Brammer Standard Company, Inc.

Provisional Certificate of Analysis

BS XFFA

Certified Reference Material for Low Alloy Steel

Analysis listed as percent by weight

	Estimated Analysis[1]		Estimated Analysis[1]
Al	**0.097**	**Nb**	**0.026**
As	**0.012**	**Ni**	**0.62**
B	**0.003**	**O**	**<0.5**
Bi	**<0.05**	**P**	**0.12**
C	**0.10**	**Pb**	**0.004**
Ca	**0.004**	**S**	**0.021**
Ce	**<0.005**	**Sb**	**0.008**
Co	**0.031**	**Si**	**0.47**
Cr	**0.73**	**Sn**	**0.039**
Cu	**0.40**	**Ta**	**<0.005**
Fe	**[96.9]**	**Ti**	**0.039**
H	**<0.005**	**V**	**0.006**
Mg	**0.0002**	**W**	**0.027**
Mn	**0.36**	**Zn**	**<0.05**
Mo	**0.017**	**Zr**	**0.012**
N	**0.010**		

[1] The estimated value listed is the present best estimate of the true value. Values are given in weight percent.

Form: This CRM is machined in the form of a disc, approximately 36mm in diameter and 40mm thick by Brammer Standard Company, Inc.

A detailed final certificate of analysis will be supplied by February 28, 2027.

Brammer Standard Company, Inc., 14603 Benfer Road, Houston, TX 77069-2895 USA
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BS XFFA	Al	As	B	Be	Bi	C	Ca	Ce	Co	Cr	Cu	Fe	H	Mg
CSONH						0.0977							0.00013	
BSC SAES	0.0957	0.0131	0.0024			0.105	0.0041		0.0294	0.79	0.393	96.8		0.0002
BSC SAES	0.096	0.0134	0.0024			0.111	0.0045		0.0293	0.793	0.397	96.78		0.0002
BSC SAES	0.0984	0.0114	0.0024			0.103	0.0045		0.0303	0.635	0.398	96.96		
BSC SAES	0.0992	0.0114	0.0025			0.108	0.0048		0.0308	0.635	0.404	96.93		
MTR	0.0954	0.0098	0.0029		0.0061	0.0981	0.0044	0.0002	0.0331	0.7959	0.4000			0.0002
Average	0.09694	0.01182	0.00252		0.0061	0.1038	0.00446	0.0002	0.03058	0.72978	0.3984	96.8675	0.00013	0.0002
Certificate	**0.097**	**0.012**	**0.003**		**<0.05**	**0.10**	**0.004**	**<0.005**	**0.031**	**0.73**	**0.40**	**[96.9]**	**<0.005**	**0.0002**

BS XFFA	Mn	Mo	N	Nb	Ni	O	P	Pb	S	Sb	Si	Sn	Ta	Ti
CSONH			0.0085			0.012			0.0221					
BSC SAES	0.358	0.0216		0.0261	0.608		0.121	0.0024	0.0199	0.0091	0.469	0.0384		0.0393
BSC SAES	0.359	0.0218		0.0263	0.61		0.122	0.0024	0.0205	0.0092	0.47	0.0386		0.0389
BSC SAES	0.353	0.0108		0.0247	0.604		0.124	0.0036	0.0217	0.0079	0.471	0.0376		0.0375
BSC SAES	0.355	0.0111		0.025	0.61		0.125	0.0038	0.0219	0.0071	0.477	0.0377	0.0002	0.0372
MTR	0.3660	0.0213	0.0113	0.0281	0.6595		0.1219	0.0056	0.0224	0.0074	0.4624	0.0421		0.0399
Average	0.3582	0.01732	0.0099	0.02604	0.6183	0.012	0.12278	0.00356	0.02142	0.00814	0.46988	0.03888	0.0002	0.03856
Certificate	**0.36**	**0.017**	**0.010**	**0.026**	**0.62**	**<0.5**	**0.12**	**0.004**	**0.021**	**0.008**	**0.47**	**0.039**	**<0.005**	**0.039**

BS XFFA	V	W	Zn	Zr
CSONH				
BSC SAES	0.0059	0.0212		0.0128
BSC SAES	0.006	0.0215		0.0131
BSC SAES	0.005	0.0332		0.0127
BSC SAES	0.005	0.0341		0.0129
MTR	0.0072	0.0240	0.0109	0.0108
Average	0.00582	0.0268	0.0109	0.01246
Certificate	**0.006**	**0.027**	**<0.05**	**0.012**

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BAS 435/1; BS XEEH, 232; JSS 513-3; SRM 1262A; SUS Fe 2/1; USS AAJ, AAN, CCB, G.

Validity statement: ISO Standard 33401 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS XFFA is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The cast stock for this CRM was produced by SPL-LABMAT s.r.o.; Bohmin, Czechia.

Certified Area: The certified area of each disc is the portion extending several mm inward from each surface.

Note: Shrinkage cavities may appear in the horizontal center of some discs. These cavities are normal and will not affect the certified portions of the disc.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
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Houston, Texas 77069-2895 USA

Phone: (281) 440-9396
Fax: (281) 440-4432

Web: www.brammerstandard.com
Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association for Laboratory Accreditation (A2LA) to ISO Standard 17034:2016 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (our current Certificate Number 656.02 expires 01/31/2027)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025:2017. (Our current Certificate Number 656.01 expires 01/31/2027)

By current Certificate Number 10539 expiring 01/01/2027 the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001:2015 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry

E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques

E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Standard 33401:2024 Reference materials - Contents of certificates, labels and accompanying documentation

ISO Standard 33403:2024 Reference materials – Requirements and recommendations for use

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Standard 33405:2024 Reference materials – Approaches for characterization and assessment of homogeneity and stability

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

*ISO Guides and Standards available from Global Engineering - **www.global.ihs.com***

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on February 28, 2025.

Beau R. Brammer

President