

# Brammer Standard Company, Inc.

## Certificate of Analysis

### BS 291EC

Certified Reference Material for Chill Cast Iron

	Certified Value <sup>1</sup>	Estimate of Uncertainty <sup>2</sup>	<b>Certified Values<sup>3</sup></b>	Certified Value <sup>1</sup>	Estimate of Uncertainty <sup>2</sup>	
<b>Al</b>	<b>0.046</b>	0.002		<b>Nb</b>	<b>0.0034</b>	0.0003
<b>B</b>	<b>0.0055</b>	0.0003		<b>Ni</b>	<b>0.099</b>	0.001
<b>C</b>	<b>3.23</b>	0.04		<b>P</b>	<b>0.0190</b>	0.0005
<b>Ca</b>	<b>0.0010</b>	0.0002		<b>S</b>	<b>0.0125</b>	0.0009
<b>Cr</b>	<b>0.014</b>	0.001		<b>Si</b>	<b>2.09</b>	0.02
<b>Cu</b>	<b>0.234</b>	0.005		<b>Sn</b>	<b>0.0481</b>	0.0008
<b>Fe</b>	<b>93.6</b>	0.2		<b>Ti</b>	<b>0.0159</b>	0.0004
<b>Mg</b>	<b>0.041</b>	0.001		<b>V</b>	<b>0.0083</b>	0.0003
<b>Mn</b>	<b>0.478</b>	0.004		<b>Zr</b>	<b>0.0023</b>	0.0002
<b>Mo</b>	<b>0.0074</b>	0.0005				

### Informational Values<sup>3,4</sup>

As (0.0006)

Co (0.0048)

Pb (0.0004)

Sb (0.01)

W (0.0033)

For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 4 for more information on its calculation.

<sup>2</sup> For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 4 for more information on its calculation.

<sup>3</sup> Values are given in weight percent. Values in brackets are reported by difference.

<sup>4</sup> Values in parentheses are not certified and are provided for information only.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

