Brammer Standard Company, Inc.

Certificate of Analysis

BS 300A

Certified Reference Material for Low Alloy 300M - UNS Number K44220

Certified Values[3]

	Certified Value[1]	Estimate of Uncertainty[2]		Certified Value[1]	Estimate of Uncertainty[2]
Al	**0.098**	0.004	**N**	**0.0023**	0.0004
As	**0.0029**	0.0004	**Ni**	**1.87**	0.02
C	**0.416**	0.008	**P**	**0.0049**	0.0007
Ca	**0.0008**	0.0003	**S**	**0.0008**	0.0003
Co	**0.0087**	0.0009	**Sb**	**0.0011**	0.0004
Cr	**0.798**	0.005	**Si**	**1.71**	0.05
Cu	**0.118**	0.006	**Sn**	**0.0065**	0.0009
Fe	**93.8**	0.1	**Ta**	**0.0022**	0.0006
Mn	**0.716**	0.007	**Ti**	**0.0095**	0.0008
Mo	**0.38**	0.01	**V**	**0.070**	0.002

Reference Values[3,4]

	Reference Value[1]	Estimate of Uncertainty[2]		Reference Value[1]	Estimate of Uncertainty[2]
B	**0.00032**	0.00008	**Pb**	**<0.0005**	
Mg	**<0.0005**		**W**	**<0.01**	
Nb	**0.002**	0.001	**Zr**	**0.002**	0.001
O	**<0.01**				

[1] For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 3 for more information on its calculation.

[2] For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 3 for more information on its calculation.

[3] Values are given in weight percent. Values in brackets are reported by difference.

[4] Reference values are not certified and are provided for information only.

Trace element information values for Cl, Ga, Ge, Re, and Zn are shown on page 3.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

BS 300A * Code for method Certified values listed as weight percent

Analysis	*	Al	*	As	*	C	*	Ca	*	Co	*	Cr	*	Cu	*	Fe	*	Mn	*	Mo
1	4	0.086	5	0.0023333	1	0.396	12	0.00033	5	0.00733333	4	0.78925	5	0.110	16	[93.6825]	4	0.696667	4	0.3635
2	4	0.0928	5	0.0026433	1	0.400467	4	0.0007	5	0.00753333	13	0.79	4	0.11175	16	[93.7]	3	0.7015	3	0.3640
3	4	0.0944333	4	0.0027333	1	0.406667	4	0.0007	4	0.00793333	3	0.791	4	0.112	13	93.75667	4	0.7055	4	0.367333
4	3	0.0982	5	0.0029333	1	0.408	3	0.000725	3	0.008	4	0.794	4	0.11603333	16	[93.76]	4	0.709667	4	0.370333
5	3	0.0983	10	0.0030	1	0.4135	4	0.00079	3	0.0082	4	0.794667	14	0.117	4	93.76517	8	0.71	3	0.372
6	4	0.0987333	4	0.0030333	12	0.4145	4	0.000803	4	0.0085	3	0.795	3	0.1175	16	[93.7825]	3	0.714	4	0.373667
7	4	0.0988333	12	0.0030333	1	0.416333	14	0.000833	4	0.00856667	4	0.799333	3	0.118	4	93.79333	4	0.714333	4	0.3758
8	4	0.0988667	4	0.0031667	1	0.416667	12	0.00085	10	0.0086	12	0.7995	8	0.118	14	93.8	4	0.716333	10	0.376
9	5	0.0989667	9	0.0031667	1	0.417	3	0.00105	8	0.0086	4	0.799533	12	0.11825	16	[3.800433]	4	0.718333	12	0.37825
10	8	0.099	3	0.0033	1	0.4180			14	0.00876667	3	0.80	4	0.11856667	16	[93.8184]	10	0.719	3	0.38
11	4	0.0991333	3	0.0033	1	0.418333			4	0.00896667	13	0.80	4	0.11923333	16	[93.8534]	4	0.719767	4	0.381333
12	4	0.0992	3	0.0035	1	0.419			3	0.00915	4	0.800	10	0.12	16	[93.89267]	4	0.7198	4	0.389433
13	10	0.10			3	0.41925			12	0.009175	4	0.800267	3	0.12			3	0.72	4	0.389967
14	3	0.1			1	0.419667			4	0.00933333	4	0.801967	4	0.12033333			4	0.720467	14	0.39
15	3	0.1			3	0.42			4	0.00951333	14	0.802667	3	0.122			14	0.722333	4	0.3929
16	12	0.10075			3	0.420			4	0.00973333	4	0.802833	4	0.12476667			12	0.72275	4	0.393
17	14	0.103			1	0.42			3	0.0098	3	0.80675	4	0.125			3	0.735	3	0.3975
18					1	0.42468														
19					1	0.446														
Average		0.0979		0.00288		0.4160		0.000801		0.008689		0.7985		0.118143		93.802		0.715615		0.3803
Std Dev		0.0020		0.00014		0.0042		0.000017		0.000077		0.0038		0.000077		0.031		0.000077		0.0037
H		0.0031		0.00064		0.0067		0.00039		0.0010		0.010		0.0035		0.19		0.0090		0.0064
U_1		0.0037		0.00066		0.0079		0.00039		0.0010		0.010		0.0035		0.19		0.0090		0.0074
t-statistic		2.12		2.20		2.10		2.31		2.12		2.12		2.12		2.20		2.12		2.12
U_2		0.0079		0.0014		0.017		0.00091		0.0022		0.022		0.0073		0.41		0.019		0.016
U_3		0.0019		0.00042		0.0038		0.00030		0.00052		0.0053		0.0018		0.12		0.0046		0.0038
Certified		**0.098**		**0.0029**		**0.416**		**0.0008**		**0.0087**		**0.798**		**0.118**		**93.8**		**0.716**		**0.38**
Uncertainty		0.004		0.0004		0.008		0.0003		0.0009		0.005		0.006		0.1		0.007		0.01
Tolerance		0.012		0.0014		0.024		0.0007		0.0027		0.022		0.018		0.4		0.021		0.03

