

Brammer Standard Company, Inc.

Certificate of Analysis

BS H230A

Certified Reference Material for Haynes 230 - UNS Number N06230

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values ³	Certified Value ¹	Estimate of Uncertainty ²
Al	0.45	0.01	Mn	0.50	0.01
B	0.0027	0.0005	Mo	1.29	0.05
C	0.092	0.003	N	0.043	0.002
Co	2.02	0.09	Ni	57.9	0.1
Cr	22.2	0.1	P	0.0049	0.0008
Fe	1.02	0.05	Si	0.42	0.02
Mg	0.0022	0.0005	W	13.9	0.1

	Reference Value ¹	Estimate of Uncertainty ²	Reference Values ^{3,4}	Reference Value ¹	Estimate of Uncertainty ²
As	<0.002		S	<0.0009	
Cu	<0.02		Sn	<0.003	
La	0.012	0.002	Ta	<0.03	
Nb	<0.02		Ti	0.007	0.003
O	0.0004	0.0002	V	0.0029	0.0008
Pb	0.00004	0.00001	Zr	<0.005	

¹ For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 4 for more information on its calculation.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 4 for more information on its calculation.

³ Values are given in weight percent. Values in brackets are reported by difference.

⁴ Reference values are not certified and are provided for information only.

⁵ Values in parentheses are not certified and are provided for information only.

Trace element information values for Be, Ca, Ce, Ga, Hf, Li, Re, Sb, Sm, U, and Zn are shown on page 4.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

BS H230A

* Code for method

Certified values listed as weight percent

Analysis	*	Al	*	B	*	C	*	Co	*	Cr	*	Fe	*	Mg	*	Mn	*	Mo	*	N
1	11	0.424	3	0.0023	3	0.0869	4	1.895	4	21.986	3	0.939	4	0.002	4	0.475667	4	1.22	2	0.041667
2	4	0.435	7	0.00244	1	0.0889	10	1.91	4	22.084333	4	0.9393333	11	0.0021	3	0.489	4	1.234667	2	0.041867
3	4	0.4418	3	0.0025	1	0.089	4	1.9186667	4	22.115	11	0.972	4	0.0021333	14	0.489	3	1.24	2	0.0421
4	4	0.4435	4	0.002567	11	0.0894	4	1.956	10	22.13	4	0.9966667	4	0.0022033	3	0.49	3	1.26	2	0.042833
5	4	0.4456667	5	0.002667	1	0.0898333	4	1.96	4	22.146667	4	1.0001667	5	0.0022667	4	0.4908	10	1.28	2	0.043033
6	14	0.448	14	0.0028	3	0.090	3	2.00	14	22.166667	4	1.0037333	14	0.0023333	4	0.492867	10	1.28	2	0.0431
7	4	0.4499	11	0.0029	1	0.0902	10	2.045	4	22.172233	4	1.02	12	0.0023333	4	0.499333	4	1.281133	2	0.0432
8	10	0.453	4	0.003033	1	0.0904667	11	2.06	3	22.18	4	1.02872			10	0.50	4	1.291333	2	0.043225
9	4	0.4546333	4	0.003367	1	0.091825	4	2.0646667	17	22.185967	4	1.0330667			11	0.502	4	1.292	2	0.0434
10	4	0.4546667			1	0.092	4	2.0671	13	22.203333	4	1.036			4	0.502667	14	1.296667	2	0.043867
11	4	0.4570667			1	0.0922	4	2.0972333	10	22.22	14	1.04			10	0.508	4	1.296933	2	0.044433
12	3	0.46			1	0.0928667	4	2.0991667	4	22.240867	3	1.05			4	0.508253	4	1.302833		
13	3	0.465			1	0.093	14	2.1066667	11	22.29	10	1.058			4	0.5109	4	1.3095		
14	4	0.4673333			1	0.0948667	4	2.1225	3	22.3	4	1.0625			4	0.5165	4	1.325		
15					1	0.0964867			4	22.315333	10	1.08					11	1.38		
16					1	0.0971333			4	22.33	4	1.0866667					4	1.403333		
Average		0.4527		0.00273		0.0916		2.021571		22.191650		1.021616		0.00215		0.498213		1.293338		0.0432
Std Dev		0.0044		0.00011		0.0021		0.000085		0.000079		0.000079		0.00011		0.000085		0.000079		0.0017
H		0.0070		0.00063		0.0030		0.016		0.071		0.011		0.00057		0.0074		0.013		0.0021
U₁		0.0082		0.00064		0.0037		0.016		0.071		0.011		0.00058		0.0074		0.013		0.0027
t-statistic		2.16		2.31		2.13		2.16		2.13		2.13		2.45		2.16		2.13		2.23
U₂		0.018		0.0015		0.0079		0.035		0.15		0.023		0.0014		0.016		0.027		0.0061
U₃		0.0048		0.00049		0.0020		0.0093		0.038		0.0058		0.00054		0.0042		0.0067		0.0018
Certified		0.45		0.0027		0.092		2.02		22.2		1.02		0.0022		0.50		1.29		0.043
Uncertainty		0.01		0.0005		0.003		0.09		0.1		0.05		0.0005		0.01		0.05		0.002
Tolerance		0.03		0.0015		0.009		0.27		0.3		0.15		0.0014		0.03		0.15		0.006