Analysis	*	Al	*	B	*	C	*	Ca	*	Cr	*	Cu	*	Fe	*	Mg	*	Mn	*	Mo
1	3	0.0438	3	0.00514	3	3.17	3	0.00062	3	0.009	10	0.216667	10	93.25	3	0.04065	4	0.467333	3	0.006
2	3	0.044	3	0.00524	3	3.17	4	0.0008333	3	0.0114	4	0.225	4	93.4	3	0.04065	3	0.468	3	0.0066
3	3	0.0443	3	0.00527	3	3.17	3	0.00084	3	0.0121	3	0.226	14	93.43333	3	0.04067	3	0.473	3	0.0066
4	3	0.0444	3	0.00531	3	3.19	3	0.00087	10	0.013	3	0.228333	4	93.44323	3	0.0407	3	0.473333	3	0.0068
5	3	0.0448	3	0.00532	3	3.19	14	0.0009	3	0.0131	4	0.2296	4	93.58	3	0.04073	3	0.474	3	0.0069
6	3	0.0454	14	0.005333	3	3.19	3	0.0009	3	0.0133	10	0.230	16	93.6	3	0.04084	4	0.474233	3	0.0069
7	3	0.0455	3	0.00535	3	3.19	3	0.0009	3	0.0135	3	0.23	3	93.6	3	0.04106	3	0.475	3	0.007
8	3	0.0456	3	0.00536	3	3.19	3	0.00092	3	0.0138	3	0.231	16	93.67	3	0.04106	3	0.475	3	0.0071
9	3	0.045667	4	0.005367	3	3.21	3	0.00092	3	0.0138	3	0.232	16	93.67	3	0.04109	3	0.475	3	0.0071
10	3	0.0457	3	0.00537	3	3.21	3	0.00093	3	0.0139	3	0.232	16	93.68	3	0.04115	3	0.476	3	0.0071
11	3	0.0459	3	0.00537	3	3.22	3	0.00094	3	0.0141	3	0.232	10	93.88333	3	0.04119	3	0.478	3	0.0071
12	10	0.046	3	0.00538	3	3.23	3	0.00094	3	0.0143	3	0.233			3	0.04132	3	0.478	4	0.007133
13	3	0.0461	3	0.00538	3	3.23	3	0.00095	4	0.014367	3	0.235			3	0.04134	3	0.478	3	0.0072
14	3	0.0465	3	0.0054	3	3.24	3	0.00096	3	0.0144	3	0.235			3	0.04137	3	0.479	3	0.0074
15	3	0.0466	3	0.00544	3	3.24	3	0.00097	3	0.0146	3	0.236			3	0.04148	3	0.479	3	0.0074
16	14	0.0467	3	0.00545	3	3.24	3	0.00098	3	0.0146	3	0.236			3	0.04151	3	0.479	3	0.0075
17	3	0.0467	3	0.00546	3	3.26	3	0.00101	3	0.0147	3	0.236			3	0.04155	3	0.479	3	0.0075
18	3	0.0468	3	0.005467	3	3.26	3	0.00103	3	0.0149	3	0.237			3	0.04171	3	0.48	3	0.0076
19	3	0.047	3	0.00547	3	3.27	3	0.00107	3	0.015	3	0.237			3	0.04183	10	0.48	3	0.0076
20	3	0.0476	3	0.00547	3	3.27	3	0.0011	4	0.015067	3	0.238			3	0.04195	3	0.481	3	0.0076
21	3	0.0477	3	0.00548	3	3.28	4	0.0011	3	0.0151	3	0.239					14	0.481667	3	0.0076
22	3	0.0477	3	0.00548	3	3.29	3	0.00111	3	0.0151	3	0.239					3	0.482	3	0.0076
23	4	0.0479	3	0.0055	3	3.32	3	0.00112	14	0.0151	4	0.239167					3	0.482	4	0.007733
24	3	0.0484	3	0.00559	1	3.326667	3	0.00112	4	0.015233	3	0.24					3	0.482	3	0.0078
25	5	0.048433	3	0.00559			4	0.0012	3	0.015333	3	0.241					3	0.482	3	0.0081
26	3	0.0488	3	0.00565			3	0.00141	3	0.0155	3	0.241					3	0.485	3	0.008333
27	3	0.0491	4	0.0058			3	0.00207	3	0.0155	3	0.242					3	0.485	14	0.008367
28	3	0.0492	4	0.005967					3	0.0156	3	0.242					3	0.486	4	0.0088
29									3	0.0159	3	0.249					3	0.488	10	0.009
30									5	0.0152							10	0.491667		
31									3	0.0182										
Average		0.0463		0.00546		3.226		0.001005		0.01411		0.2345		93.584		0.04118		0.4781		0.00732
Std Dev		0.00090		0.00015		0.067		0.000073		0.00029		0.0041		0.033		0.00092		0.0062		0.00020
H		0.0019		0.00074		0.022		0.00039		0.0011		0.0045		0.24		0.0018		0.0067		0.00084
U <sub>1</sub>		0.0021		0.00076		0.071		0.00040		0.0012		0.0061		0.24		0.0021		0.0091		0.00086
t-statistic		2.05		2.05		2.07		2.06		2.04		2.05		2.23		2.09		2.05		2.05
U <sub>2</sub>		0.0044		0.0016		0.15		0.00082		0.0024		0.013		0.53		0.0043		0.019		0.0018
U <sub>3</sub>		0.00083		0.00029		0.030		0.00016		0.00042		0.0023		0.16		0.0010		0.0034		0.00033
Certified		<b>0.046</b>		<b>0.0055</b>		<b>3.23</b>		<b>0.0010</b>		<b>0.014</b>		<b>0.234</b>		<b>93.6</b>		<b>0.041</b>		<b>0.478</b>		<b>0.0074</b>
Uncertainty		0.002		0.0003		0.04		0.0002		0.001		0.005		0.2		0.001		0.004		0.0005
Tolerance		0.006		0.0016		0.16		0.0008		0.003		0.015		0.5		0.004		0.019		0.0018