Analysis	*	N	*	Ni	*	P	*	S	*	Sb	*	Si	*	Sn	*	Ta	*	Ti	*	V
1	2	0.0019667	4	1.8353333	5	0.00365	1	0.000467	12	0.00070	3	1.664	5	0.00533333	5	0.000233	14	0.008767	4	0.067
2	2	0.0019667	3	1.8475	4	0.0042	12	0.00048	5	0.00074333	4	1.669667	3	0.005475	3	0.0018	10	0.0088	4	0.069
3	2	0.002	7	1.85	12	0.004333	1	0.0006	5	0.00075333	17	1.6784	5	0.00563333	4	0.001933	4	0.00892	5	0.069033
4	2	0.0022	14	1.85	3	0.0045	1	0.0007	5	0.00112667	12	1.69	5	0.00586	4	0.002067	4	0.008933	3	0.069075
5	2	0.0022333	4	1.8526333	7	0.004867	1	0.000747	9	0.00113333	4	1.692033	4	0.006	4	0.002367	4	0.008967	4	0.069533
6	2	0.0022633	4	1.8535333	4	0.005033	1	0.000767	4	0.00119667	4	1.695333	10	0.0067	12	0.003675	3	0.009	4	0.069933
7	2	0.0023333	12	1.8575	4	0.0051	1	0.000777	3	0.0012	4	1.696667	4	0.00683333			4	0.009033	14	0.0701
8	2	0.0023333	4	1.8583333	3	0.0053	1	0.0008	12	0.001425	6	1.71	4	0.00693333			4	0.009233	3	0.0701
9	2	0.0023533	3	1.86	4	0.0053	3	0.0009	3	0.002	3	1.71	4	0.007			5	0.009267	10	0.0703
10	2	0.0024	4	1.8633333	4	0.005333	1	0.0011			3	1.72	9	0.00716667			4	0.0093	4	0.070433
11	2	0.0024325	4	1.8681667	4	0.005367	1	0.001133			10	1.72	5	0.0073			5	0.009467	4	0.0707
12	2	0.0029	7	1.87	12	0.005375	12	0.0012			14	1.72	4	0.00733333			3	0.0095	4	0.070967
13			4	1.877	3	0.00565	3	0.001275			4	1.720	3	0.0074			3	0.0100	3	0.071
14			3	1.89	10	0.0057					4	1.720533					3	0.010275	4	0.0711
15			3	1.893	3	0.006					13	1.721267					12	0.0103	12	0.0714
16			10	1.897							4	1.74525					4	0.011333	3	0.0717
17			4	1.89925																
Average		0.002282		1.866034		0.00493		0.000842		0.00114		1.704572		0.006536		0.002210		0.00952		0.0701
Std Dev		0.000091		0.000077		0.00020		0.000088		0.00011		0.000079		0.000088		0.000075		0.00030		0.0017
H		0.00059		0.015		0.00080		0.00040		0.00045		0.015		0.00090		0.00058		0.0011		0.0027
U_1		0.00059		0.015		0.00082		0.00041		0.00046		0.015		0.00091		0.00058		0.0011		0.0031
t-statistic		2.20		2.12		2.14		2.18		2.31		2.13		2.18		2.57		2.13		2.13
U_2		0.0013		0.033		0.0018		0.00089		0.0011		0.031		0.0020		0.0015		0.0023		0.0067
U_3		0.00038		0.0079		0.00046		0.00025		0.00035		0.0078		0.00055		0.00061		0.00059		0.0017
Certified		**0.0023**		**1.87**		**0.0049**		**0.0008**		**0.0011**		**1.71**		**0.0065**		**0.0022**		**0.0095**		**0.070**
Uncertainty		0.0004		0.02		0.0007		0.0003		0.0004		0.05		0.0009		0.0006		0.0008		0.002
Tolerance		0.0013		0.06		0.0021		0.0007		0.0010		0.15		0.0027		0.0018		0.0024		0.007

