

Brammer Standard Company, Inc.

Data Sheet for Setting-up Material

BS SU 8740

AISI Grade 8740 Tool Steel

(UNS Number G87400)

**Estimated
Analysis¹**

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Analysis¹**

Analysis listed as percent by weight

C	0.41	Co	0.012
Mn	0.92	Sn	0.007
P	0.014	N	0.0085
S	0.014	O	0.0016
Si	0.24		
Cu	0.14		
Ni	0.44		
Cr	0.51		
Mo	0.225		
Al	0.019		

¹ The above chemistry is supplied as an approximate guide to the composition and must not be regarded as the certified analysis. The analysis is based on the results of a Proficiency Testing Program. According to ASTM Standard Practice E 2027, the data from proficiency testing programs must never be used to assign certification values to the materials used in the program. This material may be used for instrument drift control. It must not be used for instrument calibration.

See the following pages for more information.

Data Sheet Number SU-8740-091201p1

Analytical data: This material was used as an unknown test specimen number 4001 in a nationally recognized Proficiency Testing Program (PTP) for low alloy steel. Most of the participating laboratories used one or more of the ASTM Standard Test Methods E 322, E 415, E 1019, and E 1085. The data shown below are the results from the PTP.

Combustion Instrument Analysis using ASTM Standard Test Method E 1019

	C	S	N	O
Number of Labs	55	51	44	29
Grand Average	0.4078	0.0138	0.0085	0.0016
Standard Deviation	0.0063	0.0010	0.0004	0.0004

Optical Emission Spectrometric Analysis using ASTM Standard Test Method E 415

	C	Mn	P	S	Si	Cu	Ni	N
Number of Labs	70	75	76	75	77	74	78	28
Grand Average	0.4083	0.9247	0.0141	0.0145	0.2419	0.1400	0.4367	0.0085
Standard Deviation	0.0083	0.0118	0.0001	0.0014	0.0075	0.0044	0.0123	0.0006

	Cr	Mo	Al	Co	Sn
Number of Labs	75	78	70	42	64
Grand Average	0.5041	0.2253	0.0185	0.0122	0.0075
Standard Deviation	0.0077	0.0073	0.0013	0.0007	0.0006

X-ray Emission Spectrometric Analysis using ASTM Standard Test Method E 322

	Mn	Cu	Ni	Cr	Mo
Number of Labs	7	5	5	4	4
Grand Average	0.9317	0.1434	0.4389	0.5129	0.2240
Standard Deviation	0.0094	0.0036	0.0093	0.0064	0.0061

X-ray Emission Spectrometric Analysis using ASTM Standard Test Method E 1085

	Mn	P	S	Si	Cu	Ni	Cr	Mo	Co	Sn
Number of Labs	12	9	5	10	11	11	11	11	7	3
Grand Average	0.9215	0.0141	0.0146	0.2398	0.1411	0.4368	0.5094	0.2217	0.0128	0.0081
Standard Deviation	0.0072	0.0017	0.0010	0.0080	0.0036	0.0029	0.0110	0.0034	0.0010	0.0008

Other Methods such as AA and ICP spectrometric analysis

	Mn	P	S	Si	Cu	Ni	Cr	Mo
Number of Labs	8	6	3	6	8	6	7	8
Average	0.9305	0.0139	0.0152	0.2471	0.1398	0.4398	0.5112	0.2263
Standard Deviation	0.0131	0.0010	0.0031	0.0063	0.0015	0.0103	0.0117	0.0050

	Al	Co	Sn
Number of Labs	5	5	4
Average	0.0190	0.0151	0.0073
Standard Deviation	0.0022	0.0006	0.0004

Overall Summary

	C	Mn	P	S	Si	Cu	Ni	Cr	Mo
Robust Mean	0.4081	0.9249	0.0141	0.0142	0.2420	0.1403	0.4369	0.5056	0.2249
Robust. Std. Deviation	0.0075	0.0117	0.0009	0.0013	0.0075	0.0038	0.0115	0.0087	0.0064

	Al	Co	Sn	N	O
Robust Mean	0.0185	0.0122	0.0075	0.0085	0.0016
Robust. Std. Deviation	0.0013	0.0008	0.0006	0.0005	0.0004

Homogeneity: This Setting-up Material was tested for homogeneity using ASTM Standard Method E 826 and found acceptable. It was also examined by optical emission spectrometry using ASTM Standard Test Method E 1086 and found to be compatible with the following Reference Materials: SRM 1261A, 1262A, 1263A, 1264A, 1763, 1764; CRM JSS 170-6: RM BS CSN-2D, 54E.

Source: This material was melted by Crucible Specialty Steel, Syracuse, New York. It was melted by an electric arc furnace, bottom poured into ingots, hot rolled, and annealed.

Form: This Setting-up Material is in the form of a disc, approximately 38 mm (1.50 inches) diameter and 40 mm (1.57 inches) thick.

Use: This material is intended for use in optical emission and x-ray spectrometric methods of analysis.

Analytical area: The entire depth of the disc may be used.

Caution: As with any bar material, avoid optical emission spectrometric bums in the center of the disc (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all setting-up samples as you use for production specimens. Avoid overheating the bar during surface preparation.

Data Sheet Number: The unique identification number for this data sheet is SU-8740-091201-px, where x indicates the page number. Refer to future Brammer Standard Company catalogs for information on any revisions to this or other Brammer Standard materials. You may also obtain information on revisions from the internet at brammerstandard.com.

Safety Notice: A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical under normal conditions of use. Inquiries concerning this Setting-up Material should be directed to:

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Prepared by: _____ on September 12, 2001.
Beau R. Brammer

Brammer Standard Company, Inc., is accredited to ISO Guide 34 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials by A2LA (Certificate Number 656.02) The scope of accreditation is listed on the website: www.brammerstandard.com

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Brammer Standard Company's Chemical Laboratory is accredited to ISO Guide 25 by A2LA. (Certificate Number 656.01)

References:

ASTM documents available from ASTM, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, Telephone: 610-832-9500 Fax: 610-832-9555 e-mail: service@astm.org Website: www.astm.org

E 322 - 96 Standard Test Method for X-Ray Emission Spectrometric Analysis of Low-Alloy Steels and Cast Irons

E 415 - 85 (Reapproved 1999) Standard Test Method for Optical Emission Vacuum Spectrometric Analysis of Carbon and Low-Alloy Steel

E 826 - 85 (Reapproved 1996) Standard Practice for Testing Homogeneity of Materials for the Development of Reference Materials

E 1019 - 2000 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel and in Iron, Nickel, and Cobalt Alloys

E 1085 - 95 Standard Test Method for X-Ray Emission Spectrometric Analysis of Low-Alloy Steels

E 2027 - 99 Standard Practice for Conducting Proficiency Tests in the Chemical Analysis of Metals, Ores, and Related Materials