

# Brammer Standard Company, Inc.

## Certificate of Analysis

### BS 316F

Certified Reference Material for Stainless Steel Grade 316 - UNS Number S31600

	Certified Value <sup>1</sup>	Estimate of Uncertainty <sup>2</sup>	Certified Values <sup>3</sup>	Certified Value <sup>1</sup>	Estimate of Uncertainty <sup>2</sup>
<b>As</b>	<b>0.0067</b>	0.0007	<b>Nb</b>	<b>0.011</b>	0.001
<b>B</b>	<b>0.0019</b>	0.0004	<b>Ni</b>	<b>10.09</b>	0.09
<b>C</b>	<b>0.015</b>	0.001	<b>O</b>	<b>0.0055</b>	0.0008
<b>Ca</b>	<b>0.0018</b>	0.0004	<b>P</b>	<b>0.029</b>	0.001
<b>Co</b>	<b>0.126</b>	0.006	<b>S</b>	<b>0.026</b>	0.001
<b>Cr</b>	<b>16.79</b>	0.08	<b>Si</b>	<b>0.55</b>	0.01
<b>Cu</b>	<b>0.437</b>	0.006	<b>Sn</b>	<b>0.0092</b>	0.0007
<b>Fe</b>	<b>68.1</b>	0.4	<b>Ti</b>	<b>0.011</b>	0.001
<b>Mn</b>	<b>1.46</b>	0.04	<b>V</b>	<b>0.062</b>	0.002
<b>Mo</b>	<b>2.10</b>	0.01	<b>W</b>	<b>0.045</b>	0.002
<b>N</b>	<b>0.061</b>	0.003			

### Informational Values<sup>3,4</sup>

Al (0.002)

Mg (0.0002)

Pb (0.0002)

Zr (0.001)

For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 4 for more information on its calculation.

<sup>2</sup> For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 4 for more information on its calculation.

<sup>3</sup> Values are given in weight percent. Values in brackets are reported by difference.

<sup>4</sup> Values in parentheses are not certified and are provided for information only.

Trace element information values for Ag, Au, Bi, Ce, Cl, Ga, Ge, In, Ir, La, Os, Pd, Pt, Re, Sb, Se, and Zn are shown on page 4.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