BS 300A * Code for method Reference values listed as weight percent

Analysis	*	B	*	Mg	*	Nb	*	O	*	Pb	*	W	*	Zr
1	3	0.00014	3	0.00004	12	0.000473	2	0.000181	12	0.0000393	4	0.000547	12	0.0000367
2	5	0.0002867	12	0.000046	5	0.0010	2	0.00021	4	0.00012667	5	0.000943	5	0.0000433
3	4	0.0003067	4	0.00014	5	0.001097	2	0.0003	5	0.00013667	5	0.001227	3	0.00175
4	12	0.000325	4	0.0001733	5	0.001327	2	0.00031	3	0.00019775	5	0.0014	10	0.0018
5	7	0.0003833	3	0.0002	14	0.002533	2	0.0004	9	0.0002	4	0.002067	4	0.00196667
6	12	0.0003967	12	0.0002	3	0.0029	2	0.000477			3	0.00385	4	0.00223333
7	3	0.0004	4	0.00034	4	0.002967	2	0.000533			14	0.005767	4	0.00253333
8					4	0.002967	2	0.0008			4	0.006	12	0.0026
9					12	0.003025	2	0.002437			4	0.0060		
10					4	0.0031	2	0.013333			12	0.007575		
11					3	0.0033								
12					4	0.0034								
13					3	0.004								
Average		0.000306		0.000163		0.002468		0.0019		0.000140		0.00374		0.00162
Std Dev		0.000012		0.000067		0.000088		0.0070		0.000056		0.00013		0.00011
H		0.00028		0.00023		0.00060		0.0005		0.00022		0.00071		0.00051
U_1		0.00028		0.00024		0.00061		0.0070		0.00022		0.00072		0.00052
t-statistic		2.45		2.45		2.18		2.26		2.78		2.26		2.36
U_2		0.00068		0.00058		0.0013		0.016		0.00062		0.0016		0.0012
U_3		0.00026		0.00022		0.00037		0.0050		0.00028		0.00052		0.00044
Reference		**0.00032**		**<0.0005**		**0.002**		**<0.01**		**<0.0005**		**<0.01**		**0.002**
Uncertainty		0.00008				0.001								0.001
Tolerance		0.00024				0.001								0.001

For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for it's mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U_1 is the combined uncertainty from homogeneity and labs. U_2 is U_1 multiplied by the coverage factor (95 % t-statistic). U_3 is U_2 divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \qquad W_L = \frac{1}{C_L^2} \qquad A = \frac{\sum_{i=1}^{n} W_L M_L}{\sum_{i=1}^{n} W_L} \qquad S = \frac{1}{\sqrt{\sum_{i=1}^{n} W_L}} \qquad U_1 = \sqrt{H^2 + S^2} \qquad U_2 = t \times U_1 \qquad U_3 = \frac{U_2}{\sqrt{n}}$$

*All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U_3 rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value.*

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

BS 300A * Code for analytical method Trace analysis listed as mg/kg (ppm)

