0.069	0.026	3.14	0.020	3.73	0.136	.	.	0.096	.	.	0.066	0.61	.
1	VS ChG 37	2.49	0.92	0.038	0.046	2.03	0.512	0.90	0.82	.	.	0.55	.	.	0.092	0.227	.
1	SCRM 673	2.47	0.133	0.328	0.006	1.72	0.023	0.147	0.037	0.028	0.053	0.006	.	0.0191	0.072	0.059	0.0004
1	CZ 20034 11b	2.44	0.382	0.271	0.140	3.67	0.130	0.082	1.178	0.067	0.005	1.144	.	0.074	0.041	0.182	.
1	VS ChG 38	2.43	0.302	0.386	0.084	2.30	1.20	0.162	1.98	.	.	0.046	.	.	0.105	0.119	.
1	CZ 02033 5b	2.42	0.812	0.033	0.073	1.32	0.031	0.188	0.061	0.062	.	0.089	.	.	0.007	0.005	.
1	VS ChL2/1	2.38	1.03	0.054	0.023	0.55	0.97	0.114	0.077	.	0.013	0.012	.	.	0.009	0.050	.
1	CZ 20034 11a	2.37	0.343	0.271	0.163	3.31	0.086	0.084	1.219	0.046	0.005	1.130	.	0.070	0.028	0.184	.
1	SCRM 652/4	2.34	1.19	0.071	0.129	0.878	.	.	(1)	.	.	.	.	.	.	.	.
1	DSZU CH07	2.33	1.36	0.090	0.064	3.01	0.35	0.403	0.34	0.036	.	0.66	(0.08)	(0.07)	0.150	0.52	.
1	CZ 02033 5a	2.30	0.804	0.035	0.100	1.26	0.014	0.096	0.054	0.060	.	0.100	.	.	0.008	0.005	.
1	CZ 02033 5c	2.30	0.704	0.027	0.091	1.40	0.013	0.188	0.085	0.103	0.013	0.104	.	(0.002)	0.008	0.054	.
1	SCRM 675	1.92	1.81	0.045	0.072	1.29	0.012	0.210	0.080	0.007	0.023	0.034	.	0.0062	0.007	0.178	0.0006
1	SCRM 655/4	1.90	0.44	0.180	0.076	2.110	.	.	(1)	.	.	.	.	.	.	.	.
1	11X C4R	1.86	0.493	0.108	0.098	2.92	0.345	2.02	1.531	0.040	0.0316	0.101	0.0373	0.0102	0.080	0.0208	0.0083
1	CKD 242A	1.84	0.060	0.039	0.036	3.06	0.055	0.039	0.029	0.036	0.002	1.13	0.013	0.010	0.19	0.37	(0.00)
1	CKD 241B (U)	1.84	0.060	0.007	0.123	3.15	0.011	0.021	0.683	0.003	0.004	0.61	0.003	(0.003)	0.001	0.080	0.000
1	Y 2863-1	1.78	2.41	0.021	0.009	3.62	0.022	4.77	0.031	.	.	0.038	0.0052	.	0.068	1.13	.

#	Number	C	Mn	P	S	Si	Cu	Ni	Cr	Al	Co	Mo	Nb	Sn	Ti	V	Zn
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Number	As	B	Bi	Ca*	Ce	Mg	N	Pb	Sb	Se	Te	W	Zr	Units	
11X C5Y *	0.02	0.005	* Provisional Analysis				0.01	0.005	0.03	0.006	.	0.005	0.001	~40 mm Ø x ~15 mm	
VS ChL4/1	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm	
SRM C1291	.	.	.	.	.	.	.	.	.	.	.	.	.	32 mm Ø x 19 mm	
VS ChG 6/9	(0.003)	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm	
DSZU CH01	.	(0.03)	.	(10)	.	(0.0005)	.	.	.	.	.	(0.02)	.	~30 mm x ~35 mm	
VS ChG 40	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~40 mm	
SCRM 661/4	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm	
SCRM 656/9	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm	
11X C7N	0.0159	0.0097	0.0137	.	.	.	0.025	0.0106	0.025	.	.	0.066	(0.003)	40 mm Ø x 15 mm	
Y 2863-2	.	0.0025	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm	
VS ChG 37	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~40 mm	
SCRM 673	0.044	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm	
CZ 20034 11b	0.005	0.0032	0.007	.	.	.	.	0.007	0.011	.	.	(0.005)	0.007	40 mm Ø x 18 mm	
VS ChG 38	.	.	.	.	.	.	.	.	.	.	.	.	.	~40 mm Ø x ~40 mm	
CZ 02033 5b	.	0.014	0.020	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 18 mm	
VS ChL2/1	.	.	.	.	.	.	.	.	.	.	.	.	.	~38 mm Ø x ~38 mm	
CZ 20034 11a	0.005	0.0018	0.011	.	.	.	.	0.017	0.013	.	.	(0.005)	0.007	40 mm Ø x 18 mm	
SCRM 652/4	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm	
DSZU CH07	.	(0.13)	.	(10)	.	(0.01)	.	.	.	.	.	.	.	~35 mm x ~35 mm	
CZ 02033 5a	.	.	.	.	.	.	.	.	.	.	.	.	.	40 mm Ø x 18 mm	
CZ 02033 5c	.	0.0078	0.007	.	.	.	.	.	.	(0.002)	(0.010)	.	(0.009)	40 mm Ø x 18 mm	
SCRM 675	0.035	.	.	.	.	.	.	.	.	.	.	.	.	40 mm x 37 mm x 10 mm	
SCRM 655/4	.	.	.	.	.	.	.	.	.	.	.	.	.	48 mm x 42 mm x 12 mm	
11X C4R	0.0050	0.0086	0.0144	Ag: 0.008	0.0078	0.019	0.015	0.021	.	.	.	0.120	0.0031	~40 mm Ø x ~15 mm	
CKD 242A	0.015	0.008	(0.015)	(0.00)	0.000	.	(0.012)	0.007	.	(0.08)	(0.007)	(0.000)	.	37mm x 37mm x 18 or 20mm	
CKD 241B (U)	0.002	0.001	.	.	.	0.000	0.0053	0.001	0.139	.	.	.	0.001	last	37 mm x 37 mm x ~18mm
Y 2863-1	.	0.0024	.	.	.	.	.	.	.	.	.	.	.	30 mm Ø x 30 mm	

Number	As	B	Bi	Ca*	Ce	Mg	N	Pb	Sb	Se	Te	W	Zr	Units
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## RM CAST IRON MUSHROOMS