Analysis	*	As	*	B	*	C	*	Ca	*	Co	*	Cr	*	Cu	*	Fe	*	Mn	*	Mo
1	3	0.0059	5	0.00156667	1	0.0136	12	0.00098	3	0.1106667	4	16.5756667	4	0.410	13	67.506667	4	1.40433	10	2.08
2	5	0.00597	4	0.0016	1	0.014	11	0.0014	10	0.118	3	16.6166667	4	0.429667	14	67.7	4	1.42	3	2.09
3	12	0.00617	4	0.00166667	1	0.014333333	4	0.0016667	3	0.12	10	16.6866667	11	0.431	4	67.95	8	1.432	10	2.09
4	4	0.0063	4	0.00166667	1	0.014566667	14	0.0016667	4	0.122	3	16.78	3	0.436	16	[68.044]	14	1.44667	4	2.09547
5	14	0.00637	4	0.0017	1	0.0148	4	0.0018667	4	0.1263333	17	16.7954	14	0.436333	16	[68.11]	3	1.45	3	2.1
6	15	0.0067	3	0.0018	3	0.0154	4	0.0019	4	0.127	4	16.812	4	0.438833	16	[68.192133]	3	1.45333	4	2.10167
7	5	0.00717	11	0.0019	11	0.0157	4	0.002	14	0.1276667	13	16.8139	4	0.439667	16	[68.2]	4	1.45733	14	2.10333
8	4	0.00726	3	0.00197	1	0.015733333	3	0.00208	11	0.128	13	16.815	10	0.44	3	68.213333	10	1.46	4	2.10367
9	5	0.00817	4	0.002	3	0.016	5	0.0032	4	0.129	4	16.8333333	3	0.44	10	68.24	3	1.46	4	2.1061
10			7	0.00205333	1	0.016033333			4	0.1299333	11	16.85	4	0.440333	16	[68.31]	4	1.46113	4	2.10667
11					1	0.016233333			4	0.1299667	4	16.87	4	0.442367	16	[68.36]	4	1.465	4	2.10877
12					1	0.016733333			3	0.13	3	16.87	4	0.442367			10	1.46667	11	2.11
13					1	0.0169			10	0.13	10	16.87	5	0.445333			11	1.47	3	2.11333
14									5	0.132	14	16.9333333	10	0.447333			4	1.50203	4	2.11733
15									4	0.1329333							4	1.50333		
16																	4	1.514		
Average		0.00667		0.001890		0.01545		0.001840		0.126233		16.794426		0.437088		68.125		1.4647		2.1042
Std Dev		0.00011		0.000082		0.00081		0.000052		0.000082		0.000085		0.000085		0.054		0.0064		0.0073
H		0.00086		0.00052		0.0012		0.00051		0.0034		0.062		0.0066		0.16		0.013		0.016
U <sub>1</sub>		0.00087		0.00052		0.0015		0.00051		0.0034		0.062		0.0066		0.17		0.015		0.018
t-statistic		2.31		2.26		2.18		2.31		2.14		2.16		2.16		2.23		2.13		2.16
U <sub>2</sub>		0.0020		0.0012		0.0032		0.0012		0.0073		0.13		0.014		0.38		0.031		0.039
U <sub>3</sub>		0.00066		0.00037		0.00090		0.00039		0.0019		0.036		0.0038		0.11		0.0078		0.010
Certified		<b>0.0067</b>		<b>0.0019</b>		<b>0.015</b>		<b>0.0018</b>		<b>0.126</b>		<b>16.79</b>		<b>0.437</b>		<b>68.1</b>		<b>1.46</b>		<b>2.10</b>
Uncertainty		0.0007		0.0004		0.001		0.0004		0.006		0.08		0.006		0.4		0.04		0.01
Tolerance		0.0020		0.0012		0.003		0.0012		0.018		0.24		0.018		1.2		0.12		0.04

Analysis	*	N	*	Nb	*	Ni	*	O	*	P	*	S	*	Si	*	Sn	*	Ti	*	V
1	2	0.0602	4	0.00868333	11	9.92	2	0.0045	12	0.0220	1	0.0203	6	0.526667	12	0.0075	4	0.00967	10	0.060
2	2	0.0603	5	0.00936667	4	9.953233333	2	0.0047167	4	0.0231333	1	0.02196667	4	0.532333	3	0.0086	14	0.0099	4	0.06137
3	2	0.0605	5	0.00970667	4	10.01733333	2	0.0049667	5	0.0256333	1	0.0247	4	0.54	9	0.0088333	3	0.010	11	0.0616
4	2	0.0609	4	0.0107	3	10.04	2	0.0050	3	0.0282	3	0.025	11	0.54	5	0.0088667	5	0.01047	4	0.0616
5	2	0.06093	5	0.011	4	10.04523333	2	0.005	4	0.0290667	1	0.02536667	14	0.548667	3	0.009	4	0.0107	3	0.0618
6	2	0.06103	14	0.011	10	10.07	2	0.0051667	4	0.0291333	1	0.0255	10	0.549333	5	0.0091	4	0.0108	5	0.0621
7	2	0.06153	4	0.0112	3	10.08666667	2	0.00528	14	0.0293667	1	0.02556667	10	0.55	4	0.0092333	5	0.01087	4	0.0626
8	2	0.062	3	0.0115	13	10.11266667	2	0.0064033	11	0.0297	1	0.0257	3	0.55	4	0.0093667	4	0.01097	4	0.06277
9	2	0.06253	4	0.01163333	6	10.11766667	2	0.0069	3	0.030	3	0.0257	6	0.551733	4	0.0094667	10	0.011	4	0.06283
10			3	0.012	3	10.12	2	0.0074333	10	0.030	11	0.0257	4	0.5537	4	0.0095667	3	0.0114	3	0.063
11			11	0.012	4	10.124			4	0.0300333	10	0.026	4	0.555333	11	0.0104	4	0.01173	14	0.06307
12					10	10.14666667			3	0.0302667	1	0.02713333	3	0.558	4	0.0106667	11	0.012	4	0.06373
13					4	10.15666667			4	0.0304333	1	0.02746667	4	0.562						
14					4	10.17766667			4	0.0304667	1	0.0275	3	0.562						
15					4	10.21766667			10	0.0320667	1	0.028	4	0.567333						
Average		0.0612		0.01086		10.087031		0.00554		0.0292		0.0259		0.5476		0.00918		0.01121		0.0623
Std Dev		0.0023		0.00055		0.000082		0.00010		0.0012		0.0010		0.0060		0.00043		0.00049		0.0020
H		0.0024		0.0011		0.044		0.00079		0.0017		0.0016		0.007532		0.0010		0.00107		0.0024
U <sub>1</sub>		0.0033		0.0012		0.044		0.00080		0.0020		0.0019		0.0096		0.0011		0.0012		0.0031
t-statistic		2.31		2.23		2.14		2.26		2.14		2.14		2.14		2.20		2.20		2.20
U <sub>2</sub>		0.0077		0.0027		0.094		0.0018		0.0044		0.0041		0.021		0.0024		0.0026		0.0069
U <sub>3</sub>		0.0026		0.00080		0.024		0.00057		0.0011		0.0010		0.0053		0.00068		0.00075		0.0020
Certified		<b>0.061</b>		<b>0.011</b>		<b>10.09</b>		<b>0.0055</b>		<b>0.029</b>		<b>0.026</b>		<b>0.55</b>		<b>0.0092</b>		<b>0.011</b>		<b>0.062</b>
Uncertainty		0.003		0.001		0.09		0.0008		0.001		0.001		0.01		0.0007		0.001		0.002
Tolerance		0.008		0.003		0.27		0.0024		0.004		0.004		0.03		0.0024		0.003		0.007



