Brammer Standard Company, Inc.

Certificate of Analysis

BS 285BH

Certified Reference Material for Chill Cast Iron

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values ³		Certified Value ¹	Estimate of Uncertainty ²
ΑI	0.0168	0.0005		Nb	0.0040	0.0003
As	0.0007	0.0003		Ni	1.38	0.02
В	0.0084	0.0003		Р	0.0470	0.0007
C	3.43	0.03		Pb	0.0009	0.0001
Ca	0.0010	0.0001		S	0.0128	0.0008
Co	0.0034	0.0006		Si	1.93	0.01
Cr	1.05	0.01		Sn	0.0017	0.0005
Cu	0.321	0.003		Ti	0.0429	0.0007
Fe	90.54	0.08		V	0.122	0.001
Mg	0.052	0.001		W	0.0612	0.0009
Mn	0.732	0.003		Zr	0.0055	0.0003
Мо	0.238	0.002				

Informational Values^{3,4}

Sb (0.2)

For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 5 for more information on its calculation.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 5 for more information on its calculation.

³ Values are given in weight percent. Values in brackets are reported by difference.

⁴ Values in parentheses are not certified and are provided for information only.

BS 285BH * Code for method Certified values listed as weight percent

Analysis	*	Al	*	As	*	В	*	С	*	Ca	*	Co	*	Cr	*	Cu	*	Fe	*	Mg
1	4	0.015767	3		4	0.007533	3	3.38	4	0.0006	3	0.0011	4	1.0327	4	0.31167	3		3	0.0515
2	3	0.016	3	0.0003	14	0.0081	3	3.38	4	0.0006	3	0.0017	3	1.04	4	0.3130	3	90.44	3	0.05153
3	3	0.0161	3	0.0003	3	0.00811	1	3.386667	3	0.00086	3	0.0018	3	1.04	10	0.313	3	90.47	3	0.051538
4	4	0.0161	3	0.0004	3	0.00817	3	3.4	3	0.00089	3	0.0023	3	1.04	3	0.316	3	90.48	3	0.051593
5	3	0.0164	3	0.0004	3	0.00822	3	3.4	3	0.00089	3	0.0027	3	1.04	3	0.317	3	90.49	3	0.05162
6	14	0.0164	3	0.0004	3	0.00823	1	3.408733	3	0.0009	3	0.0028	3	1.04	3	0.318	3	90.49	3	0.051633
7	3	0.0164	3	0.0004	3	0.00824	3	3.41	3	0.00091	3	0.0031	3	1.04	3	0.318	3	90.49	3	0.051638
8	3	0.0166	3	0.0005	3	0.00826	3	3.41	3	0.00091	3	0.0032	3	1.04	3	0.318	3	90.51	3	0.05166
9	3	0.0166	3	0.0005	3	0.00826	3	3.41	3	0.00092	3	0.0032	3	1.04	3	0.318	3		3	0.051663
10	3	0.0166	3	0.0005	3	0.00827	3	3.41	3	0.00092	3	0.0032	10		3	0.319	3	90.51	3	0.051678
11	3	0.0166	3	0.0007	3	0.00827	3	3.41	3	0.00094	10	0.0032	3	1.046667	3	0.319	3	90.51	3	0.051688
12	3	0.0167	3	0.0007	3	0.00831	3	3.42	3	0.00096	3	0.0033	3	1.05	3	0.319	3	90.52	3	0.051788
13	3	0.0167	3	0.0008	3	0.00832	3	3.42	3	0.00097	3	0.0033	3	1.05	3	0.32	3	90.52	3	0.051803
14	3	0.0167	3	0.0008	3	0.00833	3	3.42	3	0.00097	3	0.0033	3	1.05	3	0.32	3	90.52	3	0.05182
15	3	0.0168	3	0.0009	3	0.00834	1	3.426667	3	0.00098	3	0.0033	3	1.05	3	0.32	3	90.52	3	0.051878
16	3	0.0168	3	0.0009	3	0.00834	3	3.43	3	0.00098	3	0.003367	14	1.05	3	0.32	3	90.53	3	0.051908