## CONTINUED ON THE NEXT PAGE

typical analysis

each unit is one pair of 43 mm Ø x 5 mm mushroom discs

Number	C	Si	Mn	P	S	Cu	Ni	Cr	Al	Co	Mo	Sn	Ti	V	W
CTIF F019	4.04	1.05	1.05	0.032	0.057	.	.	.	.	.	.	.	.	.	.
CTIF F012	3.71	1.86	0.44	0.038	0.004	0.77	.	.	0.008	.	.	0.011	.	.	.
CTIF F08	3.6	1.04	0.37	0.107	0.021	0.215	0.30	0.30	.	.	0.005	0.05	0.055	0.014	.
CTIF FCR7	3.59	1.07	0.365	0.099	0.0427	0.704	0.947	33.65	.	.	2.62	.	.	.	.
CTIF F06	3.49	0.55	0.715	0.87	0.106	0.120	0.128	0.45	.	.	0.202	0.039	0.080	0.110	.
CTIF F010	3.5	0.67	1.05	0.20	0.101	0.114	0.118	0.38	.	.	0.20	.	0.1	0.08	.
CTIF NH3	3.47	0.85	0.175	0.36	0.024	0.031	2.53	1.76	.	.	0.73	.	.	.	.
CTIF F011	3.45	1.57	0.685	0.052	0.103	0.211	0.235	0.34	.	(0.013)	0.225	0.066	0.078	0.113	.
CTIF F018	3.43	1.24	0.590	1.34	0.136	0.049	0.140	0.170	.	.	0.179	0.046	0.057	0.102	.
CTIF NH7-1	3.43	0.95	0.63	0.035	0.022	0.105	5.53	9.02	.	.	.	.	.	.	.
CTIF FCR5	3.43	0.35	0.62	0.052	0.0175	1.02	2.69	28.5	.	.	3.27	.	.	.	.
CTIF FT2-1	3.39	1.415	0.78	0.045	0.095	0.01	0.070	0.030	.	.	.	.	0.100	0.405	.
CTIF NiMo1	3.22	2.585	0.200	0.0590	(0.0030)	0.376	2.165	0.0353	.	0.0205	0.457	0.0020	0.0190	0.0169	.
CTIF FL7	3.22	2.550	0.100	1.34	0.048	0.351	0.232	0.043	.	.	0.335	0.0291	0.0525	0.0796	.
CTIF FT3	3.2	1.55	0.345	0.063	0.051	0.015	0.092	0.685	.	.	.	.	0.2	0.016	.
CTIF NH7-2	3.2	1.20	0.91	0.034	0.0120	0.108	5.53	8.87	.	.	.	.	.	.	.
CTIF F05	3.2	0.7	0.2	1.30	0.027	0.12	0.172	0.3	.	.	0.41	0.109	0.04	0.14	.
CTIF NH9	3.13	1.24	0.65	0.087	0.029	0.203	4.11	11.70	.	.	0.059	.	.	.	.
CTIF NR Cu1	3.12	1.465	0.172	0.090	0.99	4.95	18.02	0.994	(0.095)	.	.	.	.	.	.
CTIF FL6	3.1	1.4	0.6	0.012	0.18	0.079	1.03	0.167	.	0.028	0.50	0.005	0.15	0.033	.
CTIF FL10	3.1	1.3	0.85	0.323	0.066	0.104	0.10	(0.07)	(0.03)	.	0.0335	0.028	0.045	0.048	(0.02)
CTIF FFA 1	3.090	0.0300	0.100	0.0022	0.0009	0.0622	0.0450	0.0710	.	0.0097	0.0109	.	0.0010	0.0010	.
CTIF NR 8S	3.05	1.41	4.39	0.124	.	0.071	14.20	0.191	.	.	.	.	.	.	.
CTIF F017	3.01	2.48	0.475	0.470	0.168	(0.006)	0.021	(0.016)	.	0.032	.	0.024	0.032	0.018	.
CTIF FAL 1	3.0	1.0	0.2	0.04	<0.001	0.2	0.06	0.04	2.1	.	0.015	.	0.01	.	.
CTIF NR 3L	2.99	3.05	0.72	0.088	0.052	0.26	21.58	2.97	.	.	.	.	.	.	.
CTIF NH1	2.98	1.35	0.90	0.060	0.105	1.99	1.38	0.83	.	.	1.45	.	.	.	.
CTIF NH8	2.98	0.80	0.57	0.052	0.076	0.065	8.16	5.03	.	.	0.125	.	.	.	.
CTIF NR 3S	2.92	2.91	0.77	0.024	.	0.33	24.63	3.05	.	.	.	.	.	.	.
CTIF FT1	2.9	2.12	0.71	0.12	0.025	0.012	0.11	0.057	.	.	.	0.067	0.19	0.525	.

Number	C	Si	Mn	P	S	Cu	Ni	Cr	Al	Co	Mo	Sn	Ti	V	W
CTIF NR 8L	2.89	1.70	5.19	0.054	0.030	0.075	13.33	0.165	.	.	.	.	.	.	.
CTIF NH4	2.84	0.49	0.28	0.12	0.022	0.09	3.60	2.46	.	.	0.30	.	.	.	.
CTIF F04	2.81	1.51	0.64	0.58	0.009	0.31	0.32	0.17	.	.	0.095	0.013	0.075	0.049	.
CTIF FCR2	2.86	1.07	0.740	0.137	0.055	0.135	1.87	11.8	.	.	3.88	.	.	.	.
CTIF FL5	2.8	2.3	0.4	0.02	(0.005)	0.5	0.05	0.35	.	0.010	0.01	0.07	0.01	0.01	.
CTIF FCR Ni3	2.74	0.69	0.47	0.036	0.011	.	11.05	31.65	.	.	.	.	.	.	.
CTIF NH6	2.70	2.28	0.355	0.066	0.036	0.115	7.06	6.60	.	.	0.11	.	.	.	.
CTIF F09	2.7	1.5	0.7	0.02	0.015	0.31	0.355	0.18	.	.	0.13	0.144	0.017	0.022	.
CTIF FL4	2.6	2.91	0.5	0.288	0.137	0.0168	0.061	0.45	.	.	0.090	0.011	0.0296	0.116	.
CTIF NR 1S	2.58	3.02	1.54	0.19	0.0015	0.11	20.60	2.00	.	.	.	.	.	.	.
CTIF NR 1L	2.50	3.00	1.34	0.125	0.10	0.49	25.87	1.74	.	.	.	.	.	.	.
CTIF NH2	2.50	1.81	1.04	0.047	0.058	1.02	1.78	1.26	.	.	1.01	.	.	.	.
CTIF NR Cu2	2.48	2.07	1.078	0.113	0.049	6.50	15.85	2.05	.	.	.	.	.	.	.
CTIF NR 4S	2.47	4.87	1.71	0.145	.	0.63	18.30	1.50	.	.	.	.	.	.	.
CTIF FCR4	2.47	1.40	2.05	0.097	0.066	1.32	0.571	24.2	.	.	2.16	.	.	.	.
CTIF FCR1	2.46	0.48	0.63	0.019	0.007	0.031	1.30	18.71	.	.	1.41	.	.	.	.
CTIF F07	2.45	0.675	0.70	0.84	0.085	0.125	0.15	0.455	.	.	0.26	.	0.065	0.13	.
CTIF NR 4L	2.41	5.89	1.495	0.155	0.010	0.758	15.90	1.403	.	.	.	.	.	.	.
CTIF NR 2S	2.32	1.43	0.530	0.062	.	0.210	36.3	0.51	.	.	.	.	.	.	.
CTIF NH5	2.31	0.31	0.24	0.115	0.04	0.035	4.90	2.85	.	.	0.017	.	.	.	.
CTIF FL3	2.3	2.1	0.27	0.729	(0.013)	0.102	0.553	0.107	.	.	0.106	0.111	0.05	0.049	.
CTIF NR 4G	2.24	5.60	1.72	0.11	(0.002)	0.64	21.30	1.40	.	.	.	.	.	.	.
CTIF NR 2G	2.25	1.47	0.380	0.0476	(0.003)	0.232	36.34	0.395	.	.	.	.	.	.	.
CTIF FL2	2.18	3.61	0.0400	0.049	0.082	0.0497	0.0238	0.440	(0.006)	0.0263	(0.004)	0.140	0.0750	0.201	.
CTIF FL1	2.1	3.2	0.80	0.118	0.0765	0.0195	0.245	0.06	.	(0.022)	0.038	0.305	0.020	0.015	.
CTIF F01	2.02	3.18	0.71	0.112	0.074	0.036	0.120	0.090	.	.	0.032	0.38	0.018	0.019	.
CTIF FCR Ni2	2.02	1.50	0.61	0.185	0.024	.	13.05	29.00	.	.	.	.	.	.	.
CTIF NR Cu3	1.94	3.12	0.60	0.046	0.016	8.05	13.3	3.50	.	.	.	.	.	.	.
CTIF NR 6S	1.82	2.44	0.99	0.019	.	0.03	30.75	1.06	.	.	.	.	.	.	.
CTIF NR 5L	1.77	2.99	1.207	0.037	0.083	0.48	33.89	0.27	.	.	.	.	.	.	.
CTIF NR 6L	1.76	2.07	0.70	0.031	0.063	0.020	30.37	3.49	.	.	.	.	.	.	.
CTIF NR 5S	1.67	1.97	1.23	0.035	.	0.50	27.05	0.24	.	.	.	.	.	.	.
CTIF FCR6	1.44	0.76	1.47	0.201	0.086	0.480	0.188	30.84	.	.	0.455	.	.	.	.
CTIF FCR Ni1	1.27	1.63	0.71	0.41	0.06	0.02	16.50	26.20	.	.	.	.	.	.	.

