

Brammer Standard Company, Inc.
Certificate of Analysis

BS 200-2

Certified Reference Material for Nickel 200 - UNS Number N02200¹

	Certified Value ²	Estimate of Uncertainty ³		Certified Value ²	Estimate of Uncertainty ³	
	Certified values⁴					
Al	0.0041	0.0004	O	0.0025	0.0005	
As	0.0012	0.0003	P	0.0020	0.0003	
B	0.0031	0.0003	Pb	0.0006	0.0001	
C	0.050	0.001	S	0.0068	0.0004	
Ca	0.0004	0.0001	Si	0.060	0.003	
Co	0.104	0.001	Ti	0.0197	0.0006	
Cr	0.0094	0.0004	V	0.0014	0.0002	
Cu	0.053	0.001				
Fe	0.115	0.002				
Mg	0.0368	0.0008				
Mn	0.244	0.003				
Mo	0.0005	0.0001				
N	0.0003	0.0001				
Nb	0.0009	0.0002				
Ni	99.31	0.09				

Informational values^{4,5}

Sb (0.00004) Sn (0.0002) Ta (0.0002) W (0.0003) Zr (0.0003)

¹ This certificate is a revision. For more information on the nature and extent of the revision, see the revision statement on page 6.

² For each element, the certified value listed is the present best estimate of the true value based on the mean of the weighted results of an interlaboratory testing program. See page 3 for more information on its calculation.

³ For each element, the uncertainty listed is based on a statistical evaluation of the contributions of homogeneity and the interlaboratory testing program. See page 3 for more information on its calculation.

⁴ Values are given in weight percent.

⁵ Values in parentheses are not certified and are provided for information only.

Trace element information values for Ag, Au, Ba, Be, Bi, Br, Cd, Ce, Cl, Cs, Dy, Er, Eu, F, Ga, Gd, Ge, Hf, Hg, Ho, I, In, Ir, K, La, Li, Lu, Na, Nd, Os, Pd, Pr, Pt, Rb, Re, Rh, Ru, Sc, Se, Sm, Sr, Tb, Te, Th, Tl, Tm, U, Y, Yb, and Zn are shown on page 4.

The requirements of ISO Guides 31, 34, and 35 were followed for the preparation of this certified reference material and certificate of analysis. This is a Certified Reference Material as defined by ISO Guide 30.

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Analysis	* Al	* As	* B	* C	* Ca	* Co	* Cr	* Cu	* Fe	* Mg
1	4 0.0033	4 0.0006	7 0.0029	1 0.0482	12 0.00006	4 0.093	3 0.0076	5 0.0495	12 0.094	8 0.0340
2	12 0.0035	12 0.0007	4 0.0029	1 0.0484	4 0.00008	12 0.093	3 0.0080	5 0.0500	5 0.096	4 0.0341
3	5 0.0038	9 0.0010	4 0.0029	1 0.0490	4 0.0001	5 0.094	4 0.0086	10 0.0500	12 0.099	4 0.0347
4	5 0.0038	15 0.0010	5 0.0030	1 0.0490	12 0.0001	4 0.100	12 0.0089	4 0.0508	4 0.110	3 0.0348
5	4 0.0039	5 0.0010	5 0.0030	1 0.0495	4 0.0002	8 0.103	4 0.0090	5 0.0515	4 0.113	4 0.0350
6	5 0.0040	12 0.0011	4 0.0031	1 0.0497	4 0.0002	4 0.103	4 0.0090	3 0.0525	4 0.114	12 0.0350
7	4 0.0040	5 0.0012	5 0.0031	1 0.0499	3 0.0005	4 0.103	5 0.0091	4 0.0528	4 0.114	4 0.0360
8	4 0.0045	5 0.0013	5 0.0031	3 0.0505	4 0.0005	8 0.104	4 0.0092	4 0.0528	4 0.118	4 0.0367
9	3 0.0050	3 0.0014	4 0.0031	1 0.0508	4 0.0005	3 0.105	5 0.0094	4 0.0529	5 0.120	5 0.0370
10	4 0.0050	5 0.0015	3 0.0032	1 0.0520	1 0.0007	10 0.105	5 0.0098	4 0.0530	3 0.120	3 0.0370
11	3 0.0051	5 0.0017	5 0.0032	1 0.0521	4 0.0007	4 0.105	5 0.0100	8 0.0534	4 0.120	4 0.0378
12		5 0.0018	12 0.0033	5 0.0530	5 0.0010	10 0.106	5 0.0100	4 0.0538	5 0.122	4 0.0381
13			3 0.0034	1 0.0535	4 0.0010	5 0.107	4 0.0100	4 0.0540	10 0.122	5 0.0384
14				1 0.0540		5 0.108	4 0.0102	4 0.0540	10 0.125	4 0.0390
15				1 0.0549		4 0.108	4 0.0110	5 0.0567	8 0.126	5 0.0404
16						4 0.109	8 0.0110	10 0.0570	5 0.132	12 0.0410
17						8 0.112				4 0.0420
Average	0.00408	0.00120	0.00315	0.05049	0.00044	0.1041	0.00943	0.05286	0.1154	0.03676
Std dev	0.00029	0.00011	0.00015	0.00079	0.00014	0.0016	0.00037	0.00094	0.0022	0.00082
H	0.00051	0.00051	0.00046	0.0016	0.00019	0.0022	0.00075	0.0016	0.0023	0.0014
U ₁	0.00059	0.00052	0.00048	0.0018	0.00024	0.0027	0.00083	0.0019	0.0032	0.0016
t-statistic	2.23	2.20	2.18	2.14	2.18	2.12	2.13	2.13	2.13	2.12
U ₂	0.00040	0.00033	0.00029	0.0010	0.00014	0.0014	0.00044	0.0010	0.00170	0.00082
Certified	0.0041	0.0012	0.0031	0.050	0.0004	0.104	0.0094	0.053	0.115	0.0368
Uncertainty	0.0004	0.0003	0.0003	0.001	0.0001	0.001	0.0004	0.001	0.002	0.0008

