

**Brammer Standard Company, Inc.**

# Certificate of Analysis

**B.S. 73B**

**Reference Material for Steel Grade 86L20**

	Certified Value <sup>1</sup>	Estimate of Uncertainty <sup>2</sup>		Certified Value <sup>1</sup>	Estimate of Uncertainty <sup>2</sup>
Analysis listed as percent by weight					
<b>C</b>	<b>0.200</b>	0.005	<b>As</b>	<b>0.004</b>	0.001
<b>Mn</b>	<b>0.83</b>	0.02	<b>Co</b>	<b>0.008</b>	0.001
<b>P</b>	<b>0.009</b>	0.002	<b>N</b>	<b>0.0113</b>	0.0004
<b>S</b>	<b>0.030</b>	0.002	<b>Sn</b>	<b>0.008</b>	0.001
<b>Si</b>	<b>0.250</b>	0.005			
<b>Cu</b>	<b>0.141</b>	0.004	Informational values <sup>3</sup>		
<b>Ni</b>	<b>0.416</b>	0.008	Ca	(0.002)	
<b>Cr</b>	<b>0.512</b>	0.007	Sb	(0.003)	
<b>Mo</b>	<b>0.170</b>	0.004	Ti	(0.002)	
<b>Al</b>	<b>0.022</b>	0.001	V	(<0.002)	
<b>Pb</b>	<b>0.139</b>	0.006	W	(<0.002)	

<sup>1</sup> The certified value listed is the present best estimate of the true value based on the results of an interlaboratory testing program.

<sup>2</sup> The uncertainties listed are based on value judgments of the material inhomogeneity and the 95% confidence interval. The half-width confidence interval C(95%) is shown on page 2.

<sup>3</sup> Data in parentheses are not certified and are provided for information only.

**This Reference Material is primarily intended for use in x-ray spectrometric methods of analysis due to the high lead content.**

See reverse side for more information.

Certificate Number 73B-081396p1

BS 73B	analysis listed as percent by weight										Certificate Number 73B-081396p2
Analysis	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	Pb
1	0.193	0.806	0.0077	0.0271	0.244	0.138	0.409	0.499	0.1658	0.0207	0.132
2	0.195	0.82	0.0080	0.0291	0.246	0.140	0.412	0.508	0.168	0.0208	0.133
3	0.1966	0.828	0.0083	0.0299	0.247	0.140	0.412	0.509	0.168	0.021	0.138
4	0.199	0.829	0.009	0.030	0.250	0.141	0.412	0.514	0.169	0.022	0.1388
5	0.200	0.836	0.011	0.030	0.250	0.141	0.413	0.515	0.169	0.0221	0.141
6	0.2019	0.838		0.0301	0.255	0.141	0.421	0.518	0.174	0.023	0.142
7	0.2039	0.838		0.031	0.257	0.149	0.431	0.52	0.175	0.023	0.146
8	0.204			0.031							
9	0.205			0.032							
10				0.032							
Average	0.1998	0.828	0.0088	0.0302	0.2499	0.1414	0.4157	0.5119	0.1698	0.0218	0.1387
Std Dev	0.0043	0.012	0.0013	0.0014	0.0047	0.0035	0.0077	0.0072	0.0034	0.0010	0.0050
Certified	0.200	0.83	0.009	0.030	0.250	0.141	0.416	0.512	0.170	0.022	0.139
C(95%)	0.0033	0.011	0.0016	0.0010	0.0044	0.0032	0.0071	0.0066	0.0031	0.0009	0.0046

continued from above

Analysis	As	Co	N	Sn	Ca	Sb	Ti	V	W
1	0.0029	0.008	0.0110	0.0070	0.0012	0.0021	0.001	<0.001	<0.002
2	0.0034	0.008	0.0113	0.0072	0.00124	0.0028	0.0021	0.0006	0.0017
3	0.0049	0.0084	0.0114	0.0076	0.00138	0.0049		0.0014	
4	0.005	0.0088	0.0114	0.008	0.0015				
5	0.0054	0.0092	0.0116	0.0083	0.0024				
Average	0.0043	0.0085	0.01134	0.0076	0.0015	0.0033	0.0016		
Std Dev	0.0011	0.0005	0.00022	0.0005	0.0005	0.0015	0.0008		
Certified	0.004	0.008	0.0113	0.008	(0.002)	(0.003)	(0.002)	(<0.002)	(<0.002)
C(95%)	0.0014	0.0006	0.00027	0.0007					

Data in parentheses are not certified but provided for information only.

$C(95\%) = (t \times sd) / \sqrt{n}$  The half-width confidence interval, where  $t$  is the appropriate Student's  $t$  value,  $sd$  is the interlaboratory standard deviation, and  $n$  is the number of acceptable mean values. For further information regarding the confidence interval for the certified value see ISO Guide 35:1989 section 4.

**Certification Process:** The requirements of ISO Guide 31, ISO Guide 34, ISO Guide 35, and ASTM Standard Guide E 1724 were generally followed for the preparation of this reference material and certificate of analysis. This is a reference material as defined by ISO Guide 30.

