

# **Brammer Standard Company**

## **Data Sheet**

### **Setting-up Sample**

#### **BS 04D**

Carbon	0.39	Chromium	0.20
Manganese	1.02	Molybdenum	0.09
Phosphorus	0.016	Tin	0.006
Sulfur	0.072	Aluminum	0.028
Silicon	0.17	Nitrogen	0.0034
Copper	0.09	Oxygen	0.0024
Nickel	0.12		

The above chemistry is supplied as an approximate guide to the composition and must not be regarded as the certified analysis. This material has been studied for homogeneity and was found to be suitable for use as a setting-up material.

Data Sheet Number 04D-081689A      N & O added on October 8, 1993.