Analysis	* Mn	* Mo	* N	* Nb	* Ni	* O	* P	* Pb	* S	* Si
1	4 0.226	5 0.00010	2 0.00005	12 0.00030	3 99.28	2 0.0017	12 0.0009	12 0.00052	1 0.0058	4 0.054
2	5 0.234	5 0.00015	2 0.00015	5 0.00041	4 99.30	2 0.0020	4 0.0012	5 0.00056	1 0.0060	6 0.056
3	4 0.235	12 0.00017	2 0.00020	4 0.00047	10 99.34	2 0.0026	5 0.0015	5 0.00058	1 0.0060	4 0.058
4	5 0.240	5 0.00025	2 0.00020	12 0.00047	5 99.39	2 0.0031	7 0.0016	5 0.00058	1 0.0060	5 0.059
5	10 0.240	12 0.00028	2 0.00020	5 0.00049		2 0.0031	4 0.0017	5 0.00059	1 0.0062	4 0.060
6	12 0.240	4 0.00030	2 0.00030	5 0.00050		2 0.0036	3 0.0020	5 0.00059	1 0.0068	3 0.060
7	3 0.240	8 0.00040	2 0.00050	4 0.00070			5 0.0020	5 0.00060	1 0.0069	5 0.060
8	8 0.242	4 0.00050	2 0.00050	5 0.00090			4 0.0021	5 0.00060	5 0.0070	4 0.061
9	5 0.244	4 0.00055		3 0.00120			4 0.0022	5 0.00061	1 0.0072	4 0.062
10	4 0.246	4 0.00060		4 0.00120			10 0.0023	12 0.00064	1 0.0072	3 0.062
11	4 0.249	4 0.00095		4 0.00180			4 0.0025	8 0.00070	1 0.0073	5 0.064
12	4 0.250	4 0.00100		5 0.00267			5 0.0028	4 0.00070	1 0.0073	4 0.065
13	8 0.251	3 0.00100		3 0.00300			3 0.0029	5 0.00073	1 0.0077	
14	4 0.258	4 0.00100		4 0.00310				9 0.00079	1 0.0078	
15	5 0.265	3 0.00100						9 0.00080		
16	4 0.266	4 0.00100						3 0.00090		
Average	0.2444	0.000525	0.000263	0.000863	99.314	0.00253	0.00198	0.000643	0.00682	0.0603
Std dev	0.0035	0.000074	0.000090	0.000091	0.032	0.00022	0.00020	0.000056	0.00025	0.0036
H	0.0032	0.00020	0.00015	0.00025	0.048	0.00041	0.00037	0.00022	0.00065	0.0017
U ₁	0.0048	0.00022	0.00017	0.00027	0.058	0.00047	0.00042	0.00023	0.00069	0.0040
t-statistic	2.13	2.13	2.36	2.16	3.18	2.57	2.18	2.13	2.16	2.20
U ₂	0.0025	0.00012	0.00015	0.00016	0.092	0.00049	0.00025	0.00012	0.00040	0.0026
Certified	0.244	0.0005	0.0003	0.0009	99.31	0.0025	0.0020	0.0006	0.0068	0.060
Uncertainty	0.003	0.0001	0.0001	0.0002	0.09	0.0005	0.0003	0.0001	0.0004	0.003

