

Brammer Standard Company, Inc.

Certificate of Analysis

B.S. T-24
Titanium Alloy

Aluminum	0.002	Carbon	0.005
Vanadium	1.22	Magnesium	(0.001)
Chromium	0.54	Niobium	(<0.01)
Copper	0.020	Nitrogen	0.006
Iron	0.54	Oxygen	(0.09)
Manganese	4.7	Sulfur	(0.002)
Molybdenum	0.51	Silicon	(0.01)
Nickel	(0.007)	Tungsten	0.37
Tin	0.019	Zirconium	(0.001)

(analysis listed as percent by weight)

Some of the co-operating laboratories were:

Analytical Associates, Detroit, Michigan
Brammer Standard Co., Inc., Houston, Texas
J. Dirats and Co., Inc., Westfield, Massachusetts
Axel Johnson Metals Inc., Morgantown, Pennsylvania
Oregon Metallurgical Corporation, Albany, Oregon
VHG Laboratories, Inc., Manchester, New Hampshire

CAUTION: Because this Reference Material is alloyed, care must be taken in its application. Make certain that corrections are made for possible element interference and dilution effects.

See reverse side for more information.

Certificate Number T24-072491

Brammer Standard Company, Inc., 14603 Benfer Road, Houston, TX 77069
Telephone (281) 440-9396 Fax (281) 440-4432

BS T-24

Certificate Number T24-072491

Analysis	Al	V	Cr	Cu	Fe	Mn	Mo	Ni	Sn
1	0.0012	1.19	0.52	0.018	0.513	4.62	0.48	0.0037	0.015
2	0.0018	1.22	0.53	0.019	0.532	4.631	0.50	0.005	0.019
3	0.0025	1.23	0.54	0.020	0.54	4.79	0.50	0.006	0.020
4		1.23	0.549	0.022	0.54	4.80	0.505	0.007	0.020
5		1.238	0.55		0.55	4.81	0.51	0.009	0.021
6		1.24	0.55			4.83	0.52	0.010	
7							0.53		
Average	0.0018	1.225	0.540	0.0198	0.535	4.747	0.506	0.0068	0.0190
Std Dev	0.0007	0.018	0.012	0.0017	0.014	0.095	0.016	0.0024	0.0023
Certified	0.002	1.22	0.54	0.020	0.54	4.7	0.51	(0.007)	0.019

Analysis	C	Mg	Nb	N	O	S	Si	W	Zr
1	0.0046	0.0001	<0.01	0.0061	0.081	0.002	0.006	0.35	0.0014
2	0.005	0.00074		0.0063	0.099	0.0023	0.007	0.36	
3	0.0059	0.001		0.0064			0.0135	0.368	
4							0.02	0.386	
Average	0.0052			0.0063	0.0900	0.0022	0.012	0.366	
Std Dev	0.0007			0.0002	0.0127	0.0002	0.006	0.015	
Certified	0.005	(0.001)	(<0.01)	0.006	(0.09)	(0.002)	0.01	0.37	(0.001)

Data in parentheses are not certified but provided for information only.

Chemical analyses were made on chips taken from cross-sections of the bars. The individual values listed above are the average of each analyst's results.

Methods of analysis used were a combination of ASTM Standard Method E 120 plus additional ICP, and AA spectrometric methods. The following Certified Reference Materials were used to validate the analytical data listed above: NIST SRMs 173b, 176, 647, 648, 650, 651, 652; Chinese CRMs GBW 02501 and 02502; British CRMs BCS 356 and 357.

This Reference Material was tested for homogeneity using ASTM Standard Method E 826 and found acceptable. Tungsten is in this material because it was produced by an electric arc furnace using tungsten electrodes.

This material was examined by optical emission spectrometry and found to be compatible with the following NIST Certified Reference Materials: SRM 641, 642, 643, 644, and 1133.

The bar stock used for this material was produced by hot-rolling billets. The entire depth of the disc may be used.

A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396
Fax: (281) 440-4432

Certified by: _____ on July 24, 1991
G. R. Brammer