Number	C	Si	Mn	P	S	Cu	Ni	Cr	Al	Co	Mo	Sn	Ti	V	W
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## CAST IRON MUSHROOMS

## CONTINUED FROM THE PREVIOUS PAGE

Number	As	B	Bs	Bi	Ce	N	Nb	Pb	Sb	Te	Zn
CTIF F019	.	.	.	.	.	.	.	.	.	0.0005	.
CTIF F012	.	.	.	.	.	.	.	.	.	.	.
CTIF F08	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR7	.	.	.	.	.	.	.	.	.	.	.
CTIF F06	.	.	.	.	.	.	.	.	.	.	.
CTIF F010	.	.	.	.	.	.	.	.	.	.	.
CTIF NH3	.	.	.	.	.	.	.	.	.	.	.
CTIF F011	.	.	.	.	.	.	.	.	.	.	.
CTIF F018	.	.	.	.	.	0.0040	.	.	.	.	.
CTIF NH7-1	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR5	.	.	.	.	.	.	.	.	.	.	.
CTIF FT2-1	.	.	.	.	.	.	.	.	.	.	.
CTIF NiMo1	.	.	.	.	.	.	.	.	.	.	.
CTIF FL7	(0.0266)	(0.010)	.	(0.010)	.	0.0035	.	.	.	.	.
CTIF FT3	.	.	.	.	.	.	.	.	.	.	.
CTIF NH7-2	.	.	.	.	.	.	.	.	.	.	.
CTIF F05	.	.	.	.	.	.	.	.	.	.	.
CTIF NH9	.	.	.	.	.	.	.	.	.	.	.
CTIF NR Cu1	.	.	.	.	.	.	.	.	.	.	.
CTIF FL6	.	0.008	.	.	.	.	.	.	.	.	.
CTIF FL10	(0.022)	.	(0.012)	(0.004)	.	.	(0.018)	(0.002)	(0.032)	(0.001)	(0.029)
CTIF FFA 1	0.0109	.	.	.	.	0.0125	.	.	.	.	.
CTIF NR 8S	.	.	.	.	.	.	.	.	.	.	.
CTIF F017	.	.	.	.	.	.	.	.	.	.	.
CTIF FAL 1	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 3L	.	.	.	.	.	.	.	.	.	.	.
CTIF NH1	.	.	.	.	.	.	.	.	.	.	.
CTIF NH8	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 3S	.	.	.	.	.	.	.	.	.	.	.
CTIF FT1	.	.	.	.	.	.	.	.	.	.	.

Number	As	B	Bs	Bi	Ce	N	Nb	Pb	Sb	Te	Zn
CTIF NR 8L	.	.	.	.	.	.	.	.	.	.	.
CTIF NH4	.	.	.	.	.	.	.	.	.	.	.
CTIF F04	.	.	.	.	.	.	.	.	.	.	last of stock
CTIF FCR2	.	.	.	.	.	.	.	.	.	.	.
CTIF FL5	.	(0.002)	.	(0.0005)	.	.	.	.	.	.	.
CTIF FCR Ni3	.	.	.	.	.	.	.	.	.	.	.
CTIF NH6	.	.	.	.	.	.	.	.	.	.	.
CTIF F09	.	.	.	.	.	.	.	.	.	.	.
CTIF FL4	(0.05)	.	.	(0.003)	.	0.007	.	.	.	.	.
CTIF NR 1S	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 1L	.	.	.	.	.	.	.	.	.	.	.
CTIF NH2	.	.	.	.	.	.	.	.	.	.	.
CTIF NR Cu2	.	.	.	.	.	(0.0079)	.	.	.	.	.
CTIF NR 4S	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR4	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR1	.	.	.	.	.	.	.	.	.	.	.
CTIF F07	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 4L	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 2S	.	.	.	.	.	.	.	.	.	.	.
CTIF NH5	.	.	.	.	.	.	.	.	.	.	.
CTIF FL3	.	.	.	.	.	0.008	.	.	.	.	.
CTIF NR 4G	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 2G	.	.	.	.	.	.	0.27	.	.	.	.
CTIF FL2	.	.	.	(0.0135)	.	.	.	.	.	.	.
CTIF FL1	.	.	.	.	.	.	.	.	.	.	.
CTIF F01	.	.	.	.	.	.	.	.	.	.	last of stock
CTIF FCR Ni2	.	.	.	.	.	.	.	.	.	.	.
CTIF NR Cu3	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 6S	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 5L	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 6L	.	.	.	.	.	.	.	.	.	.	.
CTIF NR 5S	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR6	.	.	.	.	.	.	.	.	.	.	.
CTIF FCR Nil	.	.	.	.	.	.	.	.	.	.	.

Number	As	B	Bs	Bi	Ce	N	Nb	Pb	Sb	Te	Zn
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ALLOY	ISO?	NUMBER	ALLOY	ISO?	NUMBER	ALLOY	ISO?	NUMBER
1.0812		ECRM 191-2D	17-4PH		BS 17-4PHB	316		SRM 1155A
1.2344		ECRM 271-1D	17-4PH		IARM 23D	316 H		CT 316
1.2367		HRT FE2012-H	17-4PH		SRM C2400	316 H		IARM 339A
1.2510		HRT FE2006-N	17-7PH		13X PH17700	316 L		13X 31603
1.4765		ECRM 299-1D	17-7PH 25(preceeded 17025)		BS 192	316 L	17025	BS 316D
1.5415		HRT FE2012-N	17-7PH 25(preceeded 17025)		BS 192A	316 L	17025	BS 316E
1.6587		HRT FE2013-N	17-7PH		IARM 152C	316 L		CZ SL-2A
1.7149	20MnCrS5	ECRM 187-2D	182FM		BS 150	316 L		IARM 163E
1.7160		ECRM 194-1D	18Cr2Ni12Mn		CT ISO035A	316 L		SS 466/2
1.8550		ECRM 129-3D	201		BS 191	316 Ti		ECRM 284-2D
1.8519		HRT FE2010-N	201		SRM 1297	317 L		BS 317L
1.8928		ECRM 194-2D	20Cb3		BS 187A	317 L	25(pre-17025)	BS 9941
1005	17025	BS LC-6	20Cb3		CT 20 Cb-3	317 L	25(pre-17025)	BS 9942
1005		ECRM 064-2D	20MoCr4		ECRM 197-1D	317 L		IARM 153C
1005		RM Fe 1/4			IARM 292A	318	17025	BS 2205
1005		SRM 1765	21Cr6Ni9Mn		CT ISO129A	321		13X 32100
1005		SRM 1766	2205	17025	BS 2205	321		BS 321C
1005		SS 111	2205		IARM 212D	321		BS 85D
1006		BS XCCS	2304		IARM 317A	321		SRM 1171
1008		ECRM 057-2D	2507		IARM 301B	321		SS 465/1
1009		IMZ 71	253 MA	25(pre-17025)	BS 253	321 - Ti		IMZ 152
100C6		IRSID 1747	253 MA		IARM 316A	321 H		BS 321A
1010		IMZ 111	254 SMO		13X 31254	330		IARM 7C
1010		IRSID 1665	254 SMO		IARM 302B	3310		BS 1972
1011		IMZ 73	254 SMO		NILAB 501HAD	347		13X 34700
1016		BS 1016	255, Duplex		IARM 239B	347		BS 347A
1017		IMZ 112	300M		12X 44220	347		BS 347B
1017		IRSID 1664	300M	17025	BS 300	347		IARM 8G
1018		12X 10180B	300M		IARM 340A	347 H		BS 87F
1018		12X 10180C	301		IARM 289A	348		SRM 1172
1018		BS 1018	301		IRSID 1819	355	17025	BS 355
1018	17025	BS 2931B	302		IARM 241D	355		IARM 335A
1018		ECRM 087-1D	302 HQ		IARM 234C	35MV7		IRSID 1750
1020	17025	BS 1020	303		13X 30300	405		SRM 1295
1026	17025	BS 1026	303	17025	BS 303	409 + Cr		NCS HS20743
1026		IARM 359A	303		CT 303	410	25(pre-17025)	BS 0021
1030	17025	BS 1030	303		CZ SP-1A	410	17025	BS 410C
1030		IARM 209D	303		IARM 1D	410		CT 410
1033		IRSID 1663	303 Se		IARM 253A	410		CT X23576
1035		IRSID 1645	304		IARM 2H	410 + Mo		ECRM 296-1D
1035		IARM 360A	304 H		13X NSB1	410 + Mo		IMZ 161
1039		IRSID 1637	304 H		CT 304	410 Cb		CT X68887
1040		12X 10400	304 H		SS 468/1	410 Cb		CT X68890
1040	17025	BS 3941	304 H		VS LG61	410 H		13X 41001
1040		IARM 210D	304 L	17025	BS 304	410, F6NM	25(pre-17025)	BS 0022
1040		IRSID 1657	304 L	17025	BS 304A	4130	17025	BS 4130
1042		IRSID 1656	304 L		BS 304B	4130		IPT 501
1042		NM EN-8	304 L		BS SS3951	4130		SRM 1225
1043		IRSID 1652	304 L		IARM 162D	4140		12X 41400
1045		BS 56E	304 L		ECRM 287-1D	4140	25(pre-17025)	BS 1962
1045	17025	BS 56H	304 L		ECRM 292-1D	4140		IARM 30i
1045		IPT 503	304 L		IARM 162C	4140 Bi		BS 4140A
1050		IARM 254A	304 L		SS 463/1	4140 Bi		BS 4140B
1055		NM 3405.01	305		CT 305	41L40MOD	17025	BS 70B
1060		IARM 373A	305		CT X52353	41L40MOD		BS 70C
1069		ECRM 059-2D	305		ECRM 297-1D	4150 Bi & S		BS 4150MOD
1078		ECRM 056-2D	308		DSZU C017	4150 S	17025	BS 42
1078		SRM 1224	309		13X 30908	4150 S		BS 42A
1090		SS 602/2	309		BS 82D	416		BS 90F
1095		SRM 1227	309		BS 82E	416	17025	BS 416
1117	25(preceeded 17025)	BS 3993	309		IARM 3E	416		CT 416
1117		BS 65C	310		13X 31008	416		SRM 1223
1140	P	BS 52D	310		BS 83D	416 H		13X 41600
1141		BS 66B	310		BS 83G	416 Se		BS 151
1144	17025	BS 1144	310	25(pre-17025)	BS 9841	41CAD7		IRSID 1749
1144	17025	BS 1144A	310	25(pre-17025)	BS 9842	41L40	17025	BS 70B
1144		IARM 199C	310		CZ SL-3A	41L50	17025	BS 72B
11L17	17025	BS 75F	310		IARM 4E	42		CT ISO138A
11L17	17025	BS 75G	310		SS 464/1	42		CT ISO139A
1215	17025	BS 66L	3115		BS XCCT	420		BS SS4951
1215		IARM 206B	314		IMZ 165	420		BS SS4952
12L14	17025	BS 74C	314		IMZ 166A	420		ECRM 272-1D
12L14		IARM 183C	316	17025	BS 316C	420		IARM 154B
12Mn18Cr		BS 193	316		IARM 5H	420		IARM 154C
1345		BS XCCV	316		IARM 5i	420		SS 469
13-8PH		13X PH13800	316		JK 27A D	420 F		BS 152
13-8PH		BS 184A	316		NILAB 500HAD	422		13X 42200
13-8PH		CT X92834				422	17025	BS 422
1429		ECRM 058-2D				422		IARM 205D
1513		IMZ 76				430		BS 91F
1526 MOD		SRM 1269				430		BS 430
1541		IARM 349A				430		IARM 11D
1541		IPT 504				430		NCS HS20742
1541		IRSID 1648				430 F		BS 153
1544		IRSID 1644				430 F		BS 154
15-5PH		BS 185A				431	17025	BS 431
15-5PH		BS 9621				431		BS 92B
15-5PH		BS 9622				431		IARM 12C
15-5PH		ECRM 273-1D				431		HRT FE2010-H
15-5PH		IARM 22C				431		SRM 1219
17-4PH		13X PH2				4320		BS 3961
17-4PH		13X PH17400				4330 MOD		BS 4330V
17-4PH		BS 17-4PHA				4340	17025	BS 4340
						4340	17025	BS 4340A