BS 200-2 * Code for method Certified values listed as weight percent

Analysis	*	Ti	*	V
1	12	0.0160	3	0.0010
2	4	0.0160	4	0.0011
3	4	0.0162	4	0.0012
4	4	0.0180	4	0.0012
5	5	0.0185	5	0.0013
6	4	0.0187	12	0.0013
7	4	0.0189	5	0.0013
8	5	0.0195	5	0.0013
9	5	0.0196	4	0.0013
10	3	0.0197	12	0.0014
11	5	0.0200	3	0.0015
12	10	0.0200	8	0.0017
13	4	0.0210	4	0.0018
14	4	0.0211	4	0.0019
15	8	0.0216		
16	4	0.0222		
17	7	0.0230		
18	4	0.0252		
Average		0.01969		0.00138
Std dev		0.00055		0.00013
H		0.0010		0.00031
U ₁		0.0012		0.00034
t-statistic		2.11		2.16
U ₂		0.00059		0.00020
Certified		0.0197		0.0014
Uncertainty		0.0006		0.0002

BS 200-2 * Code for method Informational values listed as weight percent

Analysis	*	Sb	*	Sn	*	Ta	*	W	*	Zr
1	5	0.000010	12	0.00016	12	0.00002	4	0.00005	5	0.00001
2	5	0.000020	5	0.00016	5	0.00005	3	0.0001	12	0.00001
3	12	0.000022	5	0.00017	5	0.00005	12	0.0002	3	0.0006
4	12	0.000024	12	0.00018	5	0.00005	12	0.0002	4	0.0006
5	5	0.000025	5	0.00020	5	0.00009	5	0.0003		
6	5	0.000025			5	0.0003	5	0.0003		
7	5	0.000026			4	0.0003	5	0.0003		
8	5	0.000030			3	0.0010	5	0.0004		
9	9	0.000050			4	0.0010	4	0.0005		
10	5	0.000050			4	0.0010	4	0.0005		
11	5	0.000050					3	0.0005		
12	5	0.000055								
Average		0.000037		0.000174		0.000218		0.00030		0.00026
Std dev		0.000012		0.000012		0.000029		0.00022		0.00029
H		0.000062		0.00012		0.00014		0.00016		0.00015
U ₁		0.000063		0.00012		0.00014		0.00027		0.00033
t-statistic		2.20		2.78		2.26		2.23		3.18
U ₂		0.000040		0.00015		0.00010		0.00018		0.00052
(Certified)		(0.00004)		(0.0002)		(0.0002)		(0.0003)		(0.0003)
(Uncertainty)		(0.00004)		(0.0002)		(0.0001)		(0.0002)		(0.0005)

For each element, in accordance with the requirements of ISO Guides 34 and 35, an effort must be made to account for the effects on the certified value of the uncertainty estimate from the homogeneity testing and the uncertainties of the contributing laboratories. The average (A) is calculated using a weighted mean where the reciprocal of the square of each laboratory's uncertainty (U_i) is used as the weight (w_i) for its mean (M_i). The standard deviation (S) is calculated as the square root of the reciprocal of the sum of the weights. All but the final reported values are taken to two significant figures as determined by the standard deviation. Thus, $w_i = 1/U_i^2$, $A = \sum w_i M_i / \sum w_i$, and $S = \sqrt{1/\sum w_i}$. U₁ is the combined uncertainty from homogeneity and labs ($\sqrt{H^2 + S^2}$). The final uncertainty estimate (U₂) is the coverage factor (95 % t-statistic) times U₁ divided by the square root of the number of contributing laboratories ($t \times U_1 / \sqrt{n}$). The final reported Uncertainty is U₂, rounded to one significant figure and the final reported Certified value is A, rounded to the same decimal place as the Uncertainty. For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 section 6.

