

Brammer Standard Company, Inc.

Certificate of Analysis

BS H-13A

Certified Reference Material for H-13 Tool Steel - UNS Number T20813

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values³	Certified Value ¹	Estimate of Uncertainty ²
As	0.0050	0.0005		N	0.001
C	0.391	0.005		Nb	0.0006
Co	0.033	0.001		Ni	0.005
Cr	5.11	0.03		P	0.0008
Cu	0.083	0.002		Si	0.02
Fe	90.2	0.1		V	0.01
Mn	0.445	0.005		W	0.007
Mo	1.32	0.02			

	Certified Value ¹	Estimate of Uncertainty ²	Reference Values^{3,4}	Certified Value ¹	Estimate of Uncertainty ²
O	0.016	0.002		Sn	0.001
S	0.003	0.001		Ti	0.01

Informational Values^{3,5}

Al (0.03)	B (0.0007)	Ca (0.0006)	Mg (0.0002)	Pb (0.0004)
Sb (0.002)	Zr (0.002)			

¹ For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 4 for more information on its calculation.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 4 for more information on its calculation.

³ Values are given in weight percent. Values in brackets are reported by difference.

⁴ Reference values are not certified and are provided for information only.

⁵ Values in parentheses are not certified and are provided for information only.

Trace element information values for Bi, Ce, Cl, Ga, Ge, In, Ir, Re, Se, and Zn are shown on page 4.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

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* Code for method

Certified values listed as weight percent

Analysis	*	As	*	C	*	Co	*	Cr	*	Cu	*	Fe	*	Mn	*	Mo	*	N	*	Nb	
1	5	0.0041667	1	0.384	4	0.0294667	4	5.05	3	0.07525	13	89.917667	3	0.44	4	1.3033333	2	0.0322	5	0.0045	
2	12	0.0042667	1	0.3856667	3	0.0315667	4	5.07666667	4	0.0775667	10	90.02	4	0.441	4	1.3051667	2	0.03264	14	0.00473	
3	3	0.004625	11	0.386	12	0.0316667	3	5.0825	4	0.0805	3	90.033333	4	0.44183	4	1.3072	2	0.0333	4	0.00493	
4	5	0.0049667	1	0.3863333	3	0.032	4	5.08561333	4	0.0808	16	[90.1]	4	0.44193	3	1.31	2	0.0334667	5	0.005	
5	3	0.005	1	0.3873333	10	0.0320667	10	5.11	14	0.0809667	16	[90.16401]	3	0.443	4	1.31	2	0.0335	4	0.0051	
6	4	0.0051667	1	0.388	4	0.0326	13	5.11233333	4	0.0812	16	[90.19]	14	0.44467	4	1.3166667	2	0.0335	5	0.0052	
7	10	0.0052	1	0.390	4	0.0329667	11	5.115	5	0.0813667	4	90.193333	11	0.44475	4	1.317	2	0.0340	3	0.00538	
8	15	0.0052467	3	0.39	11	0.033925	4	5.11666667	4	0.0825333	14	90.2	4	0.44567	10	1.32	2	0.034	11	0.00558	
9	5	0.0054	1	0.3926667	3	0.033975	14	5.12666667	4	0.0833667	16	[90.2]	4	0.44733	4	1.3269	2	0.0343	4	0.00687	
10	9	0.0056333	1	0.3950	10	0.034	13	5.12946667	3	0.084	16	[90.3125]	4	0.4487	4	1.333	2	0.0347667			
11	4	0.0057333	1	0.400	4	0.0341	3	5.13666667	11	0.08455	16	[90.5024]	3	0.45	11	1.3375	2	0.0348			
12			3	0.4	5	0.0342333	4	5.13666667	10	0.085			8	0.45033	3	1.3433333					
13			1	0.4013333	4	0.0343667	10	5.14	3	0.0900333			10	0.45167	4	1.3436667					
14					4	0.0348	3	5.15	10	0.0900667					10	1.3566667					
15					14	0.0376333															
Average		0.005037		0.391256		0.033291		5.112018		0.082657		90.162		0.4450		1.323602		0.0337		0.00520	
Std Dev		0.000095		0.000088		0.000082		0.000085		0.000085		0.037		0.0048		0.000085		0.0013		0.00029	
H		0.00076		0.0062		0.0018		0.028		0.0028		0.20		0.0067		0.013		0.0018		0.00077	
U ₁		0.00077		0.0062		0.0018		0.028		0.0028		0.20		0.0083		0.013		0.0022		0.00082	
t-statistic		2.23		2.18		2.14		2.16		2.16		2.23		2.18		2.16		2.23		2.31	
U ₂		0.0017		0.014		0.0038		0.062		0.0060		0.45		0.018		0.027		0.0049		0.0019	
U ₃		0.00052		0.0038		0.0010		0.016		0.0016		0.13		0.0050		0.0072		0.0015		0.00063	
Certified		0.0050		0.391		0.033		5.11		0.083		90.2		0.445		1.32		0.034		0.0052	
Uncertainty		0.0005		0.005		0.001		0.03		0.002		0.1		0.005		0.02		0.001		0.0006	
Tolerance		0.0017		0.015		0.004		0.09		0.006		0.4		0.018		0.06		0.005		0.0019	