Please use the Adobe Acrobat "search" function to find the complete chemistry of these samples listed within this catalog.

ALLOY	ISO?	NUMBER	ALLOY	ISO?	NUMBER	ALLOY	ISO?	NUMBER
4340		IARM 31F	Duplex	17025	BS 2205	Maraging 300		IARM 99B
440 C		13X 44004	Duplex		IMZ 163A	MaragingA538C 25(pre17025)		BS 161A
440 C	17025	BS 93F	Duplex		IMZ 164	Mold Steel 17025		BS PP20
440 C		IARM 13D	E52100		BS 2952	Nitriding 135G		BS 68B
440 F		BS 155	E52100		BS 53G	Nitriding 135G 17025		BS 68E
440F Se		BS 156	E52100		IARM 49D	Nitronic 40		13X NSC6
446		BS 94C	E52100 Bi		BS 53MOD	Nitronic 40		BS 190
455		13X 45500	Elect./ Magnetic		SRM 1159	Nitronic 40		IARM 19C
446		IARM 14C	Electrolytic		SRM 1265a	Nitronic 50		BS 180A
4615		BS 3962	F-11		BS 45A	Nitronic 50	17025	BS 180B
4620		BS 4620	F-11	17025	BS 45B	Nitronic 50		IARM 17D
4620		BS 51F	F-2		CT X27081	Nitronic 60		13X 21800
4620		IARM 33D	F-2		CT X35568	Nitronic 60		BS 181A
4820	17025	BS 4820A	F-22	17025	BS 46B	Nitronic 60	17025	BS 181B
5160		IMZ 116	F-22 25(preceded 17025)		BS 1982	NMS 100		IARM 214A
6150		BS 4941	F-22		SRM 1270	NMS 140		IARM 295A
6150		IARM 34C	F-22 + Cr		HRT FE2009-N	NMS J38		IARM 294A
6418		BS 6418	F-5		BS 47A	O-1	17025	BS 35D
6418		BS 69B	F-5		BS 47B	O-1		CT O1
6526		BS 9-4-30	F-51	17025	BS 2205	O-6	17025	BS 41
709		CT X67975	F-9	17025	BS 48B	O-6 25(preceded 17025)		BS 41A
800	17025	BS 800	F-91 25(preceded 17025)		BS 9905	O-6		IARM 45A
8620		BS 8620A (XRF)	F-91	17025	BS 9905A	O-6		IARM 45B
8620	17025	BS 8620E	Ferallium 255	17025	BS 179B	P-6, HY100		BS 1972
8620		IPT 502	Ferallium 255	17025	BS 179C	P-20		BS 55G
86L20 25(preceded 17025)		BS 73B	Greek Ascoloy		BS 183A	PP-20	17025	BS PP20
86L20		BS 73C	Greek Ascoloy		IARM 20B	Permendur 2V		IARM 326A
86L20		IARM 182B	Greek Ascoloy		IARM 20C	RA330		BS 86F
8740	17025	BS 67C	H-10		BS 49	S-1		BS 33D
8740		IARM 252C	H-11		ECRM 276-2D	S-1		BS 33E
904L		13X NSA12	H-11		IARM 255A	S-1		IARM 46B
904L		ECRM 295-1D	H-11		IMZ 173	S-5		BS 38C
9310		BS 58C	H-13	17025	BS H-13	S-5		IARM 47B
9310		BS 58E	H-13		CT H13	S-7		IARM 259A
9325	17025	BS 9325A	H-13		IMZ 174	S-7		SRM 1772
9-4-30		IARM 341A	H-19	17025	BS H-19	SA213-T22		IMZ 159
A-10		BS A-10	HC 250+v		SRM C1290	SA213-T22		IMZ 160
A-11		BS 10V	High Perm		CT IS0124A	SA213-T22		IMZ 169
A-11	17025	BS A-11	High Perm		CT IS0136A	SAE G2500		BS 20E
A-106 Gr B		SRM 1228	High Perm 49		CT IS0141A	STA 361		IARM 268B
A-193 B16		BS 4942	HSLA 100		SRM 1271	T-1		14X HS1
A-193 B16	17025	BS 4942A	HY 130		SRM 1226	T-1	17025	BS 30D
A-2		BS 36D	HY 80		SRM 1286	T-1		IARM 48C
A-2		CT A2	Hy-Tuff		IARM 342A	T-15		BS TS15
A-2		IARM 39B	Invar		14X 93603	VM12		IMZ 196
A-2		IARM 39C	Invar-36 + Se		BS 186A	W-5		14X 72305
A-20		BS 187C	Invar-36 + Se		IARM 24B	Z30C13		IRSID 1825
A-242		IPT 500	Invar 42		14X 94100	Zeron 100, Duplex		13X NSA8
A-242 Mod		SRM C1285	ISO 898-1		SS 457/2	Zeron 100, Duplex		IARM 319A
A-286		BS 188A	KOVAR	17025	BS 160A			
A-286	17025	BS 188B	KOVAR		IARM 98B			
A-286		SRM 1230	L-2, 6150		BS 43A			
A-36	17025	BS 2931B	L-6	17025	BS 39B			
A-36		IARM 213C	L-6		IARM 43B			
A-36		SRM 1767	LDX2101		13X 32101			
A-485-1		BS A485-1	LF-2		BS 2931B			
A-6		BS 40B	LF-2	17025	BS LF2B			
A-6		IARM 40B	LF-2		ECRM 096-2D			
A-6		IARM 40C	LF-2		SS 601/2			
Aermet 100		CT ISO045A	LF-3		BS LF3			
Aermet 100		IARM 242A	M-1		CT M1			
AL6XN	17025	BS 189A	M-1		IARM 304A			
C-.5Mo		BS 3952	M-10		CT M10			
C-.5Mo		IARM 229B	M-10		IARM 324A			
C-250		IARM 308A	M-152		13X 64152			
C-350		IARM 309A	M-152		IARM 291A			
CA6NM		HRT FE2009-H	M-2		CT M2			
CA6NM		IARM 327A	M-2		IARM 44C			
CD3MN		13X NSA5	M-2		SRM 1157			
CD3MN		ECRM 298-1D	M-35		IARM 320A			
CD6MN		VS LG58	M-4		IARM 251A			
CF-3		IRSID 1820	M-42		SS 487/1			
CLA1		IARM 164A	M-47	17025	BS M-47			
CLA11		IARM 180A	M-50	17025	BS M-50			
CLA5		IARM 168A	M-50		IARM 306B			
CLA9		IARM 172A	M-7		CT M7			
CPM15V	17025	BS PM15	Maraging 250		CT 250			
Custom 450	25(pre-17025)	BS 9811	Maraging 300		CT 300			
Custom 450	25(pre-17025)	BS 9812						
Custom 450		CT 450						
Custom 450		IARM 15B						
Custom 455		BS SS1961						
Custom 455		BS SS1962						
Custom 455		CT 455						
Custom 455		IARM 16C						
Custom 465		CT IS0123A						
Custom 630		CT 630						
D-2		BS 37G						
D-2		CT D2						
D-3, D-4		ECRM 288-1D						
D-6	17025	BS D-6						
D6-AC		IARM 299A						
Duplex		13X NSA9						

