

Brammer Standard Company, Inc.

Certificate of Analysis

BS 4140C

Certified Reference Material for AISI Steel Grade 4140 - UNS Number G41400

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values³	Certified Value ¹	Estimate of Uncertainty ²
Al	0.0215	0.0008		Nb	0.0005
As	0.0052	0.0008		Ni	0.006
C	0.43	0.01		O	0.0004
Ca	0.0010	0.0003		P	0.002
Co	0.0078	0.0007		S	0.002
Cr	0.94	0.01		Sb	0.0005
Cu	0.260	0.007		Si	0.01
Fe	96.8	0.01		Sn	0.0009
Mn	0.922	0.009		Ti	0.0003
Mo	0.169	0.005		V	0.0006
N	0.0064	0.0007			

Informational Values^{3,4}

B (0.0007) Mg (0.0008) Pb (0.0006) Ta (0.01) W (0.003)
Zr (0.0009)

¹ For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 4 for more information on its calculation.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 4 for more information on its calculation.

³ Values are given in weight percent. Values in brackets are reported by difference.

⁴ Values in parentheses are not certified and are provided for information only.

Trace element information values for Ag, Bi, Ce, Ga, Ge, Hf, K, La, Na, Re, Sr, Y, and Zn are shown on page 4.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

BS 4140C

* Code for method

Certified values listed as weight percent

Analysis	*	Al	*	As	*	C	*	Ca	*	Co	*	Cr	*	Cu	*	Fe	*	Mn	*	Mo
1	10	0.019	4	0.00396667	11	0.413	12	0.000827	10	0.006967	4	0.92	3	0.25	13	96.576	4	0.89	8	0.16
2	4	0.0197333	4	0.00413333	3	0.417	4	0.0009	5	0.007167	8	0.92	11	0.253	3	96.696667	8	0.898333	4	0.16
3	4	0.0200667	12	0.0043	1	0.4203	3	0.0009	5	0.007233	4	0.92867	3	0.253	14	96.7	8	0.91	5	0.164433
4	4	0.0207	9	0.00503333	1	0.421	4	0.000977	4	0.0074	3	0.932	4	0.255467	4	96.72	11	0.914	11	0.165
5	4	0.0208667	15	0.00511667	1	0.421	4	0.001	3	0.0074	4	0.938	8	0.256	4	96.733333	4	0.916333	3	0.166
6	5	0.0213	5	0.00515333	1	0.4218	11	0.001	4	0.007433	11	0.942	10	0.257	10	96.743333	10	0.918333	3	0.166333
7	3	0.0214	5	0.00516667	1	0.422	4	0.001067	5	0.007667	4	0.9432	4	0.259333	16	[96.7502]	3	0.919333	4	0.166767
8	3	0.0214	3	0.0054	1	0.42266667	4	0.001067	3	0.0077	4	0.94367	10	0.259333	16	[96.752967]	3	0.92	4	0.169533
9	4	0.0217	10	0.0055	3	0.43	4	0.0012	4	0.007733	10	0.947	4	0.2600	16	[96.76]	4	0.923667	3	0.17
10	3	0.022	4	0.00553333	1	0.431	14	0.001233	4	0.0080	3	0.948	3	0.260667	16	[96.76]	3	0.925	4	0.1703
11	8	0.022	5	0.00563333	1	0.44	3	0.0014	14	0.008033	4	0.94857	4	0.260733	16	[96.78]	14	0.927333	10	0.170333
12	5	0.0221	5	0.0061	1	0.44633333	4	0.008073	4	0.949	3	0.262	16	[96.78]	4	0.927333	4	0.927333	4	0.171
13	11	0.0221	3	0.0065	1	0.45066667	11	0.0081	3	0.95	14	0.262	4	0.262	4	97.3	10	0.928	14	0.171
14	14	0.0226667							10	0.0081	14	0.95133	4	0.262467			4	0.9292	4	0.171667
15	4	0.023							8	0.008177	4	0.95237	4	0.263667			4	0.929433	10	0.172
16	4	0.0232333							3	0.008333	4	0.9558	8	0.265333			4	0.931067	4	0.172667
17									4	0.008333	3	0.95767	4	0.268			7	0.932333	4	0.172733
18											10	0.96533					4	0.938	3	0.18
19																	3	0.939		
Average		0.021454		0.005195		0.4251		0.001001		0.00775		0.9443		0.2597		96.7507		0.921932		0.1689
Std Dev		0.000079		0.000088		0.0045		0.000039		0.00024		0.0044		0.0031		0.0030		0.000073		0.0030
H		0.0015		0.00082		0.0067		0.00043		0.00097		0.010		0.0052		0.19		0.010		0.0041
U ₁		0.0015		0.00082		0.0081		0.00043		0.0010		0.011		0.0061		0.19		0.010		0.0051
t-statistic		2.13		2.18		2.18		2.23		2.12		2.11		2.12		2.18		2.10		2.11
U ₂		0.0032		0.0018		0.018		0.0010		0.0021		0.024		0.013		0.41		0.022		0.011
U ₃		0.00081		0.00050		0.0049		0.00029		0.00051		0.0057		0.0031		0.11		0.0050		0.0025
Certified		0.0215		0.0052		0.43		0.0010		0.0078		0.94		0.260		96.8		0.922		0.169
Uncertainty		0.0008		0.0008		0.01		0.0003		0.0007		0.01		0.007		0.1		0.009		0.005
Tolerance		0.0032		0.0024		0.03		0.0010		0.0021		0.03		0.021		0.4		0.027		0.015