Analysis	*	Cl	*	Ga	*	Ge	*	Re	*	Zn
1	12	0.02	12	8.0	12	14	12	0.13	12	0.18
2	12	0.04	12	8.0	12	14	12	0.15	12	0.19
3	12	0.12	12	8.3	12	14	12	0.16	12	0.21

Analytical Method Codes:

1 Combustion (ASTM E1019)
2 Fusion (ASTM E1019)
3 Spark Atomic Emission
4 ICP Atomic Emission
5 ICP Mass Spectrometry
6 Gravimetric
7 Photometric
8 Flame Atomic Absorption
9 GF Atomic Absorption
10 X-Ray Fluorescence
11 GD Atomic Emission
12 GD Mass Spectrometry
13 Titrimetric
14 DCP Atomic Emission
15 HG Atomic Fluorescence
16 Difference
17 Wet

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
DCP = Direct Current Plasma HG = Hydride Generation

Lab Name	Location	Registrar	Accreditation
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034
NSL Analytical	Cleveland, OH	ANAB	17025
Element Materials Technology	Glendale Heights, IL	A2LA	17025
LECO Corporation	St. Joseph, MI	A2LA	17025
Elemental Analysis, Inc.	Lexington, KY	A2LA	17025
Vitkovice Testing Center	Ostrava, Czech Republic	Czech Accreditation Institute	17025
Dirats Laboratories	Westfield,MA	ANAB	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
Eurofins EAG Materials Science, LLC	Liverpool, NY	A2LA	17025
Luvak Inc.	Boylston, MA	PRI	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025
TUV Rheinland Pvt Ltd	Bangalore, India	NABL	17025
Shiva Analyticals Private Limited	Hoskote, Bangalore	NABL	17025

A2LA = American Association for Laboratory Accreditation
ANAB = ANSI-ASQ National Accreditation Board
CNAS = China National Accreditation Service
NABL = National Accreditation Board for Testing and Calibration Laboratories
PCA = Polish Center For Accreditation
PRI =Performance Review Institute

Analysis: Chemical analyses were made on solid pieces and chips prepared by an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

Traceability: The following Certified Reference Materials were used to validate the analytical data: 12X3490, 12X3500, 13X31400A, 23X80030; 501-644, 501-676, 502-328, 502-414, 502-704, 502-712, 502-855, 502-893, 502-916, 502-946, 502-963, 502-977; AR 619D, 644, 6354, 657, 662, 668, 673, 869, 870, 882, 886, 889, 892, 960, 1650, 1652, 1653; BAS 334, 406/2, 434, 464/1; BS H230,. 11B, 17-4PHA, 38C, 45B, 54F, 160A, 179B, 179C, 183C, 187C, 192, 273, 300, 625C, 625D, 625E, 1016, 1018, 1026, 1045, 1762, 4330MOD, 4340, 4340A, 4340M; CKD 183A, 186A; DSZU CA01A; ECRM 082-1, 85-1, 86-1, 87-1; IARM 5C, 25B, 54A, 62E, 68A, 259A; IMZ 52/1, 112, 162, 187, 206; IPT 12A, 17A, 75A, 97; JK 21; JSS 169-5, 174-5, 175-7; KMS LCSON-001; SRM 16F, 160B, 291, 346A, 361, 363, 1158, 1261, 1261A, 1263A, 1762, 1763, 2166, 2167; Y 41340B.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BS CSN 4, CSN 2-1, 300, 38C, 54F, 1981, 4340M; CKD 183A, 186A; DSZU CA01A; ECRM 096-1; IARM 259A; JSS 502-5; KMS LCSON-001; SRM 291, 346A, 1261A, 1263A, 1763; Y41340B.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 300A is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by Corus UK Ltd.; Rotherham, UK.

Form: This CRM is machined in the form of a disc, approximately 38mm in diameter and 19mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified Area: The entire depth of the CRM may be used.

> Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

> Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Certificate Number: The unique identification number for this certificate of analysis is 300A-081021. You may obtain information on revisions of certificates from the internet at **www.brammerstandard.com**.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc. **Phone: (281) 440-9396** **Web: www.brammerstandard.com**
14603 Benfer Road
Houston, Texas 77069-2895 USA **Fax: (281) 440-4432** **Email: contact@brammerstandard.com**

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry

E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques

E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2017 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

*ISO Guides and Standards available from Global Engineering - **www.global.ihs.com***

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on August 10, 2021.

Beau R. Brammer

President