

BRAMMER STANDARD

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TOOL STEEL

Part Number: BS-TS-18

Set of 18

0.27" (7 mm ± 0.7 mm) THICK DISCS

| Grade | Number | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | W | V | Co | N |
|----------|-----------|-------|-------|---------|--------|-------|-------|-------|-------|-------|---------|--------|---------|---------|--------|
| A-2 | BS 36C | 0.96 | 0.46 | 0.023 | 0.027 | 0.31 | 0.18 | 0.19 | 5.01 | 0.99 | ---- | (0.04) | 0.11 | 0.03 | ---- |
| A-10 | BS A-10 | 1.41 | 1.75 | 0.016 | 0.022 | 1.15 | 0.16 | 1.82 | 0.24 | 1.53 | 0.006 | <0.005 | (0.004) | (0.010) | ---- |
| D-2 | BS 37D | 1.54 | 0.28 | 0.021 | 0.015 | 0.29 | 0.063 | 0.21 | 11.07 | 1.09 | ---- | 0.16 | 0.80 | 0.07 | 0.016 |
| H-11 | BS TH11 | 0.423 | 0.31 | 0.016 | 0.005 | 0.88 | 0.041 | 0.11 | 5.04 | 1.27 | ---- | (0.01) | 0.46 | (0.008) | ---- |
| H-12 | BS TH12 | 0.372 | 0.40 | 0.020 | 0.005 | 0.92 | 0.064 | 0.16 | 5.02 | 1.41 | ---- | 1.06 | 0.62 | 0.07 | ---- |
| H-13 | BS 34D | 0.395 | 0.38 | 0.017 | 0.005 | 1.06 | 0.049 | 0.10 | 5.15 | 1.24 | ---- | 0.10 | 0.94 | 0.031 | ---- |
| L-6 | BS 39B | 0.67 | 0.62 | 0.009 | 0.019 | 0.214 | 0.163 | 1.45 | 0.79 | 0.17 | 0.011 | ---- | (0.01) | (0.02) | ---- |
| M-1 | BS TM1 | 0.86 | 0.23 | 0.007 | 0.012 | 0.46 | 0.054 | 0.057 | 3.72 | 8.4 | ---- | 1.7 | 1.05 | 0.45 | ---- |
| M-2 | BS 32C | 0.84 | 0.29 | (0.018) | 0.0010 | 0.29 | 0.13 | 0.35 | 3.98 | 4.85 | (0.02) | 6.3 | 2.03 | 0.31 | ---- |
| O-1 | BS 35D | 0.879 | 1.13 | 0.021 | 0.024 | 0.22 | 0.141 | 0.132 | 0.495 | 0.035 | (0.005) | 0.46 | 0.181 | 0.012 | ---- |
| O-6 | BS 41 | 1.41 | 0.89 | 0.013 | 0.011 | 1.02 | 0.038 | 0.15 | 0.22 | 0.23 | (0.005) | 0.035 | 0.046 | ---- | ---- |
| S-1 | BS 33E | 0.49 | 0.29 | 0.022 | 0.005 | 0.20 | 0.038 | 0.08 | 1.25 | 0.045 | ---- | 2.75 | 0.19 | 0.006 | ---- |
| S-5 | BS 38C | 0.60 | 0.81 | 0.011 | 0.012 | 2.08 | 0.26 | 0.24 | 0.28 | 0.41 | 0.015 | 0.004 | 0.214 | 0.036 | 0.0081 |
| S-7 | BS TS7 | 0.529 | 0.70 | 0.016 | 0.010 | 0.27 | 0.05 | 0.10 | 3.18 | 1.34 | ---- | 0.19 | 0.35 | 0.043 | ---- |
| T-1 | BS 30D | 0.745 | 0.348 | 0.029 | 0.0010 | 0.301 | 0.116 | 0.191 | 3.93 | 0.342 | 0.0123 | 17.73 | 1.077 | 0.101 | 0.0168 |
| | BS 10V | 2.46 | 0.52 | 0.019 | 0.079 | 0.89 | 0.076 | 0.08 | 5.19 | 1.30 | <0.002 | 0.013 | 9.71 | 0.009 | 0.064 |
| | BS 49 | 0.36 | 0.33 | 0.014 | 0.014 | 0.93 | 0.070 | 0.20 | 3.51 | 2.41 | 0.004 | 0.31 | 0.62 | 2.00 | 0.0186 |
| HP9-4-30 | BS 9-4-30 | 0.30 | 0.22 | 0.008 | <0.001 | 0.06 | 0.09 | 7.25 | 1.00 | 1.00 | 0.004 | 0.01 | 0.085 | 4.40 | 0.0015 |

Certificates of Analysis are supplied for each certified reference material listed in the set.