Analysis	*	Ni	*	P	*	Si	*	W												
1	10	57.60	4	0.004567	4	0.4073333	4	13.6475												
2	16	[57.84]	10	0.0046	4	0.4093333	4	13.7												
3	16	[57.86127]	4	0.004667	4	0.4191	3	13.74												
4	16	[57.8658]	4	0.0047	4	0.4199	10	13.90												
5	16	[57.9]	11	0.0047	3	0.42	14	13.9												
6	13	57.923333	4	0.0053	10	0.42	4	13.907667												
7	14	57.933333	3	0.0068	14	0.4216667	4	13.935133												
8	18	57.942133			3	0.423	4	13.935533												
9	4	57.987333			4	0.4233333	4	13.939867												
10	10	58.02			6	0.4255	3	13.94												
11	16	[58.02]			4	0.4346667	11	13.94												
12	16	[58.2267]			11	0.442	4	13.956												
13					17	0.4475333	4	14.0387												
14							4	14.205667												
Average		57.8613		0.00493		0.4246		13.906148												
Std Dev		0.0023		0.00026		0.0047		0.000085												
H		0.13		0.00080		0.0067412		0.052												
U₁		0.13		0.00084		0.0082		0.052												
t-statistic		2.20		2.45		2.18		2.16												
U₂		0.29		0.0021		0.018		0.11												
U₃		0.085		0.00078		0.0050		0.030												
Certified		57.9		0.0049		0.42		13.9												
Uncertainty		0.1		0.0008		0.02		0.1												
Tolerance		0.3		0.0021		0.06		0.3												

