

BRAMMER STANDARD COMPANY, INC.

Certificate of Analysis

BS H2D

Certified Reference Material for C-276 - UNS Number N10276

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values³	Certified Value ¹	Estimate of Uncertainty ²	
Al	0.129	0.003		O	0.0012	0.0003
As	0.0010	0.0002		P	0.0081	0.0005
B	0.0013	0.0002		S	0.00034	0.00007
C	0.0025	0.0002		Sb	0.0006	0.0001
Ca	0.0004	0.0001		Si	0.030	0.001
Co	0.180	0.003		Sn	0.0010	0.0002
Cr	16.08	0.05		Ta	0.0005	0.0001
Cu	0.117	0.002		Ti	0.0129	0.0007
Fe	6.01	0.03		V	0.022	0.001
Mg	0.0065	0.0006		W	3.25	0.02
Mn	0.414	0.005		Zr	0.0008	0.0002
Mo	15.34	0.05				
N	0.0126	0.0009				
Nb	0.029	0.001				
Ni	58.4	0.2				

Informational Values^{3,4}

Pb (0.00009)

¹ For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 4 for more information on its calculation.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 4 for more information on its calculation.

³ Values are given in weight percent.

⁴ Values in parentheses are not certified and are provided for information only.

The requirements of ISO Guides 31, 34, and 35 were followed for the preparation of this certified reference material and certificate of analysis. This is a certified reference material as defined by ISO Guide 30.

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* Code for method

Certified values listed as weight percent

Analysis	*	Al	*	As	*	B	*	C	*	Ca	*	Co	*	Cr	*	Cu
1	10	0.096	5	0.000029	3	0.0008	1	0.0020	4	0.00010	4	0.172	10	15.88	5	0.106
2	5	0.101	4	0.000050	14	0.0010	1	0.0023	4	0.00020	10	0.173	14	15.94	4	0.106
3	5	0.112	9	0.00020	3	0.0012	1	0.0024	4	0.00025	4	0.175	13	15.98	4	0.107
4	3	0.118	3	0.00082	5	0.0013	1	0.0024	3	0.00050	10	0.178	10	16.02	10	0.110
5	4	0.123	5	0.00140	5	0.0013	1	0.0024	3	0.00070	3	0.179	3	16.03	10	0.114
6	3	0.133	15	0.00148	7	0.0014	1	0.0025	4	0.00079	3	0.182	4	16.04	10	0.116
7	10	0.137	14	0.00150	3	0.0018	1	0.0026	14	0.00080	4	0.185	4	16.11	8	0.119
8	10	0.138	5	0.00207			1	0.0028			10	0.186	4	16.11	3	0.121
9	4	0.139					1	0.0028			5	0.193	10	16.14	4	0.121
10	14	0.149					3	0.0029			8	0.193	4	16.31	4	0.122
11							1	0.0031					3	16.36	3	0.123
Average		0.1292		0.000967		0.00126		0.00252		0.000419		0.1801		16.084		0.1174
Std dev		0.0019		0.000087		0.00013		0.00018		0.000081		0.0025		0.057		0.0016
H		0.0033		0.00017		0.00020		0.00031		0.00010		0.0040		0.059		0.0031
U ₁		0.0038		0.00019		0.00024		0.00035		0.00013		0.0047		0.082		0.0035
t-statistic		2.26		2.36		2.45		2.23		2.45		2.26		2.23		2.23
U ₂		0.0085		0.00046		0.00058		0.00079		0.00032		0.011		0.18		0.0078
U ₃		0.0027		0.00016		0.00022		0.00024		0.00012		0.0034		0.055		0.0023
Certified		0.129		0.0010		0.0013		0.0025		0.0004		0.180		16.08		0.117
Uncertainty		0.003		0.0002		0.0002		0.0002		0.0001		0.003		0.05		0.002
Tolerance		0.009		0.0005		0.0006		0.0008		0.0003		0.011		0.05		0.008

