

Brammer Standard Company, Inc.

REVISED Certificate of Analysis

B.S. 10V

Tool Steel Reference Material

	Certified Value¹	Estimate of Uncertainty²		Certified Value¹	Estimate of Uncertainty²
Analysis listed as percent by weight					
C	2.46	0.04	Sn	0.003	0.0015
Mn	0.52	0.02	Ti	0.004	0.0015
P	0.019	0.002	V	9.50³	0.06
S	0.079	0.004	W	0.013	0.003
Si	0.89	0.02			
Cu	0.076	0.004			
Ni	0.08	0.006			
Cr	5.41³	0.12			
Mo	1.30	0.02			
Co	0.009	0.002			
N	0.064	0.004			

¹ The certified value listed is the present best estimate of the true value based on the results of an interlaboratory testing program.

² The uncertainties listed are based on value judgments of the material inhomogeneity and possible bias in the determined analytical values. No attempt is made to derive exact statistical measurements of imprecision because several methods were used in the determination of most constituents.

³ Value revised on May 21, 1997.

⁴ Data in parentheses is not certified and is provided for information only.

The requirements of ISO Guide 31 and ISO Guide 35 were generally followed for the preparation of this reference material and certificate of analysis. This is a reference material as defined by ISO Guide 30.

See reverse side for more information.

Certificate Number REV-10V-052197-p1

Brammer Standard Company, Inc., 14603 Benfer Road, Houston, TX 77069-2895
Telephone (281) 440-9396 Fax (281) 440-4432

Analysis	C	Mn	P	S	Si	Cu	Ni	Cr*	Mo
1	2.43	0.501	0.017	0.0767	0.87	0.072	0.0777	5.30	1.28
2	2.45	0.51	0.017	0.077	0.878	0.0746	0.08	5.33	1.29
3	2.456	0.516	0.019	0.079	0.881	0.075	0.08	5.35	1.29
4	2.47	0.528	0.020	0.0796	0.893	0.077	0.0819	5.465	1.29
5	2.47	0.53	0.020	0.081	0.90	0.0795	0.087	5.492	1.31
6	2.47			0.083	0.91	0.081	0.09	5.54	1.31
Average	2.458	0.517	0.0186	0.0794	0.889	0.0765	0.083	5.412	1.295
Std Dev	0.016	0.012	0.0015	0.0024	0.015	0.0033	0.005	0.099	0.012
Certified	2.46	0.52	0.019	0.079	0.89	0.076	0.08	5.41	1.30
C(95%)	0.017	0.015	0.0019	0.0025	0.016	0.0035	0.005	0.104	0.013

continued from above

Analysis	Al	Co	N	Sn	Ti	V*	W
1	0.0009	0.009	0.0612	0.002	0.0027	9.42	0.0099
2	0.0013	0.009	0.0635	0.003	0.004	9.42	0.013
3	<0.002	0.0093	0.0636	0.0035	0.004	9.45	0.013
4		0.0103	0.0656	0.004	0.0045	9.47	0.0148
5						9.49	
6						9.513	
7						9.515	
8						9.56	
9						9.56	
10						9.57	
11						9.59	
Average		0.0094	0.0635	0.0031	0.0038	9.505	0.0127
Std Dev		0.0006	0.0018	0.0009	0.0008	0.060	0.0020
Certified (<0.002)		0.009	0.064	0.003	0.004	9.50	0.013
C(95%)		0.0010	0.0029	0.0014	0.0012	0.041	0.0032

Data in parentheses is not certified and is provided for information only.

$C(95\%) = (t \times sd) / \sqrt{n}$ The half-width confidence interval, where t is the appropriate Student's t value, sd is the interlaboratory standard deviation, and n is the number of acceptable mean values. For further information regarding the confidence interval for the certified value see ISO Guide 35:1989 section 4.

* New values obtained in 1997.

Co-operating Laboratories: Some of the co-operating laboratories were:

Allegheny Ludlum Steel Corp., Brackenridge, Pennsylvania
 Allegheny Ludlum Steel Corp., Lockport, New York
 Brammer Standard Co., Inc., Houston, Texas
 Carpenter Technology, Reading, Pennsylvania
 Crucible Specialty Metals, Syracuse, New York
 Crucible Research, Pittsburgh, Pennsylvania
 J. Dirats and Co. Inc., Westfield, Massachusetts
 IncoTest, Huntington, West Virginia
 VHG Laboratories, Inc., Manchester, New Hampshire

Referenced Documents

ASTM documents available from ASTM, 1916 Race Street, Philadelphia, PA, 19103.

E 353 - 93 Standard Test Methods for Chemical Analysis of Stainless, Heat-Resisting, Maraging, and Other Similar Chromium-Nickel-Iron Alloys

E 826 - 85 Standard Practice for Testing Homogeneity of Materials for the Development of Reference Materials

E 1019-93 Standard Test Methods for Determination of Carbon, Sulfur, Nitrogen, and Oxygen in Steel and in Iron, Nickel, and Cobalt Alloys

ISO Guides available from American National Standards Institute, 11 West 42nd St., 13th Floor, New York, NY 10036.

ISO Guide 25 (Third edition, 1990), General requirements for the competence of calibration and testing laboratories.

ISO Guide 30 (Second edition, 1991), Terms and definitions used in connection with reference materials.

ISO Guide 31 (First edition, 1981), Contents of certificates of reference materials.

ISO Guide 35 (Second edition, 1989), Certification of reference materials - General and statistical principles.

Certificate Number REV-10V-052197-p4