The best efforts have been made in the construction of this chart. Some samples do not perfectly fit the alloy specifications, but are considered acceptable for the purposes of calibration and type standardization.

Please use the Adobe Acrobat "search" function to find the complete chemistry of these samples listed within this catalog.

## CARBON STEEL SPECIFICATIONS

Number	C	Mn	P	S
1005	<0.06	<0.35	<0.03	<0.05
1006	<0.08	0.25-0.40	<0.03	<0.05
1008	<0.10	0.30-0.50	<0.03	<0.05
1009	<0.15	<0.60	<0.03	<0.05
1010	0.08-0.13	0.30-0.60	<0.03	<0.05
1011	0.09-0.14	0.60-0.90	<0.03	<0.05
1012	0.10-0.15	0.30-0.60	<0.03	<0.05
1013	0.11-0.16	0.50-0.80	<0.03	<0.05
1015	0.13-0.18	0.30-0.60	<0.03	<0.05
1016	0.13-0.18	0.60-0.90	<0.03	<0.05
1017	0.15-0.20	0.30-0.60	<0.03	<0.05
1018	0.15-0.20	0.60-0.90	<0.03	<0.05
1019	0.15-0.20	0.70-1.00	<0.03	<0.05
1020	0.18-0.23	0.30-0.60	<0.03	<0.05
1021	0.18-0.23	0.60-0.90	<0.03	<0.05
1022	0.18-0.23	0.70-1.00	<0.03	<0.05
1023	0.20-0.25	0.30-0.60	<0.03	<0.05
1025	0.22-0.28	0.30-0.60	<0.03	<0.05
1026	0.22-0.28	0.60-0.90	<0.03	<0.05
1029	0.25-0.31	0.60-0.90	<0.03	<0.05
1030	0.28-0.34	0.60-0.90	<0.03	<0.05
1033	0.29-0.36	0.70-1.00	<0.03	<0.05
1034	0.32-0.38	0.50-0.80	<0.03	<0.05
1035	0.32-0.38	0.60-0.90	<0.03	<0.05
1037	0.32-0.38	0.70-1.00	<0.03	<0.05
1038	0.35-0.42	0.60-0.90	<0.03	<0.05
1039	0.37-0.44	0.70-1.00	<0.03	<0.05
1040	0.37-0.44	0.60-0.90	<0.03	<0.05
1042	0.40-0.47	0.60-0.90	<0.03	<0.05
1043	0.40-0.47	0.70-1.00	<0.03	<0.05
1044	0.43-0.50	0.30-0.60	<0.03	<0.05
1045	0.43-0.50	0.60-0.90	<0.03	<0.05
1046	0.43-0.50	0.70-1.00	<0.03	<0.05
1049	0.46-0.53	0.60-0.90	<0.03	<0.05
1050	0.48-0.55	0.60-0.90	<0.03	<0.05
1053	0.48-0.55	0.70-1.00	<0.03	<0.05
1055	0.50-0.60	0.60-0.90	<0.03	<0.05
1059	0.55-0.65	0.50-0.80	<0.03	<0.05
1060	0.55-0.65	0.60-0.90	<0.03	<0.05
1064	0.60-0.70	0.50-0.80	<0.03	<0.05
1065	0.60-0.70	0.60-0.90	<0.03	<0.05
1069	0.65-0.75	0.40-0.70	<0.03	<0.05
1070	0.65-0.75	0.60-0.90	<0.03	<0.05
1074	0.70-0.80	0.50-0.80	<0.03	<0.05
1078	0.72-0.85	0.30-0.60	<0.03	<0.05
1080	0.75-0.88	0.60-0.90	<0.03	<0.05
1084	0.83-0.93	0.60-0.90	<0.03	<0.05
1085	0.80-0.94	0.70-1.00	<0.03	<0.05
1086	0.80-0.93	0.30-0.50	<0.03	<0.05
1090	0.85-0.98	0.60-0.90	<0.03	<0.05
1095	0.90-1.03	0.30-0.50	<0.03	<0.05
Number	C	Mn	P	S

## CARBON STEEL SPECIFICATIONS

Number	C	Mn	P	S	Si
1513	0.10-0.16	1.10-1.40	<0.03	<0.05	.
1522	0.18-0.24	1.10-1.40	<0.04	<0.05	.
1524	0.19-0.25	1.35-1.65	<0.04	<0.05	.
1526	0.22-0.29	1.10-1.40	<0.04	<0.05	.
1527	0.22-0.29	1.20-1.50	<0.04	<0.05	.
1533	0.30-0.37	1.10-1.40	<0.04	<0.05	.
1534	0.30-0.37	1.20-1.50	<0.04	<0.05	.
1541	0.36-0.44	1.35-1.65	<0.04	<0.05	.
1544	0.40-0.47	0.80-1.10	<0.04	<0.05	.
1545	0.43-0.50	0.80-1.10	<0.04	<0.05	.
1546	0.44-0.52	1.00-1.30	<0.04	<0.05	.
1548	0.44-0.52	1.10-1.40	<0.04	<0.05	.
1552	0.47-0.55	1.20-1.50	<0.04	<0.05	.
1553	0.48-0.55	0.80-1.10	<0.04	<0.05	.
1566	0.60-0.70	0.85-1.15	<0.04	<0.05	.
1570	0.65-0.75	0.80-1.10	<0.04	<0.05	.
1580	0.75-0.88	0.80-1.10	<0.04	<0.05	.
1590	0.85-0.98	0.80-1.10	<0.04	<0.05	.
LF2	<0.30	0.60-1.35	<0.035	<0.04	0.15-0.30

Number	C	Mn	P	S	Si
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## RESULFURIZED STEEL SPECIFICATIONS

Number	C	Mn	P	S
1108	0.08-0.13	0.50-0.80	<0.04	0.08-0.13
1109	0.08-0.13	0.60-0.90	<0.04	0.08-0.13
1110	0.08-0.13	0.30-0.60	<0.04	0.08-0.13
1116	0.14-0.20	1.10-1.40	<0.04	0.16-0.23
1117	0.14-0.20	1.00-1.30	<0.04	0.08-0.13
1118	0.14-0.20	1.30-1.60	<0.04	0.08-0.13
1119	0.14-0.20	1.00-1.30	<0.04	0.24-0.33
1123	0.20-0.27	1.20-1.50	<0.04	0.06-0.09
1132	0.27-0.34	1.35-1.65	<0.04	0.09-0.13
1137	0.32-0.39	1.35-1.65	<0.03	0.08-0.13
1139	0.35-0.43	1.35-1.65	<0.04	0.13-0.20
1140	0.37-0.44	0.70-1.00	<0.03	0.08-0.13
1141	0.37-0.45	1.35-1.65	<0.03	0.08-0.13
1144	0.40-0.48	1.35-1.65	<0.03	0.24-0.33
1145	0.41-0.49	0.70-1.00	<0.04	0.08-0.13
1146	0.42-0.49	0.70-1.00	<0.04	0.08-0.13
1151	0.48-0.55	0.70-1.00	<0.04	0.08-0.13
1152	0.48-0.55	0.70-1.00	<0.04	0.06-0.09
1211	<0.13	0.60-0.90	0.07-0.12	0.10-0.15
1212	<0.13	0.70-1.00	0.07-0.12	0.16-0.23
1213	<0.13	0.70-1.00	0.07-0.12	0.24-0.33
1215	<0.09	0.75-1.05	0.04-0.09	0.26-0.35

Number	C	Mn	P	S
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These are specifications,  
not samples for sale.

