

BRAMMER STANDARD COMPANY, INC.

Provisional Certificate of Analysis BS D-6A

Certified Reference Material for Tool Steel Grade D6 - UNS Number K24728

	Estimated Analysis ¹		Estimated Analysis ¹
Analysis listed as percent by weight			
Al	0.038	Ni	0.59
As	0.010	O	<0.005
B	<0.005	P	0.008
C	0.48	Pb	0.001
Ca	0.001	S	0.001
Co	0.014	Sb	0.002
Cr	0.99	Si	0.23
Cu	0.14	Sn	0.009
Fe	[95.6]	Ta	0.014
Mg	<0.005	Ti	0.003
Mn	0.78	V	0.12
Mo	0.98	W	0.002
N	0.003	Zr	<0.05
Nb	<0.05		

¹ The estimated value listed is the present best estimate of the true value. Values are given in weight percent.

Form: This CRM is machined in the form of a disc approximately 38mm in diameter and 19mm thick by Brammer Standard Company, Inc.

A detailed final certificate of analysis will be supplied by August 20, 2022.

Homogeneity: This Certified Reference Material (CRM) was tested for homogeneity using ASTM Standard Method E826 and found acceptable. It was also examined by spark atomic emission spectrometry and found to be compatible with the following Reference Materials — BAS 112; BS CSN 2D, CSN 2-1, CSN 4, D-6, 11, 40, 43A, 3942; CKD 169D, DSZU CA01A; ECRM 096-1, 179-2, 184-1; KMS LCSON-001; LECO 501-676, 502-416, 502-873; NCS NS11028, NS11078; SRM 343A, 346A, 1162, 1262A, 2172; Y41129.

Validity statement: ISO Guide 31 states that the certification should contain an expiration date for all materials where instability has been demonstrated or is considered possible, after which the certified value is no longer guaranteed by the certifying body. The certification of BS D-6A is valid indefinitely. The certification is nullified if this CRM is damaged, contaminated, or otherwise modified.

Storage: This CRM must be stored in a cool, dry, non-corrosive environment.

Certified Area: The entire depth of the CRM may be used.

Caution: As with any bar material, avoid spark atomic emission spectrometric burns in the center of the CRM (5 mm radius), as some segregation may be present.

Sample Preparation: For best analytical results, use the same method for preparing the analytical surface on all reference materials as used for production specimens. Avoid overheating the sample during surface preparation.

Caution: CRM contains significant insoluble soft metal inclusions. Surface smearing may occur. Spark atomic emission spectrometers may require extended preburns to compensate.

Safety Notice: A Safety Data Sheet (SDS) is not required for this material. This material will not release or otherwise result in exposure to a hazardous chemical, under normal conditions of use. Inquiries concerning this Reference Material should be directed to:

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Web: www.brammerstandard.com

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Email: contact@brammerstandard.com

Certified by: _____ on August 20, 2020.

Beau R. Brammer
President