BS H230A

* Code for method Reference values listed as weight percent

Analysis	*	As	*	Cu	*	La	*	Nb	*	O	*	Pb	*	S	*	Sn	*	Ta	*	Ti
1	12	0.0000387	12	0.000657	4	0.0104	5	0.0034	2	0.0001667	5	0.00003	12	0.000049	5	0.00006	5	0.00055	5	0.003267
2	15	0.0001	5	0.000843	14	0.0107667	5	0.0045667	2	0.0002	11	0.000037	1	0.0001	12	0.000076	11	0.002	5	0.003533
3	9	0.0005	14	0.000967	4	0.0113333	5	0.00537	2	0.0003	9	0.00004	1	0.0002	5	0.0001	5	0.002933	12	0.004367
4	11	0.0005	4	0.0010	4	0.0116667	12	0.0069333	2	0.0003033	12	0.000044	1	0.0002333	11	0.0015	14	0.022167	3	0.0051
5	4	0.0005667	5	0.0010	4	0.0133667	4	0.0087667	2	0.0003667	3	0.000063	3	0.0003	4	0.002267	4	0.022667	5	0.005467
6	3	0.0006	4	0.0034	5	0.0139667	3	0.0139	2	0.00042			1	0.0003333	4	0.002533			4	0.0065
7	5	0.0012	4	0.006	4	0.0140667	14	0.0159	2	0.0004667			11	0.0005					4	0.007567
8			4	0.0110	5	0.0203333	4	0.0159	2	0.0005075			1	0.0005333					10	0.0076
9			4	0.0115			4	0.0163333	2	0.0005333			1	0.0005333					14	0.0079
10			10	0.012	4	0.0167333	2	0.0009667					1	0.0007					3	0.008
11			11	0.013			11	0.0178	2	0.008			1	0.0007333					4	0.008233
12																			11	0.0092
13																			4	0.009833
Average		0.00050		0.00441		0.01180		0.01181		0.000215		0.0000428		0.0004993		0.002059		0.01020		0.006659
Std Dev		0.00075		0.00019		0.00063		0.00047		0.000034		0.0000028		0.0000060		0.000068		0.00055		0.000088
H		0.00033		0.00076		0.0012		0.0012		0.00025		0.00015		0.00033		0.00056		0.0011		0.00091
U ₁		0.00082		0.00079		0.0013		0.0013		0.00025		0.00015		0.00033		0.00057		0.0012		0.00091
t-statistic		2.45		2.23		2.36		2.23		2.23		2.78		2.23		2.57		2.78		2.18
U ₂		0.0020		0.0018		0.0031		0.0028		0.00056		0.00042		0.00074		0.0015		0.0034		0.0020
U ₃		0.00075		0.00053		0.0011		0.00084		0.00017		0.00019		0.00022		0.00059		0.0015		0.00055
Reference		<0.002		<0.02		0.012		<0.02		0.0004		0.00004		<0.0009		<0.003		<0.03		0.007
Uncertainty						0.002				0.0002		0.00001								0.003
Tolerance						0.006				0.0003		0.00003								0.006

Analysis	*	V	*	Zr
1	5	0.0013	5	0.000313
2	4	0.0021	5	0.000503
3	4	0.00217	12	0.00052
4	10	0.0022	10	0.002
5	5	0.0027133	14	0.0022
6	5	0.0031333	3	0.0023
7	4	0.0035333	4	0.0027
8	14	0.0036333	11	0.003
9	12	0.0038667	4	0.003067
10	3	0.0039	6	0.003267
Average		0.00286		0.002842
Std Dev		0.00010		0.000068
H		0.00064		0.052
U ₁		0.00065		0.052
t-statistic		2.26		2.262157
U ₂		0.0015		0.12
U ₃		0.00046		0.037
Reference		0.0029		<0.005
Uncertainty		0.0008		
Tolerance		0.0024		

For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for its mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U₁ is the combined uncertainty from homogeneity and labs. U₂ is U₁ multiplied by the coverage factor (95 % t-statistic). U₃ is U₂ divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U₃ rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value.

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

BS H230A * Code for analytical method Trace analysis listed as mg/kg (ppm)

Analysis	*	Be	*	Ca	*	Ce	*	Ga	*	Hf	*	Li	*	Re	*	Sb	*	Sm	*	U
1	12	50	12	0.15	12	0.02	12	21	12	0.06	12	50	12	0.03	12	0.09	12	0.01	12	0.05
2	12	50	12	0.15	12	0.02	12	22	12	0.06	12	50	12	0.03	12	0.09	12	0.01	12	0.05
3			12	0.17	12	0.02	12	23	12	0.06	12	50	12	0.04	12	0.09	12	0.01	12	0.06
4			11	0.72											9	0.7				
5			4	3.3											9	0.7				
6			4	3.3											9	0.7				
7			4	3.4											11	0.71				
8															4	0.8				
9															4	0.8				
10															4	0.8				
Analysis	*	Zn																		
1	12	1.1																		
2	12	1.1																		
3	12	1.1																		