## LOW ALLOY STEEL SPECIFICATIONS

Number	C	Mn	P	S	Si	Ni	Cr	Mo	Pb	Other
1330	0.28-0.33	1.60-1.90	<0.035	<0.04	0.15-0.35	.	.	.	.	.
1335	0.33-0.38	1.60-1.90	<0.035	<0.04	0.15-0.35	.	.	.	.	.
1340	0.38-0.43	1.60-1.90	<0.035	<0.04	0.15-0.35	.	.	.	.	.
1345	0.43-0.48	1.60-1.90	<0.035	<0.04	0.15-0.35	.	.	.	.	.
3140	0.38-0.43	0.70-0.90	<0.04	<0.04	0.15-0.35	1.10-1.40	0.55-0.75	.	.	.
4023	0.20-0.25	0.70-0.90	<0.035	<0.04	0.15-0.35	.	.	0.20-0.30	.	.
4027	0.25-0.30	0.70-0.90	<0.035	<0.04	0.15-0.35	.	.	0.20-0.30	.	.
4028	0.25-0.30	0.70-0.90	<0.035	0.035-0.050	0.15-0.35	.	.	0.20-0.30	.	.
4037	0.35-0.40	0.70-0.90	<0.035	<0.04	0.15-0.35	.	.	0.20-0.30	.	.
4047	0.45-0.50	0.70-0.90	<0.035	<0.04	0.15-0.35	.	.	0.20-0.30	.	.
4118	0.18-0.23	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.40-0.60	0.08-0.15	.	.
4120	0.18-0.23	0.80-1.20	<0.035	<0.04	0.15-0.35	.	0.40-0.60	0.15-0.25	.	.
4121	0.18-0.23	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.45-0.65	0.15-0.25	.	.
4130	0.28-0.33	0.40-0.60	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4135	0.33-0.38	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4137	0.35-0.40	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4140	0.38-0.43	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
41L40	0.38-0.43	0.75-1.00	<0.035	0.02-0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	0.15-0.35	.
4142	0.40-0.45	0.45-0.65	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4145	0.43-0.48	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4147	0.45-0.50	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
4150	0.48-0.53	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	.	.
41L50	0.48-0.53	0.75-1.00	<0.035	0.02-0.04	0.15-0.35	.	0.80-1.10	0.15-0.25	0.15-0.35	.
4320	0.17-0.22	0.45-0.65	<0.035	<0.04	0.15-0.35	1.65-2.00	0.40-0.60	0.20-0.30	.	.
4340	0.38-0.43	0.60-0.80	<0.035	<0.04	0.15-0.35	1.65-2.00	0.70-0.90	0.20-0.30	.	.
4615	0.13-0.18	0.45-0.65	<0.035	<0.04	0.15-0.35	1.65-2.00	.	0.20-0.30	.	.
4617	0.15-0.20	0.45-0.65	<0.035	<0.04	0.15-0.35	1.65-2.00	.	0.20-0.30	.	.
4620	0.17-0.22	0.45-0.65	<0.035	<0.04	0.15-0.35	1.65-2.00	.	0.20-0.30	.	.
4715	0.13-0.18	0.70-0.90	<0.035	<0.04	0.15-0.35	0.70-1.00	0.45-0.65	0.45-0.65	.	.
4720	0.17-0.22	0.50-0.70	<0.035	<0.04	0.15-0.35	0.90-1.20	0.35-0.55	0.15-0.25	.	.
4815	0.13-0.18	0.40-0.60	<0.035	<0.04	0.15-0.35	3.25-3.75	.	0.20-0.30	.	.
4820	0.18-0.23	0.50-0.70	<0.035	<0.04	0.15-0.35	3.25-3.75	.	0.20-0.30	.	.
50B46	0.44-0.49	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.20-0.35	.	.	B: 0.0005-0.003
5120	0.17-0.22	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	.	.
51L20	0.17-0.22	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	0.15-0.35	.
5130	0.28-0.33	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.80-1.10	.	.	.
5132	0.30-0.35	0.60-0.80	<0.035	<0.04	0.15-0.35	.	0.75-1.00	.	.	.
5140	0.38-0.43	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	.	.
5150	0.48-0.53	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	.	.
5160	0.56-0.64	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	.	.
51B60	0.56-0.64	0.75-1.00	<0.035	<0.04	0.15-0.35	.	0.70-0.90	.	.	B: >0.0005
6150	0.48-0.53	0.70-0.90	<0.035	<0.04	0.15-0.35	.	0.80-1.10	.	.	V: >0.15
8615	0.13-0.18	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8617	0.15-0.20	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8620	0.18-0.23	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
86L20	0.18-0.21	0.70-0.90	<0.035	0.02-0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	0.15-0.35	.
8622	0.20-0.25	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8630	0.28-0.33	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8637	0.35-0.40	0.75-1.00	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8640	0.38-0.43	0.75-1.00	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8645	0.43-0.48	0.75-1.00	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25	.	.
8720	0.18-0.23	0.70-0.90	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.20-0.30	.	.
8740	0.38-0.43	0.75-1.00	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.20-0.30	.	.
8822	0.20-0.25	0.75-1.00	<0.035	<0.04	0.15-0.35	0.40-0.70	0.40-0.60	0.30-0.40	.	.
9259	0.56-0.64	0.75-1.00	<0.035	<0.04	0.70-1.10	.	0.45-0.65	.	.	.
9260	0.56-0.64	0.75-1.00	<0.035	<0.04	1.80-2.20	.	.	.	.	.
E4340	0.38-0.43	0.65-0.85	<0.025	<0.025	0.15-0.35	1.65-2.00	0.70-0.90	0.20-0.30	.	.
E51100	0.98-1.10	0.25-0.45	<0.025	<0.025	0.15-0.35	.	0.90-1.15	.	.	.
E52100	0.98-1.10	0.25-0.45	<0.025	<0.025	0.15-0.35	.	1.30-1.60	.	.	.
E9310	0.08-0.13	0.45-0.65	<0.025	<0.025	0.15-0.35	3.00-3.50	1.00-1.40	0.08-0.15	.	.
F-11	0.10-0.20	0.30-0.80	<0.04	<0.04	0.50-1.00	.	1.00-1.50	0.44-0.65	.	.
F-22	<0.15	0.30-0.60	<0.03	<0.03	<0.50	.	2.00-2.50	0.90-1.10	.	.
F-5	<0.15	0.30-0.60	<0.03	<0.03	<0.50	.	4.00-6.00	0.45-0.65	.	.
F-9	<0.15	0.30-0.60	<0.03	<0.03	0.50-1.0	.	8.00-10.00	0.90-1.10	.	.
F-91	0.08-0.12	0.30-0.60	<0.02	<0.01	0.20-0.50	<0.40	8.00-9.50	0.85-1.05	.	Al: <0.04      N: 0.03-0.07
F-91	continued									Nb: 0.06-0.10      V: 0.18-0.25
LF2	<0.30	0.60-1.35	<0.035	<0.04	0.15-0.30	.	.	.	.	.
LF3	<0.20	<0.90	<0.035	<0.04	0.20-0.35	3.25-3.75	.	.	.	.
Number	C	Mn	P	S	Si	Ni	Cr	Mo	Pb	Other

These are specifications,  
not samples for sale.