Analysis	*	As	*	Co	*	Pb	*	Sb	*	W
1	3	0.0001	3	0.0014	5	0.0001	10	0.0120	5	0.000567
2	3	0.0001	3	0.0018	3	0.0001			5	0.001033
3	3	0.0001	3	0.0028	3	0.0001			3	0.0014
4	3	0.0002	3	0.0030	5	0.000123			4	0.001933
5	3	0.0002	14	0.0030	4	0.000133			3	0.002
6	3	0.0002	4	0.0030	9	0.0002			3	0.0023
7	3	0.0002	3	0.0032	5	0.0002			4	0.002433
8	3	0.0002	3	0.0032	3	0.0003			3	0.0025
9	3	0.0002	10	0.0033	3	0.0003			10	0.0025
10	3	0.0003	3	0.0035	3	0.0003			3	0.0026
11	3	0.0003	5	0.0037	3	0.0003			3	0.0027
12	3	0.0003	4	0.0041	3	0.0003			3	0.0033
13	3	0.0003	3	0.0042	3	0.0004			3	0.0034
14	3	0.0003	5	0.0042	3	0.0004			3	0.0035
15	3	0.0003	3	0.0043	3	0.0005			3	0.0037
16	3	0.0004	3	0.0046	3	0.0005			3	0.0037
17	3	0.0004	3	0.0046	3	0.0005			3	0.0038
18	3	0.0004	3	0.0047	3	0.0005			3	0.0039
19	3	0.0004	3	0.0056	3	0.0005			3	0.004
20	3	0.0004	3	0.0056	10	0.0006			3	0.0042
21	3	0.0004	3	0.0057	3	0.0006			3	0.0043
22	3	0.0004	3	0.0058	3	0.0006			3	0.0044
23	5	0.000747	3	0.0061	3	0.0006			3	0.0044
24	5	0.001833	3	0.0067	3	0.0006			3	0.0047
25	5	0.0021	3	0.0067	3	0.0006			3	0.0052
26	9	0.0024	3	0.0073	3	0.0007			3	0.0053
27	10	0.0028	3	0.0073	3	0.0007			3	0.0057
28			3	0.0077	3	0.0007				
29			3	0.0088	3	0.0009				
30			3	0.0096						
Average		0.00059		0.005		0.00043		0.01		0.003
Std Dev		0.00053		0.016		0.00026		0.28		0.010
H		0.00033		0.001		0.00030		0.00095		0.0006
U <sub>1</sub>		0.00062		0.016		0.00040		0.28		0.010
t-statistic		2.06		2.05		2.05		12.71		2.06
U <sub>2</sub>		0.0013		0.034		0.00081		3.53		0.021
U <sub>3</sub>		0.00025		0.0061		0.00015		3.53		0.0040
Informational		(0.0006)		(0.0048)		(0.0004)		(0.01)		(0.0033)

For each element, in accordance with the requirements of ISO Guides 34 and 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C<sub>L</sub>), calculated from its standard deviation (S<sub>L</sub>) and its uncertainty estimate (U<sub>L</sub>), is used as the weight (W<sub>L</sub>) for its mean (M<sub>L</sub>). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U<sub>1</sub> is the combined uncertainty from homogeneity and labs. U<sub>2</sub> is U<sub>1</sub> multiplied by the coverage factor (95 % t-statistic). U<sub>3</sub> is U<sub>2</sub> divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U<sub>3</sub> rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value.