For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty ( $C_L$ ), calculated from its standard deviation ( $S_L$ ) and its uncertainty estimate ( $U_L$ ), is used as the weight ( $W_L$ ) for its mean ( $M_L$ ). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights.  $U_1$  is the combined uncertainty from homogeneity and labs.  $U_2$  is  $U_1$  multiplied by the coverage factor (95 % t-statistic).  $U_3$  is  $U_2$  divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is  $U_3$  rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value.

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

### BS 316F

\* Code for analytical method

Trace analysis listed as mg/kg (ppm)

Analysis	*	Ag	*	Au	*	Bi	*	Ce	*	Cl	*	Ga	*	Ge	*	In	*	Ir	*	La
1	12	1.5	12	0.14	12	0.04	12	0.008	12	0.02	12	22	12	6.2	12	0.31	12	0.07	12	0.008
2	12	1.6	12	0.15	12	0.04	12	0.010	12	0.02	12	22	12	6.3	12	0.33	12	0.08	12	0.009
3	12	1.6	12	0.16	12	0.04	12	0.010	12	0.02	12	23	12	6.4	12	0.33	12	0.08	12	0.010
Analysis	*	Os	*	Pd	*	Pt	*	Re	*	Sb	*	Se	*	Zn						
1	12	0.06	12	0.18	12	0.17	12	1.6	12	15	12	0.06	12	0.72						
2	12	0.07	12	0.18	12	0.20	12	1.6	12	15	12	0.06	12	0.74						
3	12	0.08	12	0.19	12	0.20	12	1.6	12	15	12	0.06	12	0.75						

### Analytical Method Codes:

- |   |                         |    |                         |    |                        |
|---|-------------------------|----|-------------------------|----|------------------------|
| 1 | Combustion (ASTM E1019) | 7  | Photometric             | 13 | Titrimetric            |
| 2 | Fusion (ASTM E1019)     | 8  | Flame Atomic Absorption | 14 | DCP Atomic Emission    |
| 3 | Spark Atomic Emission   | 9  | GF Atomic Absorption    | 15 | HG Atomic Fluorescence |
| 4 | ICP Atomic Emission     | 10 | X-Ray Fluorescence      | 16 | Difference             |
| 5 | ICP Mass Spectrometry   | 11 | GD Atomic Emission      | 17 | WET                    |
| 6 | Gravimetric             | 12 | GD Mass Spectrometry    |    |                        |