Analysis	*	Ni	*	P	*	Si	*	V	*	W											
1	4	0.1332	5	0.0174333	6	1.0887667	3	0.87425	10	0.0843333											
2	4	0.134	5	0.0175667	4	1.0908	4	0.9	3	0.0848333											
3	3	0.13425	4	0.0176333	4	1.1066667	4	0.90666667	12	0.0930											
4	10	0.135	3	0.018	11	1.115	4	0.9081	14	0.0932333											
5	4	0.136	4	0.0187333	10	1.12	14	0.911	3	0.10											
6	5	0.1383333	14	0.0188333	3	1.13	4	0.91566667	4	0.1036667											
7	11	0.1385	4	0.019	6	1.1303333	11	0.9175	4	0.1037											
8	4	0.14	10	0.019	4	1.1353333	3	0.92	4	0.104											
9	3	0.140	3	0.019075	14	1.1366667	10	0.92	4	0.1048667											
10	4	0.1406667	4	0.0192667	4	1.138	4	0.92433333	5	0.1066667											
11	14	0.141	4	0.0193	3	1.15	4	0.92466667	11	0.1085											
12	4	0.1417667	3	0.0193	10	1.1733333	4	0.929	10	0.11											
13	10	0.1433333	11	0.0196	4	1.1773333	4	0.93102333													
14	4	0.144	10	0.0196333	6	1.1833333	3	0.97866667													
15	3	0.1453333																			
Average		0.1391		0.018741		1.133969		0.9190		0.099733											
Std Dev		0.0030		0.000085		0.000085		0.0066		0.000091											
H		0.0036		0.0014		0.011		0.010		0.0030											
U ₁		0.0047		0.0014		0.011		0.012		0.0030											
t-statistic		2.14		2.16		2.16		2.16		2.20											
U ₂		0.010		0.0029		0.025		0.026		0.0067											
U ₃		0.0026		0.00078		0.0066		0.0070		0.0019											
Certified		0.139		0.0187		1.13		0.92		0.100											
Uncertainty		0.005		0.0008		0.02		0.01		0.007											
Tolerance		0.015		0.0029		0.06		0.03		0.021											

For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for its mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U_1 is the combined uncertainty from homogeneity and labs. U_2 is U_1 multiplied by the coverage factor (95 % t-statistic). U_3 is U_2 divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U_3 rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value.