17	3	0.0169	3	0.0009	3	0.00834	3	3.43	3	0.00099	3	0.0034	3	1.05	3	0.321	3	90.53	3	0.051925
18	3	0.0169	3	0.0009	3	0.00835	3	3.43	3	0.001	4	0.003433	3	1.05	3	0.321	16		3	0.051965
19	3	0.0169	3	0.000	3	0.00835	3	3.43	3	0.001	3	0.0036	3	1.05	14	0.32133	16		3	0.051998
20	3	0.0169	3	0.001	3	0.00838	3	3.44	3	0.00103	3	0.0036	3	1.05	3	0.32133	3	90.55	3	0.05201
21	3	0.0103	5	0.001	3	0.00838	3	3.44	3	0.00105	3	0.0036	3	1.05	3	0.322	3	90.55	3	0.052013
22	3	0.017	3	0.001233	3	0.0084	3	3.44	14	0.00103	3	0.0037	3	1.05	3	0.322	3	90.56	3	0.052073
23	3	0.017	3	0.0013	3	0.00841	3	3.44	3	0.001007	3	0.0037	3	1.05	3	0.323	3	90.56	3	0.052073
24	3	0.0171	3	0.0013	3	0.00841	3	3.46	3	0.00100	14	0.0030	3	1.05	3	0.323	3	90.56	3	0.052003
25	3	0.0172	- 3	0.0014	3	0.00841	3	3.46	3	0.00112	3	0.0039	3	1.05	3	0.323	3	90.56	3	0.052095
26	3	0.0172			3	0.00843	3	3.46	3	0.00113	3	0.004	3	1.05	3	0.323	3	90.56	3	0.0523
27	3	0.0172			3	0.00843	1	3.466533	3	0.00117	3	0.0044	3	1.05	3	0.323	3	90.57	3	0.0523
28	3	0.0173			3	0.00844	3	3.400533	3	0.00117	3	0.0044	3	1.05	3	0.324	14		3	0.052323
29	3	0.0173			3	0.00844	3	3.47	3	0.0012	3	0.0044	3	1.05	3	0.325	3	90.6	3	0.052428
30	3	0.0173			5	0.00862	3	3.48	3	0.00135		0.0045	3	1.05	3	0.325	3	90.6	٠,	0.002406
31	3	0.0173			3	0.00862	3	3.48	3		5		3	1.05	3	0.325	3	90.6		
32	3	0.0173	_		3	0.00865	3	3.48	3	0.00144 0.00152	3	0.004667	3	1.06	3		4		_	
	-				4				3	0.00152	3	0.0049	_	1.06	3	0.326	3			
33 34					4	0.010433	3	3.506667					3	1.064333		0.327	3	90.62		
													4		3	0.328				
35													4	1.073333						
A		0.04000		0.000725		0.00000		0.400400		0.000000		0.000400		4.040		0.2244		00.540		0.0540
Average		0.01683	-	0.000735		0.00836		3.433493		0.000969		0.003430	_	1.049		0.3214		90.540		0.0519
Std Dev		0.00032	-	0.000065		0.00022		0.000055		0.000074	-	0.000056		0.012		0.0050		0.035		0.0010
H		0.0012	-	0.00035		0.00089	-	0.022		0.00039		0.00062	-	0.011		0.0054		0.23		0.0021
U ₁		0.0013		0.00036		0.00092		0.022		0.00039		0.00064	_	0.016		0.0074		0.23		0.0023
t-statistic		2.04		2.07		2.04		2.04		2.04		2.04		2.03		2.03		2.04		2.05
U ₂		0.0026		0.00074		0.0019		0.046		0.00081		0.0013		0.033		0.015		0.47		0.0047
U ₃		0.00046		0.00015		0.00033		0.0080		0.00014		0.00022		0.0056		0.0026		0.081		0.00087
Certified		0.0168		0.0007		0.0084		3.43		0.0010		0.0034		1.05		0.321		90.54		0.052
Uncertainty		0.0005		0.0003		0.0003		0.03		0.0001		0.0006		0.01		0.003		0.08		0.001
Tolerance		0.0026		0.0006		0.0019		0.09		0.0008		0.0018		0.03		0.015		0.47		0.003