Analytical Method Codes:

- | | | |
|---------------------------|---------------------------|---------------------------|
| 1 Combustion (ASTM E1019) | 7 Photometric | 13 Titrimetric |
| 2 Fusion (ASTM E1019) | 8 Flame Atomic Absorption | 14 DCP Atomic Emission |
| 3 Spark Atomic Emission | 9 GF Atomic Absorption | 15 HG Atomic Fluorescence |
| 4 ICP Atomic Emission | 10 X-Ray Fluorescence | 16 Difference |
| 5 ICP Mass Spectrometry | 11 GD Atomic Emission | 17 Wet |
| 6 Gravimetric | 12 GD Mass Spectrometry | 18 AAS |

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
 DCP = Direct Current Plasma HG = Hydride Generation AAS = Atomic Absorption Spectrometry

Lab Name	Location	Registrar	Accreditation
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034
NSL Analytical	Cleveland, OH	ANAB	17025
LECO Corporation	St. Joseph, MI	A2LA	17025
Element Materials Technology	Glendale Heights, IL	A2LA	17025
Dirats Laboratories	Westfield, MA	ANAB	17025
Elemental Analysis, Inc.	Lexington, KY	A2LA	17025
Vitkovice Testing Center	Ostrava, Czech Republic	Czech Accreditation Institute	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
Eurofins EAG Materials Science, LLC	Liverpool, NY	A2LA	17025
Luvak Inc.	Boylston, MA	PRI	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025
TUV Rheinland Pvt Ltd	Bangalore, India	NABL	17025
Shiva Analyticals Private Limited	Hoskote, Bangalore	NABL	17025

A2LA = American Association for Laboratory Accreditation

ANAB = ANSI-ASQ National Accreditation Board

CNAS = China National Accreditation Service

NABL = National Accreditation Board for Testing and Calibration Laboratories

PCA = Polish Center For Accreditation

PRI = Performance Review Institute

Analysis: Chemical analyses were made on solid pieces and chips prepared by an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

Traceability: The following Certified Reference Materials were used to validate the analytical data: 13X31400A, 215XHC5V, 22X754D; AR 644, 654, 662, 668, 673, 675, 869, 870, 882, 890,892, 960, 1650, 1651, 1652, 1653; BAS 334, 351, 387, 434, 481; BS H230, H2E, H6B, H8, 160A, 179B, 179C, 183C, 187C, 197B, 273, 617, 625A, 718C, 750A, 800A, 1016, 1045, 1762, 4340, 4340A; CKD 186A; DSZU CA01A, CA013; ECRM 85-1, 86-1, 87-1, 377-2; IARM 25B, 54A, 54B, 56C, 62A, 62E, 68A, 68B, 68E, 189A, 190A, 338A; IMZ 52/1, 112, 162, 187, 202,206; JK 21; NH M01; LECO 501-676, 501-928, 502-348, 502-414, 502-712, 502-855, 502-870, 502-893, 502-916, 502-946, 502-963, 502-977, 802-704; SRM 16F, 349, 866, 867, 882, 1261, 1762, 2166, 3109A, 3155.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: 215XHC5V; BS H6B, H8, 197B, 617, 625A; IARM 68E; IMZ 187, 202.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS H230A is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by VDM Metals; Reno, Nevada.

Form: This CRM is machined in the form of a disc, approximately 38mm in diameter and 19mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Certificate Number: The unique identification number for this certificate of analysis is H230A-090821. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396 Web: www.brammerstandard.com

Fax: (281) 440-4432 Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2017 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on September 8, 2021.

Beau R. Brammer

President