## TOOL STEEL SPECIFICATIONS

\* notes optional chemistry

Number	C	Mn	P	S	Si	Ni	Cr	Co	Mo	V	W	Other
A-2	0.95-1.05	<1.00	<0.03	<0.03	<0.50	.	4.75-5.50	.	0.90-1.40	0.15-0.50	.	.
A-4	0.95-1.05	1.80-2.20	<0.03	<0.03	<0.50	.	0.90-2.20	.	0.90-1.40	.	.	.
A-6	0.65-0.75	1.80-2.50	<0.03	<0.03	<0.50	.	0.90-1.20	.	0.90-1.40	.	.	.
A-7	2.00-2.85	<0.80	<0.03	<0.03	<0.50	.	5.00-5.75	.	0.90-1.40	3.90-5.15	0.50-1.50	.
A-8	0.50-0.60	<0.50	<0.03	<0.03	0.75-1.10	.	4.75-5.50	.	1.15-1.65	.	1.00-1.50	.
A-9	0.45-0.55	<0.50	<0.03	<0.03	0.95-1.15	1.25-1.75	4.75-5.50	.	1.30-1.80	0.80-1.40	.	.
A-10	1.25-1.50	1.60-2.10	<0.03	<0.03	1.00-1.50	1.55-2.05	.	.	1.25-1.75	.	.	.
A-11	2.45	0.50	.	.	0.90	.	5.25	.	1.30	9.75	.	.
D-2	1.40-1.60	<0.60	<0.03	<0.03	<0.60	.	11.00-13.00	<1.00	0.70-1.20	<1.10	.	.
D-3	2.00-2.35	<0.60	<0.03	<0.03	<0.60	.	11.00-13.50	.	.	<1.00	<1.00	.
D-4	2.05-2.40	<0.60	<0.03	<0.03	<0.60	.	11.00-13.00	.	0.70-1.20	<1.00	.	.
D-5	1.40-1.60	<0.60	<0.03	<0.03	<0.60	.	11.00-13.00	2.50-3.50	0.70-1.20	<1.00	.	.
D-7	2.15-2.50	<0.60	<0.03	<0.03	<0.60	.	11.50-13.50	.	0.70-1.20	3.80-4.40	.	.
H-10	0.35-0.45	0.25-0.70	<0.03	<0.03	0.80-1.20	.	3.00-3.75	.	2.00-3.00	0.25-0.75	.	.
H-11	0.33-0.43	0.20-0.50	<0.03	<0.03	0.80-1.20	.	4.75-5.50	.	1.10-1.60	0.30-0.60	.	.
H-12	0.30-0.40	0.20-0.50	<0.03	<0.03	0.80-1.20	.	4.75-5.50	.	1.25-1.75	<0.50	1.00-1.70	.
H-13	0.32-0.45	0.20-0.50	<0.03	<0.03	0.80-1.20	.	4.75-5.50	.	1.10-1.75	0.80-1.20	.	.
H-14	0.35-0.45	0.20-0.50	<0.03	<0.03	0.80-1.20	.	4.75-5.50	.	.	.	4.00-5.25	.
H-19	0.32-0.45	0.20-0.50	<0.03	<0.03	0.80-1.20	.	4.00-4.75	4.00-4.50	0.30-0.55	1.75-2.20	3.75-4.50	.
H-21	0.26-0.36	0.15-0.40	<0.03	<0.03	0.15-0.50	.	3.00-3.75	.	.	0.30-0.60	8.50-10.00	.
H-22	0.30-0.40	0.15-0.40	<0.03	<0.03	0.15-0.40	.	1.75-3.75	.	.	0.25-0.50	10.00-11.75	.
H-23	0.25-0.35	0.15-0.40	<0.03	<0.03	0.15-0.60	.	11.00-12.75	.	.	0.75-1.25	11.00-12.75	.
H-24	0.42-0.53	0.15-0.40	<0.03	<0.03	0.15-0.40	.	2.50-3.50	.	.	0.40-0.60	14.00-16.00	.
H-26	0.45-0.55	0.15-0.40	<0.03	<0.03	0.15-0.40	.	3.75-4.50	.	.	0.75-1.25	17.25-19.00	.
H-42	0.55-0.70	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	.	4.50-5.50	1.75-2.20	5.50-6.75	.
L-2	0.45-1.00	0.10-0.90	<0.03	<0.03	<0.50	.	0.70-1.20	.	<0.25	0.10-0.30	.	.
L-6	0.65-0.75	0.25-0.80	<0.03	<0.03	<0.50	1.25-2.00	0.60-1.20	.	<0.50	.	.	.
M-1	0.78-0.88	0.15-0.40	<0.03	<0.03	0.20-0.50	.	3.50-4.00	.	8.20-9.20	1.00-1.35	1.40-2.10	.
M-2	0.78-1.05	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	.	4.50-5.50	1.75-2.20	5.50-6.75	.
M-3.1	1.00-1.10	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	.	4.75-6.50	2.25-2.75	5.00-6.75	.
M-3.2	1.15-1.25	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	.	4.75-6.50	2.75-3.25	5.00-6.75	.
M-4	1.25-1.40	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.75	.	4.25-5.50	3.75-4.50	5.25-6.50	.
M-6	0.75-0.85	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	11.00-13.00	4.50-5.50	1.30-1.70	3.75-4.75	.
M-7	0.97-1.05	0.15-0.40	<0.03	<0.03	0.20-0.55	.	3.50-4.00	.	8.20-9.20	1.75-2.25	1.40-2.10	.
M-10	0.84-1.05	0.10-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	.	7.75-8.50	1.80-2.20	.	.
M-30	0.75-0.85	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.50-4.25	4.50-5.50	7.75-9.00	1.00-1.40	1.30-2.30	.
M-33	0.85-0.92	0.15-0.40	<0.03	<0.03	0.25-0.55	.	3.50-4.00	7.75-8.75	9.00-10.00	1.00-1.35	1.30-2.10	.
M-34	0.85-0.92	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.50-4.00	7.75-8.75	7.75-9.20	1.90-2.30	1.40-2.10	.
M-36	0.80-0.90	0.15-0.40	<0.03	<0.03	0.20-0.45	.	3.75-4.50	7.75-8.75	4.50-5.50	1.75-2.25	5.50-6.50	.
M-41	1.05-1.15	0.20-0.60	<0.03	<0.03	0.15-0.50	.	3.75-4.50	4.75-5.75	3.25-4.25	1.75-2.25	6.25-7.00	.
M-42	1.05-1.15	0.15-0.40	<0.03	<0.03	0.15-0.65	.	3.50-4.25	7.75-8.75	9.00-10.00	0.95-1.35	1.15-1.85	.
M-46	1.22-1.30	0.20-0.40	<0.03	<0.03	0.40-0.65	.	3.70-4.20	7.80-8.80	8.00-8.50	3.00-3.30	1.90-2.20	.
M-48	1.50	.	.	.	.	.	3.75	9.00	5.25	3.10	10.0	.
M-52	0.90	.	.	.	.	.	4.00	.	4.00	2.00	1.25	.
M-61	1.60	.	.	.	.	.	4.00	.	6.50	5.00	12.0	.
M-62	1.30	.	.	.	.	.	3.75	.	10.5	2.00	6.25	.
O-1	0.85-1.00	1.00-1.40	<0.03	<0.03	<0.50	.	0.40-0.60	.	.	<0.30	0.40-0.60	.
O-2	0.85-0.95	1.40-1.80	<0.03	<0.03	<0.50	.	<0.35	.	<0.30	<0.30	.	.
O-6	1.25-1.55	0.30-1.10	<0.03	<0.03	0.55-1.50	.	<0.30	.	0.20-0.30	.	.	.
O-7	1.10-1.30	<1.00	<0.03	<0.03	<0.60	.	0.35-0.85	.	<0.30	<0.40	1.00-2.00	.
P-20	0.28-0.40	0.60-1.00	<0.03	<0.03	0.20-0.80	.	1.40-2.00	.	0.30-0.55	.	.	.
P-21	0.18-0.22	0.20-0.40	<0.03	<0.03	0.20-0.40	4.00-4.25	0.20-0.30	.	.	0.15-0.25	.	Al: 1.05-1.25
P-6	0.05-0.15	0.35-0.70	<0.03	<0.03	0.10-0.40	3.25-3.75	1.25-1.75	.	.	.	.	.
S-1	0.40-0.55	0.10-0.40	<0.03	<0.03	0.15-1.20	.	1.00-1.80	.	<0.50	0.15-0.30	1.50-3.00	.
S-2	0.40-0.55	0.30-0.50	<0.03	<0.03	0.90-1.20	.	1.00-1.80	.	0.30-0.60	<0.50	.	.
S-4	0.50-0.65	0.60-0.95	<0.03	<0.03	1.75-2.25	.	<0.35	.	.	<0.35	.	.
S-5	0.50-0.65	0.60-1.00	<0.03	<0.03	1.75-2.25	.	<0.35	.	0.20-1.35	<0.35	.	.
S-6	0.40-0.50	1.20-1.50	<0.03	<0.03	2.00-2.50	.	1.20-1.50	.	0.30-0.50	0.20-0.40	.	.
S-7	0.45-0.55	0.20-0.80	<0.03	<0.03	0.20-1.00	.	3.00-3.50	.	1.30-1.80	0.20-0.30*	.	.
T-1	0.65-0.80	0.10-0.40	<0.03	<0.03	0.20-0.40	.	3.75-4.50	.	.	0.90-1.30	17.25-18.25	.
T-15	1.50-1.60	0.15-0.40	<0.03	<0.03	0.15-0.40	.	3.75-5.00	4.75-5.25	<1.00	4.50-5.25	11.75-13.00	.
T-4	0.70-0.80	0.10-0.40	<0.03	<0.03	0.20-0.40	.	3.75-4.50	4.25-5.75	0.40-1.00	0.80-1.20	17.50-19.00	.
T-5	0.75-0.85	0.20-0.40	<0.03	<0.03	0.20-0.40	.	3.75-5.00	7.00-9.50	0.50-1.25	1.80-2.40	17.50-19.00	.
T-6	0.75-0.85	0.20-0.40	<0.03	<0.03	0.20-0.40	.	4.00-4.75	11.00-13.00	0.40-1.00	1.50-2.10	18.50-21.00	.
T-8	0.75-0.85	0.20-0.40	<0.03	<0.03	0.20-0.40	.	3.75-4.50	4.25-5.75	0.40-1.00	1.80-2.40	13.25-14.75	.
W-1	0.70-1.50	0.10-0.40	<0.025	<0.025	0.10-0.40	<0.20	<0.15	.	<0.10	<0.10	<0.15	Cu: <0.20
W-2	0.85-1.50	0.10-0.40	<0.03	<0.03	0.10-0.40	<0.20	<0.15	.	<0.10	0.15-0.35	<0.15	Cu: <0.20
W-5	1.05-1.15	0.10-0.40	<0.03	<0.03	0.10-0.40	<0.20	0.40-0.60	.	<0.10	<0.10	<0.15	Cu: <0.20
Number	C	Mn	P	S	Si	Ni	Cr	Co	Mo	V	W	Other