BS 285BH * Code for method Certified values listed as weight percent

Analysis	*	Mn	*	Мо	*	Nb	*	Ni	*	P	*	Pb	*	S	*	Si	*	Sn	*	Ti
1	14	0.722333	5	0.23	3	0.0038	4	1.312333	5	0.038633	3	0.0007	3	0.011	3	1.92	3	0.001	4	0.040833
2	3	0.723	4	0.231233	3	0.0038	10	1.32	10	0.044	3	0.0007	1	0.011033	3	1.92	3	0.001	5	0.041567
3	3	0.726	10	0.235	3	0.0038	3	1.34	3	0.0459	3	0.0007	3	0.012	3	1.92	5	0.001	3	0.0424
4	3	0.728	3	0.236	3	0.0038	4	1.346433	3	0.0464	3	0.0008	3	0.012	3	1.92	5	0.001033	3	0.0425
5	3	0.729	3	0.236	3	0.0038	3	1.35	3	0.0465	3	0.0008	3	0.0121	3	1.92	3	0.0011	3	0.0425
6	3	0.729	3	0.237	4	0.003867	4	1.353333	3	0.0465	10	0.0008	3	0.0121	3	1.92	3	0.0011	10	0.0425
7	3	0.729	3	0.237	14	0.003867	3	1.359667	3	0.0466	3	0.0008	3	0.0121	3	1.92	3	0.0011	3	0.0426
8	3	0.729	3	0.237	3	0.0039	3	1.36	3	0.0466	3	0.0009	3	0.0121	3	1.92	3	0.0011	3	0.0426
9	3	0.729	3	0.237	3	0.0039	3	1.37	3	0.0466	3	0.0009	3	0.0122	3	1.92	3	0.0012	3	0.0426
10	3	0.73	3	0.237	3	0.0039	3	1.37	3	0.0466	3	0.0009	3	0.0124	3	1.92	10	0.0012	14	0.042633
11	3	0.731	3	0.237	3	0.0039	3	1.37	3	0.0466	3	0.0009	3	0.0124	3	1.92	3	0.0013	3	0.0427
12	3	0.731	3	0.237	3	0.0039	3	1.37	3	0.0466	3	0.0009	3	0.0125	3	1.92	3	0.0013	3	0.0427
13	3	0.731	3	0.237	3	0.0039	3	1.37	3	0.0467	3	0.0009	3	0.0126	14	1.92667	3	0.0015	3	0.0427
14	3	0.731	3	0.237	3	0.0039	3	1.37	3	0.0467	3	0.0009	3	0.0126	3	1.93	3	0.0015	3	0.0427
15	3	0.732	3	0.237	3	0.0039	3	1.37	3	0.0468	3	0.0009	3	0.0126	3	1.93	3	0.0016	4	0.042733
16	10	0.732	14	0.238	3	0.0039	3	1.38	3	0.0468	3	0.0009	1	0.0126	3	1.93	9	0.001667	3	0.0428
17	3	0.732	3	0.238	3	0.004	3	1.38	3	0.0468	3	0.0009	3	0.0126	3	1.93	3	0.0017	3	0.0428
18	3	0.732	3	0.238	3	0.004	3	1.38	3	0.0468	3	0.001	3	0.0126	3	1.93	3	0.0017	3	0.0428
19	3	0.732	3	0.238	3	0.004	14	1.386667	3	0.047	3	0.001	1	0.012667	3	1.93	3	0.0018	3	0.0428
20	3	0.732	3	0.238	3	0.004	3	1.39	3	0.0471	3	0.001	3	0.0128	3	1.93	3	0.0018	3	0.0429
21	3	0.733	3	0.238	3	0.004	3	1.39	14	0.0472	3	0.001	3	0.0129	3	1.93	3	0.0018	3	0.0429
22	3	0.733	3	0.238	3	0.004	3	1.39	3	0.0472	3	0.001	10	0.013	3	1.93	3	0.0019	3	0.043
23	3	0.733	3	0.238	3	0.004	3	1.4	3	0.0472	3	0.001	3	0.013	3	1.93	3	0.0021	3	0.043
24	3	0.733	3	0.238	3	0.004	3	1.4	3	0.0472	3	0.001	3	0.013	3	1.93	3	0.0021	3	0.043
25	3	0.734	3	0.238667	3	0.004	3	1.4	3	0.0473	3	0.0011	3	0.0132	3	1.93	3	0.0021	3	0.043
26	3	0.734	3	0.239	3	0.0041	3	1.4	3	0.0473	3	0.0011	3	0.0132	3	1.93	3	0.0023	3	0.043
27	3	0.734	3	0.239	3	0.0041	3	1.4	3	0.0473	3	0.0012	3	0.0133	3	1.93	3	0.0024	3	0.043
28	3	0.734	4	0.239	3	0.0041	3	1.4	3	0.0476	3	0.0012	3	0.0133	3	1.93	3	0.0024	3	0.0432
29	4	0.734667	3	0.239	3	0.0042	3	1.41	3	0.0476	3	0.0012	3	0.0133	3	1.93	5	0.002467	3	0.0432
30	3	0.735	3	0.239	3	0.0043	3	1.41	3	0.0482	3	0.0013	3	0.0134	3	1.93	3	0.0025	3	0.0432
31	3	0.737	3	0.239			3	1.42	3	0.0483			3	0.0134	17	1.94883	3	0.0027	3	0.0432
32	3	0.738	3	0.24			3	1.42	4	0.049367			3	0.0135			3	0.0028	3	0.0433
33	3	0.738	3	0.24			3	1.43	3	0.0497			3	0.0142			3	0.0031	3	0.0435
34	4	0.743467	3	0.24			3	1.44	3	0.0506			3	0.015					3	0.0436
35			3	0.24			3	1.44	4	0.051033										
Average		0.731896		0.2378		0.00395		1.381		0.04697		0.000919		0.01275		1.927		0.001738		0.04287
Std Dev		0.000054		0.0037		0.00015		0.017		0.00083		0.000073		0.00024		0.026		0.000055		0.00077
Н		0.0086		0.0046		0.000655		0.013		0.001964		0.00038		0.0011		0.016		0.00048		0.001879
U ₁		0.0086		0.0059		0.00067		0.021		0.0021		0.00039		0.0011		0.031		0.00048		0.0020
t-statistic		2.03		2.03		2.05		2.03		2.03		2.05		2.03		2.04		2.04		2.03
U ₂		0.018		0.012		0.0014		0.044		0.0043		0.00079		0.0022		0.063		0.0010		0.0041
U ₃		0.0030		0.0020		0.00025		0.0074		0.00073		0.00014		0.00038		0.011		0.00017		0.00071
Certified		0.732		0.238		0.0040		1.38		0.0470		0.0009		0.0128		1.93		0.0017		0.0429
Uncertainty		0.003		0.002		0.0003		0.02		0.0007		0.0001		0.0008		0.01		0.0005		0.0007
Tolerance		0.009		0.012		0.0014		0.06		0.0043		0.0008		0.0024		0.06		0.0015		0.0041

