

Brammer Standard Company, Inc.
Certificate of Analysis

B.S. 81P

AISI Stainless Steel Grade 304L Reference Material

	Certified Value ¹	Estimate of Uncertainty ²		Certified Value ¹	Estimate of Uncertainty ²
Analysis listed as percent by weight					
C	0.026	0.003	Co	0.21	0.01
Mn	1.35	0.02	N	0.069	0.003
P	0.023	0.003	Sn	0.007	0.002
S	0.012	0.001	Ti	0.003	0.001
Si	0.36	0.01	V	0.078	0.005
Cu	0.19	0.01	W	0.037	0.005
Ni	10.06	0.05			
Cr	18.15	0.08	Informational values		
Mo	0.41	0.015	Al	(0.003)	
As	0.014	0.002	Ca	(0.0004)	
B	0.0026	0.0004	O	(0.0064)	

¹ The certified value listed is the present best estimate of the true value based on the results of an interlaboratory testing program.

² The uncertainties listed are based on value judgments of the material inhomogeneity and possible bias in the determined analytical values. No attempt is made to derive exact statistical measurements of imprecision because several methods were used in the determination of most constituents.

Data in parentheses are not certified and are provided for information only.

The requirements of ISO Guide 31 and ISO Guide 35 were generally followed for the preparation of this reference material and certificate of analysis. This is a reference material as defined by ISO Guide 30.

See reverse side for more information.

Certificate Number 81P-123093

Analysis	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al
1	0.0235	1.333	0.019	0.0100	0.34	0.177	9.98	18.07	0.38	0.0010
2	0.0236	1.335	0.020	0.011	0.350	0.18	10.01	18.07	0.392	0.0010
3	0.0245	1.34	0.021	0.0112	0.350	0.18	10.015	18.085	0.400	0.0022
4	0.0246	1.342	0.0228	0.0113	0.352	0.181	10.025	18.12	0.405	0.0032
5	0.025	1.352	0.023	0.0116	0.352	0.186	10.032	18.12	0.406	0.0035
6	0.025	1.354	0.023	0.0117	0.358	0.187	10.04	18.145	0.407	0.004
7	0.0254	1.355	0.0234	0.012	0.358	0.189	10.054	18.147	0.408	0.0040
8	0.0256	1.358	0.024	0.0123	0.362	0.189	10.07	18.15	0.410	0.005
9	0.026	1.36	0.025	0.0128	0.363	0.190	10.08	18.153	0.410	
10	0.026	1.36	0.0259	0.0130	0.365	0.192	10.09	18.16	0.411	
11	0.0260	1.361	0.026		0.370	0.194	10.09	18.20	0.414	
12	0.027	1.368			0.372	0.199	10.10	18.203	0.42	
13	0.0303	1.37				0.201	10.10	18.211	0.42	
14							10.11	18.22		
15								18.227		
Average	0.0256	1.353	0.0230	0.0117	0.358	0.1881	10.057	18.152	0.406	0.0030
Std Dev	0.0017	0.012	0.0023	0.0009	0.009	0.0074	0.040	0.053	0.011	0.0015
Certified	0.026	1.35	0.023	0.012	0.36	0.19	10.06	18.15	0.41	(0.003)

Analysis	As	B	Co	N	Sn	Ti	V	W	Ca	O
1	0.013	0.0022	0.195	0.0660	0.0047	0.0020	0.070	0.028	0.00025	0.0062
2	0.014	0.0023	0.20	0.0680	0.006	0.003	0.074	0.033	0.00041	0.0064
3	0.014	0.0024	0.201	0.0683	0.0064	0.0036	0.0745	0.0345	0.0005	0.0065
4	0.0141	0.0024	0.203	0.069	0.0078	0.004	0.075	0.036		
5	0.016	0.0026	0.207	0.0700	0.0082		0.077	0.0363		
6		0.0026	0.210	0.0705			0.0778	0.037		
7		0.0026	0.21	0.0731			0.079	0.039		
8		0.0027	0.210				0.079	0.039		
9		0.0027	0.211				0.0793	0.041		
10		0.0027	0.212				0.0795	0.042		
11		0.0027	0.212				0.080			
12		0.0031	0.214				0.080			
13			0.216				0.081			
14							0.0833			
Average	0.0142	0.0026	0.2078	0.0693	0.0066	0.0032	0.0778	0.0366	0.0004	0.0064
Std Dev	0.0011	0.0002	0.0062	0.0022	0.0014	0.0009	0.0034	0.0041	0.0001	0.0002
Certified	0.014	0.0026	0.21	0.069	0.007	0.003	0.078	0.037	(0.0004)	(0.0064)

Data in parentheses are not certified but provided for information only.