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

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* Code for analytical method

Trace analysis listed as mg/kg (ppm)

Analysis	*	Bi	*	Ce	*	Cl	*	Ga	*	Ge	*	In	*	Ir	*	Re	*	Se	*	Zn
1	12	0.13	12	0.005	12	0.02	12	13	12	5.4	12	0.12	12	0.02	12	0.72	12	0.15	12	74
2	12	0.14	12	0.006	12	0.02	12	13	12	5.5	12	0.13	12	0.03	12	0.72	12	0.16	12	75
3	12	0.15	12	0.007	12	0.03	12	14	12	5.5	12	0.15	12		12	0.77	12	0.18	12	75

Analytical Method Codes:

- | | | |
|---------------------------|---------------------------|---------------------------|
| 1 Combustion (ASTM E1019) | 7 Photometric | 13 Titrimetric |
| 2 Fusion (ASTM E1019) | 8 Flame Atomic Absorption | 14 DCP Atomic Emission |
| 3 Spark Atomic Emission | 9 GF Atomic Absorption | 15 HG Atomic Fluorescence |
| 4 ICP Atomic Emission | 10 X-Ray Fluorescence | 16 Difference |
| 5 ICP Mass Spectrometry | 11 GD Atomic Emission | |
| 6 Gravimetric | 12 GD Mass Spectrometry | |

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
 DCP = Direct Current Plasma HG = Hydride Generation

Lab Name	Location	Registrar	Accreditation
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034
NSL Analytical	Cleveland, OH	ANAB	17025
LECO Corporation	St. Joseph, MI	A2LA	17025
Dirats Laboratories	Westfield, MA	ANAB	17025
Evans Analytical Group	Liverpool, NY	A2LA	17025
Exova	Glendale Heights, IL	A2LA	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025
Luvak Inc.	Boylston, MA	PRI	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
TUV Rheinland Pvt Ltd	Bangalore, India	NABL	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025

A2LA = American Association for Laboratory Accreditation
ANAB = ANSI-ASQ National Accreditation Board
CNAS = China National Accreditation Service
NABL = National Accreditation Board for Testing and Calibration Laboratories
PCA = Polish Center For Accreditation
PRI = Performance Review Institute

Analysis: Chemical analyses were made on solid pieces and chips prepared by or an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

Traceability: The following Certified Reference Materials were used to validate the analytical data: 13X31200A; AR 148, 149, 645, 657, 662, 673, 888, 892, 961, 1647, 1648, 1650, 1652, 1653; BAS 149/3, 220/2, 342, 431, 433, 435, 459, 460, 460/1, 464/1; BS H-13, LF2B, TH-12, 30D, 33D, 33E, 34C, 34D, 36B, 36D, 50G, 56H, 61G, 179C, 180B, 316D, 316E, 410C, 1009, 1020, 2205; CKD 180A, 188A; ECRM 276-2D, 532-1; IARM 42C, 110A, 114A, 130, 153A, 163A, 164, 174; KMS LCSON-001; LECO 501-147, 501-280, 501-320, 501-502, 501-504, 501-644, 501-928, 501-993, 502-257, 502-414, 502-449, 502-712, 502-855, 502-894, 502-916, 502-928, 502-935, 502-945, 502-946, 502-948, 502-970; NCS NS 11019; SRM 16D, 153A, 160B, 193B, 361, 363, 1155A, 1265, 1765, 1766.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials — BS H-13, 33D, 33E, 34C, 34D, 36B; CKD 188A; ECRM 276-1D, 532-1; IARM 259A; KMS LCSON-001; LECO 502-257; NCS NS 11019; SRM 139B.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS H-13A is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by Next Generation Metals, Inc., Boca Raton, FL.

Form: This CRM is machined in the form of a disc, approximately 38 mm in diameter and 19 mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Certificate Number: The unique identification number for this certificate of analysis is H-13A-100119. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396 Web: www.brammerstandard.com

Fax: (281) 440-4432

Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2005 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2006 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on October 1, 2019.

Beau R. Brammer

President