BS 285BH * Code for method Certified values listed as weight percent

Analysis	*	V	*	W	*	Zr												
1	3	0.115	3	0.0588	14	0.002933												
2	5	0.118667	3	0.0594	5	0.0036												
3	10	0.12	3	0.0598	3	0.0052												
4	3	0.121	3	0.0598	3	0.0053												
5	3	0.121	10	0.06	3	0.0053					-							
6	3	0.121	3	0.0602	3	0.0054												
7	3	0.122	3	0.0602	3	0.0054												
	3											-		-				
8		0.122	3	0.0605	3	0.0054												
9	3	0.122	3	0.0605	3	0.0054												
10	3	0.122	3	0.0605	3	0.0054					_	_		-				
11	3	0.122	3	0.0606	3	0.0055												
12	3	0.122	3	0.0608	3	0.0055												
13	3	0.122	3	0.0608	3	0.0055												
14	3	0.122	3	0.0608	3	0.0055												
15	3	0.122	4	0.0608	3	0.0055												
16	3	0.122	14	0.0608	3	0.0055												
17	3	0.122	3	0.0609	3	0.0055												
18	3	0.122	3	0.0609	3	0.0056												
19	3	0.122	3	0.0611	3	0.0056												
20	4	0.1223	3	0.0611	3	0.0056												
21	14	0.123	3	0.0612	3	0.0056												
22	3	0.123	3	0.0612	3	0.0056												
23	3	0.123	3	0.0613	3	0.0056												
24	3	0.123	3	0.0614	3	0.0056												
25	3	0.123	3	0.0617	3	0.0057												
26	3	0.123	3	0.0618	3	0.0057			-		-	-		-				
27	3	0.123	3	0.0618	3	0.0057			-					-				
			_						_					-				
28	3	0.123	3	0.0629	3	0.0057												
29	3	0.123	4	0.063	3	0.0057					_	_		-				
30	3	0.123	3	0.0632	3	0.0058												
31	3	0.123	3	0.063333	3	0.0059												
32	3	0.123	3	0.0635														
33	3	0.124	3	0.0637														
34	3	0.124	5	0.063933														
35	4	0.127333																
Average		0.1219		0.0612		0.00546												
Std Dev		0.0021		0.0011		0.00015												
Н		0.0032		0.0022		0.00075												
U ₁		0.0038		0.0025		0.00076												
t-statistic		2.03		2.03		2.04												
U ₂		0.0077		0.0051		0.0016												
U ₃		0.0013		0.00087		0.00028					+			+				
Certified	+	0.122		0.0612		0.0055						-	-	+				
Uncertainty	+	0.001		0.0009		0.0003					+	-		+	-		-	
Tolerance		0.001				0.0003							-	+				
roierance		0.008		0.0051		0.0016												

BS 285BH * Code for method Informational values listed as weight percent

Analysis	*	Sb													
1	10	0.2													
Average Std Dev		0.20													
Std Dev		2.18													
Н		0.00													
U ₁		2.18													
t-statistic		12.71													
U ₂		27.77													
U ₃		27.77													
Informationa		(0.2)													