ICP = Inductively Coupled Plasma      GF = Graphite Furnace      GD = Glow Discharge  
 DCP = Direct Current Plasma      HG = Hydride Generation

Lab Name	Location	Registrar	Accreditation
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034
NSL Analytical	Cleveland, OH	ANAB	17025
LECO Corporation	St. Joseph, MI	A2LA	17025
Exova	Glendale Heights, IL	A2LA	17025
Dirats Laboratories	Westfield, MA	ANAB	17025
Evans Analytical Group	Liverpool, NY	A2LA	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025
Luvak Inc.	Boylston, MA	PRI	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
TUV Rheinland Pvt Ltd	Bangalore, India	NABL	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025

A2LA = American Association for Laboratory Accreditation  
ANAB = ANSI-ASQ National Accreditation Board  
CNAS = China National Accreditation Service  
NABL = National Accreditation Board for Testing and Calibration Laboratories  
PCA = Polish Center For Accreditation  
PRI = Performance Review Institute

**Analysis:** Chemical analyses were made on solid pieces and chips prepared by an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

**Traceability:** The following Certified Reference Materials were used to validate the analytical data: 13X31200A; AR 646, 654, 657, 662, 675, 882, 892, 961, 1647, 1648, 1650, 1652, 1653; BAS 149/3, 220/2, 342, 431, 433, 435, 459, 460, 460/1, 463, 464/1, 466/1; BS CA316-2, CSN-4, H-13, LF2B, 34D, 36D, 50G, 56H, 61G, 84H, 179C, 180B, 316D, 316E, 410C, 1009, 1020, 2205, 9632P; CKD 180A, 188A, CZ 2003A; ECRM 284-2D; IARM 5E, 212D; IMZ 110A, 114A, 130, 153A, 163A, 164, 174; JK 37; LECO 501-320, 501-501, 501-644, 501-676, 501-993, 501-414, 502-449, 502-712, 502-855, 502-870, 502-894, 502-913, 502-916, 502-918, 502-928, 502-935, 502-945, 502-971; NCS NS 11022, NS 21006; SRM 160B, 361, 362, 363, 1155, 1155A, 1265, 1765, 1766, 3109A, 3131A.

**Homogeneity:** This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials — BAS 463, 466/1; BS CA316-2, CSN-4, 84H, 316E, 9632P; CKD CZ 2003A; ECRM 284-2D; IARM 5E; LECO 501-501, 501-676, 502-870; NCS NS 11022, NS 21006.

**Validity statement:** ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 316F is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

**Storage:** This CRM must be stored in a cool, dry, non-corrosive environment.

**Source:** The bar stock for this CRM was produced by Acciaierie Valbruna, Vicenza, Italy.

**Form:** This CRM is machined in the form of a disc, approximately 38 mm in diameter and 19 mm thick by Brammer Standard Company, Inc.

**Use:** This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

**Certified Area:** The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

**Sample Preparation:** For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

**Certificate Number:** The unique identification number for this certificate of analysis is 316F-092619. You may obtain information on revisions of certificates from the internet at [www.brammerstandard.com](http://www.brammerstandard.com).

**Safety Notice:** A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

**Brammer Standard Co., Inc.**  
14603 Benfer Road  
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396 Web: [www.brammerstandard.com](http://www.brammerstandard.com)

Fax: (281) 440-4432

Email: [contact@brammerstandard.com](mailto:contact@brammerstandard.com)

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: [www.brammerstandard.com](http://www.brammerstandard.com)

## **References:**

Versions used were those available at the time of testing and characterization

- E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2005 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2006 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - [www.global.ihs.com](http://www.global.ihs.com)

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: \_\_\_\_\_ on September 26, 2019.

Beau R. Brammer

President