

Brammer Standard Company, Inc.
Certificate of Analysis

B.S. 1B

Chill-cast Iron

Carbon	2.50	Vanadium	0.113
Manganese	1.89	Niobium	0.021
Phosphorus	0.026	Cobalt	0.20
Sulfur	0.035	Tungsten	0.10
Silicon	1.85	Arsenic	0.004
Copper	0.013	Zirconium	(0.002)
Nickel	2.12	Antimony	(0.001)
Chromium	0.79	Cerium	0.010
Molybdenum	0.175	Boron	0.012
Tin	0.010	Tellurium	0.021
Aluminum	0.015	Lead	(0.001)
Titanium	0.057		

Several laboratories in three countries cooperated in providing the analytical data for this cast iron Reference Material. The methods of analysis were classical "wet" analysis, atomic absorption and plasma excitation techniques. Combustion instruments were used for carbon and sulfur analysis.

Listed below are some of the cooperating laboratories:

Alpha Research Laboratory, Stevensville, Michigan, USA
Brammer Standard Company, Inc., Houston, Texas, USA
Midstates Analytical Laboratories, Tulsa, Oklahoma, USA
Turret Alloys, Ltd., Analytical Services, Sheffield, England
Sluzba Vyzkumu, Praha, Czechoslovakia
VHG Labs, Inc., Manchester, New Hampshire, USA

This material was produced by the American Cast Iron Pipe Company, (ACIPCO), Birmingham, Alabama, USA.

See reverse side for more information

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