Analysis	* Ag	* Au	* Ba	* Be	* Bi	* Br	* Cd	* Ce	* Cl	* Cs
1	5 0.05	12 0.05	12 0.005	12 0.025	5 0.05	12 0.0025	5 0.05	12 0.0025	12 0.0005	12 0.0025
2	5 0.1	5 0.5			5 0.07		5 0.05			
3	12 0.15				12 0.08		5 0.1			
4	5 0.2				5 0.09		12 0.25			
5	9 0.25				5 0.1		12 0.25			
6	12 0.25				12 0.11		5 0.5			
7	5 0.5				5 0.15		15 0.5			
8	5 0.5				9 0.5		5 0.5			
9	5 0.6				5 0.5					

Analysis	* Dy	* Er	* Eu	* F	* Ga	* Gd	* Ge	* Hf	* Hg	* Ho
1	12 0.0025	12 0.0025	12 0.0025	12 0.025	4 0.024	12 0.0025	12 0.05	12 0.025	12 0.025	12 0.0025
2					5 1		5 0.4		5 0.1	
3					12 1.2					
4					5 1.5					
5					5 1.5					
6					5 1.6					
7					12 1.7					
8					5 1.95					

Analysis	* I	* In	* Ir	* K	* La	* Li	* Lu	* Na	* Nd	* Os
1	12 0.0025	12 0.05	12 0.025	12 0.05	12 0.0025	12 0.0025	12 0.0025	12 0.050	12 0.0025	12 0.025
2		5 0.1								

Analysis	* Pd	* Pr	* Pt	* Rb	* Re	* Rh	* Ru	* Sc	* Se	* Sm
1	12 0.05	12 0.0025	12 0.05	12 0.005	12 0.025	12 0.025	12 0.025	12 0.0005	5 0.014	12 0.0025
2								12 0.05	5 0.25	
3									15 0.6	
4									12 1.0	
5									4 1	
6									5 1.0	
7									5 1.5	
8									12 1.6	
9									9 2	
10									9 2.1	

Analysis	* Sr	* Tb	* Te	* Th	* Tl	* Tm	* U	* Y	* Yb	* Zn
1	12 0.5	12 0.0025	12 0.05	12 0.0025	5 0.001	12 0.0025	12 0.0025	12 0.025	12 0.0025	4 0.017
2			15 0.05		12 0.025					8 0.5
3			5 0.1		12 0.025					4 1.1
4			9 0.1		5 0.025					12 1.3
5			5 0.1		5 0.05					8 1.6
6			12 0.15		9 0.2					12 1.8
7			9 0.2		5 0.3					5 2
8			5 0.25		5 0.5					5 2.8
9			5 0.45		5 0.5					5 3
10			5 0.5							

Analytical Method Codes:

1	Combustion (ASTM E1019)	5	ICP Mass Spectrometry	9	GF Atomic Absorption	13	Titrimetric
2	Fusion (ASTM E 1019)	6	Gravimetric	10	X-Ray Fluorescence	14	DCP Atomic Emission
3	Spark Atomic Emission	7	Photometric	11	GD Atomic Emission	15	HG Atomic Fluorescence
4	ICP Atomic Emission	8	Flame Atomic Absorption	12	GD Mass Spectrometry		