Analysis	*	Fe	*	Mg	*	Mn	*	Mo	*	N	*	Nb	*	Ni	*	O
1	4	5.85	8	0.0049	4	0.397	4	15.03	2	0.0119	4	0.0254	13	57.9	2	0.0007
2	10	5.86	4	0.0052	10	0.398	4	15.10	2	0.0125	10	0.0268	14	57.9	2	0.0008
3	4	5.91	5	0.0057	4	0.405	14	15.18	2	0.0125	5	0.0270	3	58.0	2	0.0009
4	4	5.92	3	0.0064	10	0.409	10	15.20	2	0.0127	5	0.0276	10	58.4	2	0.0017
5	10	5.92	4	0.0067	3	0.409	10	15.22	2	0.0128	3	0.0280	10	58.4	2	0.0018
6	10	5.93	3	0.0071	3	0.410	4	15.28	2	0.0129	14	0.0345	4	58.5	2	0.0018
7	3	6.04	4	0.0072	4	0.414	3	15.35	2	0.0129	4	0.0358	10	58.8		
8	14	6.06			4	0.420	10	15.42			10	0.0360	4	58.9		
9	3	6.14			4	0.424	4	15.45			10	0.0366	4	59.2		
10	4	6.17			3	0.428	3	15.70								
11					14	0.433	4	15.92								
Average		6.008		0.00646		0.4141		15.344		0.01262		0.02949		58.35		0.00122
Std dev		0.026		0.00026		0.0041		0.040		0.00059		0.00068		0.15		0.00017
H		0.033		0.00054		0.0065		0.057		0.00080		0.0013		0.13		0.00020
U ₁		0.042		0.00060		0.0077		0.070		0.0010		0.0015		0.20		0.00026
t-statistic		2.26		2.45		2.23		2.23		2.45		2.31		2.31		2.57
U ₂		0.094		0.0015		0.017		0.16		0.0024		0.0035		0.45		0.00066
U ₃		0.030		0.00055		0.0052		0.047		0.00092		0.0012		0.15		0.00027
Certified		6.01		0.0065		0.414		15.34		0.0126		0.029		58.4		0.0012
Uncertainty		0.03		0.0006		0.005		0.05		0.0009		0.001		0.2		0.0003
Tolerance		0.09		0.0015		0.017		0.16		0.0024		0.003		0.5		0.0007

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* Code for method Certified values listed as weight percent

Analysis	*	P	*	S	*	Sb	*	Si	*	Sn	*	Ta	*	Ti	*	V
1	4	0.0070	1	0.000083	4	0.00005	3	0.0263	5	0.00078	4	0.00005	4	0.0100	4	0.0180
2	5	0.0075	1	0.00019	5	0.00038	4	0.0289	5	0.00079	3	0.00017	5	0.0115	10	0.0196
3	3	0.0079	1	0.00022	5	0.00038	3	0.0294	5	0.00095	5	0.00025	4	0.0120	10	0.0211
4	4	0.0080	1	0.00025	3	0.00040	4	0.0301	5	0.00097	5	0.00050	14	0.0136	4	0.0220
5	3	0.0081	1	0.00028	9	0.00060	14	0.0310	3	0.00102	5	0.00067	3	0.0139	5	0.0221
6	3	0.0081	1	0.00030	5	0.00060	4	0.0316	3	0.00160	3	0.00082	3	0.0140	4	0.0223
7	4	0.0082	1	0.00040	5	0.00077	3	0.0318	9	0.00225	14	0.00100	10	0.0140	3	0.0232
8	4	0.0089	1	0.00050	14	0.00120	10	0.0320					4	0.0147	4	0.0250
9	3	0.0090	3	0.00058			3	0.0330					4	0.0150	14	0.0255
10	10	0.0090	1	0.00063									3	0.0155		
11			1	0.00080												
Average		0.00810		0.000340		0.000559		0.03004		0.000988		0.000500		0.01291		0.02212
Std dev		0.00039		0.000061		0.000060		0.00073		0.000077		0.000081		0.00041		0.00055
H		0.00062		0.00009		0.00012		0.0014		0.00017		0.00012		0.00082		0.0011
U ₁		0.00073		0.00011		0.00014		0.0015		0.00019		0.00014		0.00091		0.0013
t-statistic		2.26		2.23		2.36		2.31		2.45		2.45		2.26		2.31
U ₂		0.0016		0.00024		0.00033		0.0035		0.00047		0.00035		0.0021		0.0029
U ₃		0.00052		0.000074		0.00011		0.0012		0.00018		0.00013		0.00065		0.0010
Certified		0.0081		0.00034		0.0006		0.030		0.0010		0.0005		0.0129		0.022
Uncertainty		0.0005		0.00007		0.0001		0.001		0.0002		0.0001		0.0007		0.001
Tolerance		0.0016		0.00024		0.0003		0.004		0.0005		0.0003		0.0021		0.003

Analysis	*	W	*	Zr
1	4	3.19	5	0.0001
2	10	3.20	3	0.0002
3	3	3.22	5	0.0002
4	10	3.22	5	0.0005
5	10	3.24	3	0.0015
6	4	3.25	4	0.0022
7	14	3.29	14	0.0023
8	3	3.31		
9	4	3.32		
Average		3.252		0.00083
Std dev		0.019		0.00013
H		0.023		0.00016
U ₁		0.030		0.00020
t-statistic		2.31		2.45
U ₂		0.068		0.00049
U ₃		0.023		0.00019
Certified		3.25		0.0008
Uncertainty		0.02		0.0002
Tolerance		0.07		0.0005

