

Brammer Standard Company, Inc.

Provisional Certificate of Analysis

BS 422A

Certified Reference Material for Stainless Steel Grade 422 - UNS Number S42200

Analysis listed as percent by weight

	Estimated Analysis ¹		Estimated Analysis ¹
Al	0.006	Nb	0.009
As	<0.05	Ni	0.65
B	0.0003	O	<0.05
C	0.21	P	0.015
Ca	0.001	S	0.001
Co	0.014	Sb	<0.05
Cr	11.7	Si	0.35
Cu	0.043	Sn	0.004
Fe	[84.1]	Ti	0.002
H	<0.005	V	0.22
Mn	0.68	W	1.01
Mo	0.95	Zr	0.0007
N	0.066		

¹ The estimated value listed is the present best estimate of the true value. Values are given in weight percent.

Form: This CRM is machined in the form of a disc, approximately 38mm in diameter and 19mm thick by Brammer Standard Company, Inc.

A detailed final certificate of analysis will be supplied by February 23, 2026

Brammer Standard Company, Inc., 14603 Benfer Road, Houston, TX 77069-2895 USA
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Certificate Number prov422A-022324 Page 1/4

422A	Al	As	B	Be	Bi	C	Ca	Ce	Co	Cr	Cu	Fe	H	Mg
CSONH						0.208							0.000070	
BSC SAES	0.0063	0.0036	0.0003			0.198	0.0012		0.0121	11.81	0.0369	84.06		
BSC GDS	0.0067		0.0003			0.207	0.0015		0.0167	11.68	0.0414	84.12		
MTR	0.004					0.210			0.012	11.60	0.05			
Average	0.00567	0.0036	0.0003			0.20575	0.00135		0.0136	11.6967	0.04277	84.09	0.000070	
Certificate	0.006	<0.05	0.0003			0.21	0.001		0.014	11.7	0.043	[84.1]	<0.005	
422A	Mn	Mo	N	Nb	Ni	O	P	Pb	S	Sb	Si	Sn	Ta	Ti
CSONH			0.0657			0.0023			0.001					
BSC SAES	0.668	0.951		0.0071	0.64		0.0148		0.0016	0.001	0.344	0.0035		0.0013
BSC GDS	0.682	0.958		0.0092	0.658		0.0155		0.0014		0.346			0.0013
MTR	0.68	0.94	0.0665	0.011	0.65		0.016		0.0013		0.35	0.005		0.002
Average	0.67667	0.94967	0.0661	0.0091	0.64933	0.0023	0.01543		0.00133	0.001	0.34667	0.00425		0.00153
Certificate	0.68	0.95	0.066	0.009	0.65	<0.05	0.015		0.001	<0.05	0.35	0.004		0.002
422A	V	W	Zn	Zr										
CSONH														
BSC SAES	0.226	1.01		0.0006										
BSC GDS	0.229	1.03		0.0008										
MTR	0.218	1.000												
Average	0.22433	1.01333		0.0007										
Certificate	0.22	1.01		0.0007										

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BS SS4951, SS4952, 97, 98, 422; IARM 205B; IMZ 161.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 422A is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by BHG Edelstahl Freital GmbH; Freital, Germany.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

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Brammer Standard Company, Inc., is accredited by the American Association for Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (our current Certificate Number 656.02 expires 01/31/2025)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Our current Certificate Number 656.01 expires 01/31/2025)

By current Certificate Number 10539 expiring 01/01/2027, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

- ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories
- ISO Standard 9001:2015 Quality Management Systems - Requirements
- ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment
- ISO Guide 31:2015 Reference materials - Contents of certificates and labels
- ISO Guide 33:2015 Uses of certified reference materials
- ISO Standard 17034:2016 General requirements for the competence of reference material producers
- ISO Guide 35:2017 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on February 23, 2024.

Beau R. Brammer

President