

Analysis	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	Ca	Co
1	0.0279	0.232	0.0108	0.0003	0.35	0.58	23.74	20.52	6.16	0.004	0.0005	0.039
2	0.028	0.235	0.014	0.0005	0.351	0.589	23.76	20.56	6.17	0.005	0.0006	0.042
3	0.029	0.24	0.014	0.00065	0.36	0.603	23.76	20.56	6.18	0.005	0.0007	0.044
4	0.0297	0.254	0.014	0.0009	0.377	0.61	23.77	20.59	6.20	0.0071	0.0008	0.049
5	0.0318	0.26	0.014	0.0010	0.379	0.628	23.81	20.67	6.22	0.008		0.050
6	0.032	0.263	0.015		0.426	0.64	23.83		6.23	0.009		0.050
7		0.28			0.43	0.64				0.0094		0.055
8		0.281			0.434							
Average	0.0297	0.256	0.0136	0.00067	0.388	0.613	23.778	20.580	6.193	0.0068	0.0007	0.0470
Std Dev	0.0018	0.019	0.0014	0.00029	0.036	0.024	0.034	0.056	0.028	0.0021	0.0001	0.0055
Certified	0.030	0.26	0.014	0.0007	0.39	0.61	23.78	20.58	6.19	0.007	0.0007	0.047

Analysis	N	Nb	V	As	B	Ce	Sn	Ti	W
1	0.205	0.0185	0.085	0.0016	0.0007	0.017	0.0001	0.001	0.001
2	0.207	0.023	0.087	0.002	0.0009	0.018	0.001	0.0012	0.004
3	0.211	0.023	0.093		0.0015	0.021	0.002	0.003	0.005
4		0.024	0.094		0.0017			0.003	0.0058
5		0.024	0.094					0.0045	0.010
6		0.026	0.096					0.005	
7			0.096						
Average	0.2077	0.0231	0.0921	0.0018	0.0012	0.0187	0.0010	0.0030	0.0052
Std Dev	0.0031	0.0025	0.0044	0.0003	0.0005	0.0021	0.0010	0.0016	0.0033
Certified	0.208	0.023	0.092	(0.002)	(0.0012)	(0.019)	(0.001)	(0.003)	(0.005)

Data in parentheses are not certified and are provided for information only.

Analysis: Chemical analyses were made on chips prepared by a lathe from the certified portion of the discs. The laboratories participating in the testing normally followed the requirements of ISO Guide 25. The individual values listed above are the average of each analyst's results. Methods of analysis used were a combination of ASTM Standard Methods E 350, E 353, E 572, E 1019, E 1086, plus additional ICP and AA spectrometric methods. The following Certified Reference Materials were used to validate the analytical data listed above: NIST SRM 73c, 101g, 121d, 160b, 344, 345, 348a; BCS 466/1, 467/1, 475; ECRM 284-1, 286-1; IMZ 127/3; JK 37.

Co-operating Laboratories: Some of the co-operating laboratories were:

Allegheny Ludlum Steel Corp., Brackenridge, Pennsylvania
 Allegheny Ludlum Steel Corp., Lockport, New York
 Anderson Laboratories, Inc., Greendale, Wisconsin
 Brammer Standard Co., Inc., Houston, Texas
 Crucible Specialty Steel, Syracuse, New York
 J. Dirats and Co., Inc., Westfield, Massachusetts
 Hoesch Stahl AG, Dortmund, Germany
 Charles C. Kawin Company, Broadview, Illinois
 PTL Testing Laboratory, Inc., Trenton, New Jersey
 VHG Laboratories, Inc., Manchester, New Hampshire

References:

ASTM documents available from ASTM, 1916 Race Street, Philadelphia, PA, 19103.

E 350-90 Standard Test Methods for Chemical Analysis of Carbon Steel, Low-Alloy Steel, Silicon Electrical Steel, Ingot Iron, and Wrought Iron

E 353 - 93 Standard Test Methods for Chemical Analysis of Stainless, Heat-Resisting, Maraging, and Other Similar Chromium-Nickel-Iron Alloys

E 572 - 88 Standard Test Method for X-Ray Emission Spectrometric Analysis of Stainless Steel

E 826 - 85 (Reapproved 1990) Standard Practice for Testing Homogeneity of Materials for the Development of Reference Materials

E 1019-93 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel and in Iron, Nickel, and Cobalt Alloys

E 1086 - 85 Standard Method for Optical Emission Vacuum Spectrometric Analysis of Stainless Steel by the Point-to-Plane Excitation Technique

ISO Guides available from American National Standards Institute, 11 West 42nd St., 13th Floor, New York, NY 10036.

ISO Guide 25 (Third edition, 1990), General requirements for the competence of calibration and testing laboratories.

ISO Guide 30 (Second edition, 1991), Terms and definitions used in connection with reference materials.

ISO Guide 31 (First edition, 1981), Contents of certificates of reference materials.

ISO Guide 33 (First edition, 1989), Uses of certified reference materials.

ISO Guide 35 (Second edition, 1989), Certification of reference materials - General and statistical principles.

Other useful documents available at no cost from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NBS Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

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