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

**Analytical Method Codes:**

- |                           |                           |                           |
|---------------------------|---------------------------|---------------------------|
| 1 Combustion (ASTM E1019) | 7 Photometric             | 13 Titrimetric            |
| 2 Fusion (ASTM E1019)     | 8 Flame Atomic Absorption | 14 DCP Atomic Emission    |
| 3 Spark Atomic Emission   | 9 GF Atomic Absorption    | 15 HG Atomic Fluorescence |
| 4 ICP Atomic Emission     | 10 X-Ray Fluorescence     | 16 Difference             |
| 5 ICP Mass Spectrometry   | 11 GD Atomic Emission     | 17 Wet                    |
| 6 Gravimetric             | 12 GD Mass Spectrometry   |                           |

ICP = Inductively Coupled Plasma      GF = Graphite Furnace      GD = Glow Discharge  
DCP = Direct Current Plasma      HG = Hydride Generation

Lab Name	Location	Registrar	Accreditation
NSL Analytical	Cleveland, OH	ANAB	17025
Exova	Santa Fe Spring, CA	A2LA	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025
Dirats Laboratories	Westfield, MA	ANAB	17025
Luvak Inc.	Boylston, MA	PRI	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034

A2LA = American Association for Laboratory Accreditation  
ANAB = ANSI-ASQ National Accreditation Board  
PCA = Polish Center For Accreditation  
PRI = Performance Review Institute

**Analysis:** Chemical analyses were made on solid pieces and chips from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

**Traceability:** The following Certified Reference Materials were used to validate the analytical data: 11XC1N, 11XC4Q, 11XC6U, 11XSG1A; AR 306, 323, 673; BAS 464/1; BS CI4, LF2B, 8, 29, 291, 291BB, 291DJ, 1026; CKD 234, 238, 239; CZ 20034 14A; LECO 501-024; SPL 2a, 3a, 8a, 15a; SRM 7G, 9F, 16F, 33D, 160B, 342A, 361, 362, 363, 365, 1140, 3109A, 3113, 8620C.

**Homogeneity:** This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials — BS CI4, 8, 29, 291, 291BB, 291DJ; CZ 20034 14A; SRM 1140.

**Validity statement:** ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 291EC is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

**Storage:** This CRM must be stored in a cool, dry, non-corrosive environment.

**Source:** The cast stock for this CRM was produced by Shijiazhuang Trump Scientific Co, LTD.; Shijiazhuang, China.

**Form:** This CRM is machined in the form of a disc, approximately 35 mm in diameter and ~ 30 mm thick by Brammer Standard Company, Inc.

**Use:** This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

**Certified Area:** The certified area of each disc is the portion extending upward 25 mm from the analytical surface.

**Sample Preparation:** For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

**Certificate Number:** The unique identification number for this certificate of analysis is 291EC-022118. You may obtain information on revisions of certificates from the internet at.

**Safety Notice:** A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

**Brammer Standard Co., Inc.**  
14603 Benfer Road  
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396 Web: [www.brammerstandard.com](http://www.brammerstandard.com)

Fax: (281) 440-4432 Email: [contact@brammerstandard.com](mailto:contact@brammerstandard.com)

**Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)**

**Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)**

**By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.**

The scopes of accreditation are listed on the website: [www.brammerstandard.com](http://www.brammerstandard.com)

## **References:**

Versions used were those available at the time of testing and characterization

- E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition
  
- ISO Standard 17025:2005 General requirements for the competence of testing and calibration laboratories
- ISO Standard 9001:2015 Quality Management Systems - Requirements
- ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment
- ISO Guide 31:2015 Reference materials - Contents of certificates and labels
- ISO Guide 33:2015 Uses of certified reference materials
- ISO Standard 17034:2016 General requirements for the competence of reference material producers
- ISO Guide 35:2006 Reference Materials - General and statistical principles for certification

*ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.*

*ISO Guides and Standards available from Global Engineering - [www.global.ihs.com](http://www.global.ihs.com)*

*Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.*

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: \_\_\_\_\_ on February 21, 2018.

Beau R. Brammer

President