

Brammer Standard Company, Inc.

Certificate of Analysis

BS 254

Certified Reference Material for Alloy 254SMO - UNS Number S31254

	Certified Value ¹	Estimate of Uncertainty ²	Certified Values³	Certified Value ¹	Estimate of Uncertainty ²
B	0.0018	0.0006		O	0.0006
C	0.019	0.002		P	0.003
Co	0.08	0.01		S	0.0003
Cr	20.2	0.1		Sb	0.0004
Cu	0.612	0.008		Si	0.009
Fe	52.9	0.2		Sn	0.0006
Mn	0.95	0.01		Ti	0.0005
Mo	6.07	0.07		V	0.002
N	0.210	0.009		Zr	0.0006
Ni	18.47	0.07			
	Reference Value ¹	Estimate of Uncertainty ²	Reference Values^{3,4}	Reference Value ¹	Estimate of Uncertainty ²
Al	<0.01			Pb	<0.01
As	0.006	0.002		Ta	<0.01
Nb	0.03	0.01		W	0.02

Informational Values^{3,5}

Ca (0.0003)

Mg (0.0002)

¹ For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 4 for more information on its calculation.

² For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 4 for more information on its calculation.

³ Values are given in weight percent. Values in brackets are reported by difference.

⁴ Reference values are not certified and are provided for information only.

⁵ Values in parentheses are not certified and are provided for information only.

Trace element information values for Bi, Ga, Ge, Ir, Na, Os, Pt, Re, Y, and Zn are shown on page 4.

The requirements of ISO Guides 30, 31, and 35 were followed for the preparation of this Certified Reference Material and certificate of analysis.

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Analysis	*	B	*	C	*	Co	*	Cr	*	Cu	*	Fe	*	Mn	*	Mo	*	N	*	Ni
1	12	0.00093333	1	0.0162	4	0.074	3	19.92	3	0.574	16	[52.72]	4	0.939397	4	5.9175	2	0.19513	3	18.363333
2	4	0.0012	1	0.0166667	5	0.0806	4	20.001	4	0.587	14	52.766667	3	0.94	11	5.92	2	0.20167	4	18.400167
3	11	0.0014	1	0.0167	8	0.081267	17	20.15	4	0.588667	16	[52.78]	8	0.94	4	6.013667	2	0.20267	4	18.425667
4	5	0.00143667	1	0.017	3	0.082	3	20.16	3	0.604	16	[52.79135]	3	0.943	4	6.034467	2	0.20343	4	18.4269
5	7	0.00144333	1	0.0170667	4	0.0821	10	20.16	14	0.607	4	52.846667	4	0.943133	3	6.04	2	0.206	4	18.427767
6	5	0.00146667	1	0.0180333	4	0.0836	4	20.166667	3	0.61	16	[52.8626]	3	0.946667	4	6.053	2	0.208	17	18.46
7	4	0.0016	1	0.0181667	4	0.088033	3	20.216667	11	0.61	16	[53.03]	4	0.950233	10	6.06	2	0.210	14	18.466667
8	4	0.00206667	1	0.0183333	3	0.0896	14	20.266667	4	0.610067	13	53.070333	4	0.950667	3	6.06	2	0.211	10	18.47
9	3	0.0021	1	0.0184333	4	0.089733	11	20.28	4	0.6107	16	[53.14]	4	0.952	4	6.06	2	0.2115	3	18.48
10	3	0.00213333	3	0.019	3	0.090333	4	20.283333	7	0.615333	4	53.2275	7	0.953333	4	6.0709	2	0.214	4	18.48
11	4	0.0023	11	0.019	14	0.091867	4	20.28575	4	0.615803	4		4	0.953767	4	6.087333	2	0.2171	4	18.496667
12	3	0.0025	3	0.0193333	8	0.092	13	20.296	4	0.616167	10	0.954	4	0.954	4	6.1148	2	0.21833	6	18.50
13	4	0.00275667	1	0.0194333	4	0.09227	17	20.302267	8	0.616333	14	0.955667	3	0.955667	3	6.12	2	0.21877	11	18.5
14			1	0.0199	4	0.092967	4	20.326	8	0.618	4	0.957333	3	0.957333	3	6.13	2	0.22	4	18.502667
15			1	0.0209333	10	0.094	4	20.3334	4	0.618333	4	0.961667	14	0.961667	14	6.136667			4	18.516
16			3	0.0212	11	0.0974	3	20.35	10	0.62	11	0.962	4	0.962	4	6.269667			6	18.545333
17			1	0.022			4	20.387333	3	0.62	8	0.964		8	0.964					
18									4	0.625333	3	0.969		3	0.969					
19									4	0.634333	4	0.96925		4	0.96925					
Average		0.001795		0.01894		0.0881		20.228534		0.6121		52.934		0.9534		6.0722		0.2103		18.466323
Std Dev		0.000088		0.00065		0.0019		0.000077		0.0044		0.073		0.0047		0.0044		0.0035		0.000079
H		0.00053		0.0014		0.0030		0.067		0.0082		0.13		0.011		0.031		0.0046		0.063
U ₁		0.00054		0.0016		0.0035		0.067		0.0093		0.15		0.012		0.032		0.0058		0.063
t-statistic		2.18		2.12		2.13		2.12		2.10		2.26		2.10		2.13		2.16		2.13
U ₂		0.0012		0.0033		0.0075		0.14		0.020		0.33		0.024		0.067		0.013		0.13
U ₃		0.00033		0.00081		0.0019		0.034		0.0045		0.10		0.0056		0.017		0.0034		0.033
Certified		0.0018		0.019		0.08		20.2		0.612		52.9		0.95		6.07		0.210		18.47
Uncertainty		0.0006		0.002		0.01		0.1		0.008		0.2		0.01		0.07		0.009		0.07
Tolerance		0.0017		0.006		0.03		0.3		0.024		0.6		0.03		0.21		0.027		0.21