ICP = Inductively Coupled Plasma

GF = Graphite Furnace

GD = Glow Discharge

DCP = Direct Current Plasma

HG = Hydride Generation

Laboratory	Location	Registrar	Accreditation
ATI Allvac	Monroe, NC	PRI/Nadcap	17025
Brammer Standard Company Inc.	Houston, TX	A2LA	17025, Guide 34
Dirats Laboratories	Westfield, MA	PRI/Nadcap	17025
Elemental Analysis, Inc.	Lexington, KY	A2LA	17025
Inco Test	Huntington, WV	PRI/Nadcap	17025
Instytut Metalurgii Zelaza	Gliwice, Poland	Polish Center for Accreditation	AB 554
Laboratory Testing Inc.	Hatfield, PA	PRI/Nadcap	17025
LECO Corporation	St. Joseph, MI	The British Standards Institution	9001
National Analysis Center for Iron and Steel	Beijing, China	China Natinal Accreditation Service	17025
Northern Analytical Laboratory, Inc.	LondonDerry, NH	PRI/Nadcap	17025
NSL Analytical	Cleveland, OH	PRI/Nadcap	17025
Shiva Technologies, Inc.	Syracuse, NY	PRI/Nadcap	17025
VHG Labs	Manchester, NH	A2LA	Guide 34

Certification Process: The requirements of ISO Guides 31, 34, and 35, were followed for the preparation of this reference material and certificate of analysis. This is a Certified Reference Material as defined by ISO Guide 30.

Analysis: Chemical analyses were made on chips prepared by an end Mill from a representative sample of the certified portion of the lot in accordance with ASTM Standard Practice E 1806. The laboratories participating in the testing followed the requirements of ISO Standard 17025. Methods of analysis used were a those listed on page 4.

Traceability: The following Certified Reference Materials were used to validate the analytical data listed on pages 2 through 4: SRM 867, 882, 897, 898, 899, 1243, 1249, 3119A, 3137, 3158; 501-024, 501-149, 501-501, 501-503, 501-506, 501-550, 501-673, 501-991, 501-992, 502-257; IMZ 181: NCS HC11520: 24X WASP4 C, ECRM 328-1; IARM 50A, 52A, 190A; AR 511; BAS 335, 337, 345, 346, 346A, 351, 363; BS 200, 200A, 200-1, 200-3, 200-4

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E 826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BS 200, 200A, 200-1, 200-3, 200-4; 21X 17521J; VAW 4-28

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 200-2 is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Source: The original 25 mm bar stock for this CRM was produced by Inco Alloys International.

Form: This CRM is isothermally forged and machined in the form of a disc, approximately 38 mm in diameter and 15 mm thick by Brammer Standard Company, Inc.

Use: This CRM is intended for use in spark atomic emission and x-ray spectrometric methods of analysis. Refer to ISO Guide 33 for information about the use of Certified Reference Materials.

Certified area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as you use for production specimens. Avoid overheating the sample during surface preparation.

Certificate Number: The unique identification number for this certificate of analysis is REV200-2 - 062211. You may obtain information on revisions of certificates from the internet at www.brammerstandard.com.

Safety Notice: A Material Safety Data Sheet (MSDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

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web: www.brammerstandard.com
e-mail: contact@brammerstandard.com

Revision: This certified reference material was originally certified as a reference material by Brammer Standard Company on November 14, 1991, before extensive homogeneity studies were employed. A comprehensive homogeneity study, including additional information about its contribution to the uncertainty estimates, was performed. The revision supplies uncertainty estimates for all certified elements. Additional interlaboratory testing was performed. The elements As, Ca, N, and O have been added to the certified list. Nb, Ni, and P have been changed from informational to certified. W has been changed from certified to informational. Refined values for all elements except Co and Si are presented. Informational values for Sb, Sn, Ta, and Zr are provided. All trace data are presented in ppm. A number of trace elements have been added.

Brammer Standard Company, Inc., is accredited by the American Association For Laboratory Accreditation (A2LA) to ISO Guide 34 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (Certificate Number 656.02)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025. (Certificate Number 656.01)

By Certificate Number 10539, the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001:2008 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E 826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E 1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E 1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

ISO Standard 17025:2005 General requirements for the competence of testing and calibration laboratories

ISO Standard 9001:2008 Quality Management Systems - Requirements

ISO Guide 30:1992 Terms and definitions used in connection with reference materials + 2008 amendment

ISO Guide 31:2000 Reference materials - Contents of certificates and labels

ISO Guide 33:2000 Uses of certified reference materials

ISO Guide 34:2009 General requirements for the competence of reference material producers

ISO Guide 35:2006 Reference Materials - General and statistical principles for certification

ASTM documents available from ASTM, 1916 Race Street, Philadelphia, PA, 19103.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on June 23, 2011.

Beau R. Brammer