These are specifications,  
not samples for sale.

## STAINLESS AND HIGH ALLOY STEEL SPECIFICATIONS

\* notes optional chemistry

Number	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	N	Nb	Other
13-8PH	<0.05	<0.20	<0.01	<0.008	<0.10	.	7.50-8.50	12.25-13.25	2.00-2.50	<0.01	.	Al: 0.90-1.35
15-5PH	<0.07	<1.00	<0.04	<0.03	<1.00	2.50-4.50	3.50-5.50	14.00-15.50	.	.	0.15-0.45	
17-4PH	<0.07	<1.00	<0.04	<0.03	<1.00	3.00-5.00	3.00-5.00	15.00-17.50	.	.	0.15-0.45	
201	<0.15	5.5-7.5	<0.060	<0.03	<1.00	.	3.50-5.50	16.00-18.00	.	<0.25	.	
202	<0.15	7.5-10.0	<0.060	<0.03	<1.00	.	4.00-6.00	17.00-19.00	.	<0.25	.	
301	<0.15	<2.00	<0.045	<0.03	<1.00	.	6.00-8.00	16.00-18.00	.	.	.	
302	<0.15	<2.00	<0.045	<0.03	<1.00	.	8.00-10.00	17.00-19.00	.	.	.	
302B	<0.15	<2.00	<0.045	<0.03	2.00-3.00	.	8.00-10.00	17.00-19.00	.	.	.	
303	<0.15	<2.00	<0.20	>0.15	<1.00	.	8.00-10.00	17.00-19.00	<0.60*	.	.	Zr: <0.60*
304	<0.08	<2.00	<0.045	<0.03	<1.00	.	8.00-10.50	18.00-20.00	.	.	.	
304L	<0.03	<2.00	<0.045	<0.03	<1.00	.	8.00-12.00	18.00-20.00	.	.	.	
305	<0.12	<2.00	<0.045	<0.03	<1.00	.	10.00-13.00	17.00-19.00	.	.	.	
308	<0.08	<2.00	<0.045	<0.03	<1.00	.	10.00-12.00	19.00-21.00	.	.	.	
309	<0.20	<2.00	<0.045	<0.03	<1.00	.	12.00-15.00	22.00-24.00	.	.	.	
310	<0.25	<2.00	<0.045	<0.03	<1.50	.	19.00-22.00	24.00-26.00	.	.	.	
314	<0.25	<2.00	<0.045	<0.03	1.50-3.00	.	19.00-22.00	23.00-26.00	.	.	.	
316	<0.08	<2.00	<0.045	<0.03	<1.00	.	10.00-14.00	16.00-18.00	2.00-3.00	.	.	
316	<0.08	<2.00	<0.045	<0.03	<1.00	.	10.00-14.00	16.00-18.00	2.00-3.00	.	.	
316L	<0.03	<2.00	<0.045	<0.03	<1.00	.	10.00-14.00	16.00-18.00	2.00-3.00	.	.	
321	<0.08	<2.00	<0.045	<0.03	<1.00	.	9.00-12.00	17.00-19.00	.	.	.	Ti: >5xC
347	<0.08	<2.00	<0.045	<0.03	<1.00	.	9.00-13.00	17.00-19.00	.	.	>10xC	
348	<0.08	<2.00	<0.045	<0.03	<1.00	.	9.00-13.00	17.00-19.00	.	.	>10xC	Ta: <0.10
384	<0.08	<2.00	<0.045	<0.03	<1.00	.	17.00-19.00	15.00-17.00	.	.	.	
385	<0.08	<2.00	<0.045	<0.03	<1.00	.	14.00-16.00	11.50-13.50	.	.	.	
403	<0.15	<1.00	<0.04	<0.03	<0.50	.	.	11.50-13.00	.	.	.	
405	<0.08	<1.00	<0.04	<0.03	<1.00	.	.	11.50-14.50	.	.	.	Al: 0.10-0.30
409	<0.08	<1.00	<0.04	<0.01	<1.00	.	<0.50	10.50-11.75	.	.	.	Ti: 6\mtC-0.75
410	<0.15	<1.00	<0.04	<0.03	<1.00	.	.	11.50-13.50	.	.	.	
414	<0.15	<1.00	<0.04	<0.03	<1.00	.	1.25-2.50	11.50-13.50	.	.	.	
416	<0.15	<1.25	<0.06	>0.15	<1.00	.	.	12.00-14.00	<0.60*	.	.	Zr: <0.60*
420	>0.15	<1.00	<0.04	<0.03	<1.00	.	.	12.00-14.00	.	.	.	
422	0.20-0.25	<1.00	<0.04	<0.03	<0.75	<0.50	0.50-1.00	11.00-12.50	0.75-1.25	.	.	V: 0.15-0.30
422	continued											W: 0.75-1.25
430	<0.12	<1.00	<0.04	<0.03	<1.00	.	.	16.00-18.00	.	.	.	
430F	<0.12	<1.25	<0.06	>0.15	<1.00	.	.	16.00-18.00	<0.60*	.	.	Zr: <0.60*
431	<0.20	<1.00	<0.04	<0.03	<1.00	.	1.25-2.50	15.00-17.00	.	.	.	
440A	0.60-0.75	<1.00	<0.04	<0.03	<1.00	.	.	16.00-18.00	<0.75	.	.	
440B	0.75-0.95	<1.00	<0.04	<0.03	<1.00	.	.	16.00-18.00	<0.75	.	.	
440C	0.95-1.20	<1.00	<0.04	<0.03	<1.00	.	.	16.00-18.00	<0.75	.	.	
450	<0.05	<1.00	<0.03	<0.03	<1.00	1.25-1.75	5.00-7.00	14.00-16.00	0.50-1.00	.	8\mtC	
455	<0.05	<0.50	<0.04	<0.03	<0.50	1.50-2.50	7.50-9.50	11.00-12.50	<0.50	.	0.10-0.50	Ti: 0.80-1.40
501	>0.10	<1.00	<0.04	<0.03	<1.00	.	.	4.00-6.00	0.40-0.65	.	.	
502	<0.10	<1.00	<0.04	<0.03	<1.00	.	.	4.00-6.00	0.40-0.65	.	.	
Duplex	<0.05	<3.00	<0.035	<0.03	<1.50	<2.50*	4.00-7.00	18.00-25.00	0.20-5.50	<0.40	.	

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