Analysis	*	O	*	P	*	S	*	Sb	*	Si	*	Sn	*	Ti	*	V	*	Zr
1	2	0.00306667	12	0.0230	1	0.00052	9	0.0010	3	0.29	4	0.0059333	5	0.000943	4	0.0595	4	0.0020
2	2	0.00311333	5	0.0231667	1	0.000733	5	0.0012667	3	0.301	4	0.0059667	10	0.001	3	0.060333	11	0.0022
3	2	0.00316333	4	0.0232333	12	0.000743	12	0.0014667	10	0.303	12	0.0061333	4	0.001467	4	0.060467	10	0.0026
4	2	0.00316667	3	0.0234	1	0.0008	11	0.0016	4	0.304	9	0.0061667	3	0.0016	3	0.061	3	0.0027
5	2	0.00332	4	0.025	1	0.000833	4	0.00163	11	0.304	5	0.0061667	4	0.00183	5	0.061133	4	0.00273
6	2	0.00336667	4	0.0251	1	0.000843	5	0.0016667	4	0.308333	5	0.0062333	14	0.001833	4	0.061533	14	0.00287
7	2	0.00343333	3	0.0256667	1	0.000933	5	0.0016667	4	0.308867	3	0.0063	4	0.002067	3	0.062	4	0.00307
8	2	0.00381333	11	0.026	1	0.001	9	0.0017	4	0.309933	4	0.0063233	11	0.0024	10	0.062		
9	2	0.00386667	4	0.0266667	3	0.001167	14	0.312333	5	0.00643	4	0.002433	4	0.002433	4	0.062967		
10	2	0.004	4	0.0267	1	0.0012	3	0.313333	5	0.0064333	3	0.002567	4	0.002567	4	0.06308		
11	2	0.00414667	3	0.0268	1	0.001233	4	0.313333	4	0.0067333					14	0.0632		
12	2	0.0047	3	0.027	1	0.0015	17	0.316333	3	0.0070333					11	0.0633		
13	2	0.0050	7	0.0272333	1	0.001533	17	0.32							4	0.0636		
14			4	0.0272667			3	0.328							4	0.065467		
15			10	0.0276			4	0.3535										
16			4	0.0286333														
Average		0.00377		0.02588		0.000915		0.001396		0.312398		0.00632		0.001907		0.062113		0.00259
Std Dev		0.00012		0.00086		0.000064		0.000065		0.000082		0.00022		0.000049		0.000085		0.00012
H		0.00072		0.0017		0.00041		0.00048		0.0057		0.00089		0.00055		0.0025		0.00062
U ₁		0.00073		0.0019		0.00042		0.00049		0.0057		0.00092		0.00055		0.0025		0.00063
t-statistic		2.18		2.13		2.18		2.36		2.14		2.20		2.26		2.16		2.45
U ₂		0.0016		0.0040		0.00091		0.0012		0.012		0.0020		0.0012		0.0054		0.0015
U ₃		0.00044		0.0010		0.00025		0.00041		0.0032		0.00058		0.00039		0.0015		0.00058
Certified		0.0038		0.026		0.0009		0.0014		0.312		0.0063		0.0019		0.062		0.0026
Uncertainty		0.0006		0.003		0.0003		0.0004		0.009		0.0006		0.0005		0.002		0.0006
Tolerance		0.0018		0.009		0.0009		0.0012		0.027		0.0020		0.0015		0.006		0.0015