Analysis	*	Pb
1	5	0.000053
2	5	0.000091
3	5	0.00010
4	3	0.00010
5	9	0.00015
6	5	0.00015
7	14	0.00020
Average		0.000088
Std dev		0.000022
H		0.000041
U ₁		0.000047
t-statistic		2.45
U ₂		0.00011
U ₃		0.000043
(Certified) (0.00009)		
(Uncertainty) (0.00004)		
(Tolerance) (0.00011)		

For each element, in accordance with the requirements of ISO Guides 34 and 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's uncertainty (U_L) is used as the weight (W_L) for its mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U₁ is the combined uncertainty from homogeneity and labs. U₂ is U₁ times the coverage factor (95 % t-statistic). U₃ is U₂ divided by the square root of the number of determinations (n). Thus:

$$W_L = \frac{1}{U_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U₃ rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Tolerance is the half width of the 95 % confidence interval for measurements rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value. The Tolerance is a measure of the expected performance of an analysis.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

Analytical Method Codes:

- | | | |
|---------------------------|---------------------------|---------------------------|
| 1 Combustion (ASTM E1019) | 7 Photometric | 13 Titrimetric |
| 2 Fusion (ASTM E 1019) | 8 Flame Atomic Absorption | 14 DCP Atomic Emission |
| 3 Spark Atomic Emission | 9 GF Atomic Absorption | 15 HG Atomic Fluorescence |
| 4 ICP Atomic Emission | 10 X-Ray Fluorescence | |
| 5 ICP Mass Spectrometry | 11 GD Atomic Emission | |
| 6 Gravimetric | 12 GD Mass Spectrometry | |

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
 DCP = Direct Current Plasma HG = Hydride Generation

<u>Laboratory</u>	<u>Location</u>	<u>Registrar</u>	<u>Accreditation</u>
ATI Allvac	Lockport, NY	PRI/Nadcap	17025
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, Guide 34
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	AB 554
Inco Test	Huntington, WV	PRI/Nadcap	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI/Nadcap	17025
LECO Corporation	St. Joseph, MI	BSI	9001
Luvak Inc.	Boylston, MA	PRI/Nadcap	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
NSL Analytical	Cleveland, OH	PRI/Nadcap	17025
VHG Labs	Manchester, NH	A2LA	Guide 34

A2LA = American Association for Laboratory Accreditation

BSI = British Standards Institution

CNAS = China National Accreditation Service

Nadcap = National Aerospace and Defense Contractors Accreditation Program

PCA = Polish Center For Accreditation

PRI = Performance Review Institute

Analysis: Chemical analyses were made on chips prepared by a lathe from a representative sample of the certified portion of the lot in accordance with ASTM Standard Practice E 1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025. Methods of analysis used were a those listed on page 4.

Traceability: The following Certified Reference Materials were used to validate the analytical data listed on pages 2 through 4: SRM: 867, 882, 897, 898, 899, C2402, 3101A, 3102A, 3103, 3107, 3109A, 3112A, 3113, 3114, 3126A, 3128, 3131A, 3132, 3134, 3136, 3139A, 3150, 3155, 3161A, 3162A, 3163, 3165, 3169; 501-024, 501-501, 501-502, 501-506, 501-644, 501-991, 502-102, 502-348, 502-809; IARM 66A, 66B, 66C; AR: 644, 659, 669, 946, 1653; BAS: 345, 346; ECRM 285-1; 23X 8001, 24X WASP4, 28X 6251, 28X 7186, 215X HC6A; IMZ: 1.73, 1.8/3, 182; NCS 11520; BS: CE 012, CSN 2-1, CSN-4, H-2, H-2A, H-2B, H-5, H-6, H-6A, H-7.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E 826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: SRM: C2402; 215X HC6A; BS: H-2, H-2A, H-2B, H-5, H-6, H-6A, H-7.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS H2D is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Source: The bar stock for this CRM was produced by Huntington Alloys Corporation, Huntington, WV.

Form: This CRM is machined in the form of a disc, approximately 32 mm in diameter and 19 mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as you use for production specimens. Avoid overheating the sample during surface preparation.

Certificate Number: The unique identification number for this certificate of analysis is H2D-101411. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396

Web: www.brammerstandard.com

Fax: (281) 440-4432

Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Guide 34 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001:2008 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E 826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E 1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E 1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition
- ISO Standard 17025:2005 General requirements for the competence of testing and calibration laboratories
- ISO Standard 9001:2008 Quality Management Systems - Requirements
- ISO Guide 30:1992 Terms and definitions used in connection with reference materials + 2008 amendment
- ISO Guide 31:2000 Reference materials - Contents of certificates and labels
- ISO Guide 33:2000 Uses of certified reference materials
- ISO Guide 34:2009 General requirements for the competence of reference material producers
- ISO Guide 35:2006 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 1916 Race Street, Philadelphia, PA, 19103.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on October 14, 2011.

Beau R. Brammer