Analysis	*	N	*	Nb	*	Ni	*	O	*	P	*	S	*	Sb	*	Si	*	Sn	*	Ti
1	2	0.0055333	5	0.00012	4	0.12016667	2	0.000967	12	0.008067	1	0.0220	9	0.001333	10	0.2886667	4	0.007867	12	0.000427
2	2	0.0057667	10	0.0017	8	0.12266667	2	0.001067	3	0.0081	1	0.02297	5	0.001633	4	0.2763333	5	0.008033	5	0.0006
3	2	0.0058	3	0.0017	4	0.12296667	2	0.0011	4	0.008933	1	0.02353	12	0.001767	4	0.2776333	4	0.008267	5	0.00066
4	2	0.0063333	11	0.0018	4	0.12646667	2	0.0011	10	0.008967	1	0.024	10	0.0018	10	0.28	12	0.008667	5	0.000723
5	2	0.0065	4	0.00183333	4	0.128	2	0.0012	5	0.009533	1	0.02404	5	0.001833	4	0.2804	4	0.009133	4	0.001
6	2	0.0065	4	0.0019	8	0.129	2	0.0012	4	0.010067	1	0.02437	5	0.0019	6	0.2816667	5	0.009133	4	0.001033
7	2	0.0065567	4	0.003	4	0.12933333	2	0.001313	4	0.010163	3	0.0246	3	0.0019	3	0.282	4	0.009267	3	0.0011
8	2	0.0065667			4	0.13			4	0.010333	1	0.02523	5	0.001993	4	0.286	5	0.009347	11	0.0012
9	2	0.0070			14	0.13333333			11	0.0107	11	0.0255	4	0.002133	17	0.29	3	0.0096	3	0.0012
10	2	0.00719			3	0.13466667			3	0.0107	1	0.02573	4	0.003033	3	0.2923333	11	0.0097	4	0.0013
11					5	0.13476667			10	0.011	1	0.0267	11	0.0035	14	0.2963333	4	0.009933	14	0.001333
12					4	0.135			4	0.011667	3	0.027			11	0.297	10	0.01	4	0.001933
13					3	0.135			3	0.011667	1	0.0271			3	0.298	3	0.01		
14					3	0.136			4	0.0117	10	0.028			3	0.3	3	0.011		
15					10	0.136			7	0.011833	1	0.03			4	0.3022	9	0.012067		
16					11	0.136			5	0.012767	1	0.03667			4	0.303				
17					4	0.13696667									5	0.3035				
18					10	0.138									4	0.35				
19					3	0.14														
Average		0.00638		0.001873		0.1306		0.00115		0.01019		0.02633		0.002133		0.2902		0.00945		0.000946
Std Dev		0.00023		0.000060		0.0025		0.00011		0.00043		0.00087		0.000061		0.0038		0.00032		0.000038
H		0.00089		0.00054		0.0036		0.00045		0.0011		0.0017		0.00057		0.0055		0.0011		0.00042
U ₁		0.00092		0.00054		0.0044		0.00046		0.0012		0.0019		0.00057		0.0067		0.0011		0.00042
t-statistic		2.26		2.45		2.10		2.45		2.13		2.13		2.23		2.11		2.14		2.20
U ₂		0.0021		0.0013		0.0092		0.0011		0.0025		0.0040		0.0013		0.014		0.0024		0.00092
U ₃		0.00066		0.00050		0.0021		0.00043		0.00062		0.0010		0.00038		0.0033		0.00061		0.00027
Certified		0.0064		0.0019		0.131		0.0011		0.010		0.026		0.0021		0.29		0.0095		0.0009
Uncertainty		0.0007		0.0005		0.006		0.0004		0.002		0.002		0.0005		0.01		0.0009		0.0003
Tolerance		0.0021		0.0013		0.009		0.0010		0.006		0.006		0.0015		0.03		0.0027		0.0008

For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for its mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U_1 is the combined uncertainty from homogeneity and labs. U_2 is U_1 multiplied by the coverage factor (95 % t-statistic). U_3 is U_2 divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U_3 rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value.