BS 254

* Code for method

Reference values listed as weight percent

Analysis	*	Al	*	As	*	Nb	*	Pb	*	Ta	*	W
1	12	0.002	3	0.0031	14	0.0198	5	0.000043	5	0.0001	12	0.0113333
2	5	0.0030	9	0.0047667	5	0.0217	5	0.00006	3	0.0003	5	0.0148333
3	5	0.00333333	12	0.0059333	4	0.022167	12	0.000072	5	0.00081	4	0.0151667
4	5	0.00345	10	0.0059667	4	0.022567	11	0.0003	4	0.0032	4	0.0167
5	11	0.0061	4	0.0062	4	0.023467	9	0.0017	4	0.007467	5	0.0191
6	4	0.00666667	5	0.0062333	3	0.025					3	0.0193
7	4	0.00723333	5	0.0067	3	0.0265					4	0.0208667
8	14	0.00793333	4	0.0073333	10	0.027					3	0.0246667
9	4	0.008	4	0.0077333	4	0.028533					3	0.0254
10	4	0.00802333	15	0.0077367	4	0.030133					14	0.0262333
11			5	0.0077967	4	0.030667					11	0.0277
12			5	0.0084667	3	0.031333					4	0.0300667
13					11	0.0326					4	0.0313333
14					4	0.033367						
15					3	0.0338						
Average				0.00634		0.02775						0.02209
Std Dev				0.00025		0.00093						0.00085
H				0.00089		0.0017						0.0015
U ₁				0.00092		0.0020						0.0018
t-statistic				2.20		2.14						2.18
U ₂				0.0020		0.0042						0.0038
U ₃				0.00059		0.0011						0.0011
Reference		<0.01		0.006		0.03		<0.01		<0.01		0.02
Uncertainty				0.002		0.01						0.01
Tolerance				0.005		0.02						0.02

BS 254

* Code for method

Informational values listed as weight percent

Analysis	*	Ca	*	Mg
1	12	0.0000563	12	0.000069
2	4	0.0002	4	0.0001
3	11	0.0003	3	0.0002
4	3	0.0004	4	0.0002
5	4	0.00066	11	0.0002
Average		0.00032		0.000154
Std Dev		0.00036		0.000069
H		0.00028		0.00022
U ₁		0.00046		0.00023
t-statistic		2.78		2.78
U ₂		0.0013		0.00065
U ₃		0.00057		0.00029
Informational		(0.0003)		(0.0002)

For each element, in accordance with the requirements of ISO 17034 and Guide 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from homogeneity testing (H) and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's combined uncertainty (C_L), calculated from its standard deviation (S_L) and its uncertainty estimate (U_L), is used as the weight (W_L) for its mean (M_L). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. U_1 is the combined uncertainty from homogeneity and labs. U_2 is U_1 multiplied by the coverage factor (95 % t-statistic). U_3 is U_2 divided by the square root of the number of determinations (n). Thus:

$$C_L = \sqrt{S_L^2 + U_L^2} \quad W_L = \frac{1}{C_L^2} \quad A = \frac{\sum_{i=1}^n W_L M_L}{\sum_{i=1}^n W_L} \quad S = \frac{1}{\sqrt{\sum_{i=1}^n W_L}} \quad U_1 = \sqrt{H^2 + S^2} \quad U_2 = t \times U_1 \quad U_3 = \frac{U_2}{\sqrt{n}}$$

All but the final reported values are taken to two significant figures as determined by each quantity's uncertainty estimate. The final reported Uncertainty is U_3 rounded to one significant figure and represents the half width of the 95 % confidence interval for the **Certified** value. The final reported **Certified** value is A rounded to the same decimal place as the Uncertainty. The Uncertainty is a measure of the quality of the **Certified** value.

The Tolerance is a measure of the expected performance of an analysis. This involves further expanding the sample uncertainty to include instrument and operator uncertainty, for those without access to such calculations.