For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for it's mean (M_L) . The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U_1 is the combined uncertainty from homogeneity and labs. U_2 is U_1 multiplied by the coverage factor (95 % t-statistic). U_3 is U_2 divided by the square root of the number of determinations (n). Thus:

$$C_{L} = \sqrt{S_{L}^{2} + U_{L}^{2}} \qquad W_{L} = \frac{1}{C_{L}^{2}} \qquad A = \frac{\sum_{i=1}^{n} W_{L} M_{L}}{\sum_{i=1}^{n} W_{L}} \qquad S = \frac{1}{\sqrt{\sum_{i=1}^{n} W_{L}}} U_{1} = \sqrt{H^{2} + S^{2}} \qquad U_{2} = t \times U_{1} \qquad U_{3} = \frac{U_{2}}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U₃ rounded to one significant figure and represents the half width of the 95 % confidence interval for the Certified value. The final reported Certified value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the Certified value.

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

Analytical Method Codes:

13 Titrimetric

14 DCP Atomic Emission 15 HG Atomic Fluorescence

1 Combustion (ASTM E1019)
2 Fusion (ASTM E1019)
3 Spark Atomic Emission
4 ICP Atomic Emission
5 ICP Mass Spectrometry
6 Gravimetric
7 Photometric
8 Flame Atomic Absorption
9 GF Atomic Absorption
10 X-Ray Fluorescence
11 GD Atomic Emission
12 GD Mass Spectrometry 16 Difference 17 WET

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge DCP = Direct Current Plasma HG = Hydride Generation

Lab Name	Location	Registrar	Accreditation
Dirats Laboratories	Westfield,MA	ANAB	17025
NSL Analytical	Cleveland, OH	ANAB	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025
Luvak Inc.	Boylston, MA	PRI	17025
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034

A2LA = American Association for Laboratory Accreditation ANAB = ANSI-ASQ National Accreditation Board PCA = Polish Center For Accreditation PRI =Performance Review Institute

Analysis: Chemical analyses were made on solid pieces from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

Traceability: The following Certified Reference Materials were used to validate the analytical data: 11XC1N, 11XC2R, 11XC6U, 11XSG1A; AR 303, 306, 510, 892, 4007; BS 5, 27, 45B, 188B, 199B, 285, 285AA, 286AE, 291, 291DJ, 410C, 416, 9325A; CKD 235, 236, 238, 239; SPL 2A, 6A, 15A; SRM 16F, 55D, 82, 361, 362, 363, 2159, 3113.

<u>Homogeneity:</u> This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials — BS 5, 27, 285, 285AA, 286AE, 291, 291DJ.

<u>Validity statement:</u> ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 285BH is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The cast stock for this CRM was produced by Shijiazhuang Trump Scientific Co, LTD.

Form: This CRM is machined in the form of a disc, approximately 35 mm in diameter and 30 mm thick by Brammer Standard Company, Inc.

<u>Use:</u> This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

<u>Certified Area:</u> The certified area of each disc is the portion extending upward 25 mm from the analytical surface.

<u>Sample Preparation:</u> For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

<u>Certificate Number:</u> The unique identification number for this certificate of analysis is 285BH-052218. You may obtain information on revisions of certificates from the internet at <u>www.brammerstandard.com</u>.

<u>Safety Notice:</u> A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc. Phone: (281) 440-9396Web: <u>www.brammerstandard.com</u>

14603 Benfer Road

Houston, Texas 77069-2895 USA Fax: (281) 440-4432 Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

Brammer Standard Company, Inc., 14603 Benfer Road, Houston, TX 77069-2895 Telephone: (281) 440-9396 Fax (281) 440-4432 Website: www.brammerstandard.com Certificate Number 285BH-052218 Page 6/7

References:

Versions used were those available at the time of testing and characterization E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition ISO Standard 17025:2005 General requirements for the competence of testing and calibration laboratories ISO Standard 9001:2015 Quality Management Systems - Requirements ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment ISO Guide 31:2015 Reference materials - Contents of certificates and labels ISO Guide 33:2015 Uses of certified reference materials ISO Standard 17034:2016 General requirements for the competence of reference material producers ISO Guide 35:2006 Reference Materials - General and statistical principles for certification ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428. ISO Guides and Standards available from Global Engineering - www.global.ihs.com Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899. NIST Special Publication 260-100, Handbook for SRM Users NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories Certified by: _____ ____ on May 22, 2018. Beau R. Brammer

President