

Brammer Standard Company, Inc.

Provisional Certificate of Analysis

BS 187E

Certified Reference Material for Alloy 20 - UNS Number N08020

Analysis listed as percent by weight

	Estimated Analysis ¹		Estimated Analysis ¹
Al	0.022	Nb	0.65
C	0.014	Ni	32.9
Co	0.14	O	<0.05
Cr	20.2	P	0.022
Cu	3.41	S	<0.005
Fe	[39.0]	Si	0.52
H	<0.005	Ti	0.004
Mn	0.89	V	0.076
Mo	2.22	W	0.065
N	<0.05	Zr	<0.05

¹ The estimated value listed is the present best estimate of the true value. Values are given in weight percent.

Form: This CRM is machined in the form of a disc, approximately 38mm in diameter and 19mm thick by Brammer Standard Company, Inc.

A detailed final certificate of analysis will be supplied by June 10, 2027.

187E	Al	As	B	Be	Bi	C	Ca	Ce	Co	Cr	Cu	Fe	H	Mg
CSONH						0.0132							0.00027	
BSC SAES	0.0234					0.0149			0.129	20.13	3.34	39.23		
BSC GDS	0.0211					0.0139			0.139	20.33	3.43	38.63		
MTR						0.013			0.14	20.19	3.47	39.0		
Average	0.02225					0.01375			0.136	20.2167	3.41333	38.9533	0.00027	
Certificate	0.022					0.014			0.14	20.2	3.41	[39.0]	<0.005	
187E	Mn	Mo	N	Nb	Ni	O	P	Pb	S	Sb	Si	Sn	Ta	Ti
CSONH			0.0293			0.0038			0.00026					
BSC SAES	0.844	2.22		0.66	32.73		0.0209				0.517			0.0035
BSC GDS	0.928	2.24		0.653	32.92		0.0201		0.0004		0.512			0.0035
MTR	0.91	2.21		0.631	33.07		0.026		0.002		0.54			
Average	0.894	2.22333	0.0293	0.648	32.9067	0.0038	0.02233		0.00089		0.523			0.0035
Certificate	0.89	2.22	<0.05	0.65	32.9	<0.05	0.022		<0.005		0.52			0.004
187E	V	W	Zn	Zr										
CSONH														
BSC SAES	0.0734	0.0661												
BSC GDS	0.0795	0.0634		0.0019										
MTR														
Average	0.07645	0.06475		0.0019										
Certificate	0.076	0.065		<0.05										

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials: BS 88G, 187, 187A, 187C, 80B, 825E, 9941; IARM 17D; IMZ 164; SRM C1288.

Validity statement: ISO Standard 33401 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS 187E is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Source: The bar stock for this CRM was produced by Crucible Industries; Syracuse, NY.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

Brammer Standard Co., Inc.
14603 Benfer Road
Houston, Texas 77069-2895 USA

Phone: (281) 440-9396
Fax: (281) 440-4432

Web: www.brammerstandard.com
Email: contact@brammerstandard.com

Brammer Standard Company, Inc., is accredited by the American Association for Laboratory Accreditation (A2LA) to ISO Standard 17034:2016 as a Reference Material Producer for the production of Certified Reference Materials and Reference Materials (our current Certificate Number 656.02 expires 01/31/2027)

Brammer Standard Company's Chemical Laboratory is accredited by A2LA to ISO Standard 17025:2017. (Our current Certificate Number 656.01 expires 01/31/2027)

By current Certificate Number 10539 expiring 01/01/2027 the Quality System of Brammer Standard Company, Inc., is registered to ISO 9001:2015 by National Quality Assurance (NQA), U.S.A.

The scopes of accreditation are listed on the website: www.brammerstandard.com

References:

Versions used were those available at the time of testing and characterization

- E826 Standard Practice for Testing Homogeneity of a Metal Lot or Batch in Solid Form by Spark Atomic Emission Spectrometry
- E1019 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel, Iron, Nickel, and Cobalt Alloys by Various Combustion and Fusion Techniques
- E1806 Standard Practice for Sampling Steel and Iron for Determination of Chemical Composition

- ISO Standard 17025:2017 General requirements for the competence of testing and calibration laboratories
- ISO Standard 9001:2015 Quality Management Systems - Requirements
- ISO Guide 30:2015 Terms and definitions used in connection with reference materials + 2008 amendment
- ISO Standard 33401:2024 Reference materials - Contents of certificates, labels and accompanying documentation
- ISO Standard 33403:2024 Reference materials – Requirements and recommendations for use
- ISO Standard 17034:2016 General requirements for the competence of reference material producers
- ISO Standard 33405:2024 Reference materials – Approaches for characterization and assessment of homogeneity and stability

ASTM documents available from ASTM, 100 Barr Harbor Dr., West Conshohocken, PA 19428.

ISO Guides and Standards available from Global Engineering - www.global.ihs.com

Other useful documents available from NIST, U.S. Department of Commerce, Gaithersburg, MD 20899.

NIST Special Publication 260-100, Handbook for SRM Users

NIST Special Publication 829, Use of NIST Standard Reference Materials for Decisions on Performance of Analytical Chemical Methods and Laboratories

Certified by: _____ on June 10, 2025.

Beau R. Brammer

President