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

BS 254 * Code for analytical method Trace analysis listed as mg/kg (ppm)

Analysis	*	Bi	*	Ga	*	Ge	*	Ir	*	Na	*	Os	*	Pt	*	Re	*	Y	*	Zn
1	12	0.03	12	26	12	5	12	0.07	12	0.01	12	0.06	12	0.15	12	4.9	12	0.009	5	2.3
2	12	0.03	12	28	12	5	12	0.07			12	0.06	12	0.16	12	5.2	12	0.01	5	2.3
3	12	0.04	12	28	12	5	12	0.07			12	0.06	12	0.16	12	5.5	12	0.01	5	2.6
4																			12	3.8
5																			12	3.8
6																			12	3.9

Analytical Method Codes:

- | | | | | | |
|---|-------------------------|----|-------------------------|----|------------------------|
| 1 | Combustion (ASTM E1019) | 7 | Photometric | 13 | Titrimetric |
| 2 | Fusion (ASTM E1019) | 8 | Flame Atomic Absorption | 14 | DCP Atomic Emission |
| 3 | Spark Atomic Emission | 9 | GF Atomic Absorption | 15 | HG Atomic Fluorescence |
| 4 | ICP Atomic Emission | 10 | X-Ray Fluorescence | 16 | Difference |
| 5 | ICP Mass Spectrometry | 11 | GD Atomic Emission | 17 | Wet |
| 6 | Gravimetric | 12 | GD Mass Spectrometry | | |

ICP = Inductively Coupled Plasma GF = Graphite Furnace GD = Glow Discharge
 DCP = Direct Current Plasma HG = Hydride Generation

Lab Name	Location	Registrar	Accreditation
Brammer Standard Company, Inc.	Houston, TX	A2LA	17025, 17034
Eurofins EAG Materials Science, LLC	Liverpool, NY	A2LA	17025
NSL Analytical	Cleveland, OH	ANAB	17025
Dirats Laboratories	Westfield, MA	ANAB	17025
LECO Corporation	St. Joseph, MI	A2LA	17025
Laboratory Testing, Inc.	Hatfield, PA	PRI	17025
Element Materials Technology	Glendale Heights, IL	A2LA	17025
National Analysis Center For Iron And Steel	Beijing, China	CNAS	17025
Analytical Process Laboratories	Milwaukee, WI	A2LA	17025
Vitkovice Testing Center	Ostrava, Czech	ILAC	17025
Luvak Inc.	Boylston, MA	PRI	17025
Element Materials Technology	Huntington Beach, CA	A2LA	17025
TUV Rheinland Pvt Ltd	Bangalore, India	NABL	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA	17025

A2LA = American Association for Laboratory Accreditation

ANAB = ANSI-ASQ National Accreditation Board

CNAS = China National Accreditation Service

NABL = National Accreditation Board for Testing and Calibration Laboratories

PCA = Polish Center For Accreditation

PRI = Performance Review Institute

Analysis: Chemical analyses were made on solid pieces and chips prepared by an end mill from representative samples for the certified portion of the lot in accordance with ASTM Standard Practice E1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025.

Traceability: The following Certified Reference Materials were used to validate the analytical data: 13X12536, 13X125370, 13X14934, 13X14935, 23X80030; AR 414B, 513, 612B, 644, 646, 654, 657, 659, 662, 663, 668, 673, 675, 676, 712C, 870, 772, 881, 882, 891, 1650; BAS 261, 346A, 464/1, 474; BS CAN-4, 14-4PHA, 82B, 83A, 179C, 180B, 189, 189A, 302A, 317L, 2205A, 9941; CT 689; DSZU CA013; ECRM 085-1, 184-1, 195-1, 298-1D; HRT FE2004-H; IARM 4A, 20A, 21A, 189A, 190A, 302A; IMZ 123, 158, 164; IPT 12A, 17A; JK 37; JSS 652-5, 654-5; LECO 501-501, 501-503, 501-644, 501-646, 501-675, 501-676, 501-412, 502-414, 502-416, 502-712, 502-855, 502-856, 502-903, 502-904, 502-913, 502-916, 502-928, 505-702; NCS NS20035B; SRM 16B, 101G, 344, 348A, 361, 363, 897, 898, 899.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BAS 474; BSCSN-4, 179C, 189, 317L, 2205A, 9941; DSZU CA013; ECRM 298-1F; HRT FE2004-H; IARM 20A; IMZ 164; LECO 502-416, 502-916; NCS NS20035B.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 254 is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by Acciaierie Valbruna; Vicenza, Italy.

Form: This CRM is machined in the form of a disc approximately 38mm in diameter and 19mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission, glow discharge, and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Certificate Number: The unique identification number for this certificate of analysis is 254-020921. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396 Web: www.brammerstandard.com

Fax: (281) 440-4432 Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Standard 17034 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry

E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques

E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2015 Quality Management Systems - Requirements

ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2015 Reference materials - Contents of certificates and labels

ISO Guide 33:2015 Uses of certified reference materials

ISO Standard 17034:2016 General requirements for the competence of reference material producers

ISO Guide 35:2017 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on February 09, 2021.

Beau R. Brammer

President