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

BS 4140C

* Code for analytical method

Trace analysis listed as mg/kg (ppm)

Analysis	*	Ag	*	Bi	*	Ce	*	Ga	*	Ge	*	Hf	*	K	*	La	*	Na	*	Re
1	12	0.82	12	0.01	12	0.03	12	8.1	12	12	12	0.02	12	0.1	12	0.01	12	0.2	12	0.18
2	12	0.91	12	0.01	12	0.03	12	8.2	12	12	12	0.02	12	0.1	12	0.01	12	0.2	12	0.18
3	12	0.95			12	0.04	12	8.3	12	12			12	0.2	12	0.02	12	0.3	12	0.19
Analysis	*	Sr	*	Y	*	Zn														
1	12	0.01	12	0.005	12	4.3														
2	12	0.02	12	0.006	12	4.5														
3	12	0.02			12	4.5														

Analytical Method Codes:

- | | | | | | |
|---|-------------------------|----|-------------------------|----|------------------------|
| 1 | Combustion (ASTM E1019) | 7 | Photometric | 13 | Titrimetric |
| 2 | Fusion (ASTM E1019) | 8 | Flame Atomic Absorption | 14 | DCP Atomic Emission |
| 3 | Spark Atomic Emission | 9 | GF Atomic Absorption | 15 | HG Atomic Fluorescence |
| 4 | ICP Atomic Emission | 10 | X-Ray Fluorescence | 16 | Difference |
| 5 | ICP Mass Spectrometry | 11 | GD Atomic Emission | 17 | Wet |
| 6 | Gravimetric | 12 | GD Mass Spectrometry | | |

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
 DCP = Direct Current Plasma HG = Hydride Generation

Lab Name	Location	Registrar	Accreditation
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034
Element Materials Technology	Glendale Heights, IL	A2LA	17025
NSL Analytical	Cleveland, OH	ANAB	17025
Eurofins EAG Materials Science, LLC	Liverpool, NY	A2LA	17025
Dirats Laboratories	Westfield, MA	ANAB	17025
TUV Rheinland Pvt Ltd	Bangalore, India	NABL	17025
Vitkovice Testing Cente	Ostrava, Czech Republic	ILAC	17025
Shiva Analyticals	Hoskote, Bangalore	NABL	17025
Luvak Inc.	Boylston, MA	PRI	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025

A2LA = American Association for Laboratory Accreditation

ANAB = ANSI-ASQ National Accreditation Board

CNAS = China National Accreditation Service

NABL = National Accreditation Board for Testing and Calibration Laboratories

PCA = Polish Center For Accreditation

PRI = Performance Review Institute

Analysis: Chemical analyses were made on solid pieces and chips prepared by an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

Traceability: The following Certified Reference Materials were used to validate the analytical data: 12X12749W, 12X15259Q, 12X3490, 12X353E, 13X12853K, 13X14212, 13X14418A, 13X31603D, 13X32100, 13X32900A, 13X4100A, 13X42200; AR 165, 318B, 614A, 654, 657, 662, 673, 675, 882, 886, 889, 1648, 1650, 1652, 1653; BAS 31, 404/1, 406/2, 408/1, 409, 410/2, 458, 460, 464/1; BS H-13, H1C, HiCaL-1, SS3951, 61G, 85D, 180A, 180B, 184A, 186B, 187D, 200-1, 200-2, 200-4, 200A, 230, 304B, 316D, 316E, 1026, 1045, 1962, 2205, 2931A, 3931, 4140A, 4142SE, 8620E, 9325A, 9905A; CKD 184A, 186A, 189A; DSZU CA013; ECRM 085-1, 184/1; IARM 299A, 30H; IMZ 55/1A, 114A, 117, 123, 152A, 174; IPT 1/1, 12A, 17A; JSS 169-5, 174-5, 175-7, 651-13; 655-13; LECO 501-502, 501-503, 501-644, 501-676, 501-677, 502-328, 502-698, 502-712, 502-855, 502-916, 502-919; NCS NS20035B; SRM 10G, 16F, 153E, 160B, 345, 361, 363, 1154, 1762, 1764, 1765.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BAS 410/2, 458; BS 230, 1962, 3931, 4140A, 4142SE; DSZU CA013; NCS NS20035B; SRM 361, 1764.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 4140C is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by Gerdau Special Steel North America; Jackson, MI.

Form: This CRM is machined in the form of a disc, approximately 38mm in diameter and 19mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Certificate Number: The unique identification number for this certificate of analysis is 4140C-120120. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396 Web: www.brammerstandard.com

Fax: (281) 440-4432 Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2006 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on December 1, 2020.

Beau R. Brammer

President