Analysis: Chemical analyses were made on chips prepared by a lathe from the certified portion of the discs. The laboratories participating in the testing normally followed the requirements of ISO Guide 25. The individual values listed above are the average of each analyst's results. Methods of analysis used were a combination of ASTM Standard Methods E 350, E 353, E 1019, plus additional ICP, and AA spectrometric methods. The following Certified Reference Materials were used to validate the analytical data listed above: NIST SRM 73c, 101g, 121d, 123c, 133b, 160b, 344, 345, 348a, 362, 365; ECRM 284-1, 286-1, 292-1; BCS 466/1, 467/1, 475

Co-operating Laboratories: Some of the co-operating laboratories were:

AL Tech Specialty Steel Corporation, Watervliet, New York
 Allegheny Ludlum Corporation, Brackenridge, Pennsylvania
 Allegheny Ludlum Corporation, Lockport, New York
 Atlas Specialty Steels, Welland, Ontario, Canada
 Brammer Standard Co., Inc., Houston, Texas
 Crucible Specialty Metals, Syracuse, New York
 Howmet Corporation, Alloy Division, Dover, New Jersey
 J. Dirats and Co., Inc., Westfield, Massachusetts
 Jessop Steel Company, Washington, Pennsylvania
 Jefery A. Nunes Labs, Inc., Neville Island, Pennsylvania
 VHG Laboratories, Inc., Manchester, New Hampshire

Additional analytical data: This material was used as an unknown test specimen in the Brammer Standard Company's stainless Proficiency Testing Program (PTP). The participating laboratories used a combination of combustion instruments and XRF and optical emission spectrometers. The data shown below are the results from the PTP.

	C	Mn	P	S	Si
Number of Labs	18	21	21	19	19
Grand Average	0.0267	1.348	0.0234	0.0118	0.358
Standard Deviation	0.0034	0.018	0.0024	0.0018	0.016

	Cu	Ni	Cr	Mo	Al
Number of Labs	20	19	20	21	8
Grand Average	0.1865	10.028	18.150	0.412	0.0029
Standard Deviation	0.0082	0.080	0.092	0.021	0.0012

	B	Co	Nb	V	W
Number of Labs	8	21	13	21	15
Grand Average	0.0026	0.2073	0.0024	0.0777	0.0331
Standard Deviation	0.0005	0.0135	0.0012	0.0070	0.0060

Homogeneity: This Reference Material was tested for homogeneity using ASTM Standard Practice E 826 and found acceptable.

Traceability: This Reference Material was also examined by optical emission spectrometry and found to be compatible with the following Certified Reference Materials: NIST SRM C1151, C1152, C1153, C1154; SS 461, 462

Source: This material was produced by Thyssen Edestahlwerke AG, Germany. The material was made in an electric arc furnace and cast into ingots. The bar stock was hot rolled, solution annealed and pressure polished.

Available Form: This Reference Material is available only in the form of a disc, approximately 37 mm (1.50") in diameter and 12 mm (0.50") thick.

Use: This Reference Material is intended for use in optical emission and x-ray spectrometric methods of analysis. The entire depth of the disc may be used.

Caution: As with any bar material, avoid optical emission spectrometric burns in the center of the disc (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as you use for production specimens. Avoid overheating the disc during surface preparation.

Safety Notice: A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc. Phone: (281) 440-9396
14603 Benfer Road
Houston, Texas 77069-2895 USA Fax: (281) 440-4432

Certified by: _____ on December 30, 1993
G. R. Brammer

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Referenced Documents

ASTM documents available from ASTM, 1916 Race Street, Philadelphia, PA, 19103.

E 350-90 Standard Test Methods for Chemical Analysis of Carbon Steel, Low-Alloy Steel, Silicon Electrical Steel, Ingot Iron, and Wrought Iron

E 353 - 93 Standard Test Methods for Chemical Analysis of Stainless, Heat-Resisting, Maraging, and Other Similar Chromium-Nickel-Iron Alloys

E 826 - 85 (Reapproved 1990) Standard Practice for Testing Homogeneity of Materials for the Development of Reference Materials

E 1019-93 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel and in Iron, Nickel, and Cobalt Alloys

ISO Guides available from American National Standards Institute, 11 West 42nd St., 13th Floor, New York, NY 10036.

ISO Guide 25 (Third edition, 1990), General requirements for the competence of calibration and testing laboratories.

ISO Guide 30 (Second edition, 1991), Terms and definitions used in connection with reference materials.

ISO Guide 31 (First edition, 1981), Contents of certificates of reference materials.

ISO Guide 33 (First edition, 1989), Uses of certified reference materials.

ISO Guide 35 (Second edition, 1989), Certification of reference materials - General and statistical principles.

Other useful documents available at no cost from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NBS Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories