

Brammer Standard Company, Inc.

Provisional Certificate of Analysis

BS 291HC

Certified Reference Material for Chill Cast Iron

Analysis listed as percent by weight

	Estimated Analysis ¹		Estimated Analysis ¹
Al	0.034	Ni	0.10
As	0.005	O	<0.05
B	0.014	P	0.025
C	3.35	Pb	0.0002
Ca	0.001	S	0.009
Co	0.005	Sb	0.007
Cr	0.37	Si	2.31
Cu	0.21	Sn	0.056
Fe	93.2	Ta	<0.05
H	<0.005	Ti	0.023
Mg	0.039	V	0.021
Mn	0.53	W	0.006
Mo	0.030	Zn	<0.05
N	<0.05	Zr	0.002
Nb	0.002		

¹ The estimated value listed is the present best estimate of the true value. Values are given in weight percent.

Form: This CRM is machined in the form of a disc, approximately 35mm in diameter and 30mm thick by Brammer Standard Company, Inc.

A detailed final certificate of analysis will be supplied by July 28, 2025

291HC	Al	As	B	Be	Bi	C	Ca	Ce	Co	Cr	Cu	Fe	H	Mg
CSONH						3.39							0.00054	
SAES 5/26	0.034	0.0044	0.0147			3.36	0.0011		0.006	0.0353	0.212	93.14		0.039
SAES 6/1	0.033	0.0045	0.0146			3.34	0.001		0.0052	0.0356	0.213	93.17		0.039
SAES 6/6	0.034	0.0046	0.0147			3.38	0.0009		0.0051	0.0353	0.21	93.14		0.039
SAES 6/16	0.034	0.0051	0.0147			3.33	0.0009		0.0061	0.036	0.211	93.21		0.039
SAES 6/22	0.036	0.0048	0.0146			3.38	0.001		0.0055	0.0354	0.213	93.11		0.039
SAES Depth	0.035	0.005	0.0147			3.32	0.0015		0.0056	0.0357	0.212	93.19		0.039
GDS 5/26	0.035		0.0145			3.34	0.0011		0.0034	0.0348	0.211	93.17		0.039
GDS 6/1	0.035		0.0147			3.35	0.0011		0.0023	0.035	0.211	93.16		0.039
GDS 6/8	0.035		0.0146			3.35	0.0011		0.0011	0.035	0.211	93.17		0.039
GDS 6/16	0.034		0.0146			3.36	0.0011		0.0013	0.0349	0.212	93.16		0.039
GDS 6/22	0.035		0.0144			3.33	0.0011		0.0041	0.0354	0.211	93.18		0.039
GDS Depth	0.035		0.0146			3.31	0.001		0.0043	0.0354	0.211	93.19		0.039
Homogeneity	0.036	0.00486867	0.01286109			3.38811316				0.03188957	0.22175797			0.039
Trump	0.034	0.0050	0.015			3.35	0.0051		0.016	0.067	0.229			0.039
	0.035													0.039
	0.035													0.039
	0.035													0.039
Average	0.034705882	0.004783584	0.014518649			3.351874211	0.001384615		0.005076923	0.037334969	0.213482712	93.16583333	0.00054	0.039
Certificate	0.034	0.005	0.014			3.35	0.001		0.005	0.37	0.21	93.2	<0.005	0.039

291HC	Mn	Mo	N	Nb	Ni	O	P	Pb	S	Sb	Si	Sn	Ta	Ti
CSONH			0.0068			0.0016			0.0095					
SAES 5/26	0.524	0.0313		0.0019	0.102		0.0243		0.0076	0.0064	2.33	0.0551		0.0222
SAES 6/1	0.53	0.0312		0.0015	0.102		0.0245	0.0001	0.008	0.0059	2.32	0.0552	0.0025	0.0221
SAES 6/6	0.527	0.0309		0.0014	0.103		0.0238		0.0077	0.0057	2.32	0.0544		0.0219
SAES 6/16	0.532	0.0317		0.0013	0.101		0.0241		0.0082	0.0066	2.3	0.0547		0.0221
SAES 6/22	0.528	0.0314		0.0021	0.102		0.0244	0.0003	0.0079	0.0061	2.33	0.0554		0.0221
SAES Depth	0.532	0.0315		0.002	0.101		0.0256	0.0002	0.0101	0.0054	2.32	0.0568		0.0222
GDS 5/26	0.536	0.0297		0.0027	0.101		0.0241		0.0092	0.0053	2.31	0.0557		0.0221
GDS 6/1	0.536	0.0293		0.0028	0.102		0.0238		0.009	0.0061	2.31	0.0563		0.0218
GDS 6/8	0.536	0.0298		0.0027	0.102		0.0239		0.0091	0.0092	2.31	0.0574		0.0223
GDS 6/16	0.534	0.0299		0.0031	0.102		0.0241	0.000061	0.009	0.0103	2.31	0.0581		0.0222
GDS 6/22	0.535	0.0298		0.0029	0.101		0.0242	0.0001	0.0091	0.0095	2.31	0.0569		0.0221
GDS Depth	0.53	0.0293		0.0031	0.101		0.0247	0.0005	0.0098	0.0092	2.32	0.0579		0.0225
Homogeneity	0.54002065	0.02986866			0.10085941		0.02449758		0.00946204		2.29512595	0.05543877		0.02395359
Trump	0.501	0.032			0.102		0.032		0.016		2.29			0.027
Average	0.530072904	0.030547761	0.0068	0.00229	0.10163282	0.0016	0.02485697	0.00021017	0.009310803	0.007141667	2.312508996	0.056102982	0.0025	0.022610971
Certificate	0.53	0.030	<0.05	0.002	0.10	<0.05	0.025	0.0002	0.009	0.007	2.31	0.056	<0.05	0.023

291HC	V	W	Zn	Zr
CSONH				
SAES 5/26	0.02	0.0031		0.0017
SAES 6/1	0.0191	0.0037		0.0018
SAES 6/6	0.0199	0.0028		0.0017
SAES 6/16	0.0199	0.0033		0.0015
SAES 6/22	0.0205	0.0034		0.0018
SAES Depth	0.0209	0.0033		0.0019
GDS 5/26	0.0208	0.0159		0.0023
GDS 6/1	0.0207	0.0177		0.0023
GDS 6/8	0.0207	0.002		0.0023
GDS 6/16	0.0209	0.0021		0.0023
GDS 6/22	0.021	0.0028		0.0023
GDS Depth	0.0213	0.0058		0.0024
Homogeneity	0.02094237			
Trump	0.032	0.018	0.009	
Average	0.021331598	0.006453846	0.009	0.00203
Certificate	0.021	0.006	<0.05	0.002

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BS C14, 7A, 8, 291, 291EB, 291GI; CZ SPL 17 31A, SPL 17 36A; SRM 1140, 1141A.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 291HC is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The cast stock for this CRM was produced by Shijazhuang Trump Scientific Co, LTD; Shijazhuang, China.

Certified Area: The certified area of each disc is the portion extending several mm inward from each surface.

Note: Shrinkage cavities may appear in the horizontal center of some discs. These cavities are normal and will not affect the certified portions of the disc.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

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Certified by: _____ on July 28, 2023.

Beau R. Brammer
President