

Brammer Standard Company, Inc.

Certificate of Analysis

B.S. 625B

Nickel Alloy 625

(analysis listed as percent by weight)

Carbon	0.023	Aluminum	0.33
Manganese	0.10	Boron	(0.0021)
Phosphorus	0.010	Cobalt	0.24
Sulfur	<0.003	Magnesium	0.003
Silicon	0.12	Iron	4.51
Copper	0.22	Nitrogen	0.017
Nickel	(59.8)	Niobium	3.53
Chromium	21.28	Titanium	0.20
Molybdenum	9.58	Vanadium	0.015
		Tungsten	0.06

Some of the co-operating laboratories were:

Allegheny Ludlum Steel Corp., Brackenridge, Pennsylvania
Allegheny Ludlum Steel Corp., Lockport, New York
Brammer Standard Co., Inc., Houston, Texas
Crucible Specialty Metals, Syracuse, New York
J. Dirats and Co., Inc., Westfield, Massachusetts
VHG Laboratories, Inc., Manchester, New Hampshire

CAUTION: Because this Reference Material contains a high percent of chromium, molybdenum, niobium, and iron, care must be taken in its application. Make certain that corrections are made for possible element interference and dilution effects.

See reverse side for more information.

Certificate Number 625B-051392

Brammer Standard Company, Inc., 14603 Benfer Road, Houston, TX 77069
Telephone (281) 440-9396 Fax (281) 440-4432

BS 625B

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Analysis	C	Mn	P	S	Si	Cu	Ni	Cr	Mo
1	0.022	0.087	0.010	0.0008	0.11	0.212	59.80	21.23	9.50
2	0.0220	0.0930	0.010	0.0009	0.115	0.22	59.83	21.24	9.53
3	0.0231	0.094	0.0103	0.001	0.117	0.225		21.26	9.54
4	0.025	0.0946	0.0105	0.002	0.132	0.227		21.30	9.565
5		0.095	0.0106		0.138	0.23		21.34	9.61
6		0.10	0.011		0.14	0.231		21.34	9.63
7		0.10				0.232			9.63
8		0.10							9.66
Average	0.0230	0.095	0.0104	0.0012	0.125	0.225	59.82	21.285	9.583
Std Dev	0.0014	0.005	0.0004	0.0006	0.013	0.007	0.02	0.049	0.057
Certified	0.023	0.10	0.010	<0.003	0.12	0.22	(59.8)	21.28	9.58

Analysis	Al	B	Co	Mg	Fe	N	Nb	Ti	V	W
1	0.318	0.0020	0.226	0.003	4.43	0.0162	3.49	0.20	0.013	0.057
2	0.33	0.0022	0.237	0.003	4.475	0.017	3.50	0.20	0.014	0.059
3	0.33		0.239	0.0034	4.50	0.0185	3.51	0.20	0.0149	0.06
4	0.33		0.24		4.52		3.52	0.201	0.015	0.061
5	0.332		0.24		4.52		3.53	0.203	0.0153	0.081
6	0.34		0.25		4.53		3.56	0.205	0.018	
7	0.343		0.252		4.54		3.58	0.21		
8					4.57					
Average	0.332	0.0021	0.241	0.0031	4.511	0.0172	3.527	0.203	0.0150	0.064
Std Dev	0.008	0.0001	0.009	0.0002	0.043	0.0012	0.033	0.004	0.0017	0.010
Certified	0.33	(0.0021)	0.24	0.003	4.51	0.017	3.53	0.20	0.015	0.06

Data in parentheses are not certified but provided for information only.

Chemical analyses were made on millings from cross-sections of the bars. The individual values listed above are the average of each analyst's analytical results. The bar stock used for this material was produced by hot-rolling billets. The entire depth of the disc may be used.

Methods of analysis used were a combination of ASTM Standard Methods E 354, E 1019, plus additional ICP, and AA spectrometric methods. The following Certified Reference Materials were used to validate the analytical data listed above: NIST SRMs 864, 865; British CRM BCS 387/1

This Reference Material was tested for homogeneity using ASTM Standard Method E 826 and found acceptable. It was also examined by optical emission spectrometry and found to be compatible with NIST Certified Reference Material SRM 1245.

A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

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Houston, Texas 77069-2895 USA

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Fax: (281) 440-4432

Certified by: _____ on May 13, 1992.
G. R. Brammer