**Analysis:** Chemical analyses were made on chips prepared by a lathe from the certified portion of the bars in accordance with ASTM Standard Practice E 59. The laboratories participating in the testing normally followed the requirements of ISO Guide 25. The individual values listed above are the average of each analyst's results. Methods of analysis used were a combination of ASTM Standard Methods E 322, E 350, E 415, E 1019, plus additional ICP and AA spectrometric methods.

**Co-operating Laboratories:** Some of the co-operating laboratories were:

Alpha Resources, Inc., Stevensville, Michigan  
 ANAREM, Prague, Czech Republic  
 Auburn Analytical Lab., Inc., Auburn, Michigan  
 Brammer Standard Co., Inc., Houston, Texas  
 Crucible Specialty Steel, Syracuse, New York  
 J. Dirats and Co., Inc., Westfield, Massachusetts  
 LECO Corporation, St. Joseph, Michigan  
 Shiva Technologies, Inc., Cicero, New York  
 Spectrochemical Laboratories, Inc., Pittsburgh, Pennsylvania  
 VHG Laboratories, Inc., Manchester, New Hampshire

**Homogeneity:** This Reference Material was tested for homogeneity using ASTM Standard Practice E 826 and found acceptable.

**Traceability:** This Reference Material was also examined by optical emission spectrometry and found to be compatible with the following Certified Reference Materials: NIST SRM C1173, 1261a - 1265a, 1761 - 1767; ECRM 186-1, 191-1; SS 457/1, 458/1; JSS 169-4, 170-6, 171-4.

The following Certified Reference Materials were used to validate the analytical data listed on page 2: NIST SRM 11h, 12g, 13g, 15h, 19h, 32e, 125b, 133b, 291, 361 - 365, 1270, 2165, 2166, 2167; ECRM 082-1, 085-1, 088-1, 096-1, 097-1, 184-1, 286-1, 481-1; BAM 037-1, 039-2, 044-1; BCS 404/1, 455/1, 456/1; IPT 41A; IMZ 1.22; JK 20A; JSS 243-3.

**Source:** This material was produced by the La Salle Steel Company. The material was made in an electric arc furnace and cast into ingots. The bar stock was hot rolled and annealed.

**Available Form:** This Reference Material is available in the form of a disc, approximately 44 mm (1.75") in diameter and 12 mm (0.50") thick.

**Use:** This Reference Material is primarily intended for use in x-ray spectrometric methods of analysis. The entire depth of the disc may be used.

**Caution:** As with any bar material, avoid optical emission spectrometric burns in the center of the disc (5 mm radius), as some segregation may be present.

Because this Reference Material contains a high percent of lead, care must be taken in its application. Poor results will be obtained on an optical emission spectrometer if the instrument is not specifically designed for high lead solid test specimens.

**Sample Preparation:** For best analytical results, use the same method for preparing the analytical surface on all reference materials as you use for production specimens. Avoid overheating the disc during surface preparation.

**Safety Notice:** A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc. Phone: (281) 440-9396  
14603 Benfer Road  
Houston, Texas 77069-2895 USA Fax: (281) 440-4432

Certified by: \_\_\_\_\_ on August 13, 1996.  
G. R. Brammer

**Certificate Number 73B-081396p3**

**By Certificate Number R-021, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9002 by the American Association for Laboratory Accreditation (A2LA).**

**Brammer Standard Company's Chemical Laboratory is accredited to ISO Guide 25 by A2LA. (Certificate Number 656.01)**

### **References:**

*ASTM documents available from ASTM, 1916 Race Street, Philadelphia, PA, 19103.*

E 59 - 93 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

E 322 - 67 (Reapproved 1990) Standard Method for X-Ray Emission Spectrometric Analysis of Low-Alloy Steels and Cast Irons

E 350 - 90 Standard Test Methods for Chemical Analysis of Carbon Steel, Low-Alloy Steel, Silicon Electrical Steel, Ingot Iron, and Wrought Iron

E 415 - 85 (Reapproved 1989) Standard Test Method for Optical Emission Vacuum Spectrometric Analysis of Carbon and Low-Alloy Steel

E 826 - 85 (Reapproved 1990) Standard Practice for Testing Homogeneity of Materials for the Development of Reference Materials

E 1019 - 93 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel and in Iron, Nickel, and Cobalt Alloys

E 1724 - 95 Standard Guide for Testing and Certification of Metal and Metal-Related Reference Materials

*ISO Guides available from American National Standards Institute, 11 West 42nd St., 13th Floor, New York, NY 10036.*

ISO Guide 25 (Third edition, 1990), General requirements for the competence of calibration and testing laboratories.

ISO Guide 30 (Second edition, 1991), Terms and definitions used in connection with reference materials.

ISO Guide 31 (First edition, 1981), Contents of certificates of reference materials.

ISO Guide 33 (First edition, 1989), Uses of certified reference materials.

ISO Guide 35 (Second edition, 1989), Certification of reference materials - General and statistical principles.

*Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.*

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

**Certificate Number 73B-081396p4**